



CONTRACT DOCUMENTS
FOR THE CONSTRUCTION OF THE
**TRIANGLE AREA SITE DEVELOPMENT
PUMP STATION PROJECT**
ONEIDA COUNTY, NEW YORK

ONEIDA COUNTY MECHANICAL CONTRACT No. H26-085-MC-01
ONEIDA COUNTY PLUMBING CONTRACT No. H26-085-PC-01

ONEIDA COUNTY CONTRACT No. 26-2645
BID REFERENCE # 2401



OWNER:
ONEIDA COUNTY
GRIFFISS INTERNATIONAL AIRPORT
660 HANGAR ROAD, SUITE 223
ROME, NY 13441
(315) 736-4171

ENGINEER:
C&S ENGINEERS, INC.
499 COL. EILEEN COLLINS BOULEVARD
SYRACUSE, NEW YORK 13212
(315) 455-2000



BID DOCUMENTS

March 6, 2026

John W. Obleman, P.E. - N.Y.S.P.E. Lic. No. 082000

NO ALTERATION PERMITTED HEREIN EXCEPT AS PROVIDED UNDER SECTION 7209
SUBDIVISION 2 OF THE NEW YORK STATE EDUCATION LAW.



VOLUME 2 OF 3
CONTRACT DOCUMENTS
FOR THE CONSTRUCTION OF THE
**TRIANGLE AREA SITE DEVELOPMENT
PUMP STATION PROJECT**
ONEIDA COUNTY, NEW YORK

ONEIDA COUNTY MECHANICAL CONTRACT No. H26-085-MC-01
ONEIDA COUNTY PLUMBING CONTRACT No. H26-085-PC-01

ONEIDA COUNTY CONTRACT No. 26-2645
BID REFERENCE # 2401



OWNER:
ONEIDA COUNTY
GRIFFISS INTERNATIONAL AIRPORT
660 HANGAR ROAD, SUITE 223
ROME, NY 13441
(315) 736-4171

ENGINEER:
C&S ENGINEERS, INC.
499 COL. EILEEN COLLINS BOULEVARD
SYRACUSE, NEW YORK 13212
(315) 455-2000



BID DOCUMENTS

March 6, 2026

John W. Obleman, P.E. - N.Y.S.P.E. Lic. No. 082000

NO ALTERATION PERMITTED HEREIN EXCEPT AS PROVIDED UNDER SECTION 7209
SUBDIVISION 2 OF THE NEW YORK STATE EDUCATION LAW.

SECTION 020600 - DEMOLITION

PART 1 GENERAL

1.1 SCOPE

- A. Demolish structures, equipment, and appurtenances as shown in the Contract Documents (refer to Contract Drawings). Dispose of all demolition material off-site. No demolition material shall be used as fill material or remain on site as part of this project.
- B. All demolition operations shall be in accordance with the Fire Code of New York State in terms of fire safety during construction, hot work, and temporary heating appliances. All demolition operations shall also be in accordance with all pertinent OSHA regulations.

1.2 RELATED WORK

- A. Section 015000 – Temporary Facilities and Controls

1.3 SUBMITTALS

- A. Submit items below in accordance with Division 1 requirements.
- B. Plan of Operations. At a minimum, the Plan of Operations shall include:
 - 1. Demolition and removal procedures, schedule, and all critical sequencing.
- C. Record documents.

1.4 EXISTING CONDITIONS

- A. Inspect structures and equipment prior to start of work and notify the Resident Project Representative, in writing, of any hazardous conditions. Protect workers from all hazardous conditions inherent in demolition operations. Study requirements for sequencing of demolition to maintain the Owner's full use of adjacent facilities as applicable.
- B. Protect and safeguard from damage all existing structural systems, utilities, equipment and finishes that will remain. Disconnection of all existing utilities shall be coordinated with the Resident Project Representative and the appropriate utility company.
- C. Site and building entrances and exits shall remain accessible at all times. Plans for any prolonged (other than momentary) obstruction to pedestrian and/or vehicular access must be reviewed and approved by the Owner prior to implementation. Similarly, the Owner's access to equipment and utilities shall be maintained to allow the Owner continuous use of the portions of the Project site or adjacent facilities that will not be demolished or require utility shut-down.

- D. Some utilities associated with this structure may impact adjacent facilities. Coordinate with Resident Project Representative and Owner.

1.5 REGULATORY REQUIREMENTS

- A. Occupational Safety and Health Administration (OSHA).
- B. Building Code of New York State
- C. Fire Code of New York State, (which references National Fire Protection Association NFPA 241 – Standard for Safeguarding Construction, Alteration, and Demolition Operations).
- D. Mechanical Code of New York State.
- E. Fuel Gas Code of New York State.
- F. NFPA (National Fire Protection Association) 70 – National Electrical Code.
- G. ANSI/IEEE (American National Standards Institute/Institute of Electrical and Electronics Engineers) C2 – National Electrical Safety Code.
- H. New York State Department of Environmental Conservation (NYSDEC).
- I. United States Environmental Protection Agency (EPA), including National Emission Standards for Hazardous Air Pollutants (NESHAP); 40 CFR Part 61.
- J. New York State Department of Health Cross Connection Control regulations and standards.
- K. Local codes/ordinances, Oneida County and regulatory authorities having jurisdiction over this project.

1.6 NOTIFICATIONS

- A. Provide written notification to the EPA regional office with jurisdiction over the project a pre-scribed Demolition Notification Form prepared by the EPA, in accordance with the NESHAP regulation.
- B. Provide written notification to the local fire, police, and emergency medical first responders outlining the work to be taking place in the building with an attached copy of the building site specific fire safety plan indicating the location of fire department appurtenances, usable entrances/exits, hazardous materials to be stored on site with attached Material Safety Data Sheets (MSDS), etc.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 PREPARATION

- A. Acquire all permits as required prior to commencement of demolition. Do not close or obstruct roadways or sidewalks without permits and approvals.
- B. Plan demolition to minimize interference with adjacent structures and public access. Plan operations with minimum interference to public or private thoroughfares. Maintain egress and access at all times.
- C. Provide and maintain temporary barriers and security devices.
- D. Provide bracing and shoring as necessary to prevent damage, movement, or settlement of adjacent features or structures.
- E. Protect existing facilities that are not to be demolished.
- F. Disconnect, remove, and secure designated utility lines within demolition areas.
- G. Identify utilities and indicate disconnection locations and location of utilities abandoned in-place on Contract Documents.

3.2 FIRE SAFETY DURING DEMOLITION AND CONSTRUCTION ACTIVITIES

- A. Compliance with the Fire Code of New York State, Building Code of New York State, NFPA 241, other listed codes/standards, and the requirements of the Authority Having Jurisdiction is required for items not specifically addressed herein.
- B. Precautions Against Fire
 - 1. Smoking shall be prohibited on the premises. Signs shall be posted and posted at each entrance to the building and posted in conspicuous locations throughout the building. **The Owner reserves the right to have a ERC's employee removed from the site for a single smoking violation, have the ERC's supervisor removed for a second smoking violation, and have the ERC removed from the site for a third smoking violation. All violations will be fully enforced by the Resident Project Representative, who will have full force and authority to require adherence to this mandate.**
 - 2. Combustible debris shall not be accumulated within the building. Combustible debris, rubbish, and waste material shall be removed from the building, at a minimum, the end of each shift of work or as required or directed by Resident Project Representative. Combustible debris, rubbish, and waste material shall not be disposed of by burning on the site.
 - 3. There shall be no open burning allowed on the site or within the Building.
 - 4. Materials susceptible to spontaneous ignition, such as oily rags, shall be stored in listed disposal containers located outside of the building in a secure space.

Disposals shall be conducted in accordance with Section 13290 – Hazardous Waste.

5. Where required by Contract Documents, Resident Project Representative, Owner or regulatory authority having jurisdiction for building demolition that is hazardous in nature (i.e. hot work of any sort, falling debris, etc.), qualified personnel shall be provided at the ERC expense, shall be provided to serve as an on-site fire watch. The sole duty of fire-watch personnel shall be to watch for the occurrence of fire.
6. Operations involving the use of cutting and welding shall be done in accordance with Chapter 26 of the Fire Code of New York State and as outlined herein.
7. Temporary wiring for electrical power and lighting installations used in connection with the construction, alteration, or demolition of the building shall comply with Chapter 27 of the Building Code of New York State, The National Electrical Code, and the National Electrical Safety Code.

C. Flammable and Combustible Liquids

1. The storage and use of flammable and combustible liquids shall be in accordance with Chapter 34 of the Fire Code of New York State.
2. The storage, use, and handling of Class I and Class II liquids shall be in accordance with Chapter 34 of the Fire Code of New York State. Ventilation shall be provided for operations involving the application of materials containing flammable solvents.
3. Flammable and combustible liquid storage areas shall be maintained clear of combustible vegetation and waste materials. Such storage areas shall not be used for the storage of combustible materials.
4. Sources of ignition shall be prohibited in flammable and combustible liquid storage areas. Signs shall be posted in these areas indicating the hazard present and that no open flame is allowed in the area.
5. Class I and II liquids shall be kept in approved safety containers and storage cabinets.
6. Leaking vessels shall be immediately repaired or taken out of service, the Owner notified of the spill/leakage (only for spills 1 gallon or larger), and the spill cleaned up and disposed of properly.

D. Flammable Gases

1. The storage, use, and handling of flammable gases shall comply with Chapter 35 of the Fire Code of New York State.

E. Emergency Reporting

1. Readily accessible and reliable emergency telephone facilities shall be provided in an approved location at the job site. The street address of the project site and the local emergency responder contact number shall be posted adjacent to the telephone in a permanently framed/secured manner.

F. Access for Firefighting

1. Approved vehicle access for firefighting shall be provided at the job site. Vehicle access shall be provided to within 100 feet of temporary or permanent fire department connections. Vehicle access shall be provided by either temporary or permanent roads capable of supporting vehicle loading under all weather conditions. Vehicle access shall be maintained until permanent fire apparatus access roads are available.

3.3 PROCEDURE AND TIMING

A. Procedure

The demolition work shall be executed in an orderly and careful manner with due consideration for employees, the public and active operations in adjacent facilities. Maintain barriers or enclosures at all openings to adjacent areas not being demolished, at all times, with necessary signs, lights, bracing and guards for the protection of all personnel and existing facilities.

B. Timing

1. Refer to Division 1 specifications for time and sequencing requirements.

3.4 EXECUTION

A. All demolition must be done in an orderly and careful manner.

B. Cease operations and notify the Resident Project Representative immediately if adjacent structures or existing walls that are to remain appear to be endangered. Do not resume operations until corrective measures have been taken.

C. All scheduled demolitions not impacting environmental remediations shall be removed from site on a daily basis.

D. As determined by the Resident Project Representative, relics and/or items of historic significance and similar objects discovered during demolition, whether scheduled or not in Contract Documents, remain the property of the Owner. Notify the Resident Project Representative prior to removal and obtain acceptance regarding method of removal.

E. Remove materials identified in the Contract Documents to be carefully removed, cleaned/decontaminated and reused or retained by Owner in manner to prevent damage.

- F. Remove promptly and properly characterize and dispose of contaminated, vermin infested, or hazardous materials encountered in compliance with all regulatory agency requirements.
- G. Do not place, burn, or bury materials on site.
- H. Keep work sprinkled with water to minimize dust. Refer to Division 1 specifications for related requirements. All New York State Department of Health Cross Connection Control requirements shall be adhered to if potable water supply is to be used for this purpose. Provide RPZ (reduced pressure zone) principle backflow prevention devices connected to the potable water supply before any hose or temporary water main connections to the building. Contact local water department if potable water supply is to be used to ascertain metering requirements. Prior to potable water supply being put into to service, the ERC-provided backflow prevention assembly shall be tested by a New York State Certified Backflow Prevention Device Inspector. Coordinate with Resident Project Representative.
- I. Remove temporary barriers and leave site in clean condition.
- J. Use no explosives on site.

3.5 MATERIALS TO BE RETAINED BY OWNER

- A. None.

END OF SECTION

SECTION 031000 - CONCRETE FORMING AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Form-facing materials.
2. Form liners.
3. Waterstops.

1.2 DEFINITIONS

- A. Form-Facing Material: The temporary form materials that come in direct contact with the concrete as part of the formwork components in supporting the concrete while the concrete is setting and gaining sufficient strength to be self-supporting. The most common materials are steel, aluminum, and wood.
- B. Form Lining: Materials used to line the concreting face of formwork to impart a smooth or patterned finish to the concrete surface, to absorb moisture from the concrete, or to apply a set-retarding chemical to the formed surface of the concrete.
- C. Formwork: The total system of support of freshly placed concrete, including the mold or sheathing that contacts the concrete, as well as supporting members, hardware, and necessary bracing.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review the following:
 - a. Special inspection and testing and inspecting agency procedures for field quality control.
 - b. Construction, movement, contraction, and isolation joints
 - c. Forms and form-removal limitations.
 - d. Shoring and reshoring procedures.
 - e. Anchor rod and anchorage device installation tolerances.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Prepared by, and signed and sealed by, a qualified professional engineer responsible for their preparation, detailing fabrication, assembly, and support

of forms.

1. For exposed vertical concrete walls, indicate dimensions and form tie locations.
2. Indicate dimension and locations of construction and movement joints required to construct the structure in accordance with ACI 301.
 - a. Location of construction joints is subject to approval of Engineer.
3. Indicate location of waterstops.
4. Indicate form liner layout and form line termination details.
5. Indicate proposed schedule and sequence of stripping of forms, shoring removal, and reshoring installation and removal.
6. Indicate layout of insulating concrete forms, dimensions, course heights, form types, and details.

C. Samples:

1. For waterstops.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Qualification Statements: For testing and inspection agency.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Form Liners: Store form liners under cover to protect from sunlight.
- B. Waterstops: Store waterstops under cover to protect from moisture, sunlight, dirt, oil, and other contaminants.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Concrete Formwork: Design, engineer, erect, shore, brace, and maintain formwork, shores, and reshores in accordance with ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads, so that resulting concrete conforms to the required shapes, lines, and dimensions.
 1. Design wood panel forms in accordance with APA's "Concrete Forming Design/Construction Guide."
 2. Design formwork to limit deflection of form-facing material to 1/240 of center-to-center spacing of supports.

2.2 FORM-FACING MATERIALS

A. As-Cast Surface Form-Facing Material:

1. Provide continuous, true, and smooth concrete surfaces.
2. Furnish in largest practicable sizes to minimize number of joints.
3. Acceptable Materials: As required to comply with Surface Finish designations specified in Section 033000 "Cast-in-Place Concrete, and as follows:
 - a. Plywood, metal, or other approved panel materials.
 - b. Exterior-grade plywood panels, suitable for concrete forms, complying with DOC PS 1.

B. Concealed Surface Form-Facing Material: Lumber, plywood, metal, plastic, or another approved material.

1. Provide lumber dressed on at least two edges and one side for tight fit.

C. Forms for Cylindrical Columns, Pedestals, and Supports: Metal, glass-fiber-reinforced plastic, paper, or fiber tubes that produce surfaces not exceeding specified formwork surface class.

1. Provide forms with sufficient wall thickness to resist plastic concrete loads without detrimental deformation.

D. Pan-Type Forms: Glass-fiber-reinforced plastic or formed steel, stiffened to resist plastic concrete loads without detrimental deformation, with straight or tapered end forms.

E. Void Forms: Biodegradable paper surface, treated for moisture resistance, structurally sufficient to support weight of plastic concrete and other superimposed loads.

2.3 WATERSTOPS

A. Self-Expanding Rubber Strip Waterstops: Manufactured rectangular or trapezoidal strip, bentonite-free hydrophilic polymer-modified chloroprene rubber, for adhesive bonding to concrete, 3/8 by 3/4 inch.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Sika Corporation – Hydrotite CJ-1020-2K-ADH
2. Basis-of-Design Product: Subject to compliance with requirements, provide "Hydrotite CJ-1020-2K-ADH" by Sika Corporation, or comparable product by one of the following:
 - a. GCP Applied Technologies
 - b. Kryton International
 - c. OCM, Inc.

2.4 RELATED MATERIALS

- A. Reglets: Fabricate reglets of not less than 0.022-inch- thick, galvanized-steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.
- B. Dovetail Anchor Slots: Hot-dip galvanized-steel sheet, not less than 0.034 inch thick, with bent tab anchors. Temporarily fill or cover face opening of slots to prevent intrusion of concrete or debris.
- C. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum.
- D. Rustication Strips: Wood, metal, PVC, or rubber strips, kerfed for ease of form removal.
- E. Form-Release Agent: Commercially formulated form-release agent that does not bond with, stain, or adversely affect concrete surfaces and does not impair subsequent treatments of concrete surfaces.
 - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
 - 2. Form release agent for form liners to be acceptable to form liner manufacturer.
- F. Form Ties: Factory-fabricated, removable or snap-off, FRP Peri Form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal, and provide adequate water tightness per ACI 350-22 standards.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. PERI Usa – Peri DK Sealing Cone Tie System
 - 2. Basis-of-Design Product: Subject to compliance with requirements, provide “PERI DK Sealing Cone Tie System” by PERI Usa, or comparable product subject to approval by the Engineer.
 - 3. Furnish units that leave no corrodible metal closer than 1.5 inch to the plane of exposed concrete surface.
 - 4. Furnish ties that, when removed, leave holes no larger than 1 inch in diameter in concrete surface.
 - 5. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.
 - 6. Where the contractor selects a form system for which steel ties will remain in place after removal of forms, only stainless steel ASTM A316 or better form ties are allowed.
- G. Sealant: One-part moisture cure silicone sealant used with form liners.

PART 3 - EXECUTION

3.1 INSTALLATION OF FORMWORK

- A. Comply with ACI 301.
- B. Construct formwork, so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117 and to comply with the Surface Finish designations specified in Section 033000 "Cast-in-Place Concrete" for as-cast finishes.
- C. Limit concrete surface irregularities as follows:
 - 1. Surface Finish-2.0: **ACI 117 (ACI 117M)** Class B, **1/4 inch (6 mm)**.
- D. Construct forms tight enough to prevent loss of concrete mortar.
 - 1. Minimize joints.
 - 2. Exposed Concrete: Symmetrically align joints in forms.
- E. Construct removable forms for easy removal without hammering or prying against concrete surfaces.
 - 1. Provide crush or wrecking plates where stripping may damage cast-concrete surfaces.
 - 2. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
 - 3. Install keyways, reglets, recesses, and other accessories, for easy removal.
- F. Do not use rust-stained, steel, form-facing material.
- G. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces.
 - 1. Provide and secure units to support screed strips
 - 2. Use strike-off templates or compacting-type screeds.
- H. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible.
 - 1. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar.
 - 2. Locate temporary openings in forms at inconspicuous locations.
- I. Chamfer exterior corners and edges of permanently exposed concrete.
- J. At construction joints, overlap forms onto previously placed concrete not less than 12 inches.
- K. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work.

1. Determine sizes and locations from trades providing such items.
 2. Obtain written approval of Architect prior to forming openings not indicated on Drawings.
- L. Form Liners: Install per manufacturer's written installation instructions and recommended tolerances.
- M. Construction and Movement Joints:
1. Construct joints true to line with faces perpendicular to surface plane of concrete.
 2. Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 3. Place joints perpendicular to main reinforcement.
 4. Locate joints for beams, slabs, joists, and girders in the middle third of spans.
 - a. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 5. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
 6. Space vertical joints in walls as indicated on Drawings.
 - a. Locate joints beside piers integral with walls, near corners, and in concealed locations where possible.
- N. Provide temporary ports or openings in formwork where required to facilitate cleaning and inspection.
1. Locate ports and openings in bottom of vertical forms, in inconspicuous location, to allow flushing water to drain.
 2. Close temporary ports and openings with tight-fitting panels, flush with inside face of form, and neatly fitted, so joints will not be apparent in exposed concrete surfaces.
- O. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- P. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- Q. Coat contact surfaces of forms with form-release agent, in accordance with manufacturer's written instructions, before placing reinforcement.

3.2 INSTALLATION OF EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete.
1. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

2. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC 303.
3. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.
4. Install dovetail anchor slots in concrete structures, as indicated on Drawings.
5. Clean embedded items immediately prior to concrete placement.

3.3 INSTALLATION OF WATERSTOPS

- A. Self-Expanding Strip Waterstops: Install in construction joints and at other locations indicated on Drawings, in accordance with manufacturer's written instructions, by adhesive bonding, mechanically fastening, and firmly pressing into place.
1. Install in longest lengths practicable.
 2. Locate waterstops in center of joint unless otherwise indicated on Drawings.
 3. Protect exposed waterstops during progress of the Work.
 4. Clean surface of concrete below waterstops. Install as indicated below and according to manufacturer's instructions. Provide both the hydrophilic waterstop and the continuous compatible sealant for setting hydrophilic waterstops at all construction joints and at all locations where a waterstop is shown on the Drawings.
 5. Apply manufacturer's recommended adhesive to dry and clean concrete location.
 6. Press waterstop continuously into adhesive and sealant. Avoid butt joints where possible but follow manufacturers recommendations if they are necessary.
 7. Cut coil ends square (or at proper angle for mitered corners) with shears or sharp blade to fit splices together without overlaps. At any joint, apply adhesive to both ends of waterstop and press together to form tight joint.
 8. Allow to cure fully as per manufacturer's recommendations before placing concrete.
 9. Apply Leakmaster LV-Z, by Greenstreak, (or approved sealant recommended by the manufacturer for the selected waterstop) according to manufacturer's instructions, continuously below the waterside at all hydrophilic type waterstops.

3.4 REMOVING AND REUSING FORMS

- A. Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete. Concrete has to be hard enough to not be damaged by form-removal operations, and curing and protection operations need to be maintained.
1. Leave formwork for beam soffits, joists, slabs, and other structural elements that support weight of concrete in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
 2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work.

1. Split, frayed, delaminated, or otherwise damaged form-facing material are unacceptable for exposed surfaces.
 2. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints.
1. Align and secure joints to avoid offsets.
 2. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.5 INSTALLATION OF SHORING AND RESHORING

- A. Comply with ACI 318 and ACI 301 for design, installation, and removal of shoring and reshoring.
1. Do not remove shoring or reshoring until measurement of slab tolerances is complete.
- B. In multistory construction, extend shoring or reshoring over a sufficient number of stories to distribute loads in such a manner that no floor or member will be excessively loaded or will induce tensile stress in concrete members without sufficient steel reinforcement.
- C. Plan sequence of removal of shores and reshore to avoid damage to concrete. Locate and provide adequate reshoring to support construction without excessive stress or deflection.

3.6 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a special inspector to perform field tests and inspections and prepare test reports.
- B. Inspections:
1. Inspect formwork for shape, location, and dimensions of the concrete member being formed.
 2. Inspect insulating concrete forms for shape, location, and dimensions of the concrete member being formed.
- C. Prepare test and inspection reports.

END OF SECTION 031000

SECTION 032000 - CONCRETE REINFORCING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Steel reinforcement bars.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Each type of steel reinforcement.
2. Bar supports.
3. Mechanical splice couplers.

B. Shop Drawings: Comply with ACI SP-066:

1. Include placing drawings that detail fabrication, bending, and placement.
2. Include bar sizes, lengths, materials, grades, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, location of splices, lengths of lap splices, details of mechanical splice couplers, details of welding splices, tie spacing, hoop spacing, and supports for concrete reinforcement.
3. For structural thermal break insulated connection system, indicate general configuration, insulation dimensions, tension bars, compression pads, shear bars, and dimensions.

C. Construction Joint Layout: Indicate proposed construction joints required to build the structure.

1. Location of construction joints is subject to approval of Architect.

1.3 QUALITY ASSURANCE

A. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.

1. Store reinforcement to avoid contact with earth.

PART 2 - PRODUCTS

2.1 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A615/A615M, Grade 60 deformed.
- B. Steel Bar Mats: ASTM A184/A184M, fabricated from ASTM A615/A615M, Grade 60 deformed bars, assembled with clips.

2.2 REINFORCEMENT ACCESSORIES

- A. Joint Dowel Bars: ASTM A615/A615M, Grade 60, plain-steel bars, cut true to length with ends square and free of burrs.
- B. Epoxy-Coated Joint Dowel Bars: ASTM A615/A615M, Grade 60, plain-steel bars, ASTM A775/A775M epoxy coated.
- C. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded-wire reinforcement in place.
 - 1. Manufacture bar supports from steel wire, plastic, or precast concrete in accordance with CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
 - a. For concrete surfaces exposed to view, where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire, all-plastic bar supports, or CRSI Class 2 stainless steel bar supports.
- D. Steel Tie Wire: ASTM A1064/A1064M, annealed steel, not less than 0.0508 inch in diameter.
 - 1. Finish: Plain.

2.3 FABRICATING REINFORCEMENT

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protection of In-Place Conditions:
 - 1. Do not cut or puncture vapor retarder.
 - 2. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials

that reduce bond to concrete.

3.2 INSTALLATION OF STEEL REINFORCEMENT

- A. Comply with CRSI's "Manual of Standard Practice" for placing and supporting reinforcement.
- B. Accurately position, support, and secure reinforcement against displacement.
 - 1. Locate and support reinforcement with bar supports to maintain minimum concrete cover.
 - 2. Do not tack weld crossing reinforcing bars.
- C. Preserve clearance between bars of not less than 1 inch, not less than one bar diameter, or not less than 1-1/3 times size of large aggregate, whichever is greater.
- D. Provide concrete coverage in accordance with ACI 318, ACI 350, or as specified in the contract documents.
- E. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- F. Splices: Lap splices as indicated on Drawings.
 - 1. Bars indicated to be continuous, and all vertical bars to be lapped not less than 36 bar diameters at splices, or 24 inches, whichever is greater.
 - 2. Stagger splices in accordance with ACI 318.

3.3 JOINTS

- A. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Engineer.
 - 1. Place joints perpendicular to main reinforcement.
 - 2. Continue reinforcement across construction joints unless otherwise indicated.
 - 3. Do not continue reinforcement through sides of strip placements of floors and slabs.
- B. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length, to prevent concrete bonding to one side of joint.

3.4 INSTALLATION TOLERANCES

- A. Comply with ACI 117.

3.5 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a special inspector to perform field tests and

inspections and prepare test reports.

B. Inspections:

1. Steel-reinforcement placement.

END OF SECTION 032000

SECTION 033000 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Concrete standards.
2. Concrete materials.
3. Admixtures.
4. Vapor retarders.
5. Liquid floor treatments.
6. Curing materials.
7. Accessories.
8. Repair materials.
9. Concrete mixture materials.
10. Concrete mixture class types.
11. Concrete mixing.
12. Water Tightness Testing.

B. Related Requirements:

1. Section 031000 "Concrete Forming and Accessories" for form-facing materials and waterstops.
2. Section 032000 "Concrete Reinforcing" for steel reinforcing bars and welded-wire reinforcement.
3. Section 312000 "Earth Moving" for drainage fill under slabs-on-ground.

C. Reference Standards:

1. ACI 117 - Standard Specifications for Tolerances for Concrete Construction and Materials; American Concrete Institute International
2. ACI 211.1 - Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete; American Concrete Institute International.
3. ACI 301 - Specifications for Structural Concrete for Buildings; American Concrete Institute International.
4. ACI 304R - Guide for Measuring, Mixing, Transporting, and Placing Concrete; American Concrete Institute International.
5. ACI 308R - Guide to Curing Concrete; American Concrete Institute International.
6. ACI 318 - Building Code Requirements for Structural Concrete and Commentary; American Concrete Institute International.
7. ACI 350 - Code Requirements for Environmental Engineering Concrete Structures and Commentary; American Concrete Institute International
8. ACI 350.1 – Specification for Tightness Testing of Environmental Engineering Concrete Containment Structures
9. ACI 350.4R – Design Considerations for Environmental Engineering Concrete Structures

10. ACI 350.5 – Specifications for Environmental Concrete Structures
11. ASTM C 33 - Standard Specification for Concrete Aggregates.
12. ASTM C 39/C 39M - Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens.
13. ASTM C 94/C 94M - Standard Specification for Ready-Mixed Concrete.
14. ASTM C 143/C 143M - Standard Test Method for Slump of Hydraulic-Cement Concrete.
15. ASTM C 150 - Standard Specification for Portland Cement.
16. ASTM C 171 - Standard Specification for Sheet Materials for Curing Concrete.
17. ASTM C 173/C 173M - Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method.
18. ASTM C 494/C 494M - Standard Specification for Chemical Admixtures for Concrete.
19. ASTM C 618 - Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete.
20. ASTM C 1107/C 1107M - Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink).
21. ASTM C 1240 - Standard Specification for Silica Fume Used in Cementitious Mixtures.

1.2 DEFINITIONS

- A. Cementitious Materials: Portland cement or blended hydraulic cement alone or in combination with one or more of the following:
 1. Fly ash, slag cement, other pozzolans, and silica fume; materials subject to compliance with requirements.
- B. Water/Cementitious Materials (w/cm) Ratio: The ratio by weight of mixing water to cementitious materials.

1.3 ACTION SUBMITTALS

- A. Product Data:
 1. Portland cement.
 2. Blended hydraulic cement.
 3. Fly ash.
 4. Slag cement.
 5. Silica fume.
 6. Natural or other pozzolans.
 7. Aggregates.
 8. Ground calcium carbonate and aggregate mineral fillers.
 9. Admixtures:
 - a. Include limitations of use. Admixtures that do not comply with reference ASTM International requirements must be submitted with test data for approval.

10. Vapor retarders.
11. Liquid floor treatments.
12. Curing materials.
13. Joint fillers.
14. Repair materials.

B. Design Mixtures: For each concrete mixture, include the following:

1. Mixture identification.
2. Compressive strength at 28 days or other age as specified.
3. Compressive strength required at stages of construction.
4. Durability exposure classes for Exposure Categories EF, ES, EW, and EC.
5. Maximum w/cm ratio.
6. Calculated equilibrium and fresh density for lightweight concrete.
7. Slump or slump flow limit.
8. Air content.
9. Nominal maximum aggregate size.
10. Intended placement method.
11. Submit adjustments to design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant changes.

C. Shop Drawings:

1. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
 - a. Location of construction joints is subject to approval of the Architect.

D. Concrete Schedule: For each location of each class of concrete indicated in "Concrete Mixture Class Types" Article, including the following:

1. Concrete class designation.
2. Location within Project.
3. Exposure class designation.
4. Formed surface finish designation and final finish.
5. Final finish for floors.

1.4 INFORMATIONAL SUBMITTALS

A. Material Certificates: For each of the following:

1. Cementitious materials.
2. Admixtures.
3. Curing compounds.
4. Floor and slab treatments.
5. Bonding agents.
6. Adhesives.
7. Vapor retarders.
8. Semirigid joint filler.
9. Joint-filler strips.

10. Repair materials.

B. Preconstruction Test Reports: For each mix design.

1.5 QUALITY ASSURANCE

- A. Ready-Mixed Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
- B. Field Quality-Control Testing Agency Qualifications: Owner will provide an independent agency, acceptable to authorities having jurisdiction, qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated.

1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on each concrete mixture.
 - 1. Include the following information in each test report:
 - a. Admixture dosage rates.
 - b. Slump.
 - c. Air content.
 - d. Seven-day compressive strength.
 - e. 28-day compressive strength.
 - f. Evaluation of permeability-reducing admixtures.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Comply with ASTM C94/C94M and ACI 301.

1.8 FIELD CONDITIONS

- A. Cold-Weather Placement: Comply with ACI 306R-16 as follows:
- B. Hot-Weather Placement: Comply with ACI 301 and ACI 305.1, and as follows:
 - 1. Maintain concrete temperature at time of discharge to not exceed 95 deg F.
 - 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

PART 2 - PRODUCTS

2.1 CONCRETE STANDARDS

- A. ACI Publications: Comply with ACI 301 and ACI 350 unless modified by requirements in the Contract Documents.

2.2 CONCRETE MATERIALS

- A. Source Limitations:

- 1. Obtain all concrete mixtures from a single ready-mixed concrete manufacturer for entire Project.
 - 2. Obtain each type of admixture from single source from single manufacturer.

- B. Cementitious Materials:

- 1. Portland Cement: ASTM C150/C150M, Type II, gray.
 - 2. Fly Ash: ASTM C618, Class F, with a maximum of 25 percent retained on the No. 325 mesh sieve and a loss of ignition of 1.0 percent maximum.
 - 3. Slag Cement: ASTM C989/C989M, Grade 100 or 120.
 - 4. Silica Fume: ASTM C1240, proportioned in accordance with ACI 211.1.

- C. Normal-Weight Aggregates:

- 1. Coarse Aggregate: ASTM C33/C33M, Class 4S.
 - 2. Maximum Coarse-Aggregate Size: 1-1/2 inches nominal.
 - 3. Fine Aggregate: ASTM C33/C33M.
 - 4. Recycled Aggregate: Recycled aggregates are not permitted to be used.
 - 5. Alkali-Silica Reaction: Comply with one of the following for each aggregate used:
 - a. Expansion Result of Aggregate: Not more than 0.04 percent at one year when tested in accordance with ASTM C1293.
 - b. Expansion Results of Aggregate and Cementitious Materials in Combination: Not more than 0.10 percent at an age of 16 days when tested in accordance with ASTM C1567. Do not use this option with fly ash with an alkali content greater than 4.0 percent. Submit supporting data for each aggregate showing expansion in excess of 0.10 percent when tested in accordance with ASTM C1260.
 - c. Alkali Content in Concrete: Not to exceed 4 lb./cu. yd. for aggregate with expansion greater than or equal to 0.04 percent and less than 0.12 percent or 3 lb./cu. yd. for aggregate with expansion greater than or equal to 0.12 percent and less than 0.24 percent. Test aggregate reactivity in accordance with ASTM C1293. Calculate alkali content of concrete in accordance with ACI 301. Do not use this option with natural pozzolan or fly ash that has a calcium oxide content greater than 18 percent or an alkali content greater than 4.0 percent; or for an aggregate with expansion at one year greater than or equal to 0.24 percent when tested in accordance with ASTM C1293.

2.3 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C260/C260M.
- B. Chemical Admixtures: Do not use calcium chloride or admixtures containing calcium chloride.
 - 1. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 - 2. Retarding Admixture: ASTM C494/C494M, Type B.
 - 3. Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type D.
 - 4. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
 - 5. High-Range, Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type G.
 - 6. Admixtures with special properties, with documentation of claimed performance enhancement, ASTM C494/C494M, Type S.
 - 7. Corrosion Inhibitor: ASTM C494, Type C.
 - a. Manufacturers:
 - 1) GCP Applied Technologies, DCI
 - 2) MasterLife CI 30
 - 8. Permeability-Reducing Admixture: ASTM C494/C494M, Type S, hydrophilic, permeability-reducing crystalline admixture, capable of reducing water absorption of concrete exposed to hydrostatic pressure (PRAH). Integral waterproofing that can close concrete pores and inhibit reinforcement corrosion with no decrease in concrete strength or chemical resistance and reduce water absorption to less than 1%.
 - a. Manufacturers:
 - 1) Xypex Chemical Corporation, C-Series
 - 2) Penetron, Penetron Admix
 - 3) Sika USA, WT-240 P
 - b. Permeability: No leakage when tested in accordance with U.S. Army Corps of Engineers CRD C48 at a hydraulic pressure of 200 psi for 14 days.
- C. Mixing Water for Concrete Mixtures and Water Used to Make Ice: ASTM C1602/C1602M. Include documentation of compliance with limits for alkalis, sulfates, chlorides, or solids content of mixing water from Table 2 in ASTM C1602/C1602M.

2.4 FIBER REINFORCEMENT

- A. Synthetic Fiber: Provide fiber reinforcement consisting of fibrillated polypropylene fibers engineered and designed for use in concrete pavement, complying with ASTM C1116, Type III, 1" to 2" long. Provide one of the following or approved equal:
 - 1. "Tuf-strand SF", (Euclid Chemical Company)
 - 2. "Fibermesh 650", (Propex Operating Company)

3. "Grace Fibers", (WR Grace and CO.)

2.5 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.
- C. Moisture-Retaining Cover: ASTM C171, polyethylene film burlap-polyethylene sheet.
 1. Color:
 - a. Ambient Temperature Below 50 deg F (10 deg C): Black.
 - b. Ambient Temperature between 50 and 85 deg F (10 and 29 deg C): Any color.
 - c. Ambient Temperature Above 85 deg F (29 deg C): White.
- D. Curing Paper: 8 ft. wide paper, consisting of two layers of fibered kraft paper laminated with double coating of asphalt.
- E. Water: Potable water that does not cause staining of the surface.
- F. Clear, Waterborne, Membrane-Forming, Dissipating Curing Compound: ASTM C309, Type 1, Class B.
- G. Clear, Waterborne, Membrane-Forming, Nondissipating Curing Compound: ASTM C309, Type 1, Class B.
- H. Clear, Waterborne, Membrane-Forming, Curing Compound: ASTM C309, Type 1, Class B, 18 to 25 percent solids, nondissipating.
- I. Clear, Solvent-Borne, Membrane-Forming, Curing and Sealing Compound: ASTM C1315, Type 1, Class A.
- J. Clear, Waterborne, Membrane-Forming, Curing and Sealing Compound: ASTM C1315, Type 1, Class A.

2.6 ACCESSORIES

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D1751, asphalt-saturated cellulosic fiber
- B. Semirigid Joint Filler: Two-component, semirigid, 100 percent solids, epoxy resin with a Type A shore durometer hardness of 80 in accordance with ASTM D2240.
- C. Bonding Agent: ASTM C1059/C1059M, Type II, nonredispersible, acrylic emulsion or styrene butadiene.

- D. Epoxy Bonding Adhesive: ASTM C881/C881M, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade and class to suit requirements, and as follows:
1. Type V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

2.7 CONCRETE MIXTURE MATERIALS

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, in accordance with ACI 301.
1. Use a qualified testing agency for preparing and reporting proposed mixture designs, based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland or hydraulic cement in concrete assigned to Exposure Class F3 as follows:
1. Fly Ash or Other Pozzolans: 25 percent by mass.
 2. Slag Cement: 50 percent by mass.
 3. Silica Fume: 10 percent by mass.
 4. Total of Fly Ash or Other Pozzolans, Slag Cement, and Silica Fume: 50 percent by mass, with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
 5. Total of Fly Ash or Other Pozzolans and Silica Fume: 35 percent by mass with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
- C. Admixtures: Use admixtures in accordance with manufacturer's written instructions.
1. Use corrosion-inhibiting admixture in concrete mixtures where indicated.
 2. Use permeability-reducing admixture in concrete mixtures where indicated.

2.8 CONCRETE MIXTURE CLASS TYPES

- A. Class A: Normal-weight concrete used for mat foundations and retaining walls.
1. Exposure Class: ACI 350 Class EF2, ES1 and ACI 318 W2
 2. Minimum Compressive Strength: 5000 psi at 28 days.
 3. Maximum w/cm Ratio: 0.42.
 4. Slump: 4" – 6" with verified slump of 2" - 3" prior to the addition of water reducing admixture.
 5. Integral Waterproofing Admixture to be provided at dosage recommended by manufacturer based on the mix design.
 6. Corrosion Inhibitor to be provided at manufacturer's recommended dosage to provide chloride protection limit of 9.9 lbs/CY.
 7. Minimum Cementitious Materials Content: Per Table 5.2.2.1 of ACI 350.5
 8. Air Content:

- a. Exposure Classes EF2: 5.5 percent, plus or minus 1.5 percent at point of delivery for concrete containing 1-1/2-inch (38-mm) nominal maximum aggregate size.
- 9. Limit water-soluble, chloride-ion content in hardened concrete to 0.10 percent by weight of cementitious materials.
- B. Class B: Normal-weight concrete used for concrete beams and suspended slabs.
 - 1. Exposure Class: ACI 350 Class EF2, ES1 and ACI 318 W2
 - 2. Minimum Compressive Strength: 5000 psi at 28 days.
 - 3. Maximum w/cm Ratio: 0.42.
 - 4. Slump: 4" – 6" with verified slump of 2" - 3" prior to the addition of water reducing admixture.
 - 5. Corrosion Inhibitor to be provided at manufacturer's recommended dosage to provide chloride protection limit of 9.9 lbs/CY.
 - 6. Air Content:
 - a. Exposure Class EF2: 5.5 percent, plus or minus 1.5 percent at point of delivery for concrete containing 1-1/2-inch (38-mm) nominal maximum aggregate size.
 - 7. Limit water-soluble, chloride-ion content in hardened concrete to 0.10 percent by weight of cement.
- C. Class C: Normal-weight concrete used for wash slab at wet well.
 - 1. Exposure Class: ACI 350 Class EF2, ES1 and ACI 318 W2
 - 2. Minimum Compressive Strength: 5000 psi at 28 days.
 - 3. Maximum w/cm Ratio: 0.42.
 - 4. Maximum Aggregate size: 3/8"
 - 5. Slump: 4" – 6" with verified slump of 2" - 3" prior to the addition of water reducing admixture.
 - 6. Synthetic Macro-Fiber: Uniformly disperse in concrete mixture at manufacturer's recommended rate, but not less than 5 lbs/cubic yard.
 - 7. Air Content:
 - a. Exposure Class EF2: 5.5 percent, plus or minus 1.5 percent at point of delivery for concrete containing 1-1/2-inch (38-mm) nominal maximum aggregate size.
 - 8. Limit water-soluble, chloride-ion content in hardened concrete to 0.10 percent by weight of cement.

2.9 CONCRETE MIXING

- A. Batching, mixing and transporting Portland cement concrete shall conform to the applicable requirements of ACI 301 and ACI 304R.
- B. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete in accordance with

ASTM C94/C94M and furnish delivery ticket.

- C. Concrete in truck mixers shall be mixed continuously until discharged. The discharge time for concrete after the addition of mixing water shall not exceed 60 minutes. The discharge time for concrete after cement has been mixed with aggregate shall not exceed 90 minutes. Delivery tickets shall show departure time from plant.
- D. Project-Site Mixing: Measure, batch, and mix concrete materials and concrete in accordance with ASTM C94/C94M. Mix concrete materials in appropriate drum-type batch machine mixer.
 - 1. For mixer capacity of 1 cu. yd. or smaller, continue mixing at least 1-1/2 minutes, but not more than five minutes after ingredients are in mixer, before any part of batch is released.
 - 2. For mixer capacity larger than 1 cu. yd., increase mixing time by 15 seconds for each additional 1 cu. yd.
 - 3. Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixture time, quantity, and amount of water added. Record approximate location of final deposit in structure.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 - 1. Before placing concrete, verify that installation of concrete forms, accessories, reinforcement, and embedded items is complete and that required inspections have been performed.
 - 2. Do not proceed until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide reasonable auxiliary services to accommodate field testing and inspections, acceptable to testing agency, including the following:
 - 1. Daily access to the Work.
 - 2. Incidental labor and facilities necessary to facilitate tests and inspections.
 - 3. Secure space for storage, initial curing, and field curing of test samples, including source of water and continuous electrical power at Project site during site curing period for test samples.
 - 4. Security and protection for test samples and for testing and inspection equipment at Project site.

3.3 TOLERANCES

- A. Comply with ACI 117.

3.4 INSTALLATION OF EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining Work that is attached to or supported by cast-in-place concrete.
 - 1. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install reglets to receive waterproofing and through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.

3.5 INSTALLATION OF CAST-IN-PLACE CONCRETE

- A. Before placing concrete, verify that installation of formwork, reinforcement, embedded items, and vapor retarder is complete and that required inspections are completed.
 - 1. Immediately prior to concrete placement, inspect vapor retarder for damage and deficient installation, and repair defective areas.
 - 2. Provide continuous inspection of vapor retarder during concrete placement and make necessary repairs to damaged areas as Work progresses.
- B. Notify Architect and testing and inspection agencies 24 hours prior to commencement of concrete placement.
- C. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete is placed on concrete that has hardened enough to cause seams or planes of weakness.
 - 1. If a section cannot be placed continuously, provide construction joints as indicated.
 - 2. Deposit concrete to avoid segregation.
 - 3. Deposit concrete in horizontal layers of depth not to exceed formwork design pressures and in a manner to avoid inclined construction joints.
 - 4. Consolidate placed concrete with mechanical vibrating equipment in accordance with ACI 301.
 - a. Do not use vibrators to transport concrete inside forms.
 - b. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer.
 - c. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity.
 - d. At each insertion, limit duration of vibration to time necessary to consolidate concrete, and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- D. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
 - 1. Do not place concrete floors and slabs in a checkerboard sequence.
 - 2. Consolidate concrete during placement operations, so concrete is thoroughly

- worked around reinforcement and other embedded items and into corners.
3. Maintain reinforcement in position on chairs during concrete placement.
 4. Screed slab surfaces with a straightedge and strike off to correct elevations.
 5. Level concrete, cut high areas, and fill low areas.
 6. Slope surfaces uniformly to drains where required.
 7. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface.
 8. Do not further disturb slab surfaces before starting finishing operations.

3.6 INSTALLATION OF JOINTS

- A. Construct joints true to line, with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Coordinate with floor slab pattern and concrete placement sequence.
 1. Install so strength and appearance of concrete are not impaired, at locations indicated on Drawings or as approved by Architect.
 2. Place joints perpendicular to main reinforcement.
 - a. Continue reinforcement across construction joints unless otherwise indicated.
 3. Form keyed joints as indicated.
 4. Locate joints for beams, slabs, joists, and girders at third points of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 5. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
 6. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 7. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.

3.7 APPLICATION OF FINISHING FLOORS AND SLABS

- A. Float Finish:
 1. When bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operation of specific float apparatus, consolidate concrete surface with power-driven floats or by hand floating if area is small or inaccessible to power-driven floats.
 2. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture and complies with ACI 117 tolerances for conventional concrete.
 3. Apply float finish to surfaces to receive trowel finish and to be covered with fluid-applied or sheet waterproofing.
- B. Trowel Finish:

1. After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel.
2. Continue troweling passes and restraighen until surface is free of trowel marks and uniform in texture and appearance.
3. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
4. Do not add water to concrete surface. Use of an approved finishing aid is acceptable.
5. Apply a trowel finish to surfaces exposed to view
6. Finish surfaces to the following tolerances, in accordance with ASTM E1155, for a randomly trafficked floor surface:

a. Suspended Slabs:

- 1) Specified overall values of flatness, FF 25; and of levelness, FL 20; with minimum local values of flatness, FF 17; and of levelness, FL 15.

C. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and locations indicated on Drawings.

1. Immediately after float finishing, slightly roughen trafficked surface by brooming with a fiber-bristle broom perpendicular to main traffic route.
2. Coordinate required final finish with Architect before application.

3.8 APPLICATION OF FINISHING FORMED SURFACES

A. As-Cast Surface Finishes:

1. ACI 301 (ACI 301M) Surface Finish SF-3.0:
 - a. Patch voids larger than 3/4 inch wide or 1/2 inch deep.
 - b. Remove projections larger than 1/8 inch.
 - c. Patch tie holes.
 - d. Surface Tolerance: ACI 117 Class A.
 - e. Locations: Apply to concrete surfaces exposed to public view, to receive a rubbed finish, or to be covered with a coating or covering material applied directly to concrete.

B. Rubbed Finish: Apply the following to as-cast surface finishes where indicated on Drawings:

1. Smooth-Rubbed Finish:
 - a. Perform no later than one day after form removal.
 - b. Moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture.
 - c. If sufficient cement paste cannot be drawn from the concrete by the rubbing process, use a grout made from the same cementitious materials used in the in-place concrete.

3.9 INSTALLATION OF MISCELLANEOUS CONCRETE ITEMS

A. Filling in:

1. Fill in holes and openings left in concrete structures after Work of other trades is in place unless otherwise indicated.
2. Mix, place, and cure concrete, as specified, to match color and texture with in-place construction exposed to view.
3. Provide other miscellaneous concrete filling indicated or required to complete the Work.

B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.

C. Equipment Bases and Foundations:

1. Coordinate sizes and locations of concrete bases with actual equipment provided.
2. Construct concrete bases 6 inches unless otherwise indicated on Drawings, and extend base not less than 6 inches in each direction beyond the maximum dimensions of supported equipment unless otherwise indicated on Drawings, or unless required for seismic anchor support.
3. Minimum Compressive Strength: 5000 psi at 28 days.
4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete substrate.
6. Prior to pouring concrete, place and secure anchorage devices.
 - a. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - b. Cast anchor-bolt insert into bases.
 - c. Install anchor bolts to elevations required for proper attachment to supported equipment.

3.10 APPLICATION OF CONCRETE CURING

A. Protect freshly placed concrete from premature drying, excessive cold or hot temperatures, and mechanical damage.

1. Comply with ACI 301 for cold weather protection during curing.
2. Comply with ACI 301 and ACI 305.1 for hot-weather protection during curing.
3. Maintain moisture loss no more than 0.2 lb/sq. ft. x h, calculated in accordance with ACI 305R, before and during finishing operations.
4. Cure concrete for a minimum of (7) days.

B. Curing Formed Surfaces: Comply with ACI 308.1 as follows:

1. Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces.
2. Cure concrete containing color pigments in accordance with color pigment manufacturer's instructions.
3. If forms remain during curing period, moist cure after loosening forms.
4. If removing forms before end of curing period, continue curing for remainder of curing period as follows:
 - a. Continuous Fogging: Maintain standing water on concrete surface until final setting of concrete.
 - b. Continuous Sprinkling: Maintain concrete surface continuously wet.
 - c. Absorptive Cover: Pre-dampen absorptive material before application; apply additional water to absorptive material to maintain concrete surface continuously wet.
 - d. Water-Retention Sheeting Materials: Cover exposed concrete surfaces with sheeting material, taping, or lapping seams.

C. Curing Unformed Surfaces: Comply with ACI 308.1 as follows:

1. Begin curing after finishing concrete.
2. Concrete Floors and Slabs:
 - a. Contractor has option of the following:
 - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than 12 inches.
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive.
 - a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
 - b) Cure for not less than seven days.
 - 3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following not in cold weather:
 - a) Water.
 - b) Continuous water-fog spray.

3.11 INSTALLATION OF JOINT FILLING

- A. Prepare, clean, and install joint filler in accordance with manufacturer's written instructions.
 - 1. Defer joint filling until concrete has aged at least one month.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joints clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches deep in formed joints.
- D. Overfill joint, and trim joint filler flush with top of joint after hardening.

3.12 INSTALLATION OF CONCRETE SURFACE REPAIRS

- A. When concrete forms are stripped, inspect concrete surfaces for cracks, honeycombing, and other visible defects. After documenting defects and reviewing with the Owner's Representative and Engineer of Record, repair visible defects with appropriate methods as approved by the Engineer of Record, to make walls and slab solid and structurally sound.
- B. Defective Concrete:
 - 1. Repair and patch defective areas when approved by Architect.
 - 2. Remove and replace concrete that cannot be repaired and patched to meet specification requirements.
- C. Patching Mortar: Mix dry-pack patching mortar, consisting of 1 part portland cement to 2-1/2 parts fine aggregate passing a No. 16 sieve, using only enough water for handling and placing.
- D. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks in excess of 0.01 inch spalls, air bubbles exceeding surface finish limits, honeycombs, rock pockets, fins and other projections on the surface exceeding surface finish limits, and stains and other discolorations that cannot be removed by cleaning.
 - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch in any dimension to solid concrete.
 - a. Limit cut depth to 3/4 inch.
 - b. Make edges of cuts perpendicular to concrete surface.
 - c. Clean, dampen with water, and brush-coat holes and voids with bonding agent.
 - d. Fill and compact with patching mortar before bonding agent has dried.
 - e. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
 - f. Damp cure patches for 7 days.

2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement, so that, when dry, patching mortar matches surrounding color.
 - a. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching.
 - b. Compact mortar in place and match surrounding surface.
 - c. Damp cure patches for 7 days.
3. Repair defects on concealed formed surfaces that will affect concrete's durability and structural performance, as determined by Architect.

E. Repairing Unformed Surfaces:

1. Test unformed surfaces, such as floors and slabs, for finish, and verify surface tolerances specified for each surface.
 - a. Correct low and high areas.
 - b. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
2. Repair finished surfaces containing surface defects, including spalls, popouts, honeycombs, rock pockets, crazing, and cracks in excess of 0.01 inch wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width.
3. After concrete has cured at least 14 days, correct high areas by grinding.
4. Correct localized low areas during, or immediately after, completing surface-finishing operations by adding patching mortar.
 - a. Finish repaired areas to blend into adjacent concrete.
5. Repair defective areas, except random cracks and single holes 1 inch or less in diameter, by cutting out and replacing with fresh concrete.
 - a. Remove defective areas with clean, square cuts, and expose steel reinforcement with at least a 3/4-inch clearance all around.
 - b. Dampen concrete surfaces in contact with patching concrete and apply bonding agent.
 - c. Mix patching concrete of same materials and mixture as original concrete, except without coarse aggregate.
 - d. Place, compact, and finish to blend with adjacent finished concrete.
 - e. Cure in same manner as adjacent concrete.
6. Repair random cracks and single holes 1 inch or less in diameter with patching mortar.
 - a. Groove top of cracks and cut out holes to sound concrete, and clean off dust, dirt, and loose particles.
 - b. Dampen cleaned concrete surfaces and apply bonding agent.
 - c. Place patching mortar before bonding agent has dried.
 - d. Compact patching mortar and finish to match adjacent concrete.

- e. Keep patched area continuously moist for at least 72 hours.
- F. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- G. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.13 CRACK REPAIR AT WATER-RETAINING CONCRETE

- A. Water Retaining Concrete is defined as the concrete tank base slab and all walls.
- B. Repair cracks in slabs which allow leakage of contained liquids or exceed 0.01 inches in width with Repair Materials by method of pressure injection. Follow Repair Material manufacturer's recommendations and instructions for preparation, application, and curing. Select viscosity of crack repair material as appropriate for penetrating cracks without exerting pressure that could damage the concrete.
- C. Cracks injected shall use epoxy resins unless epoxy has first been used and leaks still prevail, in which case urethane injection materials and methods may be submitted by the contractor and used in cases specifically approved by the Engineer.
- D. After injection, remove all metal injection ports from the specified concrete clear cover region and patch with non-shrink low-permeability grout.

3.14 WATERTIGHT TESTING OF TANKS

- A. After concrete has been cured for a minimum of 28 days and initial repairs have been made based on initial inspection and prior to placing backfill and prior to application of any coating, test the tanks according to the procedures provided in Sections 1 and 2 of ACI 350.1 for covered tanks, with no more water loss than 0.0125% of volume per day, and with the additional provisions as described below:
 1. Fill with fresh, clean, potable water and follow test procedures per ACI 350.1 for both quantitative and qualitative requirements. Maintain a temperature differential of not more than 20 degrees F between the concrete and the water temperature used to fill the vessel. Adjust fill rate as required to meet this limit. Provide documentation for each fill test.
 2. Drain tank and upon elimination of water, while inside surfaces are still moist, inspect inside surfaces of concrete to identify locations of cracks. Mark locations of cracks while concrete surfaces are still moist.
 3. Report the results of the water test to the Owner's Representative. Include written and photographic documentation of all aspects of the procedures and results. Submit report to Owner's Representative for review and assessment of any necessary remedial work.
 4. Upon completion and inspections of all required remedial work, conduct another water test following procedures described in this section.
 5. Provide structural calculations prepared by a qualified structural engineer licensed and registered in the state of New York that confirm the method of

blocking pipes and openings will withstand the load from the water when the tank is filled to design water level noted on drawings.

6. Refer to ACI 350.1 Section 1 for additional submittal and quality assurance requirements.
7. Refer to ACI 350.1 Section 2 for additional information regarding the hydrostatic tightness tests. Both qualitative and quantitative tests are required as well as re-testing, if applicable.
8. Each water-holding vessel shall pass the water-tight test, with submittals documenting the results approved by the Engineer, prior to backfilling and application of coatings.

3.15 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a special inspector to perform field tests and inspections and prepare testing and inspection reports.
- B. Testing Agency: Owner will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.
 1. Testing agency to be responsible for providing curing facility for initial curing of strength test specimens on-site and verifying that test specimens are cured in accordance with standard curing requirements in ASTM C31/C31M.
 2. Testing agency to immediately report to Architect, Contractor, and concrete manufacturer any failure of Work to comply with Contract Documents.
 3. Testing agency to report results of tests and inspections, in writing, to Owner, Architect, Contractor, and concrete manufacturer within 48 hours of inspections and tests.
 - a. Test reports to include reporting requirements of ASTM C31/C31M, ASTM C39/C39M, and ACI 301, including the following as applicable to each test and inspection:
 - 1) Project name.
 - 2) Name of testing agency.
 - 3) Names and certification numbers of field and laboratory technicians performing inspections and testing.
 - 4) Name of concrete manufacturer.
 - 5) Date and time of inspection, sampling, and field testing.
 - 6) Date and time of concrete placement.
 - 7) Location in Work of concrete represented by samples.
 - 8) Date and time sample was obtained.
 - 9) Truck and batch ticket numbers.
 - 10) Design compressive strength at 28 days.
 - 11) Concrete mixture designation, proportions, and materials.
 - 12) Field test results of fresh concrete, including slump or slump flow, air content, temperature and density.
 - 13) Information on storage and curing of samples at the Project site, including curing method and maximum and minimum temperatures during initial curing period.
 - 14) Type of fracture and compressive break strengths at seven days and

28 days.

4. Provide a space and source of power or other resources for curing and access to test specimens by the testing agency.
- C. Delivery Tickets: comply with ASTM C94/C94M.
- D. Inspections:
1. Headed bolts and studs.
 2. Verification of use of required design mixture.
 3. Concrete placement, including conveying and depositing.
 4. Curing procedures and maintenance of curing temperature.
 5. Verification of concrete strength before removal of shores and forms from beams and slabs.
 6. Batch Plant Inspections: On a random basis, as determined by Architect.
- E. Concrete Tests: Testing of composite samples of fresh concrete **obtained at the point of placement** in accordance with ASTM C 172/C 172M to be performed in accordance with the following requirements:
1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 100 cu. yd. or fraction thereof.
 - a. When frequency of testing provides fewer than five compressive-strength tests for each concrete mixture, testing is to be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 2. Slump: ASTM C143/C143M:
 - a. One test at point of discharge for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - b. Perform additional tests as needed.
 3. Air Content: ASTM C231/C231M pressure method, for normal-weight concrete;
 - a. One test for each composite sample when strength test specimens are cast, but not less than one test for each day's pour of each concrete mixture.
 4. Concrete Temperature: ASTM C1064/C1064M:
 - a. One test hourly when air temperature is 40 deg F and below or 80 deg F and above, and one test for each composite sample when strength test specimens are cast.
 5. Concrete Density: ASTM C138/C138M:
 - a. One test for each composite sample when strength test specimens are cast.

6. Compression Test Specimens: ASTM C31/C31M:
 - a. Cast and standard cure two sets of three 6-inch by 12-inch cylindrical specimens or three sets of three 4-inch by 8-inch cylindrical specimens for each composite sample.
 - b. Cast, and field cure two sets of three 6-inch by 12-inch standard cylindrical specimens or three sets of three 4-inch by 8-inch standard cylindrical specimens for each composite sample.
7. Compressive-Strength Tests: ASTM C39/C39M.
 - a. Test one set of two 6-inch by 12-inch or three 4-inch by 8-inch standard cured specimens at seven days and one set of two 6-inch by 12-inch or three 4-inch by 8-inch specimens at 28 days.
 - b. Test one set of two 6-inch by 12-inch or three 4-inch by 8-inch field-cured specimens at seven days and one set of two 6-inch by 12-inch or three 4-inch by 8-inch specimens at 28 days.
 - c. A compressive-strength test to be the average compressive strength from a set of two 6-inch by 12-inch or three 4-inch by 8-inch specimens obtained from same composite sample and tested at age indicated.
8. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor to evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
9. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests of standard cured cylinders equals or exceeds specified compressive strength, and no compressive-strength test value falls below specified compressive strength by more than 500 psi if specified compressive strength is 5000 psi, or no compressive strength test value is less than 10 percent of specified compressive strength if specified compressive strength is greater than 5000 psi.
10. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
11. Additional Tests:
 - a. Testing and inspecting agency to make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
 - b. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C42/C42M or by other methods as directed by Architect.
 - 1) Acceptance criteria for concrete strength to be in accordance with ACI 301, Section 1.7.6.3.
12. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
13. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.

3.16 PROTECTION

A. Protect concrete surfaces as follows:

1. Protect from petroleum stains.
2. Diaper hydraulic equipment used over concrete surfaces.
3. Prohibit vehicles from interior concrete slabs.
4. Prohibit use of pipe-cutting machinery over concrete surfaces.
5. Prohibit placement of steel items on concrete surfaces.
6. Prohibit use of acids or acidic detergents over concrete surfaces.
7. Protect liquid floor treatment from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by liquid floor treatments installer.

END OF SECTION 033000

SECTION 042200 - CONCRETE UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Concrete masonry units.
2. Mortar and grout materials.
3. Reinforcement.
4. Masonry-joint reinforcement.
5. Embedded flashing materials.
6. Miscellaneous masonry accessories.

B. Products Installed, but Not Furnished, under This Section:

1. Brick veneer in accordance with Section 042613 "Masonry Veneer" in concrete unit masonry.
2. Steel lintels and steel shelf angles in accordance with Section 055000 "Metal Fabrications" in concrete unit masonry.

C. Related Requirements:

1. Section 071900 "Water Repellents" for water repellents applied to surface of unit masonry assemblies.
2. Section 076200 "Sheet Metal Flashing and Trim" for exposed sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.
3. Section 089516 "Wall Vents" for wall vents (brick vents).

1.2 DEFINITIONS

- A. CMU(s): Concrete masonry unit(s).
- B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.
- C. Exposed: Weather-exposed side of a constructed wall.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data:

1. For each type of product.
- B. Shop Drawings: For the following:
1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
 2. Reinforcing Steel: Detail bending, lap lengths, and placement of unit masonry reinforcing bars. Comply with ACI 315. Show elevations of reinforced walls.
 3. Lintel design and types required.
 4. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.
- C. Samples for Verification: For each type and color of the following:
1. Exposed CMUs.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency.
- B. Material Certificates: For each type and size of the following:
1. Masonry units.
 - a. Include material test reports substantiating compliance with requirements.
 - b. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.
 2. Integral water repellent used in CMUs, if not surface treated.
 3. Cementitious materials. Include name of manufacturer, brand name, and type.
 4. Mortar admixtures.
 5. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
 6. Grout mixes. Include description of type and proportions of ingredients.
 7. Reinforcing bars.
 8. Joint reinforcement.
 9. Anchors, ties, and metal accessories.
- C. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.
1. Include test reports for mortar mixes required to comply with property specification. Test in accordance with ASTM C109/C109M for compressive strength, ASTM C1506 for water retention, and ASTM C91/C91M for air content.
 2. Include test reports, in accordance with ASTM C1019, for grout mixes required to comply with compressive strength requirement.
- D. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units, mortar type, and resulting net-area compressive strength of masonry

determined in accordance with TMS 402/602.

E. Weather Procedures:

1. Cold-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.
2. Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

1.6 QUALITY ASSURANCE

- A. Project team craftworkers of the Masonry Contractor assigned to Project will be required to have the International Masonry Institute - Flashing Training or equal and to provide evidence of certificate or a letter of the firm's commitment to enroll key project personnel in the training program prior to the start of Project.
- B. Project team craftworkers of the Masonry Contractor assigned to Project will be required to have the International Masonry Institute - Grouting and Reinforcing Training or equal and to provide evidence of certificate or a letter of the firm's commitment to enroll key project personnel in the training program prior to the start of Project.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Deliver preblended, dry mortar mix in moisture-resistant containers. Store preblended, dry mortar mix in delivery containers on elevated platforms in a dry location or in covered weatherproof dispensing silos.
- C. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.8 FIELD CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 1. Extend cover a minimum of 24 inches down both sides of walls, and hold cover securely in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.

1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 2. Protect sills, ledges, and projections from mortar droppings.
 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 402/602.
1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 402/602.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.
- B. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.
- C. Source Limitations for Integral Water Repellent: Obtain integral water-repellent units from CMU and mortar manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Provide structural unit masonry that develops indicated net-area compressive strengths at 28 days.
1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) in accordance with Tables 1 and 2 in TMS 402/602.
- B. Regulatory Requirements: Comply with the provisions of the following codes, specifications, and standards, except as otherwise shown or specified:
1. TMS 402/602:

- a. Maintain one copy of the standard in Project field office at all times during construction. Contractor's supervisory personnel are to be thoroughly familiar with this material as it applies to Project.

2.3 CONCRETE UNIT MASONRY, GENERAL

- A. Masonry Standard: Comply with TMS 402/602 except as modified by requirements in the Contract Documents.
- B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects are exposed in the completed Work.
- C. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.
 - 1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
 - 2. Provide bullnose units for outside corners unless otherwise indicated.
- D. Concrete Building Brick: ASTM C55.
 - 1. Density Classification: Normal weight.
- E. Building Lintels:
 - 1. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam CMUs matching adjacent CMUs in color, texture, and density classification, with reinforcing bars placed as indicated and filled with coarse grout.
 - a. Knockout blocks will not be acceptable.
- F. Fire-Resistance Ratings: Where indicated, provide units that comply with requirements for fire-resistance ratings indicated as determined by testing in accordance with ASTM E119, by equivalent masonry thickness, or by other means, as acceptable to authorities having jurisdiction.

2.4 CONCRETE MASONRY UNITS

- A. Standard CMUs: Load-bearing ASTM C90
 - 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 2800 psi.
 - 2. Density Classification: Normal weight.
 - 3. Size (Width): Manufactured to dimensions 3/8 inch less-than-nominal dimensions.

2.5 MORTAR AND GROUT MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to

produce mortar color indicated.

1. Alkali content is not more than 0.1 percent when tested in accordance with ASTM C114.
- B. Hydrated Lime: ASTM C207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cemex S.A.B. de C.V.
 - b. Heidelberg Materials
 - c. Holcim (US) Inc
 - d. Lafarge North America Inc.
- D. Aggregate for Mortar: ASTM C144.
1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
 2. For joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.
 3. White-Mortar Aggregates: Natural white sand or crushed white stone.
 4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.
- E. Aggregate for Grout: ASTM C404.
- F. Water: Potable.

2.6 REINFORCEMENT

- A. Uncoated-Steel Reinforcing Bars: ASTM A615/A615M or ASTM A996/A996M, Grade 60.
- B. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and to hold reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Heckmann Building Products, Inc.
 - b. Hohmann & Barnard, Inc
 - c. Wire-Bond

- C. Masonry-Joint Reinforcement, General: Ladder type complying with ASTM A951/A951M.
1. Interior Walls: Hot-dip galvanized carbon steel.
 2. Exterior Walls: Hot-dip galvanized carbon steel.
 3. Wire Size for Side Rods: 0.148-inch diameter.
 4. Wire Size for Cross Rods: 0.148-inch diameter.
 5. Spacing of Cross Rods: Not more than 16 inches o.c.
 6. Provide in lengths of not less than 10 ft., with prefabricated corner and tee units.

2.7 TIES AND ANCHORS

- A. General: Ties and anchors extend at least 1-1/2 inches into masonry but with at least a 5/8-inch cover on outside face.
- B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A82/A82M, with ASTM A153/A153M, Class B-2 coating.
 2. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- C. Partition Top Anchors: 0.105-inch thick metal plate with a 3/8-inch diameter metal rod 6 inches long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from steel hot-dip galvanized after fabrication.
- D. Rigid Anchors: Fabricate from steel bars 1-1/2 inches wide by 1/4 inch thick by 24 inches long, with ends turned up 2 inches.
1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A153/A153M
- E. Embedded Flashing Applications: Unless otherwise indicated, use the following:
1. Metal Flashing: Provide metal flashing complying with SMACNA's "Architectural Sheet Metal Manual" and as follows:
- F. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.8 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene, urethane, or PVC.
- B. Preformed Control-Joint Gaskets: Made from PVC, complying with ASTM D2287, Type PVC-65406 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.

- C. Bond-Breaker Strips: Asphalt-saturated felt complying with ASTM D226/D226M, Type I (No. 15 asphalt felt).
- D. Masonry Cleaners:
 - 1. Proprietary Acidic Masonry Cleaner: Manufacturer's standard-strength, general-purpose cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from masonry surfaces of type indicated below without discoloring or damaging masonry surfaces; expressly approved for intended use by manufacturer of masonry units being cleaned.

2.9 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Use portland cement-lime mortar unless otherwise indicated.
 - 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C270, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
 - 1. For reinforced masonry, use Type S.
- D. Grout for Unit Masonry: Comply with ASTM C476.
 - 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with TMS 402/602 for dimensions of grout spaces and pour height.
 - 2. Proportion grout in accordance with ASTM C476, Table 1 or paragraph 4.2.2 for specified 28-day compressive strength indicated, but not less than 2000 psi.
 - 3. Provide grout with a slump of 8 to 11 inches as measured in accordance with ASTM C143/C143M.
- E. Epoxy Pointing Mortar: Mix epoxy pointing mortar to comply with mortar manufacturer's written instructions.
 - 1. Application: Use epoxy pointing mortar for exposed mortar joints with pre-faced CMUs.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 - 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
 - 2. Verify that foundations are within tolerances specified.
 - 3. Verify that reinforcing dowels are properly placed.
 - 4. Verify that substrates are free of substances that would impair mortar bond.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Build chases and recesses to accommodate items specified in this and other Sections.
- B. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match construction immediately adjacent to opening.
- C. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- D. Exposed Masonry: Mix units to product uniform blend of colors and textures.
- E. Where existing masonry occurs, match coursing, bonding, color, and texture of existing masonry.
- F. Temperature Control: Perform temperature-sensitive construction procedures while masonry Work is progressing. Temperature ranges indicated below apply to air temperatures existing at time of installation except for grout. For grout, temperature ranges apply to anticipated minimum night temperatures. In heating mortar and grout materials, maintain mixing temperature selected within 10 deg F.
 - 1. 40 to 32 Deg F:
 - a. Mortar: Heat mixing water to produce mortar temperature between 40 and 120 deg F.
 - b. Grout: Follow normal masonry procedures.
 - 2. 32 to 25 Deg F:

- a. Mortar: Heat mixing water and sand to produce mortar temperatures between 40 and 120 deg F; maintain temperature of mortar on boards above freezing.
 - b. Grout: Heat grout materials to 90 deg F to produce in-place grout temperature of 70 deg F at end of workday.
- 3. 25 to 20 Deg F:
 - a. Mortar: Heat mixing water and sand to produce mortar temperatures between 40 and 120 deg F; maintain temperature of mortar on boards above freezing.
 - b. Grout: Heat grout materials to 90 deg F to produce in-place grout temperature of 70 deg F at end of workday.
 - c. Heat both sides of walls under construction using salamanders or other heat sources.
 - d. Use windbreaks or enclosures when wind is in excess of 15 mph.
- 4. 20 Deg F and Below:
 - a. Mortar: Heat mixing water and sand to produce mortar temperatures between 40 and 120 deg F.
 - b. Grout: Heat grout materials to 90 deg F to produce in-place grout temperature of 70 deg F at end of workday.
 - c. Masonry Units: Heat masonry units so that they are above 20 deg F at time of laying.
 - d. Provide enclosure and auxiliary heat to maintain an air temperature of at least 40 deg F for 24 hours after laying units.
- 5. Do not heat water for mortar and grout to above 160 deg F.
- G. Masonry Protection: Protect completed masonry and masonry not being worked on in the following manner. Temperature ranges indicated apply to mean daily air temperatures except for grouted masonry. For grouted masonry, temperature ranges apply to anticipated minimum night temperatures.
 - 1. 40 to 32 Deg F (4 to 0 Deg C): Protect masonry from rain or snow for at least 24 hours by covering with weather-resistive membrane.
 - 2. 32 to 25 Deg F (0 to Minus 4 Deg C): Completely cover masonry with weather-resistive membrane for at least 24 hours.
 - 3. 25 to 20 Deg F (Minus 4 to 7 Deg C): Completely cover masonry with weather-resistive insulating blankets or similar protection for at least 24 hours, 48 hours for grouted masonry.
 - 4. 20 Deg F (Minus 7 Deg C) and Below: Except as otherwise indicated, maintain masonry temperature above 32 deg F (0 deg C) for 24 hours using enclosures and supplementary heat, electric heating blankets, infrared lamps or other methods proven to be satisfactory. For grouted masonry, maintain heated enclosure to 40 deg F for 48 hours.

3.3 TOLERANCES

A. Dimensions and Locations of Elements:

1. For dimensions in cross section or elevation, do not vary by more than plus 1/2 inch (13 mm) or minus 1/4 inch (6 mm).
2. For location of elements in plan, do not vary from that indicated by more than plus or minus 1/2 inch (13 mm).
3. For location of elements in elevation, do not vary from that indicated by more than plus or minus 1/4 inch (6 mm) in a story height or 1/2 inch (13 mm) total.

B. Lines and Levels:

1. For bed joints and top surfaces of bearing walls, do not vary from level by more than 1/4 inch in 10 ft. (6 mm in 3 m), or 1/2 inch (13 mm) maximum.
2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 ft. (3 mm in 3 m), 1/4 inch in 20 ft. (6 mm in 6 m), or 1/2 inch (13 mm) maximum.
3. For vertical lines and surfaces, do not vary from plumb by more than 1/4 inch in 10 ft. (6 mm in 3 m), 3/8 inch in 20 ft. (9 mm in 6 m), or 1/2 inch (13 mm) maximum.
4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 ft. (3 mm in 3 m), 1/4 inch in 20 ft. (6 mm in 6 m), or 1/2 inch (13 mm) maximum.
5. For lines and surfaces, do not vary from straight by more than 1/4 inch in 10 ft. (6 mm in 3 m), 3/8 inch in 20 ft. (9 mm in 6 m), or 1/2 inch (13 mm) maximum.
6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 ft. (6 mm in 3 m) or 1/2 inch (13 mm) maximum.
7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch (1.5 mm).

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm), with a maximum thickness limited to 1/2 inch (13 mm).
2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch (3 mm).
3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch (9 mm) or minus 1/4 inch (6 mm).
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm).

3.4 LAYING MASONRY WALLS

- #### A.
- Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.

- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4 inches. Bond and interlock each course of each wythe at corners. Do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by stepping back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below, and rod mortar or grout into core.
- H. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.
- I. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.
 - 1. Install compressible filler in joint between top of partition and underside of structure above.
 - 2. Fasten partition top anchors to structure above and build into top of partition. Grout cells of CMUs solidly around plastic tubes of anchors and push tubes down into grout to provide 1/2-inch clearance between end of anchor rod and end of tube. Space anchors 48 inches o.c. unless otherwise indicated.
 - 3. Wedge non-load-bearing partitions against structure above with small pieces of tile, slate, or metal. Fill joint with mortar after dead-load deflection of structure above approaches final position.
 - 4. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Section 078443 "Joint Firestopping."
 - 5. Joint Sealants: Comply with ASTM C1193 for use of joint sealants, including acoustic sealants as applicable to materials, applications and Project conditions.
 - 6. Penetration Firestopping: Install penetration firestopping systems for Project applications to comply with manufacturer's written installation instructions.

3.5 MORTAR BEDDING AND JOINTING

- A. Lay hollow CMUs as follows:

1. Bed face shells in mortar and make head joints of depth equal to bed joints.
 2. Bed webs in mortar in all courses of piers, columns, and pilasters.
 3. Bed webs in mortar in grouted masonry, including starting course on footings.
 4. Fully bed entire units, including areas under cells, at starting course on footings where cells are not grouted.
- B. Lay solid CMUs with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Where applicable, set masonry trim units in full bed of mortar with full vertical joints. Fill dowel, anchor, and similar holes.
1. Clean soiled surfaces with fiber brush and soap powder and rinse thoroughly with clear water.
 2. Wet joint surfaces thoroughly before applying mortar.
 3. Rake out mortar joints for pointing with sealant.
- D. Rake out mortar joints at pre-faced CMUs to a uniform depth of 1/4 inch and point with epoxy mortar to comply with epoxy-mortar manufacturer's written instructions.
- E. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- F. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.
- G. Cut joints flush where indicated to receive waterproofing unless otherwise indicated.

3.6 MASONRY-JOINT REINFORCEMENT

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
1. Space reinforcement not more than 16 inches o.c.
 2. Space reinforcement not more than 8 inches o.c. in foundation walls and parapet walls.
 3. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings in addition to continuous reinforcement
- B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.
- E. Cut and bend reinforcing units as directed by manufacturer for continuity at corners, returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

3.7 CONTROL JOINTS

- A. General: Install control joint materials in CMUs as masonry progresses. Do not allow materials to span control joints without provision to allow for in-plane wall or partition movement.
- B. Locate control joints. See Drawings.
- C. Form control joints in CMUs as follows:
 - 1. Install preformed control joint gaskets designed to fit standard sash block.

3.8 LINTELS

- A. Provide formed-in-place masonry lintels where shown and where openings of more than 12 inches for brick-size units and 16 inches for block-size units are shown without structural steel or other supporting lintels. Provide minimum bearing of 16 inches at each jamb unless otherwise indicated.
- B. Install loose steel over openings- See Drawings.
 - 1. Provide minimum bearing of 8 inches at each jamb unless otherwise indicated.
- C. Lintels at Fire-Rated Openings: Provide fire-rated masonry required or steel lintels with applied fireproofing in thickness required to maintain fire rating of wall or partition rating.

3.9 FLASHING

- A. General: Install embedded flashing at ledges and other obstructions to downward flow of water in wall where indicated.
- B. Install flashing as follows unless otherwise indicated:
 - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 - 2. At lintels, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.
 - 3. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall, and adhere flexible flashing to top of metal drip edge.
 - 4. Install metal flashing termination beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall, and adhere flexible flashing to top of metal flashing termination.
- C. Install single-wythe CMU flashing system in bed joints of CMU walls where indicated to

comply with manufacturer's written instructions. Install CMU cell pans with upturned edges located below face shells and webs of CMUs above and with weep spouts aligned with face of wall. Install CMU web covers so that they cover upturned edges of CMU cell pans at CMU webs and extend from face shell to face shell.

3.10 REINFORCED UNIT MASONRY

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
 - 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
 - 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in TMS 402/602.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
 - 1. Comply with requirements in TMS 402/602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.

3.11 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements is done at Contractor's expense.
- B. Inspections: Level B special inspections to comply with the International Building Code.
 - 1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
 - 2. Place grout only after inspectors have verified compliance of grout spaces, grades, sizes, and locations of reinforcement.
 - 3. Place grout only after inspectors have verified proportions of site-prepared grout.
- C. Testing Prior to Construction: One set of tests.
- D. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.
- E. Concrete Masonry Unit Test: For each type of unit provided, in accordance with ASTM C140 for compressive strength.
- F. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, in accordance with ASTM C780.

- G. Fire-Resistance Rated Construction: Where applicable, inspect fire-rated CMU construction to determine compliance with construction documents per building code compliance.

3.12 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as Work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
 - 3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid-strippable masking agent or polyethylene film and waterproof masking tape.
 - 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
 - 5. Clean concrete masonry by applicable cleaning methods indicated in NCMA TEK 08-04A.

3.13 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Masonry Waste Recycling: Return broken CMUs not used as fill to manufacturer for recycling.
- C. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above or recycled, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042200

SECTION 042613 - MASONRY VENEER

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Brick.
2. Mortar materials.
3. Ties and anchors.
4. Embedded flashing.
5. Accessories.
6. Mortar mixes.

B. Products Installed but not Furnished under This Section:

1. Steel shelf angles for supporting masonry veneer.

C. Related Requirements:

1. Section 076200 "Sheet Metal Flashing and Trim" for sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples for Initial Selection:

1. Clay face brick

C. Samples for Verification: For each type and color of the following:

1. Clay face brick
2. mortar. Make Samples using same sand and mortar ingredients to be used on Project.
3. Weep/cavity vents.
4. Cavity drainage material.
5. Accessories embedded in masonry.

1.3 DELIVERY, STORAGE, AND HANDLING

A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.

B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.

- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers. Store preblended, dry mortar mix in delivery containers on elevated platforms in a dry location or in covered weatherproof dispensing silos.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.4 FIELD CONDITIONS

- A. Protection of Masonry: During construction, cover tops of veneer, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 - 1. Extend cover a minimum of 24 inches (610 mm) down face of veneer, and hold cover securely in place.
- B. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry. Immediately remove grout, mortar, and soil that come in contact with masonry.
 - 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 - 2. Protect sills, ledges, and projections from mortar droppings.
 - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 - 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- C. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602.
 - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- D. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain exposed masonry units and mortar material from single source from single manufacturer to provide materials of consistent quality in appearance and physical properties..

2.2 UNIT MASONRY, GENERAL

- A. Masonry Standard: Comply with TMS 602, except as modified by requirements in the Contract Documents.
- B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects will be exposed in the completed Work.

2.3 BRICK

- A. General: Provide shapes indicated and as follows, with exposed surfaces matching finish and color of exposed faces of adjacent units.
 - 1. For ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces, provide units without cores or frogs and with exposed surfaces finished.
 - 2. Provide special shapes for applications where stretcher units cannot accommodate special conditions, including corners, movement joints, bond beams, sashes, and lintels.
 - 3. Provide special shapes for applications requiring brick of size, form, color, and texture on exposed surfaces that cannot be produced by sawing
 - 4. Provide special shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.
- B. Clay Face Brick: Facing brick complying with ASTM C216, Grade SW, Type FBS
 - 1. Initial Rate of Absorption: Less than 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested in accordance with ASTM C67/C67M.
 - 2. Efflorescence: Provide brick that has been tested in accordance with ASTM C67/C67M and is rated "not effloresced."
 - 3. Surface Coating: Brick with colors or textures produced by application of coatings withstand 50 cycles of freezing and thawing in accordance with ASTM C67/C67M with no observable difference in the applied finish when viewed from 10 ft. (3 m).
 - 4. Size (Actual Dimensions): 3-5/8 inches (92 mm) wide by 2-1/4 inches (57 mm) high by 7-5/8 inches (194 mm) long.
 - 5. Application: Use where brick is exposed unless otherwise indicated.
 - 6. Color and Texture: As selected by Architect from manufacturer's full range.

2.4 MORTAR MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
 - 1. Alkali content will not be more than 0.1 percent when tested in accordance with ASTM C114.
- B. Hydrated Lime: ASTM C207, Type S.

- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
- D. Aggregate for Mortar: ASTM C144.
 - 1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
 - 2. For joints less than 1/4 inch (6.4 mm) thick, use aggregate graded with 100 percent passing the No. 16 (1.18-mm) sieve.
 - 3. White-Mortar Aggregates: Natural white sand or crushed white stone.
 - 4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.
- E. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C494/C494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.
- F. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with CMUs containing integral water repellent from same manufacturer.
- G. Water: Potable.

2.5 TIES AND ANCHORS

- A. General: Ties and anchors extend at least 1-1/2 inches (38 mm) into veneer but with at least a 5/8-inch (16-mm) cover on outside face.
- B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
 - 1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A1064/A1064M, with ASTM A153/A153M, Class B-2 coating.
 - 2. Stainless Steel Wire: ASTM A580/A580M, Type 316.
 - 3. Steel Sheet, Galvanized after Fabrication: ASTM A1008/A1008M, Commercial Steel, with ASTM A153/A153M, Class B coating.
 - 4. Stainless Steel Sheet: ASTM A240/A240M or ASTM A666, Type 316.
- C. Adjustable Masonry-Veneer Anchors:
 - 1. General: Provide anchors that allow vertical adjustment but resist a 100 lbf (445 N) load in both tension and compression perpendicular to plane of wall without deforming or developing play in excess of 1/16 inch (1.6 mm).
 - 2. Fabricate sheet metal anchor sections and other sheet metal parts from 0.1084-inch- (2.75-mm-) thick steel sheet, galvanized after fabrication.
 - 3. Fabricate wire ties from 0.187-inch- (4.76-mm) diameter, hot-dip galvanized steel wire unless otherwise indicated.
 - 4. Contractor's Option: Unless otherwise indicated, provide any of the adjustable masonry-veneer anchors specified.
 - 5. Masonry-Veneer Anchors; Vertical Slotted L-Plate: Rib-stiffened, sheet metal anchor section with screw holes at top and bottom, projecting vertical leg with slotted hole for wire tie and washer at face of insulation.

6. Masonry-Veneer Anchors; Double-Pintle Plate: Rib-stiffened, sheet metal anchor section with screw holes at top and bottom, projecting horizontal leg with slots for vertical legs of double pintle wire tie
7. Masonry-Veneer Anchors; Slotted Plate: Sheet metal anchor section, with screw holes at top and bottom; and raised rib-stiffened strap, stamped into center to provide a slot between strap and base for wire tie. Use self-adhering tape to seal penetration behind anchor plate.
8. Masonry-Veneer Anchors; Slotted Plate with Prongs: Sheet metal anchor section, with screw holes at top and bottom; top and bottom ends bent to form pronged legs of length to match thickness of insulation; and raised rib-stiffened strap, stamped into center to provide a slot between strap and base for wire tie. Use self-adhering tape to seal penetration behind anchor plate.
9. Masonry-Veneer Anchors; Single-Barrel Screw: Self-drilling, single-barrel screw designed to receive wire tie. Screw has a smooth barrel the same thickness as insulation with factory-installed gasketed washer to seal at face of insulation and sheathing and a coating to reduce thermal conductivity
10. Masonry-Veneer Anchors; Single-Barrel Screw with Double-Pintle Wingnut: Self-drilling, single-barrel screw with thermally resistant wingnut head designed to receive double-pintle wire tie. Screw has a smooth barrel the same thickness as insulation with factory-installed gasketed washer to seal at face of insulation and sheathing

2.6 EMBEDDED FLASHING

- A. Metal Flashing: Provide metal flashing complying with SMACNA's "Architectural Sheet Metal Manual" and as follows:
 1. Stainless Steel: ASTM A240/A240M or ASTM A666, Type 316, 0.016 inch (0.40 mm) thick.
 2. Copper: ASTM B370, Temper H00, cold-rolled copper sheet, 16 oz./sq. ft. (4.9 kg/sq. m) weight or 0.0216 inch (0.55 mm) thick
 3. Fabricate continuous flashings in sections 96 inches (2438 mm) long minimum, but not exceeding 12 ft. (3.7 m). Provide splice plates at joints of formed, smooth metal flashing.
 4. Fabricate through-wall metal flashing embedded in masonry from stainless steel with ribs at 3-inch (76-mm) intervals along length of flashing to provide an integral mortar bond.
 5. Fabricate through-wall flashing with snaplock receiver on exterior face where indicated to receive counterflashing.
 6. Fabricate through-wall flashing with drip edge unless otherwise indicated. Fabricate by extending flashing 1/2 inch (13 mm) out from wall, with outer edge bent down 30 degrees and hemmed.
 7. Fabricate through-wall flashing with sealant stop unless otherwise indicated. Fabricate by bending metal back on itself 3/4 inch (19 mm) at exterior face of wall

and down into joint 1/4 inch (6.4 mm) to form a stop for retaining sealant backer rod.

8. Fabricate metal drip edges and sealant stops for sawtooth metal flashing from plain metal flashing of same metal as sawtooth flashing and extending at least 3 inches (76 mm) into wall with hemmed inner edge to receive sawtooth flashing and form a hooked seam. Form hem on upper surface of metal so that completed seam sheds water.
9. Fabricate metal drip edges from stainless steel. Extend at least 3 inches (76 mm) into wall and 1/2 inch (13 mm) out from wall, with outer edge bent down 30 degrees and hemmed.
10. Fabricate metal sealant stops from stainless steel. Extend at least 3 inches (76 mm) into wall and out to exterior face of wall. At exterior face of wall, bend metal back on itself for 3/4 inch (19 mm) and down into joint 1/4 inch (6.4 mm) to form a stop for retaining sealant backer rod.
11. Fabricate metal expansion-joint strips from stainless steel to shapes indicated.
12. Solder metal items at corners.

B. Flexible Flashing: Use one of the following unless otherwise indicated:

1. Copper Fabric Flashing: 5 oz./sq. ft. (1.5 kg/sq. m) self-adhesive copper sheet bonded between two layers of glass-fiber cloth. Use only where flashing is fully concealed in masonry.
2. Stainless Steel Fabric Flashing: Composite, flashing product consisting of 2 mil (0.05 mm) of Type 316 stainless steel sheet, bonded to a layer of polymeric fabric, to produce an overall thickness of 40 mil (1.0 mm).
3. Self-Adhering, Stainless Steel Fabric Flashing: Composite, flashing product consisting of 2 mil (0.05 mm) of Type 316 stainless steel sheet, bonded to a layer of polymeric fabric with a butyl adhesive, to produce an overall thickness of 10 mil (0.25 mm).
 - a. Applications: Use 10-mil- (0.25-mm-) thick flashing at windows, doors, and small wall penetrations; not at base of walls.
4. Rubberized-Asphalt Flashing: Composite flashing product consisting of a pliable, adhesive rubberized-asphalt compound, bonded to a high-density, cross-laminated polyethylene film to produce an overall thickness of not less than 40 mil (1.0 mm)
 - a. Accessories: Provide preformed corners, end dams, other special shapes, and seaming materials produced by flashing manufacturer.
5. Elastomeric Thermoplastic Flashing: Composite flashing product consisting of a polyester-reinforced ethylene interpolymer alloy.
 - a. Self-Adhesive Sheet: Elastomeric thermoplastic flashing, 25 mil (0.64 mm) thick, with a 15-mil- (0.38-mm-) thick coating of adhesive.
 - b. Accessories: Provide preformed corners, end dams, other special shapes, and seaming materials produced by flashing manufacturer.
6. EPDM Flashing: Sheet flashing product made from ethylene-propylene-diene terpolymer, complying with ASTM D4637/D4637M, 40 mil (1.0 mm) thick.

- C. Drainage Plane Flashing: Fabricate from stainless steel and drainage membrane to shapes indicated, including weep tabs, termination bar and drip edge. Provide flashing materials as follows:
1. Stainless Steel: ASTM A240/A240M or ASTM A666, Type 316, 0.016 inch (0.40 mm) thick.
 2. Copper: 5 oz./sq. ft. (1.5 kg/sq. m) thick.
 3. Rubberized Asphalt: 40 mil (1.0 mm) thick.
 4. Elastomeric Membrane: EPDM complying with ASTM D4637/D4637M] 40 mil (1.0 mm)
 5. Fabricate continuous flashings in sections 60 inches (1524 mm) long, minimum.
 6. Accessories: Provide preformed corners, end dams, other special shapes, and seaming materials produced by flashing manufacturer.
- D. Solder and Sealants for Sheet Metal Flashings: As specified in Section 076200 "Sheet Metal Flashing and Trim."
1. Solder for Stainless Steel: ASTM B32, Grade Sn96, with acid flux of type recommended by stainless steel sheet manufacturer.
 2. Solder for Copper: ASTM B32, Grade Sn50 with maximum lead content of 0.2 percent.
- E. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.
- F. Termination Bars for Flexible Flashing, Flanged: Stainless steel sheet 0.019 inch by 1-1/2 inches (0.48 mm by 38 mm) with a 3/8-inch (10-mm) flange at top.

2.7 ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene.
- B. Weep/Vent Products: Use one of the following unless otherwise indicated:
1. Wicking Material: Absorbent rope, made from cotton, 1/4 to 3/8 inch (6.4 to 10 mm) in diameter, in length required to produce 2-inch (51-mm) exposure on exterior and 18 inches (457 mm) in cavity. Use only for weeps.
 2. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch (3.2 mm) less than depth of outer wythe, in color selected from manufacturer's standard.
 3. Mesh Weep/Vent: Free-draining mesh; made from polyethylene strands, full height and width of head joint and depth 1/8 inch (3.2 mm) less than depth of outer wythe; in color selected from manufacturer's standard.
- C. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.

1. Mortar Deflector: Strips, full depth of cavity and 10 inches (406 mm) high, with dovetail-shaped notches that prevent clogging with mortar droppings.
 2. Rainscreen Drainage Mat: Sheets or strips not less than 3/4 inch (19 mm) thick and installed to full height of cavity, with additional strips 4 inches (102 mm) high at weep holes and thick enough to fill entire depth of cavity to prevent weep holes from clogging with mortar.
- D. Offset Angle Supports: Steel plate brackets anchored to structure, allowing continuous insulation behind shelf angle supporting veneer. Component and anchor size and spacing engineered by manufacturer.
- E. Proprietary Acidic Masonry Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.

2.8 MORTAR MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
1. Do not use calcium chloride in mortar or grout.
 2. Use portland cement-lime mortar unless otherwise indicated.
 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C270, Proportion Specification. Use Type N unless another type is indicated.
1. For masonry below grade or in contact with earth, use Type M .

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to opening.
- B. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- C. e, cut edges concealed.
- D. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures. Mix units from several pallets or cubes as they are placed.
- E. Matching Existing Masonry: Match coursing, bonding, color, and texture of existing masonry.
- F. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested in accordance with ASTM C67/C67M. Allow units to absorb water so they are damp but not wet at time of laying.

3.3 TOLERANCES

- A. Dimensions and Locations of Elements:
 - 1. For dimensions in cross section or elevation, do not vary by more than plus 1/2 inch (13 mm) or minus 1/4 inch (6.4 mm).
 - 2. For location of elements in plan, do not vary from that indicated by more than plus or minus 1/2 inch (13 mm).
 - 3. For location of elements in elevation, do not vary from that indicated by more than plus or minus 1/4 inch (6.4 mm) in a story height or 1/2 inch (13 mm) total.
- B. Lines and Levels:
 - 1. For bed joints and top surfaces of bearing walls, do not vary from level by more than 1/4 inch in 10 ft. (6.4 mm in 3 m), or 1/2-inch (13-mm) maximum.
 - 2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 ft. (3.2 mm in 3 m), 1/4 inch in 20 ft. (6.4 mm in 6 m), or 1/2-inch (13-mm) maximum.
 - 3. For vertical lines and surfaces, do not vary from plumb by more than 1/4 inch in 10 ft. (6.4 mm in 3 m), 3/8 inch in 20 ft. (10 mm in 6 m), or 1/2-inch (13-mm) maximum.
 - 4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch

in 10 ft. (3.2 mm in 3 m), 1/4 inch in 20 ft. (6.4 mm in 6 m), or 1/2-inch (13-mm) maximum.

5. For lines and surfaces, do not vary from straight by more than 1/4 inch in 10 ft. (6.4 mm in 3 m), 3/8 inch in 20 ft. (10 mm in 6 m), or 1/2-inch (13-mm) maximum.
6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 ft. (6.4 mm in 3 m), or 1/2-inch (13-mm) maximum.
7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch (1.6 mm) except due to warpage of masonry units within tolerances specified for warpage of units.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3.2 mm), with a maximum thickness limited to 1/2 inch (13 mm).
2. For head joints, do not vary from thickness indicated by more than plus 3/8 inch (10 mm) or minus 1/4 inch (6.4 mm).

3.4 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less-than-nominal 4-inch (102-mm) horizontal face dimensions at corners or jambs.
- C. Stopping and Resuming Work: Stop work by stepping back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- D. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.

3.5 MORTAR BEDDING AND JOINTING

- A. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.

3.6 ANCHORED MASONRY VENEERS

- A. Anchor masonry veneers to concrete and masonry backup with masonry-veneer anchors to comply with the following requirements:

1. Fasten screw-attached anchors to concrete and masonry backup with metal fasteners of type indicated. Use two fasteners unless anchor design only uses one fastener.
 2. Embed tie sections in masonry joints.
 3. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
 4. Space anchors as indicated, but not more than 18 inches (457 mm) o.c. vertically and horizontally. Install additional anchors within 12 inches (305 mm) of openings and at intervals, not exceeding 24 inches (610 mm), around perimeter.
- B. Provide not less than 1 inch (25 mm) of airspace between back of masonry veneer and face of insulation.
1. Keep airspace clean of mortar droppings and other materials during construction. Bevel beds away from airspace, to minimize mortar protrusions into airspace. Do not attempt to trowel or remove mortar fins protruding into airspace.

3.7 EXPANSION JOINTS

- A. General: Install expansion-joint materials in unit masonry as masonry progresses. Do not allow materials to span expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form expansion joints as follows:
1. Build flanges of metal expansion strips into masonry. Lap each joint 4 inches (102 mm) in direction of water flow. Seal joints below grade and at junctures with horizontal expansion joints if any.
 2. Build flanges of factory-fabricated, expansion-joint units into masonry.
 3. Build in compressible joint fillers where indicated.
 4. Form open joint full depth of brick wythe and of width indicated, but not less than 3/8 inch (10 mm) for installation of sealant and backer rod specified in Section 079200 "Joint Sealants."
- C. Provide horizontal, pressure-relieving joints by either leaving an airspace or inserting a compressible filler of width required for installing sealant and backer rod specified in Section 079200 "Joint Sealants," but not less than 3/8 inch (10 mm).
1. Locate horizontal, pressure-relieving joints beneath shelf angles supporting masonry.

3.8 LINTELS

- A. Install steel lintels where indicated.
- B. Provide offset angle supports where indicated and where openings of more than 12 inches (305 mm) for brick-size units and 24 inches (610 mm) for block-size units are indicated without structural steel or other supporting lintels.

- C. Provide minimum bearing of 8 inches (203 mm) at each jamb unless otherwise indicated.

3.9 FLASHING, WEEP HOLES, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated.
- B. Install flashing as follows unless otherwise indicated:
 - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 - 2. Extend flashing through veneer, across airspace behind veneer, and up face of sheathing at least 8 inches (203 mm); with upper edge tucked under air barrier, lapping at least 4 inches (102 mm). Fasten upper edge of flexible flashing to sheathing through termination bar.
 - 3. At lintels and shelf angles, extend flashing 6 inches (152 mm) minimum, to edge of next full unit at each end. At heads and sills, extend flashing 6 inches (152 mm) minimum, to edge of next full unit and turn ends up not less than 2 inches (51 mm) to form end dams.
 - 4. Interlock end joints of sawtooth sheet metal flashing by overlapping ribs not less than 1-1/2 inches (38 mm) or as recommended by flashing manufacturer, and seal lap with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
 - 5. Install metal drip edges and sealant stops with sawtooth sheet metal flashing by interlocking hemmed edges to form hooked seam. Seal seam with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
 - 6. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch (13 mm) back from outside face of wall, and adhere flexible flashing to top of metal drip edge.
- C. Install reglets and nailers for flashing and other related construction where they are indicated to be built into masonry.
- D. Install weep holes in veneers in head joints of first course of masonry immediately above embedded flashing.
 - 1. Use specified weep/cavity vent products to form weep holes.
 - 2. Use wicking material to form weep holes above flashing under brick sills. Turn wicking down at lip of sill to be as inconspicuous as possible.
 - 3. Space weep holes 24 inches (610 mm) o.c. unless otherwise indicated.
 - 4. Space weep holes formed from plastic tubing 16 inches (406 mm) o.c.
 - 5. Cover cavity side of weep holes with plastic insect screening at cavities insulated with loose-fill insulation.

6. Trim wicking material flush with outside face of wall after mortar has set.
- E. Place cavity drainage material in airspace behind veneers to comply with configuration requirements for cavity drainage material in "Accessories" Article.
- F. Install vents in head joints in exterior wythes. Use specified weep/cavity vent products to form vents.
 1. Close cavities off vertically and horizontally with blocking in manner indicated. Install through-wall flashing and weep holes above horizontal blocking.

3.10 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- D. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- E. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
 3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
 5. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.

3.11 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.

- B. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above or recycled, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042613

SECTION 051200 - STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Structural-steel materials.

1.2 DEFINITIONS

- ##### A. Structural Steel: Elements of the structural frame indicated on Drawings and as described in ANSI/AISC 303.

1.3 COORDINATION

- ##### A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- ##### B. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.

1.4 ACTION SUBMITTALS

A. Product Data:

1. Structural-steel materials.
2. Anchor rods.
3. Threaded rods.
4. Shop primer.
5. Galvanized-steel primer.

B. Shop Drawings: Show fabrication of structural-steel components.

1. Include details of cuts, connections, splices, camber, holes, and other pertinent data.
2. Include embedment Drawings.
3. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain.
4. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical, high-strength bolted connections.

1.5 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Mill test reports for structural-steel materials, including chemical and physical properties.
- C. Survey of existing conditions.
- D. Source quality-control reports.
- E. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category BU or is accredited by the IAS Fabricator Inspection Program for Structural Steel (Acceptance Criteria 172).
- B. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from corrosion and deterioration.
 - 1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.
- B. Store fasteners in a protected place in sealed containers with manufacturer's labels intact.
 - 1. Fasteners may be repackaged provided Owner's testing and inspecting agency observes repackaging and seals containers.
 - 2. Clean and relubricate bolts and nuts that become dry or rusty before use.
 - 3. Comply with manufacturers' written recommendations for cleaning and lubricating ASTM F3125/F3125M, Grade F1852 bolt assemblies and for retesting bolt assemblies after lubrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with applicable provisions of the following specifications and documents:

- 1. ANSI/AISC 303.

2.2 STRUCTURAL-STEEL MATERIALS

- A. W-Shapes: ASTM A992.
- B. Channels, Angles, M-Shapes: ASTM A36 or ASTM A572, Grade 50.
- C. Plate and Bar: ASTM A572/A572M, Grade 50.
- D. Cold-Formed Hollow Structural Sections: ASTM A500, Grade C structural tubing.
- E. Steel Pipe: ASTM A53/A53M, Type E or Type S, Grade B.
 - 1. Weight Class: Standard.
 - 2. Finish: Galvanized.
- F. Welding Electrodes: Comply with AWS requirements.

2.3 BOLTS AND CONNECTORS

- A. Zinc-Coated High-Strength A325 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A325, Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH, heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers.
 - 1. Finish: Hot-dip zinc coating

2.4 RODS

- A. Threaded Rods: ASTM F1554 Gr 55.
 - 1. Nuts: ASTM A63 heavy-hex carbon steel.
 - 2. Washers: ASTM F436, Type 1, hardened carbon steel.
 - 3. Finish: Galvanized.

2.5 PRIMER

- A. Steel Primer:
 - 1. Fabricator's standard lead- and chromate-free, nonasphaltic, rust-inhibiting

primer complying with MPI#79 and compatible with topcoat.

B. Galvanized-Steel Primer: MPI#26.

1. Etching Cleaner: MPI#25, for galvanized steel.
2. Galvanizing Repair Paint: MPI#18, MPI#19, or SSPC-Paint 20

2.6 SHRINKAGE-RESISTANT GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive and nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

2.7 FABRICATION

- A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate in accordance with ANSI/AISC 303 and to ANSI/AISC 360.

1. Fabricate beams with rolling camber up.
2. Identify high-strength structural steel in accordance with ASTM A6/A6M and maintain markings until structural-steel framing has been erected.
3. Mark and match-mark materials for field assembly.
4. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.

- B. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.

1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1/D1.1M.

- C. Bolt Holes: Cut, drill, or punch standard bolt holes perpendicular to metal surfaces.

- D. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.

- E. Cleaning: Clean and prepare steel surfaces that are to remain unpainted in accordance with SSPC-SP 3.

2.8 SHOP CONNECTIONS

- A. High-Strength Bolts: Shop install high-strength bolts in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for type of bolt and type of joint specified.

1. Joint Type: Snug tightened.

- B. Weld Connections: Comply with AWS D1.1 for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.

2.9 GALVANIZING

- A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel in accordance with ASTM A123/A123M.
 - 1. Fill vent and drain holes that are exposed in the finished Work unless they function as weep holes, by plugging with zinc solder and filing off smooth.
 - 2. Galvanize lintels, shelf angles, and welded door frames attached to structural-steel frame and located in exterior walls.
 - 3. All structural steel framing shall be hot dip galvanized as indicated on the contract drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify, with certified steel erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated on Drawings.
 - 1. Do not remove temporary shoring supporting composite deck construction and structural-steel framing until cast-in-place concrete has attained its design compressive strength.

3.3 ERECTION

- A. Set structural steel accurately in locations and to elevations indicated and in accordance with ANSI/AISC 303 and ANSI/AISC 360.
- B. Baseplates, Bearing Plates, and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
 - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Weld plate washers to top of baseplate.
 - 3. **Snug-tighten** anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.

4. Promptly pack shrinkage-resistant grout solidly between bearing surfaces and plates, so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for grouting.
- C. Maintain erection tolerances of structural steel within ANSI/AISC 303.
 - D. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that are in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
 1. Level and plumb individual members of structure.
 2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.
 - E. Splice members only where indicated.
 - F. Do not use thermal cutting during erection.
 - G. Do not enlarge unfair holes in members by burning or using drift pins. Ream holes that must be enlarged to admit bolts.

3.4 FIELD CONNECTIONS

- A. High-Strength Bolts: Install high-strength bolts in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt and joint type specified.
 1. Joint Type: Snug tightened.
- B. Weld Connections: Comply with AWS D1.1 for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
 1. Comply with ANSI/AISC 303 and ANSI/AISC 360 for bearing, alignment, adequacy of temporary connections, and removal of paint on surfaces adjacent to field welds.
 2. Remove backing bars or runoff tabs, back gouge, and grind steel smooth.

3.5 REPAIR

- A. Galvanized Surfaces: Clean areas where galvanizing is damaged or missing, and repair galvanizing to comply with ASTM A780/A780M.

3.6 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a special inspector to perform the following special inspections:

1. Verify structural-steel materials and inspect steel frame joint details.
 2. Verify weld materials and inspect welds.
 3. Verify connection materials and inspect high-strength bolted connections.
- B. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
1. Bolted Connections: Inspect bolted connections in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
 2. Welded Connections: Visually inspect field welds in accordance with AWS D1.1/D1.1M.
 - a. In addition to visual inspection, test and inspect field welds in accordance with AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - 1) Liquid Penetrant Inspection: ASTM E165/E165M.
 - 2) Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
 - 3) Ultrasonic Inspection: ASTM E164.
 - 4) Radiographic Inspection: ASTM E94/E94M.

END OF SECTION 051200

SECTION 053100 - STEEL DECKING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Roof deck.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Roof deck.

B. Shop Drawings:

1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Product Certificates: For each type of steel deck.

C. Test and Evaluation Reports:

1. Product Test Reports: For tests performed by a qualified testing agency, indicating that each of the following complies with requirements:
 - a. Power-actuated mechanical fasteners.
2. Research Reports: For steel deck, from ICC-ES showing compliance with the building code.

D. Field Quality-Control Submittals:

1. Field quality-control reports.

E. Qualification Statements: For welding personnel and testing agency.

1.4 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with SDI QA/QC and the following welding codes:

- 1. AWS D1.3/D1.3M.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.
- B. Store products in accordance with SDI MOC3. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. AISI Specifications: Comply with calculated structural characteristics of steel deck in accordance with AISI S100.
- B. Fire-Resistance Ratings: Comply with ASTM E119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Indicate design designations from UL's "Fire Resistance Directory" or from listings of another qualified testing agency.

2.2 ROOF DECK

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Vulcraft Group; Division of Nucor Corp.
 - 2. ASC Steel Deck; ASC Profiles, LLC
 - 3. Canam Buildings US Inc.; Canam Group Inc.
- B. Fabrication of Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with SDI RD and with the following:
 - 1. Galvanized-Steel Sheet: ASTM A653/A653M, Structural Steel (SS), Grade 50, G90 zinc coating.
 - 2. Deck Profile: Type WR, wide rib.
 - 3. Profile Depth: 1-1/2 inches
 - 4. Design Uncoated-Steel Thickness: 0.0358 inch.
 - 5. Span Condition: Double span.

6. Side Laps: Overlapped.

2.3 ACCESSORIES

- A. Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
- B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.
- C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 minimum diameter.
- D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.
- E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 50,000 psi, not less than 0.0359-inch design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.
- F. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck unless otherwise indicated.
- G. Flat Sump Plates: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck. For drains, cut holes in the field.
- H. Galvanizing Repair Paint: ASTM A780/A780M, with dry film containing a minimum of 94 percent zinc dust by weight.
- I. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Install deck panels and accessories in accordance with SDI C, SDI NC, and SDI RD, as applicable; manufacturer's written instructions; and requirements in this Section.
- B. Install temporary shoring before placing deck panels if required to meet deflection limitations.
- C. Locate deck bundles to prevent overloading of supporting members.

- D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
- E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.
- G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.
- H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.
- I. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install in accordance with deck manufacturer's written instructions.

3.3 INSTALLATION OF ROOF DECK

- A. Fasten roof-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated or arc seam welds with an equal perimeter that is not less than 1-1/2 inches long, and as follows:
 - 1. Weld Diameter: 5/8 inch, nominal.
 - 2. Weld Spacing: Weld edge and interior ribs of deck units with a minimum of two welds per deck unit at each support. Space welds as indicated.
 - 3. Weld Washers: Install weld washers at each weld location.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of one-half of the span or 36 inches, and as follows:
 - 1. Mechanically fasten with self-drilling, No. 10 diameter or larger, carbon-steel screws.
 - 2. Fasten with a minimum of 1-1/2-inch long welds.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches, with end joints as follows:
 - 1. End Joints: Lapped 2 inches minimum
- D. Roof Sump Pans and Sump Plates: Install over openings provided in roof deck and mechanically fasten flanges to top of deck. Space mechanical fasteners not more than 12 inches (300 mm) apart with at least one fastener at each corner.
 - 1. Install reinforcing channels or zees in ribs to span between supports and mechanically fasten.

- E. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels in accordance with deck manufacturer's written instructions. **Weld or mechanically fasten** to substrate to provide a complete deck installation.
 - 1. Weld cover plates at changes in direction of roof-deck panels unless otherwise indicated.
- F. Flexible Closure Strips: Install flexible closure strips over partitions, walls, and where indicated. Install with adhesive in accordance with manufacturer's written instructions to ensure complete closure.

3.4 REPAIR

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint in accordance with ASTM A780/A780M and manufacturer's written instructions.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections:
 - 1. Special inspections and qualification of welding special inspectors for cold-formed steel floor and roof deck in accordance with quality-assurance inspection requirements of SDI QA/QC.
 - a. Field welds will be subject to inspection.
 - 2. Steel decking will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 053100

SECTION 055119 - METAL GRATING STAIRS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal grating stairs.
 - 2. Steel railings and guards.

1.2 COORDINATION

- A. Coordinate installation of anchorages for metal stairs, railings, and guards.
 - 1. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, blocking for attachment of wall-mounted handrails, and items with integral anchors, that are to be embedded in concrete or masonry.
 - 2. Deliver such items to Project site in time for installation.
- B. Coordinate locations of hanger rods and struts with other work so they do not encroach on required stair width and are within fire-resistance-rated stair enclosure.
- C. Schedule installation of railings and guards so wall attachments are made only to completed walls.
 - 1. Do not support railings and guards temporarily by any means that do not satisfy structural performance requirements.

1.3 ACTION SUBMITTALS

- A. Product Data: For metal grating stairs and the following:
 - 1. Gratings.
 - 2. Grout.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, details, and attachment to other work.
 - 2. Indicate sizes of metal sections, thickness of metals, profiles, holes, and field joints.
 - 3. Include plan at each level.
 - 4. Indicate locations of anchors, weld plates, and blocking for attachment of wall-mounted handrails.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store materials to permit easy access for inspection and identification.
 - 1. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers.
 - 2. Protect steel members and packaged materials from corrosion and deterioration.
 - 3. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures.
 - a. Repair or replace damaged materials or structures as directed.

PART 2 - PRODUCTS

2.1 METALS

- A. Metal Surfaces: Provide materials with smooth, flat surfaces unless otherwise indicated. For components exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.
- B. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- C. Rolled-Steel Floor Plate: ASTM A786/A786M, rolled from plate complying with ASTM A36/A36M or ASTM A283/A283M, Grade C or D.
- D. Steel Bars for Grating Treads: ASTM A36/A36M or steel strip, ASTM A1011/A1011M or ASTM A1018/A1018M.
- E. Steel Wire Rod for Grating Crossbars: ASTM A510/A510M.
- F. Steel Tubing for Railings and Guards: ASTM A500/A500M (cold formed).
- G. Steel Pipe for Railings and Guards: ASTM A53/A53M, Type F or Type S, Grade A, Standard Weight (Schedule 40), unless another grade and weight are required by structural loads.
- H. Provide galvanized finish for all stair installations.

- I. Cast-Abrasive Nosings: Cast iron, with an integral abrasive, as-cast finish consisting of aluminum oxide, silicon carbide, or a combination of both.

2.2 FASTENERS

- A. General: Provide zinc-plated fasteners with coating complying with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 12 for exterior use, and Class Fe/Zn 5 where built into exterior walls.
 - 1. Select fasteners for type, grade, and class required.
- B. Fasteners for Anchoring Railings and Guards to Other Construction: Select fasteners of type, grade, and class required to produce connections suitable for anchoring railings and guards to other types of construction indicated and capable of withstanding design loads.
- C. Bolts and Nuts: Regular hexagon-head bolts, ASTM A307, Grade A; with hex nuts, ASTM A563; and, where indicated, flat washers.
- D. Anchor Bolts: ASTM F1554, Grade 36, of dimensions indicated; with nuts, ASTM A563 ; and, where indicated, flat washers.
 - 1. Provide mechanically deposited or hot-dip, zinc-coated anchor bolts for stairs indicated to be galvanized.
- E. Post-Installed Anchors: Chemical anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E488/E488M, conducted by a qualified independent testing agency.

2.3 MISCELLANEOUS MATERIALS

- A. Welding Electrodes: Comply with AWS requirements.
- B. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- C. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout; recommended by manufacturer for interior and exterior use; noncorrosive and nonstaining; mixed with water to consistency suitable for application and a 30-minute working time.

2.4 FABRICATION, GENERAL

- A. Provide complete stair assemblies, including metal framing, hangers, railings, guards, clips, brackets, bearing plates, and other components necessary to support and anchor stairs and platforms on supporting structure.
 - 1. Join components by welding unless otherwise indicated.

2. Use connections that maintain structural value of joined pieces.
- B. Assemble stairs, railings, and guards in shop to greatest extent possible.
 1. Disassemble units only as necessary for shipping and handling limitations.
 2. Clearly mark units for reassembly and coordinated installation.
- C. Cut, drill, and punch metals cleanly and accurately.
 1. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated.
 2. Remove sharp or rough areas on exposed surfaces.
- D. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- E. Form exposed work with accurate angles and surfaces and straight edges.
- F. Weld connections to comply with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Weld exposed corners and seams continuously unless otherwise indicated.
 5. At exposed connections, finish exposed welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Finish # 3 - Partially dressed weld with spatter removed.
- G. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners where possible.
 1. Where exposed fasteners are required, use Phillips flat-head (countersunk) screws or bolts unless otherwise indicated.
 2. Locate joints where least conspicuous.
 3. Fabricate joints that are exposed to weather in a manner to exclude water.
 4. Provide weep holes where water may accumulate internally.

2.5 FABRICATION OF STEEL-FRAMED STAIRS

- A. NAAMM Stair Standard: Comply with NAAMM AMP 510, "Metal Stairs Manual," for Industrial Class, unless more stringent requirements are indicated.
- B. Stair Framing:
 1. Fabricate stringers of steel plates or channels.
 - a. Stringer Size: As required to comply with "Performance Requirements" Article and As indicated on Drawings].
 - b. Provide closures for exposed ends of channel stringers.
 - c. Finish: Galvanized.

2. Construct platforms and tread supports of steel channel headers and miscellaneous framing members as indicated on Drawings.
 - a. Provide closures for exposed ends of channel framing.
 - b. Finish: Galvanized.
 3. Weld or bolt stringers to headers; weld or bolt framing members to stringers and headers.
- C. Metal Bar-Grating Stairs: Form treads and platforms to configurations shown from metal bar grating; fabricate to comply with NAAMM MBG 531, "Metal Bar Grating Manual."
1. Fabricate treads and platforms from welded steel grating with openings in gratings no more than 1 inch in least dimension.
 - a. Surface: Serrated.
 - b. Finish: Galvanized.
 2. Fabricate grating treads with rolled-steel floor plate nosing and with steel angle or steel plate carrier at each end for stringer connections.
 - a. Secure treads to stringers with bolts.
 3. Fabricate grating platforms with nosing matching that on grating treads.
 - a. Secure grating to platform framing by welding or with bolts.
- D. Risers: Open.
- E. Toe Plates: Provide toe plates around openings and at edge of open-sided floors and platforms, and at open ends and open back edges of treads.
1. Material and Finish: Steel plate to match finish of other steel items.
 2. Fabricate to dimensions and details indicated.

2.6 FABRICATION OF STAIR RAILINGS AND GUARDS

- A. Comply with applicable requirements in Section 055213 "Pipe and Tube Railings."
- B. Fabricate railings and guards to comply with requirements indicated for design, dimensions, details, finish, and member sizes, including wall thickness of member, post spacings, wall bracket spacing, and anchorage, but not less than that needed to withstand indicated loads.
 1. Rails and Posts: 1-5/8-inch- diameter top and bottom rails and 1-1/2-inch- diameter posts.
 2. Intermediate Rails Infill: 1-5/8-inch- diameter intermediate rails spaced less than 21 inches clear.
- C. Welded Connections: Fabricate railings and guards with welded connections.

1. Fabricate connections that are exposed to weather in a manner that excludes water.
 - a. Provide weep holes where water may accumulate internally.
 2. Cope components at connections to provide close fit, or use fittings designed for this purpose.
 3. Weld all around at connections, including at fittings.
 4. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 5. Obtain fusion without undercut or overlap.
 6. Remove flux immediately.
 7. Finish welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Finish #3 - Partially dressed weld with spatter removed as shown in NAAMM AMP 521.
- D. Form changes in direction of railings and guards as follows:
1. As detailed.
 2. By bending
- E. For changes in direction made by bending, use jigs to produce uniform curvature for each repetitive configuration required.
1. Maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
- F. Close exposed ends of railing and guard members with prefabricated end fittings.
- G. Provide wall returns at ends of wall-mounted handrails unless otherwise indicated.
1. Close ends of returns unless clearance between end of rail and wall is 1/4 inch or less.
- H. Connect posts to stair framing by direct welding unless otherwise indicated.
- I. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, end closures, flanges, miscellaneous fittings, and anchors for interconnecting components and for attaching to other work.
1. Furnish inserts and other anchorage devices for connecting to concrete or masonry work.
 2. For galvanized railings and guards, provide galvanized fittings, brackets, fasteners, sleeves, and other ferrous-metal components.

2.7 FINISHES

- A. Finish metal stairs after assembly.
- B. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron

products.

1. Fill vent and drain holes that are exposed in the finished Work, unless indicated to remain as weep holes, by plugging with zinc solder and filing off smooth.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify elevations of floors, bearing surfaces and locations of bearing plates, and other embedments for compliance with requirements.
 1. For wall-mounted railings, verify locations of concealed reinforcement within gypsum board and plaster assemblies.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF METAL STAIRS

- A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing metal stairs to in-place construction.
 1. Include threaded fasteners for concrete and masonry inserts, through-bolts, lag bolts, and other connectors.
- B. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal stairs. Set units accurately in location, alignment, and elevation, measured from established lines and levels and free of rack.
- C. Install metal stairs by welding stair framing to steel structure or to weld plates cast into concrete unless otherwise indicated.
 1. Grouted Baseplates: Clean concrete and masonry bearing surfaces of bond-reducing materials, and roughen to improve bond to surfaces.
 - a. Clean bottom surface of baseplates.
 - b. Set steel-stair baseplates on wedges, shims, or leveling nuts.
 - c. After stairs have been positioned and aligned, tighten anchor bolts.
 - d. Do not remove wedges or shims, but if protruding, cut off flush with edge of bearing plate before packing with grout.
 - e. Promptly pack grout solidly between bearing surfaces and plates to ensure that no voids remain.
 - 1) Neatly finish exposed surfaces; protect grout and allow to cure.
 - 2) Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- D. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.

- E. Fit exposed connections accurately together to form hairline joints.
 - 1. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations.
 - 2. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
 - 3. Comply with requirements for welding in "Fabrication, General" Article.

3.3 INSTALLATION OF RAILINGS AND GUARDS

- A. Adjust railing and guard systems before anchoring to ensure matching alignment at abutting joints with tight, hairline joints.
 - 1. Space posts at spacing indicated or, if not indicated, as required by design loads.
 - 2. Plumb posts in each direction, within a tolerance of 1/16 inch in 3 feet.
 - 3. Align rails and guards so variations from level for horizontal members and variations from parallel with rake of stairs for sloping members do not exceed 1/4 inch in 12 feet.
 - 4. Secure posts, rail ends, and guard ends to building construction as follows:
 - a. Anchor posts to steel by welding or bolting to steel supporting members.
 - b. Anchor handrail and guard ends to concrete and masonry with steel round flanges welded to rail and guard ends and anchored with post-installed anchors and bolts.
- B. Attach handrails to wall with wall brackets.
 - 1. Locate brackets as indicated or, if not indicated, at spacing required to support structural loads.
 - 2. Secure wall brackets to building construction as required to comply with performance requirements.
 - a. For concrete and solid masonry anchorage, use drilled-in expansion shields and hanger or lag bolts.

3.4 REPAIR

- A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

END OF SECTION 055119

SECTION 055213 - PIPE AND TUBE RAILINGS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Steel railings.
- B. Related Requirements:

1.2 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of anchorages for railings. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

1.3 ACTION SUBMITTALS

- A. Product Data:
 - 1. Manufacturer's product lines of mechanically connected railings.
 - 2. Fasteners.
 - 3. Post-installed anchors.
 - 4. Handrail brackets.
 - 5. Metal finishes.
 - 6. Paint products.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For delegated design professional engineer.
- B. Welding certificates.
- C. Mill Certificates: Signed by manufacturers of stainless steel products, certifying that products furnished comply with requirements.

- D. Product Test Reports: For tests on railings performed by a qualified testing agency, in accordance with ASTM E894 and ASTM E935.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."
3. AWS D1.6/D1.6M, "Structural Welding Code - Stainless Steel."

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Protect mechanical finishes on exposed surfaces of railings from damage by applying a strippable, temporary protective covering before shipping.

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify actual locations of walls and other construction contiguous with railings by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Railings, including attachment to building construction, withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:

1. Handrails and Top Rails of Guards:

- a. Uniform load of 50 lbf/ ft. applied in any direction.
- b. Concentrated load of 200 lbf applied in any direction.
- c. Uniform and concentrated loads need not be assumed to act concurrently.

2. Infill of Guards:

- a. Concentrated load of 50 lbf applied horizontally on an area of 1 sq. ft.. Infill load and other loads need not be assumed to act concurrently.

2.2 METALS, GENERAL

- A. Metal Surfaces, General: Provide materials with smooth surfaces, without seam marks, roller marks, rolled trade names, stains, discolorations, or blemishes.

- B. Brackets, Flanges, and Anchors: Cast or formed metal of same type of material and finish as supported rails unless otherwise indicated.
 - 1. Provide type of bracket with predrilled hole for exposed bolt anchorage and that provides 1-1/2-inch clearance from inside face of handrail to finished wall surface.

2.3 STEEL RAILINGS

- A. Tubing: ASTM A500/A500M (cold formed).
- B. Pipe: ASTM A53/A53M, Type F or Type S, Grade A, Standard Weight (Schedule 40), unless another grade and weight are required by structural loads.
 - 1. Provide galvanized finish for all installations.
- C. Plates, Shapes, and Bars: ASTM A36/A36M.

2.4 FASTENERS

- A. Fastener Materials:
 - 1. Hot-Dip Galvanized Railing Components: Type 304 stainless steel or hot-dip zinc-coated steel fasteners complying with ASTM A153/A153M or ASTM F2329/F2329M for zinc coating.
- B. Fasteners for Anchoring Railings to Other Construction: Select fasteners of type, grade, and class required to produce connections suitable for anchoring railings to other types of construction and capable of withstanding design loads.
- C. Fasteners for Interconnecting Railing Components:
 - 1. Provide concealed fasteners for interconnecting railing components and for attaching them to other work, unless exposed fasteners are unavoidable or are the standard fastening method for railings indicated.
- D. Post-Installed Anchors: Fastener systems with working capacity greater than or equal to the design load, according to an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC193.

2.5 MISCELLANEOUS MATERIALS

- A. Handrail Brackets: Galvanized steel center of handrail 2-1/2 inches (63.5 mm) from wall.
- B. Welding Rods and Bare Electrodes: Select in accordance with AWS specifications for metal alloy welded.
- C. Etching Cleaner for Galvanized Metal: Complying with MPI#25.

- D. Galvanizing Repair Paint: High-zinc-dust-content paint, complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- E. Epoxy Zinc-Rich Primer: Complying with MPI#20 and compatible with topcoat.

2.6 FABRICATION

- A. General: Fabricate railings to comply with requirements indicated for design, dimensions, member sizes and spacing, details, finish, and anchorage, but not less than that required to support structural loads.
- B. Shop assemble railings to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations.
 - 1. Clearly mark units for reassembly and coordinated installation.
 - 2. Use connections that maintain structural value of joined pieces.
- C. Cut, drill, and punch metals cleanly and accurately.
 - 1. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated.
 - 2. Remove sharp or rough areas on exposed surfaces.
- D. Form work true to line and level with accurate angles and surfaces.
- E. Fabricate connections that are exposed to weather in a manner that excludes water.
 - 1. Provide weep holes where water may accumulate.
 - 2. Locate weep holes in inconspicuous locations.
- F. Cut, reinforce, drill, and tap as indicated to receive finish hardware, screws, and similar items.
- G. Connections: Fabricate railings with welded connections unless otherwise indicated.
- H. Welded Connections: Cope components at connections to provide close fit, or use fittings designed for this purpose. Weld all around at connections, including at fittings.
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove flux immediately.
 - 4. At exposed connections, finish exposed welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Finish #3 welds; utilitarian appearance not subject to view, partially dressed weld with spatter removed.
- I. Nonwelded Connections: Connect members with concealed mechanical fasteners and fittings. Fabricate members and fittings to produce flush, smooth, rigid, hairline joints.
- J. Form changes in direction as follows:

1. As detailed.
 2. By bending.
 3. By bending to smallest radius that will not result in distortion of railing member.
- K. Bend members in jigs to produce uniform curvature for each configuration required. Maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
- L. Close exposed ends of hollow railing members with prefabricated cap and end fittings of same metal and finish as railings.
- M. Provide wall returns at ends of wall-mounted handrails unless otherwise indicated. Close ends of returns unless clearance between end of rail and wall is 1/4 inch or less.
- N. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, flanges, miscellaneous fittings, and anchors to interconnect railing members to other work unless otherwise indicated.
- O. Provide inserts and other anchorage devices for connecting railings to concrete or masonry work.
1. Fabricate anchorage devices capable of withstanding loads imposed by railings.
 2. Coordinate anchorage devices with supporting structure.
- P. For removable railing posts, fabricate slip-fit sockets from stainless steel tube or pipe whose ID is sized for a close fit with posts; limit movement of post without lateral load, measured at top, to not more than one-fortieth of post height.
1. Provide socket covers designed and fabricated to resist being dislodged.
 2. Provide chain with eye, snap hook, and staple across gaps formed by removable railing sections at locations indicated. Fabricate from same metal as railings.
- Q. Toe Boards: Where indicated, provide toe boards at railings around openings and at edge of open-sided floors and platforms. Fabricate to dimensions and details indicated.

2.7 STEEL AND IRON FINISHES

- A. Galvanized Railings:
1. Hot-dip galvanize steel railings, including hardware, after fabrication.
 2. Comply with ASTM A123/A123M for hot-dip galvanized railings.
 3. Comply with ASTM A153/A153M for hot-dip galvanized hardware.
 4. Fill vent and drain holes that are exposed in the finished Work, unless indicated to remain as weep holes, by plugging with zinc solder and filing off smooth.
- B. For galvanized railings, provide hot-dip galvanized fittings, brackets, fasteners, sleeves, and other ferrous components.
- C. Preparing Galvanized Railings for Shop Priming: After galvanizing, thoroughly clean railings of grease, dirt, oil, flux, and other foreign matter, and treat with etching cleaner.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Perform cutting, drilling, and fitting required for installing railings.
 - 1. Fit exposed connections together to form tight, hairline joints.
 - 2. Install railings level, plumb, square, true to line; without distortion, warp, or rack.
 - 3. Set railings accurately in location, alignment, and elevation; measured from established lines and levels.
 - 4. Do not weld, cut, or abrade surfaces of railing components that are coated or finished after fabrication and that are intended for field connection by mechanical or other means without further cutting or fitting.
 - 5. Set posts plumb within a tolerance of 1/16 inch in 3 feet.
 - 6. Align rails so variations from level for horizontal members and variations from parallel with rake of steps and ramps for sloping members do not exceed 1/4 inch in 12 feet.
- B. Control of Corrosion: Prevent galvanic action and other forms of corrosion by insulating metals and other materials from direct contact with incompatible materials.
 - 1. Coat concealed surfaces of aluminum that will be in contact with grout, concrete, masonry, wood, or dissimilar metals, with a heavy coat of bituminous paint.
- C. Adjust railings before anchoring to ensure matching alignment at abutting joints.
- D. Fastening to In-Place Construction: Use anchorage devices and fasteners where necessary for securing railings and for properly transferring loads to in-place construction.

3.2 RAILING CONNECTIONS

- A. Welded Connections: Use fully welded joints for permanently connecting railing components. Comply with requirements for welded connections in "Fabrication" Article, whether welding is performed in the shop or in the field.

3.3 ANCHORING POSTS

- A. Anchor posts to metal surfaces with flanges, angle type, or floor type, as required by conditions, connected to posts and to metal supporting members as follows:
 - 1. For steel railings, weld flanges to post and bolt to metal supporting surfaces.

3.4 ATTACHING RAILINGS

- A. Anchor railing ends to concrete and masonry with flanges connected to railing ends and anchored to wall construction with anchors and bolts.

- B. Anchor railing ends to metal surfaces with flanges bolted to metal surfaces and welded to railing ends or connected to railing ends, using nonwelded connections.
- C. Attach handrails to walls with wall brackets. Provide brackets with 1-1/2-inch clearance from inside face of handrail and finished wall surface.
 - 1. Use type of bracket with predrilled hole for exposed bolt anchorage.
 - 2. Locate brackets as indicated or, if not indicated, at spacing required to support structural loads.
- D. Secure wall brackets and railing end flanges to building construction as follows:
 - 1. For concrete and solid masonry anchorage, use drilled-in expansion shields and hanger or lag bolts.
- E. Install railing gates level, plumb, and secure for full opening without interference.
 - 1. Attach hardware using tamper-resistant or concealed means.
 - 2. Adjust hardware for smooth operation.

3.5 CLEANING

- A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas, and repair galvanizing to comply with ASTM A780/A780M.

3.6 PROTECTION

- A. Protect finishes of railings from damage during construction period with temporary protective coverings approved by railing manufacturer. Remove protective coverings at time of Substantial Completion.
- B. Restore finishes damaged during installation and construction period, so no evidence remains of correction work. Return items that cannot be refinished in the field to the shop; make required alterations and refinish entire unit, or provide new units.

END OF SECTION 055213

SECTION 055313 - BAR GRATINGS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal bar gratings.
2. Grating frames and supports.

B. Related Requirements:

1. Section 051200 "Structural Steel Framing" for structural-steel framing system components.
2. Section 055119 "Metal Grating Stairs" for grating treads and landings of steel-framed stairs.
3. Section 055213 "Pipe and Tube Railings" for metal pipe and tube handrails and railings.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Clips and anchorage devices for gratings.
2. Paint products.

B. Shop Drawings:

1. Include plans, sections, and attachment details.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry.
- B. Mill Certificates: Signed by manufacturers of stainless steel certifying that products furnished comply with requirements.
- C. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers certifying that shop primers are compatible with topcoats.
- D. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following welding codes:
 - 1. AWS D1.1/D1.1M.

1.5 FIELD CONDITIONS

- A. Field Measurements: Verify actual locations of walls and other construction contiguous with gratings by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 METAL BAR GRATINGS

- A. Metal Bar Grating Standards: Comply with NAAMM MBG 531 and NAAMM MBG 532.
- B. Welded Steel Grating:
 - 1. Grating Mark W-19-4 (2 x 1/4) STEEL: 2-by-1/4-inch bearing bars at 1-3/16 inches o.c., and crossbars at 4 inches o.c.
 - 2. Traffic Surface: Serrated
 - 3. Steel Finish: Hot-dip galvanized with a coating weight of not less than 1.8 oz./sq. ft. of coated surface.

2.2 GRATING FRAMES AND SUPPORTS

- A. Fabricate from metal shapes, plates, and bars of welded construction to sizes, shapes, and profiles indicated and as necessary to receive gratings. Miter and weld connections for perimeter angle frames. Cut, drill, and tap units to receive hardware and similar items.
 - 1. Unless otherwise indicated, fabricate from same basic metal as gratings.
 - 2. Equip units indicated to be cast into concrete or built into masonry with integrally welded anchors. Unless otherwise indicated, space anchors 24 inches o.c. and provide minimum anchor units in the form of steel straps 1-1/4 inches wide by 1/4 inch thick by 8 inches long.
- B. Galvanize steel frames and supports for all interior locations.

2.3 FASTENERS

- A. General: Unless otherwise indicated, provide Type 304 stainless steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.

1. Provide stainless steel fasteners for fastening aluminum.
 2. Provide stainless steel fasteners for fastening stainless steel.
- B. Post-Installed Anchors: Chemical anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing in accordance with ASTM E488/E488M, conducted by a qualified independent testing agency.

2.4 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.

2.5 FERROUS METALS

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than **25**percent.
- B. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- C. Steel Bars for Bar Gratings: ASTM A36/A36M or steel strip, ASTM A1011/A1011M or ASTM A1018/A1018M.
- D. Wire Rod for Bar Grating Crossbars: ASTM A510/A510M.
- E. Uncoated Steel Sheet: ASTM A1011/A1011M, structural steel, Grade 30.
- F. Galvanized-Steel Sheet: ASTM A653/A653M, structural quality, Grade 33, with G90 coating.

2.6 FABRICATION

- A. Shop Assembly: Fabricate grating sections in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.
- B. Cut, drill, and punch material cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- C. Form from materials of size, thickness, and shapes indicated, but not less than that needed to support indicated loads.
- D. Fit exposed connections accurately together to form hairline joints.
- E. Provide for anchorage of type indicated; coordinate with supporting structure. Fabricate and space the anchoring devices to secure gratings, frames, and supports rigidly in place and to support indicated loads.

1. Fabricate toeplates to fit grating units and weld to units in shop unless otherwise indicated.
 2. Fabricate toeplates for attaching in the field.
 3. Toeplate Height: 4 inches unless otherwise indicated.
- F. Removable Grating Sections: Fabricate with banding bars attached by welding to entire perimeter of each section. Include anchors and fasteners of type indicated or, if not indicated, as recommended by manufacturer for attaching to supports.
1. Provide no fewer than four saddle clips for each grating section containing rectangular bearing bars 3/16 inch or less in thickness and spaced 15/16 inch or more o.c., with each clip designed and fabricated to fit over two bearing bars.
 2. Grating Clamps: Furnish galvanized malleable-iron flange clamp with galvanized bolt for securing grating to supports. Furnish as a system designed to be installed from above grating by one person.
- G. Fabricate cutouts in grating sections for penetrations indicated. Arrange cutouts to permit grating removal without disturbing items penetrating gratings.
1. Edge-band openings in grating that interrupt four or more bearing bars with bars of same size and material as bearing bars.
- H. Do not notch bearing bars at supports to maintain elevation.

2.7 STEEL FINISHES

- A. Finish gratings, frames, and supports after assembly.
- B. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron products.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing gratings to in-place construction. Include threaded fasteners for concrete and masonry inserts, through-bolts, lag bolts, and other connectors.
- B. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing gratings. Set units accurately in location, alignment, and elevation; measured from established lines and levels and free of rack.
- C. Provide temporary bracing or anchors in formwork for items that are to be built into concrete or masonry.
- D. Fit exposed connections accurately together to form hairline joints.

- E. Attach toeplates to gratings by welding at locations indicated.
- F. Field Welding: Comply with AWS recommendations and the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.

3.2 INSTALLATION OF METAL BAR GRATINGS

- A. Install gratings to comply with recommendations of referenced metal bar grating standards that apply to grating types and bar sizes indicated, including installation clearances and standard anchoring details.
- B. Attach removable units to supporting members with type and size of clips and fasteners indicated or, if not indicated, as recommended by grating manufacturer for type of installation conditions shown.
- C. Attach nonremovable units to supporting members by welding where both materials are same; otherwise, fasten by bolting as indicated above.

3.3 REPAIR

- A. Repair of Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

END OF SECTION 055313

SECTION 061000 - ROUGH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wood products.
2. Wood-preserved-treated lumber.
3. Dimension lumber framing.
4. Miscellaneous lumber.
5. Plywood backing panels.
6. Metal framing anchors.

1.2 DEFINITIONS

- A. Boards or Strips: Lumber of less than 2 inches nominal (38 mm actual) size in least dimension.
- B. Dimension Lumber: Lumber of 2 inches nominal (38 mm actual) size or greater but less than 5 inches nominal (114 mm actual) size in least dimension.
- C. Exposed Framing: Framing not concealed by other construction.
- D. Lumber grading agencies, and abbreviations used to reference them, include the following:
1. NeLMA: Northeastern Lumber Manufacturers' Association.
 2. NLGA: National Lumber Grades Authority.
 3. RIS: Redwood Inspection Service.
 4. SPIB: The Southern Pine Inspection Bureau.
 5. WCLIB: West Coast Lumber Inspection Bureau.
 6. WWPA: Western Wood Products Association.

1.3 ACTION SUBMITTALS

Action submittals are submittals requiring responsive action and return of reviewed documents to Contractor.

- A. Product Data: For each type of product. Indicate component materials and dimensions and include construction and application details.
1. Include data for wood-preserved treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.

2. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.

1.4 INFORMATIONAL SUBMITTALS

A. Material Certificates:

1. For dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the ALSC Board of Review.
2. For preservative-treated wood products. Indicate type of preservative used and net amount of preservative retained.

1.5 QUALITY ASSURANCE

- ##### A. Certified Wood: Provide an invoice, including vendor's chain-of-custody number, product cost, and entity being invoiced.

1.6 DELIVERY, STORAGE, AND HANDLING

- ##### A. Stack wood products flat with spacers beneath and between each bundle to provide air circulation. Protect wood products from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS

- ##### A. Lumber: Comply with DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Grade lumber by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
1. Factory mark each piece of lumber with grade stamp of grading agency.
 2. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry wood products.

Revise subparagraph below if rough lumber is acceptable for all work.

3. Dress lumber, S4S, unless otherwise indicated.

B. Maximum Moisture Content:

1. Boards: 19 percent.

Retain one of five options in "Dimension Lumber" Subparagraph below, or delete subparagraph if green lumber is acceptable in all thicknesses. Verify availability of lumber with 15 percent maximum moisture content before retaining. Lumber more than 2 inches nominal (38 mm actual) in thickness is often shipped green. See the Evaluations.

2. Dimension Lumber: 19 percent unless otherwise indicated.

2.2 WOOD-PRESERVATIVE-TREATED LUMBER

- A. Wood-Preservative-Treated Lumber by Pressure Process: AWP A U1, use categories as follows:

1. UC1, Interior/Dry: Interior construction continuously protected from weather or other sources of moisture. Include the following items:
 - a. Wood sills, sleepers, blocking, and similar concealed members in contact with masonry or concrete.
 - b. Wood framing and furring attached directly to the interior of below-grade exterior masonry or concrete walls.
 - c. Wood floor plates that are installed over concrete slabs-on-grade.
2. UC3A, Above Ground, Protected (Commodity Specification A): Coated wood products in exterior construction not in contact with ground but exposed to all weather cycles including intermittent wetting. Include the following items:
 - a. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 - b. Wood framing members that are less than 18 inches (460 mm) above the ground in crawlspaces or unexcavated areas.
 - c. Wood siding and trim.
3. UC3B, Above Ground, Exposed (All Other Commodity Specifications): Uncoated wood products in exterior construction not in contact with ground, exposed to all weather cycles including prolonged wetting. Include the following items:
 - a. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 - b. Wood framing members that are less than 18 inches (460 mm) above the ground in crawlspaces or unexcavated areas.
4. UC4A, Ground Contact, General Use (Commodity Specification A): Non-critical wood products in contact with ground and exposed to all weather cycles including continuous or prolonged wetting, and wood products not in contact with ground but with ground contact-type hazards or that are critical or hard to replace. Include the following items:
 - a. Wood framing members that are less than 6 inches (152 mm) above the ground.

- b. Joists and beams when they are difficult to maintain, repair, or replace and are critical to the performance and safety of the entire system/construction.
- 5. UC4C, Ground Contact, Extreme Duty (Commodity Specification A): Critical structural wood products in contact with ground and exposed to all weather cycles including continuous or prolonged wetting, severe environments, and extreme decay potential. Include the following items:
 - a. Wood posts.
- 6. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium. Do not use inorganic boron (SBX) for sill plates.
- 7. For exposed items indicated to receive a stained or natural finish, chemical formulations are not to require incising, contain colorants, bleed through, or otherwise adversely affect finishes.
- 8. After treatment, redry [boards][dimension lumber] to 19 percent maximum moisture content.
- B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or that does not comply with requirements for untreated material.
- C. Application: Treat items indicated on Drawings, and the following:

2.3 DIMENSION LUMBER FRAMING

A. Non-Load-Bearing Interior Partitions by Grade:

Retain one of three options in "Grade" Subparagraph below. Construction and No. 2 grades allow fewer defects than Stud, Standard, and No. 3 grades.

- 1. Grade: Construction, Stud, or No. 3.
- 2. Application: All interior partitions
- 3. Species:
 - a. Hem-fir (north); NLGA.
 - b. Southern pine or mixed southern pine; SPIB.
 - c. Spruce-pine-fir; NLGA.
 - d. Hem-fir; WCLIB, or WWPA.
 - e. Spruce-pine-fir (south); NeLMA, WCLIB, or WWPA.

B. Load-Bearing Partitions by Grade:

- 1. Grade: No. 2. Unless noted otherwise
- 2. Application: Exterior walls.
- 3. Species: As shown on drawings

2.4 MISCELLANEOUS LUMBER

- A. Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:
 - 1. Blocking.
 - 2. Nailers.
 - 3. Furring.
 - 4. Grounds.
 - 5. Utility shelving.
- B. Dimension Lumber Items:
 - 1. Grade: Construction or No. 2
 - 2. Species: Any species.
- C. Concealed Boards:
 - 1. Lumber Moisture Content: 19 percent maximum.
 - 2. Species and Grade: The following:
 - a. Mixed southern pine or southern pine; No. 2 grade; SPIB.
- D. Wood Blocking: For blocking not used for attachment of other construction, Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.
- E. Wood Furring: For furring strips for installing plywood or hardboard paneling, select boards with no knots capable of producing bent-over nails and damage to paneling.

2.5 PLYWOOD BACKING PANELS

- A. Equipment Backing Panels: Plywood, DOC PS 1.
 - 1. Grade: Exterior, A-C
 - 2. Thickness: As indicated on the drawings or, if not indicated, not less than 1/2-inch (13-mm) thickness.

2.6 FASTENERS

- A. General: Fasteners are to be of size and type indicated and comply with requirements specified in this article for material and manufacture. Provide nails or screws, in sufficient length, to penetrate not less than 1-1/2 inches (38 mm) into wood substrate.
 - 1. Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A153/A153M or ASTM F2329.
- B. Nails, Brads, and Staples: ASTM F1667.

- C. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- D. Post-Installed Anchors: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC01, ICC-ES AC58 as appropriate for the substrate.

2.7 ACCESSORIES

A. Metal Framing Anchors:

- 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. MiTek Industries, Inc.
 - b. Simpson Strong-Tie Co., Inc.
 - c. Or approved equal
- 2. As shown on drawings
- 3. Materials: Unless otherwise indicated, fabricate from the following materials:
 - a. Galvanized-Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A653/A653M, G60 (Z180) coating designation.
 - 1) Use for interior locations unless otherwise indicated.
 - b. Heavy-Galvanized-Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A653/A653M; structural steel (SS), high-strength low-alloy steel Type A (HSLAS Type A), or high-strength low-alloy steel Type B (HSLAS Type B); G185 (Z550) coating designation; and not less than 0.036 inch (0.9 mm) thick.
 - 1) Use for wood-preservative-treated lumber and where indicated.

B. Sill-Sealer Gasket:

- 1. Closed-cell neoprene foam, 1/4 inch (6.4 mm) thick, selected from manufacturer's standard widths to suit width of sill members indicated.

C. Flexible Flashing: Composite, self-adhesive, flashing product consisting of a pliable compound, bonded to a high-density polyethylene film, aluminum foil, or spunbonded polyolefin to produce an overall thickness of not less than 0.025 inch (0.6 mm).

- 1. Compound Material: Butyl rubber or rubberized asphalt.

D. Adhesives for Gluing Furring and Sleepers to Concrete or Masonry: Formulation complying with ASTM D3498 that is approved for use indicated by adhesive manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION OF ROUGH CARPENTRY, GENERAL

- A. Framing Standard: Comply with AF&PA's WCD 1, "Details for Conventional Wood Frame Construction," unless otherwise indicated.
- B. Set work to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry accurately to other construction. Locate furring, nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.
- C. Plywood Backing Panels: Install backing panels by fastening to studs; coordinate locations with utilities requiring backing panels.
- D. Metal Framing Anchors: Install anchors to comply with manufacturer's written instructions. Install fasteners through each fastener hole.
- E. Sill-Sealer Gasket: Install gasket to form continuous seal between sill plates and foundation walls.
- F. Do not splice structural members between supports unless otherwise indicated.
- G. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.
 - 1. Provide metal clips for fastening gypsum board or lath at corners and intersections where framing or blocking does not provide a surface for fastening edges of panels. Space clips not more than 16 inches (406 mm) o.c.
- H. Sort and select lumber so that natural characteristics do not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.
- I. Field Application of Preservative Treatment: Comply with AWPAC M4 for applying field treatment to cut surfaces of preservative-treated lumber.
 - 1. Use inorganic boron (SBX) for items that are continuously protected from liquid water.
 - 2. Use copper naphthenate for items not continuously protected from liquid water.
- J. Flexible Flashing: Where wood-preservative-treated lumber is installed adjacent to metal decking, install continuous flexible flashing separator between wood and metal decking.
- K. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 - 1. Table 2304.10.1, "Fastening Schedule," in ICC's "International Building Code" (IBC).

2. ICC-ES evaluation report for fastener.

- L. Use steel common nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood. Drive nails snug but do not countersink nail heads unless otherwise indicated.

3.2 INSTALLATION OF WOOD BLOCKING

- A. Install wood blocking where indicated on Drawings and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.

3.3 INSTALLATION OF WOOD FURRING

- A. Install wood furring level and plumb with closure strips at edges and openings. Shim with wood as required for tolerance of finish work.
- B. Furring to Receive Plywood or Hardboard Paneling: Install 1-by-3-inch nominal- (19-by-63-mm actual-) size furring horizontally at 24 inches (610 mm) o.c.
- C. Furring to Receive Gypsum Board or Plaster Lath: Install 1-by-2-inch nominal- (19-by-38-mm actual-) size furring vertically at 16 inches (406 mm) o.c.

3.4 INSTALLATION OF WALL AND PARTITION FRAMING

- A. General: Provide single bottom plate and double top plates using members of 2-inch nominal (38-mm actual) thickness whose widths equal that of studs, except single top plate may be used for non-load-bearing partitions and for load-bearing partitions where framing members bearing on partition are located directly over studs. Fasten plates to supporting construction unless otherwise indicated.
 - 1. For exterior walls, provide 2-by-6-inch nominal- (38-by-140-mm actual size wood studs spaced 16 inches (406 mm) o.c. unless otherwise indicated.
 - 2. For interior partitions and walls, provide 2-by-4-inch nominal- size wood studs spaced 16 inches (406 mm) o.c. unless otherwise indicated.
 - 3. Provide continuous horizontal blocking at midheight of partitions more than 96 inches (2438 mm) high, using members of 2-inch nominal (38-mm actual) thickness and of same width as wall or partitions.
- B. Construct corners and intersections with three or more studs.
- C. Frame openings with multiple studs and headers. Provide nailed header members of thickness equal to width of studs. Support headers on jamb studs.
 - 1. For non-load-bearing partitions, provide double-jamb studs and headers not less than 4-inch nominal (89-mm actual) depth for openings 48 inches (1200 mm) and less in width, 6-inch nominal (140-mm actual) depth for openings 48 to 72 inches

(1200 to 1800 mm) in width, 8-inch nominal (184-mm actual) depth for openings 72 to 120 inches (1800 to 3000 mm) in width, and not less than 10-inch nominal (235-mm actual) depth for openings 10 to 12 ft. (3 to 3.6 m) in width.

2. For load-bearing walls, see drawings.

D. Provide special framing as indicated for eaves, overhangs, dormers, and similar conditions if any.

END OF SECTION 061000

SECTION 061600 - SHEATHING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wall sheathing.
2. Roof sheathing.

B. Related Requirements:

1. Section 072500 "Weather Barriers" for water-resistive barrier applied over wall sheathing.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated plywood complies with requirements. Indicate type of preservative used and net amount of preservative retained.

1.3 DELIVERY, STORAGE, AND HANDLING

A. Stack panels flat with spacers beneath and between each bundle to provide air circulation. Protect sheathing from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PANEL PRODUCTS

- A. Thickness: As needed to comply with requirements specified, but not less than thickness indicated.
- B. Factory mark panels to indicate compliance with applicable standard.

2.2 WALL SHEATHING

- A. Plywood Sheathing: Exposure 1 sheathing.

1. Span Rating: Not less than 24/0
2. Nominal Thickness: Not less than 1/2 inch

2.3 ROOF SHEATHING

- A. Plywood Sheathing: Exposure 1 sheathing.
 1. Span Rating: Not less than 24/0.
 2. Nominal Thickness: Not less than 5/8 inch.

2.4 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
 1. For roof and wall sheathing, provide fasteners with hot-dip zinc coating complying with ASTM A153/A153M.
- B. Nails: ASTM F1667.
- C. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- D. Screws for Fastening Sheathing to Wood Framing: ASTM C1002.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Do not use materials with defects that impair quality of sheathing or pieces that are too small to use with minimum number of joints or optimum joint arrangement. Arrange joints so that pieces do not span between fewer than three support members.
- B. Cut panels at penetrations, edges, and other obstructions of work; fit tightly against abutting construction unless otherwise indicated.
- C. Securely attach to substrate by fastening as indicated, complying with the following:
 1. Table 2304.10.1, "Fastening Schedule," in the ICC's International Building Code.
- D. Use common wire nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections. Install fasteners without splitting wood.
- E. Coordinate wall and roof sheathing installation with flashing and joint-sealant installation so these materials are installed in sequence and manner that prevent exterior moisture from passing through completed assembly.

- F. Do not bridge building expansion joints; cut and space edges of panels to match spacing of structural support elements.
- G. Coordinate sheathing installation with installation of materials installed over sheathing so sheathing is not exposed to precipitation or left exposed at end of the workday when rain is forecast.

3.2 INSTALLATION OF WOOD STRUCTURAL PANEL

- A. General: Comply with applicable recommendations in APA Form No. E30, "Engineered Wood Construction Guide," for types of structural-use panels and applications indicated.
- B. Fastening Methods: Fasten panels as indicated below:
 - 1. Wall and Roof Sheathing:
 - a. Nail to wood framing.
 - b. Space panels 1/8 inch apart at edges and ends.

END OF SECTION 061600

SECTION 072100 - THERMAL INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Extruded polystyrene foam-plastic board.
2. Polyisocyanurate foam-plastic board.

- B. Related Requirements:

1. Section 042000 "Unit Masonry" for insulation installed in masonry cells.
2. Section 033000 – Cast-in-Place Concrete
3. Section 075323 "Ethylene-Propylene-Diene-Monomer (EPDM) Roofing" for insulation specified as part of roofing construction.

1.3 REFERENCES:

- A. ASTM International (ASTM):

1. ASTM C203 - Standard Test Methods for Breaking Load and Flexural Properties of Block-Type Thermal Insulation.
2. ASTM C272 - Standard Test Method for Water Absorption of Core Materials for Sandwich Construction.
3. ASTM C518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
4. ASTM C1289 - Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
5. ASTM C1763 - Standard Test Method for Water Absorption by Immersion of Thermal Insulation Materials.
6. ASTM D1621 - Standard Test Method for Compressive Properties of Rigid Cellular Plastics.
7. ASTM D1622 - Standard Test Method for Apparent Density of Rigid Cellular Plastics.
8. ASTM D2126 - Standard Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging.
9. ASTM D3237 - Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber.

10. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials.
11. ASTM E96 - Standard Test Methods for Water Vapor Transmission of Materials.
12. ASTM E2178 - Standard Test Method for Air Permeance of Building Materials.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product to be used, including:
 1. Preparation instructions and recommendations.
 2. Storage and handling requirements and recommendations
 3. Installation methods

1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- B. Evaluation Reports: For foam-plastic insulation, from ICC-ES.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.
- B. Protect foam-plastic board insulation as follows:
 1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
 2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site until just before installation time.

1.7 SEQUENCING

- A. Ensure that locating templates and other information required for installation of products of this section are furnished to affected trades in time to prevent interruption of construction progress.
- B. Ensure that products of this section are supplied to affected trades in time to prevent interruption of construction progress.

1.8 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's recommended limits.

1.9 WARRANTY

- A. Insulation Warranty: At project closeout, provide to Owner an executed copy of the manufacturer's standard limited warranty against manufacturing defect, outlining its terms, conditions, and exclusions from coverage.

PART 2 - PRODUCTS

2.1 EXTRUDED POLYSTYRENE FOAM-PLASTIC BOARD

- A. Extruded polystyrene boards in this article are also called "XPS boards." Roman numeral designators in ASTM C 578 are assigned in a fixed random sequence, and their numeric order does not reflect increasing strength or other characteristics.
- B. Extruded Polystyrene Board, Type IV: ASTM C 578, Type IV, 25-psi (173-kPa) minimum compressive strength; unfaced; maximum flame-spread and smoke-developed indexes of 25 and 450, respectively, per ASTM E 84.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Owens Corning; FOAMULAR 250 or a comparable product by one of the following:
 - a. DiversiFoam Products.
 - b. Dow Chemical Company (The).
 - c. Kingspan Insulation.
 - 2. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.

2.2 POLYISOCYANURATE FOAM-PLASTIC BOARD

- A. Roof Insulation: Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 2, Grade 2 coated glass-fiber mat facer on both major surfaces:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Carlisle Syntec Systems; InsulBase Polyiso or comparable product by one of the following:
 - a. Atlas Polyiso Roof and Wall Insulation.
 - b. Certainteed; SAINT-GOBAIN.
 - c. Elevate; Holcim Building Envelope.
 - d. GAF.
 - e. Hunter Panels.
 - f. Johns Manville; a Berkshire Hathaway company.
 - 2. Compressive Strength: 20 psi (138 kPa)
 - 3. Size: 48 by 96 inches (1219 by 2438 mm).
 - 4. Thickness: 3 inches
 - a. Base Layer: 3 inches

- b. Upper Layer: 3 inches
- B. Tapered Insulation: Provide factory-tapered insulation boards.
 - 1. Material: Match roof insulation.
 - 2. Minimum Thickness: 1/4 inch (6.35 mm).
 - 3. Slope:
 - a. Roof Field: 1/4 inch per foot (1:48) unless otherwise indicated on Drawings.
 - b. Saddles and Crickets: 1/2 inch per foot (1:24) unless otherwise indicated on Drawings.

2.3 INSULATION FASTENERS

- A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation of specified thickness securely in position with self-locking washer in place.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AGM Industries, Inc.
 - b. Gemco.
 - c. Rodenhouse, Inc.
 - 2. Plate: Perforated, galvanized carbon-steel sheet, 0.030 inch (0.762 mm) thick by 2 inches (50 mm) square.
 - 3. Spindle: Copper-coated, low-carbon steel; fully annealed; 0.105 inch (2.67 mm) in diameter; length to suit depth of insulation.
- B. Adhesively Attached, Angle-Shaped, Spindle-Type Anchors: Angle welded to projecting spindle; capable of holding insulation of specified thickness securely in position with self-locking washer in place.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Gemco.
 - 2. Angle: Formed from 0.030-inch- (0.762-mm-) thick, perforated, galvanized carbon-steel sheet with each leg 2 inches (50 mm) square.
 - 3. Spindle: Copper-coated, low-carbon steel; fully annealed; 0.105 inch (2.67 mm) in diameter; length to suit depth of insulation.
- C. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick galvanized-steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches (38 mm) square or in diameter.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AGM Industries, Inc.
 - b. Gemco.
- D. Insulation Standoff: Spacer fabricated from galvanized mild-steel sheet for fitting over spindle of insulation anchor to maintain air space of 1 inch (25 mm) between face of insulation and substrate to which anchor is attached.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Gemco.
 - b. Rodenhouse, Inc.
- E. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates without damaging insulation, fasteners, or substrates.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AGM Industries, Inc.
 - b. Gemco.
 - c. Rodenhouse, Inc.

2.4 ACCESSORIES

- A. Insulation for Miscellaneous Voids:
 1. Glass-Fiber Insulation: ASTM C 764, Type II, loose fill; with maximum flame-spread and smoke-developed indexes of 5, per ASTM E 84.
 2. Spray Polyurethane Foam Insulation: ASTM C 1029, Type II, closed cell, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.
- B. Adhesive for Bonding Insulation: Product compatible with insulation and air and water barrier materials, and with demonstrated capability to bond insulation securely to substrates without damaging insulation and substrates.
 1. Adhesives shall have a VOC content of 70 g/L or less.
 2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean substrates of substances that are harmful to insulation, including removing projections capable of puncturing insulation or vapor retarders, or that interfere with insulation attachment.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.
- C. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.2 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and applications.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.
- C. Extend insulation to envelop entire area to be insulated. Fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Provide sizes to fit applications and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units unless multiple layers are otherwise shown or required to make up total thickness or to achieve R-value.

3.3 INSTALLATION OF SLAB INSULATION

- A. On vertical slab edge and foundation surfaces, set insulation units using manufacturer's recommended adhesive according to manufacturer's written instructions.
 - 1. If not otherwise indicated, extend insulation a minimum of 36 inches (915 mm) below exterior grade line.
- B. On horizontal surfaces, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.
 - 1. If not otherwise indicated, extend insulation a minimum of 36 inches (915 mm) in from exterior walls.

3.4 INSTALLATION OF FOUNDATION WALL INSULATION

- A. Butt panels together for tight fit.

- B. Anchor Installation: Install board insulation on concrete substrates by adhesively attached, spindle-type insulation anchors as follows:
 - 1. Fasten insulation anchors to concrete substrates with insulation anchor adhesive according to anchor manufacturer's written instructions. Space anchors according to insulation manufacturer's written instructions for insulation type, thickness, and application.
 - 2. Apply insulation standoffs to each spindle to create cavity width indicated on Drawings between concrete substrate and insulation.
 - 3. After adhesive has dried, install board insulation by pressing insulation into position over spindles and securing it tightly in place with insulation-retaining washers, taking care not to compress insulation.
 - 4. Where insulation will not be covered by other building materials, apply capped washers to tips of spindles.
- C. Adhesive Installation: Install with adhesive or press into tacky waterproofing or dampproofing according to manufacturer's written instructions.

3.5 PROTECTION

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.
- B. Touch-up, repair, or replace damaged products before Substantial Completion

END OF SECTION 072100

SECTION 072726 - FLUID-APPLIED MEMBRANE AIR BARRIERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Medium-build air barriers, vapor permeable.

B. Related Requirements:

1. Section 061600 "Sheathing" for wall sheathings and wall sheathing joint-and-penetration treatments.

1.2 DEFINITIONS

- A. Air-Barrier Accessory: A transitional component of the air barrier that provides continuity.
- B. Air-Barrier Assembly: The collection of air-barrier materials and accessories applied to an opaque wall, including joints and junctions to abutting construction, to control air movement through the wall.
- C. Air-Barrier Material: A primary element that provides a continuous barrier to the movement of air.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review air-barrier requirements and installation, special details, mockups, air-leakage and bond testing, air-barrier protection, and work scheduling that covers air barriers.

1.4 ACTION SUBMITTALS

A. Product Data: Include manufacturer's written instructions for evaluating, preparing, and treating each substrate; technical data; dry film thickness; and tested physical and performance properties of products.

1. Medium-build air barriers, vapor permeable.

B. Shop Drawings: For air-barrier assemblies.

1. Show locations and extent of air-barrier materials, accessories, and assemblies specific to Project conditions.
2. Include details for substrate joints and cracks, counterflashing strips, penetrations, inside and outside corners, terminations, and tie-ins with adjoining construction.
3. Include details of interfaces with other materials that form part of air barrier.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer. Include list of ABAA-certified installers and supervisors employed by Installer, who work on Project.
- B. Product Certificates: From air-barrier manufacturer, certifying compatibility of air barriers and accessory materials with Project materials that connect to or that come in contact with the barrier.
- C. Product Test Reports: For each air-barrier assembly, for tests performed by a qualified testing agency.
- D. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
 1. Installer to be licensed by ABAA in accordance with ABAA's Quality Assurance Program and to employ ABAA-certified installers and supervisors on Project.
- B. Mockups: Build mockups to set quality standards for materials and execution.
 1. Build integrated mockups of exterior wall assembly as indicated on Drawings, 150 sq. ft. (14 sq. m), incorporating backup wall construction, external cladding, window, storefront, door frame and sill, insulation, ties and other penetrations, and flashing to demonstrate surface preparation, crack and joint treatment, application of air barriers, and sealing of gaps, terminations, and penetrations of air-barrier assembly.
 - a. Coordinate construction of mockups to permit inspection and testing of air barrier before external insulation and cladding are installed.
 - b. Include junction with roofing membrane, building corner condition, and foundation wall intersection.
 - c. If Architect determines mockups do not comply with requirements, reconstruct mockups and apply air barrier until mockups are approved.
 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.

3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on field mockups.
- B. Mockup Testing: Air-barrier assemblies must comply with performance requirements indicated, as evidenced by reports based on mockup testing by a qualified testing agency.
 1. Adhesion Testing: Mockups will be tested for required air-barrier adhesion to substrate in accordance with ASTM D4541.
 2. Notify Architect seven days in advance of the dates and times when mockups will be tested.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Remove and replace liquid materials that cannot be applied within their stated shelf life.
- B. Protect stored materials from direct sunlight.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Apply air barrier within the range of ambient and substrate temperatures recommended in writing by air-barrier manufacturer.
 1. Protect substrates from environmental conditions that affect air-barrier performance.
 2. Do not apply air barrier to a damp or wet substrate or during snow, rain, fog, or mist.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain primary air-barrier materials and air-barrier accessories from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Air-Barrier Performance: Air-barrier assembly and seals with adjacent construction to be capable of performing as a continuous air barrier. Air-barrier assemblies to be capable of accommodating substrate movement and of sealing substrate expansion and control joints, construction material changes, penetrations, tie-ins to installed

waterproofing, and transitions at perimeter conditions without deterioration and air leakage exceeding specified limits.

- B. Air-Barrier Assembly Air Leakage: Maximum 0.04 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft. (0.2 L/s x sq. m of surface area at 75 Pa) when tested in accordance with ASTM E2357.
- C. Air Permeance: Maximum 0.004 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft. (0.02 L/s x sq. m of surface area at 75 Pa) pressure difference; ASTM E2178.
- D. Ultimate Elongation: Minimum 900 percent; ASTM D412, Die C.
- E. Adhesion to Substrate: Minimum 35 lbf/sq. in. (207 kPa) when tested in accordance with ASTM D4541.
- F. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
- G. ed assembly.
- H. UV Resistance: Can be exposed to sunlight for 360 days in accordance with manufacturer's written instructions.

2.3 MEDIUM-BUILD AIR BARRIERS, VAPOR PERMEABLE

- A. Medium-Build, Vapor-Permeable Air Barrier: Synthetic polymer material with an installed dry film thickness, according to manufacturer's written instructions, of 16 to 34 mils (0.41 to 0.86 mm) over smooth, void-free substrates.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Tremco Commercial Sealants and Waterproofing, part of Tremco CPG; Tremco ExoAir 230 or comparable product by one of the following:
 - a. 3M Industrial Adhesives and Tapes Division.
 - b. Carlisle Coatings & Waterproofing Inc.
 - c. DuPont de Nemours, Inc.
 - d. GE Construction Sealants; Momentive Performance Materials Inc.
 - e. Hohmann & Barnard, Inc.
 - f. Mar-flex Waterproofing & Building Products.
 - g. Rubber Polymer Corporation, Inc.
 - h. Sto Corp.
 - i. TK Products Construction Coatings, a Fenix Group SPC Company.
 - j. W. R. Meadows, Inc.
 - 2. Vapor Permeance: Minimum 5 perms (290 ng/Pa x s x sq. m); ASTM E96/E96M, Procedure B, Water Method.

2.4 ACCESSORY MATERIALS

- A. Provide primers, transition strips, termination strips, joint reinforcing fabric and strips, joint sealants, counterflashing strips, flashing sheets and metal termination bars,

termination mastic, substrate patching materials, adhesives, tapes, foam sealants, lap sealants, and other accessory materials that are recommended in writing by air-barrier manufacturer to produce a complete air-barrier assembly and that are compatible with primary air-barrier material and adjacent construction

- B. Primer: Liquid waterborne primer recommended for substrate by air-barrier material manufacturer.
- C. Stainless Steel Sheet: ASTM A240/A240M, Type 304, 0.0250 inch (0.64 mm) thick, and Series 300 stainless steel fasteners.
- D. Preformed Silicone Extrusion: Manufacturer's standard system consisting of cured low-modulus silicone extrusion, sized to fit opening widths, with a single-component, neutral-curing, Class 100/50 (low-modulus) silicone sealant for bonding extrusions to substrates.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Tremco Commercial Sealants and Waterproofing, part of Tremco CPG or comparable product by one of the following:
 - a. GE Construction Sealants; Momentive Performance Materials Inc.
 - b. Pecora Corporation.
 - c. The Dow Chemical Company.
- E. Adhesive for Bonding Insulation: Dryvit Backstop DMS is a polymer-modified cementitious, sprayable, dry mix, water-resistive membrane/air barrier, and adhesive for use with Dryvit Outsulation systems. Over sheathing substrates, joints are treated with Backstop NT-Texture and Grid Tap prior to Backstop DMS application.
- F. Flashing and Fill Material: Dryvit Backstop Flash & Fill is designed to fill sheathing joints up to 1/2 in. (12.7 mm) and is used to provide an effective water-resistant transition membrane. Backstop Flash & Fill provides continuity of the Dryvit Backstop NT air and water-resistive barrier across various substrate materials (refer to data sheets, DS455, Backstop NT and DS806 Backstop NT For Use Beneath Claddings Other Than Dryvit EIFS).

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
 - 1. Verify that substrates are sound and free of oil, grease, dirt, excess mortar, or other contaminants.
 - 2. Verify that substrates have cured and aged for minimum time recommended in writing by air-barrier manufacturer.

3. Verify that substrates are visibly dry and free of moisture. Test concrete substrates for capillary moisture by plastic sheet method in accordance with ASTM D4263.
 4. Verify that masonry joints are flush and completely filled with mortar.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SURFACE PREPARATION

- A. Clean, prepare, treat, fill, and seal substrate and joints and cracks in substrate in accordance with manufacturer's written instructions and details. Provide clean, dust-free, and dry substrate for air-barrier application.
- B. Mask off adjoining surfaces not covered by air barrier to prevent spillage and overspray affecting other construction.
- C. Remove grease, oil, bitumen, form-release agents, paints, curing compounds, and other penetrating contaminants or film-forming coatings from concrete.
- D. Remove fins, ridges, mortar, and other projections and fill honeycomb, aggregate pockets, holes, and other voids in concrete with substrate-patching material.
- E. Remove excess mortar from masonry ties, shelf angles, and other obstructions.
- F. At changes in substrate plane, apply sealant or termination mastic beads at sharp corners and edges to form a smooth transition from one plane to another.
- G. Cover gaps in substrate plane and form a smooth transition from one substrate plane to another with stainless steel sheet mechanically fastened to structural framing to provide continuous support for air barrier.
- H. Bridge isolation joints, expansion joints and discontinuous wall-to-wall, deck-to-wall, and deck-to-deck joints with air-barrier accessory material that accommodates joint movement in accordance with manufacturer's written instructions and details.

3.3 INSTALLATION OF ACCESSORIES

- A. Install accessory materials in accordance with air-barrier manufacturer's written instructions and details to form a seal with adjacent construction and ensure continuity of air and water barrier.
 1. Coordinate the installation of air barrier with installation of roofing membrane and base flashing to ensure continuity of air barrier with roofing membrane.
 2. Install transition strip on roofing membrane or base flashing so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate.
 3. Unless manufacturer recommends in writing against priming, apply primer to substrates at required rate and allow it to dry.

4. Apply primer to substrates at required rate and allow it to dry. Limit priming to areas that will be covered by air-barrier material on same day. Reprime areas exposed for more than 24 hours.
- B. Connect and seal exterior wall air-barrier material continuously to roofing-membrane air barrier, concrete below-grade structures, floor-to-floor construction, exterior glazing and window systems, glazed curtain-wall systems, storefront systems, exterior louvers, exterior door framing, and other construction used in exterior wall openings, using accessory materials.
 - C. At end of each working day, seal top edge of strips and transition strips to substrate with termination mastic.
 - E. Apply joint sealants forming part of air-barrier assembly within manufacturer's recommended application temperature ranges. Consult manufacturer when sealant cannot be applied within these temperature ranges.
 - F. Wall Openings: Prime concealed, perimeter frame surfaces of windows, curtain walls, storefronts, and doors. Apply transition strip so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate. Maintain 3 inches (75 mm) of full contact over firm bearing to perimeter frames, with not less than 1 inch (25 mm) of full contact.
 1. Transition Strip: Roll firmly to enhance adhesion.
 2. Preformed Silicone Extrusion: Set in full bed of silicone sealant applied to walls, frame, and air-barrier material.
 - G. Fill gaps in perimeter frame surfaces of windows, curtain walls, storefronts, and doors, and miscellaneous penetrations of air-barrier material with foam sealant.
 - H. Seal strips and transition strips around masonry reinforcing or ties and penetrations with termination mastic.
 - I. Seal top of through-wall flashings to air barrier with an additional 6-inch- (150-mm-) wide, transition strip.
 - J. Seal exposed edges of strips at seams, cuts, penetrations, and terminations not concealed by metal counterflashings or ending in reglets with termination mastic.
 - K. Repair punctures, voids, and deficient lapped seams in strips and transition strips. Slit and flatten fishmouths and blisters. Patch with transition strips extending 6 inches (150 mm) beyond repaired areas in strip direction.
- ### 3.4 INSTALLATION OF PRIMARY AIR-BARRIER MATERIAL
- A. Apply air-barrier material to form a seal with strips and transition strips and to achieve a continuous air barrier in accordance with air-barrier manufacturer's written instructions and details. Apply air-barrier material within manufacturer's recommended application temperature ranges.

1. Unless manufacturer recommends in writing against priming, apply primer to substrates at required rate and allow it to dry.
 2. Limit priming to areas that will be covered by air-barrier material on same day. Reprime areas exposed for more than 24 hours.
 3. Where multiple prime coats are needed to achieve required bond, allow adequate drying time between coats.
- B. Medium-Build Air Barriers: Apply continuous unbroken air-barrier material to substrates according to the following thickness. Apply an increased thickness of air-barrier material in full contact around protrusions such as masonry ties.
1. Vapor-Permeable, Medium-Build Air Barrier: Total dry film thickness as recommended in writing by manufacturer to comply with performance requirements, applied in one or more equal coats. Apply additional material as needed to achieve void- and pinhole-free surface, but do not exceed thickness on which required vapor permeability is based.
- C. Correct deficiencies in or remove air barrier that does not comply with requirements; repair substrates and reapply air-barrier components.

3.5 FIELD QUALITY CONTROL

- A. Inspections: Air-barrier materials, accessories, and installation are subject to inspection for compliance with requirements. Inspections may include the following:
1. Continuity of air-barrier system has been achieved throughout the building envelope with no gaps or holes.
 2. Air-barrier dry film thickness.
 3. Continuous structural support of air-barrier system has been provided.
 4. Masonry and concrete surfaces are smooth, clean, and free of cavities, protrusions, and mortar droppings.
 5. Site conditions for application temperature and dryness of substrates have been maintained.
 6. Maximum exposure time of materials to UV deterioration has not been exceeded.
 7. Surfaces have been primed, if applicable.
 8. Laps in strips and transition strips have complied with minimum requirements and have been shingled in the correct direction (or mastic has been applied on exposed edges), with no fishmouths.
 9. Termination mastic has been applied on cut edges.
 10. Strips and transition strips have been firmly adhered to substrate.
 11. Compatible materials have been used.
 12. Transitions at changes in direction and structural support at gaps have been provided.
 13. Connections between assemblies (air-barrier and sealants) have complied with requirements for cleanliness, surface preparation and priming, structural support, integrity, and continuity of seal.
 14. All penetrations have been sealed.
- B. Air barriers will be considered defective if they do not pass tests and inspections.

1. Apply additional air-barrier material, in accordance with manufacturer's written instructions, where inspection results indicate insufficient thickness.
 2. Remove and replace deficient air-barrier components for retesting as specified above.
- C. Repair damage to air barriers caused by testing; follow manufacturer's written instructions.
- D. Prepare test and inspection reports.

3.6 CLEANING AND PROTECTION

- A. Protect air-barrier system from damage during application and remainder of construction period, in accordance with manufacturer's written instructions.
1. Protect air barrier from exposure to UV light and harmful weather exposure as recommended in writing by manufacturer. If exposed to these conditions for longer than recommended, remove and replace air barrier or install additional, full-thickness, air-barrier application after repairing and preparing the overexposed materials in accordance with air-barrier manufacturer's written instructions.
 2. Protect air barrier from contact with incompatible materials and sealants not approved by air-barrier manufacturer.
- B. Clean spills, stains, and soiling from construction that would be exposed in the completed work using cleaning agents and procedures recommended in writing by manufacturer of affected construction.
- C. Remove masking materials after installation.

END OF SECTION 072726

SECTION 075323 - ETHYLENE-PROPYLENE-DIENE-MONOMER (EPDM) ROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ethylene-propylene-diene-terpolymer (EPDM) roofing.
2. Accessory roofing materials.
3. Substrate board.
4. Vapor retarder.
5. Insulation accessories and cover board.

B. Section includes installation of sound-absorbing insulation strips in ribs of roof deck. Sound-absorbing insulation strips are furnished under Section 053100 "Steel Decking."

C. Related Requirements:

1. Section 061000 "Rough Carpentry for wood nailers, curbs, and blocking.
2. Section 061600 "Sheathing" for wood-based, structural-use roof deck panels.
3. Section 072100 "Thermal Insulation" for insulation beneath the roof deck.
4. Section 076200 "Sheet Metal Flashing and Trim" for metal roof flashings and counterflashings.
5. Section 079200 "Joint Sealants" for joint sealants, joint fillers, and joint preparation.
6. Section 221423 "Storm Drainage Piping Specialties" for roof drains.

1.2 DEFINITIONS

A. Roofing Terminology: Definitions in ASTM D1079 and glossary of NRCA's "The NRCA Roofing Manual: Membrane Roof Systems" apply to work of this Section.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Ethylene-propylene-diene-terpolymer (EPDM) roofing.
2. Accessory roofing materials.
3. Substrate board.
4. Vapor retarder.
5. Roof insulation.
6. Insulation accessories and cover board.

B. Product Data Submittals:

1. For insulation and roof system component fasteners, include copy of SPRI's Directory of Roof Assemblies listing.
- C. Shop Drawings: Include roof plans, sections, details, and attachments to other work, including the following:
1. Layout and thickness of insulation.
 2. Base flashings and membrane terminations.
 3. Flashing details at penetrations.
 4. Tapered insulation, thickness, and slopes.
 5. Roof plan showing orientation of steel roof deck and orientation of roof membrane and fastening spacings and patterns for mechanically fastened roofing system.
 6. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.
 7. Tie-in with air barrier.
- D. Samples for Verification: For the following products:
1. Roof membrane and flashings of color required.
 2. Aggregate surfacing material in gradation required.
- E. Wind Uplift Resistance Submittal: For roofing system, indicating compliance with wind uplift performance requirements.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and manufacturer.
- B. Manufacturer Certificates:
1. Performance Requirement Certificate: Signed by roof membrane manufacturer, certifying that roofing system complies with requirements specified in "Performance Requirements" Article.
 - a. Submit evidence of complying with performance requirements.
 2. Special Warranty Certificate: Signed by roof membrane manufacturer, certifying that all materials supplied under this Section are acceptable for special warranty.
- C. Product Test Reports: For components of roof membrane and insulation, for tests performed by a qualified testing agency, indicating compliance with specified requirements.
- D. Evaluation Reports: For components of roofing system, from ICC-ES.
1. Field Test Reports:
 2. Concrete internal relative humidity test reports.
 3. Fastener-pullout test results and manufacturer's revised requirements for fastener patterns.
- E. Field quality-control reports.

- F. Sample Warranties: For manufacturer's special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing system to include in maintenance manuals.
- B. Certified statement from existing roof membrane manufacturer stating that existing roof warranty has not been affected by Work performed under this Section.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer that is listed in SPRI's Directory of Roof Assemblies for roofing system identical to that used for this Project.
- B. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, approval or listing agency markings, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 - 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Handle and store roofing materials, and place equipment in a manner to avoid permanent deflection of deck.

1.8 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed in accordance with manufacturer's written instructions and warranty requirements.

1.9 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of roofing system that fail in materials or workmanship within specified warranty period.
 - 1. Special warranty includes roof membrane, base flashings, roof insulation, fasteners, cover boards, substrate board, and other components of roofing system.
 - 2. Warranty Period: 20 years from Date of Substantial Completion.
- B. Special Project Warranty: Submit roofing Installer's warranty, on warranty form at end of this Section, signed by Installer, covering the Work of this Section, including all components of roofing system such as roof membrane, base flashing, roof insulation, fasteners, cover boards, substrate boards, and vapor retarders, for the following warranty period:
 - 1. Warranty Period: One year from Date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Installed roofing system and base flashings to withstand specified uplift pressures, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Roofing and flashings to remain watertight.
 - 1. Accelerated Weathering: Roof membrane to withstand 2000 hours of exposure when tested in accordance with ASTM G152, ASTM G154, or ASTM G155.
 - 2. Impact Resistance: Roof membrane to resist impact damage when tested in accordance with ASTM D3746, ASTM D4272, or the "Resistance to Foot Traffic Test" in FM Approvals 4470.
- B. Material Compatibility: Roofing materials to be compatible with one another and adjacent materials under conditions of service and application required, as demonstrated by roof membrane manufacturer based on testing and field experience.
- C. Wind Uplift Resistance: Design roofing system to resist wind uplift pressures when tested in accordance with FM Approvals 4474, UL 580, or UL 1897:
 - 1. Zone 1 (Roof Area Field): As indicated on drawings
 - 2. Zone 2 (Roof Area Perimeter): As indicated on drawings
 - a. Location: From roof edge to inside roof edge as indicated on drawings.
 - 3. Zone 3 (Roof Area Corners): As indicated on drawings
 - a. Location: As indicated on drawings in each direction from building corner.

- D. Exterior Fire-Test Exposure: ASTM E108 or UL 790, Class A; for application and roof slopes indicated; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- E. Fire-Resistance Ratings: Comply with fire-resistance-rated assembly designs indicated. Identify products with appropriate markings of applicable testing agency.

2.2 ETHYLENE-PROPYLENE-DIENE-TERPOLYMER (EPDM) ROOFING

- A. EPDM Sheet: ASTM D4637/D4637M, Type I, nonreinforced EPDM sheet with factory-applied seam tape.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Carlisle Syntec Systems; Sure-Seal EPDM or comparable product by one of the following:
 - a. Elevate; Holcim Building Envelope.
 - b. Johns Manville; a Berkshire Hathaway company.
 - 2. Thickness: 60 mils nominal.
 - 3. Exposed Face Color: Black
 - 4. Source Limitations: Obtain components for roofing system from roof membrane manufacturer.

2.3 ACCESSORY ROOFING MATERIALS

- A. General: Accessory materials recommended by roofing system manufacturer for intended use and compatible with other roofing components.
 - 1. Adhesive and Sealants: Comply with VOC limits of authorities having jurisdiction.
 - 2. Adhesives and sealants are to comply with the following limits for VOC content:
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Gypsum Board and Panel Adhesives: 50 g/L.
 - c. Multipurpose Construction Adhesives: 70 g/L.
 - d. Fiberglass Adhesives: 80 g/L.
 - e. Contact Adhesives: 80 g/L.
 - f. PVC Welding Compounds: 510 g/L.
 - g. Other Adhesives: 250 g/L.
 - h. Single-Ply Roof Membrane Sealants: 450 g/L.
 - i. Nonmembrane Roof Sealants: 300 g/L.
 - j. Sealant Primers for Nonporous Substrates: 250 g/L.
 - k. Sealant Primers for Porous Substrates: 775 g/L.
- B. Sheet Flashing: 60-mil- (1.5-mm-) thick EPDM, partially cured or cured, in accordance with application.
- C. Slip Sheet: Manufacturer's standard, of thickness required for application.

- D. Prefabricated Pipe Flashings: As recommended by roof membrane manufacturer.
- E. Bonding Adhesive: Manufacturer's standard, water based.
- F. Seaming Material: Manufacturer's standard, synthetic-rubber polymer primer and 3-inch- (75-mm-) wide minimum, butyl splice tape with release film.
- G. Lap Sealant: Manufacturer's standard, single-component sealant, colored to match membrane roofing.
- H. Water Cutoff Mastic: Manufacturer's standard butyl mastic sealant.
- I. Metal Termination Bars: Manufacturer's standard, predrilled stainless steel or aluminum bars, approximately 1 by 1/8 inch (25 by 3 mm) thick; with anchors.
- J. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 1 inch wide by 0.05 inch thick (25 mm wide by 1.3 mm thick), prepunched.
- K. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening components to substrate, and acceptable to roofing system manufacturer.
- L. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, molded pipe boot flashings, preformed inside and outside corner sheet flashings, reinforced EPDM securement strips, T-joint covers, in-seam sealants, termination reglets, cover strips,
- M. and other accessories.
 - 1. Provide white flashing accessories for white EPDM membrane roofing.

2.4 SUBSTRATE BOARD

- A. Glass-Mat Gypsum Roof Substrate Board: ASTM C1177/C1177M, water-resistant gypsum board.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Certainteed; SAINT-GOBAIN.
 - b. USG Corporation.
 - 2. Thickness: 1/2 inch (13 mm)
 - 3. Surface Finish: Factory primed.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening substrate panel to roof deck.

2.5 VAPOR RETARDER

- A. Rubberized-Asphalt-Sheet Vapor Retarder, Self-Adhering: ASTM D1970/D1970M, polyethylene film laminated to layer of rubberized asphalt adhesive, minimum 40-mil (1.0-mm) total thickness; maximum permeance rating of 0.1 perm (6 ng/Pa x s x sq. m); cold applied, with slip-resisting surface and release paper backing. Provide primer when recommended by vapor retarder manufacturer.

2.6 INSULATION ACCESSORIES AND COVER BOARD

- A. General: Roof insulation accessories recommended by insulation manufacturer for intended use and compatibility with other roofing system components.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening roof insulation and cover boards to substrate, and acceptable to roofing system manufacturer.
- C. Insulation Adhesive: Insulation manufacturer's recommended adhesive formulated to attach roof insulation to substrate or to another insulation layer as follows:
 - 1. Full-spread, spray-applied, low-rise, two-component urethane adhesive.
- D. Glass-Mat Gypsum Cover Board: ASTM C1177/C1177M, water-resistant gypsum substrate.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Certainteed; SAINT-GOBAIN.
 - b. Gold Bond Building Products, LLC provided by National Gypsum Company.
 - c. USG Corporation.
 - 2. Thickness: 1/2 inch (13 mm)
 - 3. Surface Finish: Factory primed.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
 - 1. Verify that roof openings and penetrations are in place, curbs are set and braced, and roof-drain bodies are securely clamped in place.
 - 2. Verify that wood blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.

3. Verify that surface plane flatness and fastening of steel roof deck complies with requirements in Section 053100 "Steel Decking."
 4. Verify that minimum concrete drying period recommended by roofing system manufacturer has passed.
 5. Verify that concrete substrate is visibly dry and free of moisture, and that minimum concrete internal relative humidity is not more than 75 percent, or as recommended by roofing system manufacturer when tested in accordance with ASTM F2170.
 - a. Test Frequency: One test probe per each 1000 sq. ft. (93 sq. m), or portion thereof, of roof deck, with not less than three test probes.
 - b. Submit test reports within 24 hours of performing tests.
 6. Verify that concrete-curing compounds that will impair adhesion of roofing components to roof deck have been removed.
 7. Verify that joints in precast concrete roof decks have been grouted flush with top of concrete.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing system installation in accordance with roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.
- C. Perform fastener-pullout tests in accordance with roof system manufacturer's written instructions.
 1. Submit test result within 24 hours of performing tests.
 - a. Include manufacturer's requirements for any revision to previously submitted fastener patterns required to achieve specified wind uplift requirements.

3.3 INSTALLATION OF ROOFING, GENERAL

- A. Install roofing system in accordance with roofing system manufacturer's written instructions.
- B. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at end of workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.

- C. Coordinate installation and transition of roofing system component serving as an air barrier with air barrier specified under Section 072726 "Fluid-Applied Membrane Air Barriers."

3.4 INSTALLATION OF SUBSTRATE BOARD

- A. Install substrate board with long joints in continuous straight lines, with end joints staggered not less than 24 inches (610 mm) in adjacent rows.
 - 1. Tightly butt substrate boards together.
 - 2. Cut substrate board to fit tight around penetrations and projections, and to fit tight to intersecting sloping roof decks.

3.5 INSTALLATION OF VAPOR RETARDER

- A. Self-Adhering-Sheet Vapor Retarder: Prime substrate if required by manufacturer. Install self-adhering-sheet vapor retarder over area to receive vapor retarder, side and end lapping each sheet a minimum of 3-1/2 and 6 inches (90 and 150 mm), respectively.
 - 1. Extend vertically up parapet walls and projections to a minimum height equal to height of insulation and cover board.
 - 2. Seal laps by rolling.
- B. Completely seal vapor retarder at terminations, obstructions, and penetrations to prevent air movement into roofing system.

3.6 INSTALLATION OF INSULATION

- A. Coordinate installing roofing system components so insulation is not exposed to precipitation or left exposed at end of workday.
- B. Comply with roofing system and insulation manufacturer's written instructions for installing roof insulation.
- C. Installation Over Concrete Decks:
 - 1. Install base layer of insulation with end joints staggered not less than 12 inches (305 mm) in adjacent rows.
 - a. Where installing composite and noncomposite insulation in two or more layers, install noncomposite board insulation for bottom layer and intermediate layers, if applicable, and install composite board insulation for top layer.
 - b. Trim insulation neatly to fit around penetrations and projections, and to fit tight to intersecting sloping roof decks.
 - c. Make joints between adjacent insulation boards not more than 1/4 inch (6 mm) in width.

- d. At internal roof drains, slope insulation to create a square drain sump with each side equal to the diameter of the drain bowl plus 24 inches (610 mm).
 - 1) Trim insulation so that water flow is unrestricted.
 - e. Fill gaps exceeding 1/4 inch (6 mm) with insulation.
 - f. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.
 - g. Loosely lay base layer of insulation units over substrate.
2. Install upper layers of insulation and tapered insulation with joints of each layer offset not less than 12 inches (305 mm) from previous layer of insulation.
- a. Staggered end joints within each layer not less than 24 inches (305 mm) in adjacent rows.
 - b. Install with long joints continuous and with end joints staggered not less than 12 inches (305 mm) in adjacent rows.
 - c. Trim insulation neatly to fit around penetrations and projections, and to fit tight to intersecting sloping roof decks.
 - d. Make joints between adjacent insulation boards not more than 1/4 inch (6 mm) in width.
 - e. At internal roof drains, slope insulation to create a square drain sump with each side equal to the diameter of the drain bowl plus 24 inches (610 mm).
 - 1) Trim insulation so that water is unrestricted.
 - f. Fill gaps exceeding 1/4 inch (6 mm) with insulation.
 - g. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.

3.7 INSTALLATION OF COVER BOARDS

- A. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches (150 mm) in each direction.
 - 1. Trim cover board neatly to fit around penetrations and projections, and to fit tight to intersecting sloping roof decks.
 - 2. At internal roof drains, conform to slope of drain sump.
 - a. Trim cover board so that water flow is unrestricted.
 - 3. Cut and fit cover board tight to nailers, projections, and penetrations.
 - 4. Adhere cover board to substrate using adhesive in accordance with FM Approvals' RoofNav listed roof assembly requirements for specified Windstorm Resistance Classification and FM Global Property Loss Prevention Data Sheet 1-29, as follows:
 - a. Set cover board in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.

3.8 INSTALLATION OF ADHERED ROOF MEMBRANE

- A. Adhere roof membrane over area to receive roofing in accordance with roofing system manufacturer's written instructions.
- B. Unroll membrane roof membrane and allow to relax before installing.
- C. Accurately align roof membrane, and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- D. Bonding Adhesive: Apply to substrate and underside of roof membrane at rate required by manufacturer, and allow to partially dry before installing roof membrane. Do not apply to splice area of roof membrane.
- E. In addition to adhering, mechanically fasten roof membrane securely at terminations, penetrations, and perimeters.
- F. Apply roof membrane with side laps shingled with slope of roof deck where possible.
- G. Adhesive Seam Installation: Clean both faces of splice areas, apply splicing cement.
 - 1. Firmly roll side and end laps of overlapping roof membrane to ensure a watertight seam installation.
 - 2. Apply lap sealant and seal exposed edges of roofing terminations.
 - 3. Apply a continuous bead of in-seam sealant before closing splice if required by roofing system manufacturer.
- H. Tape Seam Installation: Clean and prime both faces of splice areas, apply splice tape.
 - 1. Firmly roll side and end laps of overlapping roof membrane to ensure a watertight seam installation.
 - 2. Apply lap sealant and seal exposed edges of roofing terminations.
- I. Repair tears, voids, and lapped seams in roof membrane that do not comply with requirements.
- J. Spread sealant or mastic bed over deck-drain flange at roof drains, and securely seal roof membrane in place with clamping ring.

3.9 INSTALLATION OF BASE FLASHING

- A. Install sheet flashings and preformed flashing accessories, and adhere to substrates in accordance with roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate, and allow to partially dry. Do not apply to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.

- D. Clean splice areas, apply splicing cement, and firmly roll side and end laps of overlapping sheets to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of sheet flashing terminations.
- E. Terminate and seal top of sheet flashings and mechanically anchor to substrate through termination bars.

3.10 FIELD QUALITY CONTROL

- A. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion, in presence of Architect, and to prepare inspection report.
- B. Repair or remove and replace components of roofing system where inspections indicate that they do not comply with specified requirements.
- C. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

3.11 PROTECTING AND CLEANING

- A. Protect roofing system from damage and wear during remainder of construction period. When remaining construction does not affect or endanger roofing system, inspect roofing system for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove roofing system that does not comply with requirements, repair substrates, and repair or reinstall roofing system to a condition free of damage and deterioration at time of Substantial Completion and in accordance with warranty requirements.
- C. Substantial Completion and in accordance with warranty requirements.
- D. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

SECTION 076200 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Low-slope roof sheet metal fabrications.
2. Wall sheet metal fabrications.
3. Miscellaneous sheet metal fabrications.

B. Related Requirements:

1. Section 061000 "Rough Carpentry" for wood nailers, curbs, and blocking.

1.2 COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leakproof, secure, and noncorrosive installation.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Low-slope roof sheet metal fabrications.
2. Miscellaneous sheet metal fabrications.

B. Shop Drawings: For sheet metal flashing and trim.

1. Include plans, elevations, sections, and attachment details.
2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled Work.
3. Include identification of material, thickness, weight, and finish for each item and location in Project.
4. Include details for forming, including profiles, shapes, seams, and dimensions.
5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
6. Include details of termination points and assemblies.
7. Include details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
8. Include details of roof-penetration flashing.
9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, flashings, and counterflashings.

- 10. Include details of special conditions.
- 11. Include details of connections to adjoining work.
- C. Samples for Initial Selection: For each type of sheet metal and accessory indicated with factory-applied finishes.
- D. Samples for Verification: For each type of exposed finish.
 - 1. Sheet Metal Flashing: 12 inches (300 mm) long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- B. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage.
 - 1. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
 - 2. Protect stored sheet metal flashing and trim from contact with water.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

1.7 WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.

- b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
- 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Sheet metal flashing and trim assemblies, including cleats, anchors, and fasteners, are to withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim are not to rattle, leak, or loosen, and are to remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual: Architectural Metal Flashing, Condensation and Air Leakage Control, and Reroofing" and SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. SPRI Wind Design Standard: Manufacture and install roof edge flashings tested in accordance with ANSI/SPRI/FM 4435/ES-1 and capable of resisting the following design pressure:
 - 1. Design Pressure: As indicated on Drawings.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

2.2 SHEET METALS

- A. Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Aluminum Sheet: ASTM B209 (ASTM B209M), alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required; with smooth, flat surface.
 - 1. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent polyvinylidene fluoride (PVDF) resin by weight in color

coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

2. Color: As selected by Architect from manufacturer's full range.
3. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil (0.013 mm).

2.3 UNDERLAYMENT MATERIALS

- A. Felt: ASTM D226/D226M, Type II (No. 30), asphalt-saturated organic felt; nonperforated.
- B. Slip Sheet: Rosin-sized building paper, 3 lb/100 sq. ft. (0.16 kg/sq. m) minimum.

2.4 MISCELLANEOUS MATERIALS

- A. Provide materials and types of fasteners, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal unless otherwise indicated.
- B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal.
 1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
 - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
 - b. Blind Fasteners: High-strength aluminum or stainless steel rivets suitable for metal being fastened.
 2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
- C. Sealant Tape: Pressure-sensitive, 100 percent solids, polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
- D. Elastomeric Sealant: ASTM C920, elastomeric polyurethane polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- E. Bituminous Coating: Cold-applied asphalt emulsion in accordance with ASTM D1187/D1187M.

- F. Asphalt Roofing Cement: ASTM D4586/D4586M, asbestos free, of consistency required for application.

2.5 FABRICATION, GENERAL

- A. Custom fabricate sheet metal flashing and trim to comply with details indicated and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required.
 - 1. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
 - 2. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
 - 3. Verify shapes and dimensions of surfaces to be covered and obtain field measurements for accurate fit before shop fabrication.
 - 4. Form sheet metal flashing and trim to fit substrates without excessive oil-canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
 - 5. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances:
 - 1. Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with butyl sealant concealed within joints.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal in accordance with cited sheet metal standard to provide for proper installation of elastomeric sealant.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Seams:
 - 1. Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use.
- G. Do not use graphite pencils to mark metal surfaces.

2.6 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

- A. Roof Edge Flashing (Gravel Stop) and Fascia Cap: Fabricate in minimum 96-inch- (2400-mm-) long, but not exceeding 12-foot- (3.6-m-) long sections. Furnish with 6-inch- (150-mm-) wide, joint cover plates. Shop fabricate interior and exterior corners.
 - 1. Joint Style: Butted with expansion space and 6-inch- (150-mm-) wide, concealed backup plate.
 - 2. Fabricate from the following materials:
 - a. Aluminum: 0.050 inch (1.27 mm) thick.
- B. Base Flashing: Fabricate from the following materials:
 - 1. Aluminum: 0.040 inch (1.02 mm) thick.
- C. Counterflashing: Fabricate from the following materials:
 - 1. Aluminum: 0.032 inch (0.81 mm) thick.
- D. Flashing Receivers: Fabricate from the following materials:
 - 1. Aluminum: 0.032 inch (0.81 mm) thick.
- E. Roof-Penetration Flashing: Fabricate from the following materials:
 - 1. Stainless Steel: 0.0188 inch (0.477 mm) thick.

2.7 WALL SHEET METAL FABRICATIONS

- A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- (2400-mm-) long, but not exceeding 12-foot- (3.6-m-) long, sections, under copings, and at shelf angles. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches (150 mm) beyond each side of wall openings; and form with 2-inch- (50-mm-) high, end dams. Fabricate from the following materials:
 - 1. Stainless Steel: 0.0156 inch (0.396 mm) thick.

2.8 MISCELLANEOUS SHEET METAL FABRICATIONS

- A. Equipment Support Flashing: Fabricate from the following materials:
 - 1. Stainless Steel: 0.0188 inch (0.477 mm) thick.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with installer present, for compliance with requirements for installation tolerances, substrate, and other conditions affecting performance of the Work.

1. Verify compliance with requirements for installation tolerances of substrates.
 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
 3. Verify that air- or water-resistant barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF UNDERLAYMENT

- A. Felt Underlayment: Install felt underlayment, wrinkle free, using adhesive to minimize use of mechanical fasteners under sheet metal flashing and trim.
1. Install in shingle fashion to shed water.
 2. Lap joints not less than 2 inches (50 mm).
- B. Install slip sheet, wrinkle free, over underlayment before installing sheet metal flashing and trim.
1. Install in shingle fashion to shed water.
 2. Lap joints not less than 4 inches (100 mm).

3.3 INSTALLATION, GENERAL

- A. Install sheet metal flashing and trim to comply with details indicated and recommendations of cited sheet metal standard that apply to installation characteristics required unless otherwise indicated on Drawings.
1. Install fasteners, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
 2. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder, welds, sealant.
 3. Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement.
 4. Install sheet metal flashing and trim to fit substrates and to result in watertight performance.
 5. Install continuous cleats with fasteners spaced not more than 12 inches (300 mm) o.c.
 6. Space individual cleats not more than 12 inches (300 mm) apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
 7. Install exposed sheet metal flashing and trim with limited oil-canning, and free of buckling and tool marks.
 8. Do not field cut sheet metal flashing and trim by torch.
 9. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent

separation as recommended by sheet metal manufacturer or cited sheet metal standard.

1. Coat concealed side of uncoated-aluminum and stainless steel sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
 2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim.
1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with sealant concealed within joints.
- D. Fasteners: Use fastener sizes that penetrate wood blocking or sheathing not less than 1-1/4 inches (32 mm) for nails and not less than 3/4 inch (19 mm) for wood screws.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.
1. Use sealant-filled joints unless otherwise indicated.
 - a. Embed hooked flanges of joint members not less than 1 inch (25 mm) into sealant.
 - b. Form joints to completely conceal sealant.
 - c. When ambient temperature at time of installation is between 40 and 70 deg F (4 and 21 deg C), set joint members for 50 percent movement each way.
 - d. Adjust setting proportionately for installation at higher ambient temperatures.
 - 1) Do not install sealant-type joints at temperatures below 40 deg F (4 deg C).
 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."
- G. Rivets: Rivet joints in uncoated aluminum where necessary for strength.

3.4 INSTALLATION OF ROOF FLASHINGS

- A. Install sheet metal flashing and trim to comply with performance requirements, and cited sheet metal standard.
1. Provide concealed fasteners where possible, and set units true to line, levels, and slopes.
 2. Install work with laps, joints, and seams that are permanently watertight and weather resistant.

- B. Roof Edge Flashing:
 - 1. Install roof edge flashings in accordance with ANSI/SPRI/FM 4435/ES-1.
- C. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches (100 mm) over base flashing. Install stainless steel draw band and tighten.
- D. Counterflashing: Coordinate installation of counterflashing with installation of base flashing.
 - 1. Extend counterflashing 4 inches (100 mm) over base flashing.
 - 2. Lap counterflashing joints minimum of 4 inches (100 mm).
 - 3. Secure in waterproof manner by means of snap-in installation and sealant or lead wedges and sealant unless otherwise indicated.
- E. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with elastomeric sealant and clamp flashing to pipes that penetrate roof.

3.5 INSTALLATION OF WALL FLASHINGS

- A. Install sheet metal wall flashing to intercept and exclude penetrating moisture in accordance with cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.

3.6 INSTALLATION OF MISCELLANEOUS FLASHING

- A. Equipment Support Flashing:
 - 1. Coordinate installation of equipment support flashing with installation of roofing and equipment.
 - 2. Weld or seal flashing with elastomeric sealant to equipment support member.

3.7 INSTALLATION TOLERANCES

- A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

3.8 CLEANING

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean off excess sealants.

3.9 PROTECTION

- A. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions.
- B. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended in writing by sheet metal flashing and trim manufacturer.
- C. Maintain sheet metal flashing and trim in clean condition during construction.
- D. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures, as determined by Architect.

END OF SECTION 076200

SECTION 079200 - JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Silicone joint sealants.
 - 2. Urethane joint sealants.
 - 3. Latex joint sealants.

1.3 PRECONSTRUCTION TESTING

- A. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted. All sealants for exterior façade system are to undergo Field-Adhesion Testing.

1.4 SUBMITTALS

- A. Product Data: For each joint-sealant product indicated.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Joint-Sealant Schedule: Include the following information:
 - 1. Joint-sealant application, joint location, and designation.
 - 2. Joint-sealant manufacturer and product name.
 - 3. Joint-sealant formulation.
 - 4. Joint-sealant color.
- D. Qualification Data: For qualified Installer and testing agency.
- E. Product Certificates: For each kind of joint sealant and accessory, from manufacturer.
- F. Sealant, Waterproofing, and Restoration Institute (SWRI) Validation Certificate: For each sealant specified to be validated by SWRI's Sealant Validation Program.

- G. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that sealants comply with requirements.
- H. Preconstruction Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating the following:
 - 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
- I. Preconstruction Field-Adhesion Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on testing specified in "Preconstruction Testing" Article.
- J. Field-Adhesion Test Reports: For each sealant application tested.
- K. Warranties: Sample of special warranties.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain each kind of joint sealant from single source from single manufacturer.
- C. Product Testing: Test joint sealants using a qualified testing agency.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
 - 2. Test according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C 920 for adhesion and cohesion under cyclic movement, adhesion-in-peel, and indentation hardness.

1.6 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer.
 - 2. When joint substrates are wet.
 - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.
- B. Liquid-Applied Joint Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied joint sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.
- C. Stain-Test-Response Characteristics: Where sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.
- D. Suitability for Contact with Food: Where sealants are indicated for joints that will come in repeated contact with food, provide products that comply with 21 CFR 177.2600.
- E. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 SILICONE JOINT SEALANTS

- A. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use NT.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. GE Advanced Materials - Silicones; SilPruf LM SCS2700.
 - b. Pecora Corporation; 301 NS 311 NS .
 - c. Sika Corporation, Construction Products Division; SikaSil-C990.
 - d. Tremco Incorporated; Spectrem 1.
- B. Single-Component, Pourable, Traffic-Grade, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade P, Class 100/50, for Use T.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Corning Corporation; 890-SL.
 - b. May National Associates, Inc.; Bondaflex Sil 728 SG.
 - c. Pecora Corporation; 300 SL.
 - d. Tremco Incorporated; Spectrem 900 SL.
- C. Multicomponent, Pourable, Traffic-Grade, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type M, Grade P, Class 100/50, for Use T.
 - 1. Products: Subject to compliance with requirements, provide one of the following:

- a. Dow Corning Corporation; FC Parking Structure Sealant.
 - b. May National Associates, Inc.; Bondaflex Sil 728 RCS.
 - c. Or Approved Equal.
- D. Mildew-Resistant, Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Pecora Corporation; 898.
 - b. Or Approved Equal

2.3 URETHANE JOINT SEALANTS

- A. Single-Component, Nonsag, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use NT.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Sika Corporation, Construction Products Division; Sikaflex - 15LM.
 - b. Tremco Incorporated; Vulkem 921.
 - c. Or Approved Equal
- B. Single-Component, Pourable, Traffic-Grade, Urethane Joint Sealant: ASTM C 920, Type S, Grade P, Class 25, for Use T.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. BASF Building Systems; Sonolastic SL 1.
 - b. Pecora Corporation; Urexpan NR-201.
 - c. Sika Corporation. Construction Products Division; Sikaflex - 1CSL.
 - d. Tremco Incorporated; Vulkem 45.
- C. Multicomponent, Nonsag, Traffic-Grade, Urethane Joint Sealant: ASTM C 920, Type M, Grade NS, Class 50, for Use T.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Polymeric Systems, Inc.; PSI-270.
 - b. Tremco Incorporated; Dymeric 240 FC.
 - c. Or Approved Equal.

2.4 LATEX JOINT SEALANTS

- A. Latex Joint Sealant: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. BASF Building Systems; Sonolac.

- b. Pecora Corporation; AC-20+.
- c. Tremco Incorporated; Tremflex 834.

2.5 JOINT SEALANT BACKING

- A. General: Provide sealant backings of material that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C 1330, Type C (closed-cell material with a surface skin) or any standard type, as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.

2.6 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
 - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective

coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.

2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:

- a. Concrete.
- b. Masonry.
- c. Unglazed surfaces of ceramic tile.
- d. Exterior insulation and finish systems.
- e. Marble
- f. Granite
- g. Limestone

3. Remove laitance and form-release agents from concrete.
4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:

- a. Metal.
- b. Glass.
- c. Porcelain enamel.
- d. Glazed surfaces of ceramic tile.

- B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.

1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- D. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
1. Place sealants so they directly contact and fully wet joint substrates.
 2. Completely fill recesses in each joint configuration.
 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- E. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
1. Remove excess sealant from surfaces adjacent to joints.
 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
 3. Provide concave joint profile per Figure 8A in ASTM C 1193, unless otherwise indicated.

3.4 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.7 EXTERIOR JOINT-SEALANT SCHEDULE

- A. Exterior construction joints in cast-in-place concrete.
- a. Joint Sealant: Single-component neutral-curing non-staining silicone sealant JS#-1.
 - b. Joint-Sealant Color: As selected by Architect from manufacturer's full range

- B. Exterior movement joints in concrete unit masonry.
 - a. Joint Sealant: Single-component neutral-curing non-staining silicone sealant JS#-2.
 - b. Joint-Sealant Color: As selected by Architect from manufacturer's full range
- C. Exterior movement joints in brick masonry.
 - a. Joint Sealant: Single-component neutral-curing non-staining silicone sealant JS#-3.
 - b. Joint-Sealant Color, Vertical Joints: As selected by Architect from manufacturer's full range
 - c. Joint-Sealant Color, Horizontal Joints: As selected by Architect from manufacturer's full range
- B. Exterior perimeter joints at frames of doors, windows, and louvers.
 - a. Joint Sealant: Single-component neutral-curing non-staining silicone sealant JS#-4.
 - b. Joint-Sealant Color: As selected by Architect from manufacturer's full range
 - c. Multiple colors required to match several conditions.

3.8 INTERIOR JOINT-SEALANT SCHEDULE

- A. Interior movement joints in exterior concrete and unit masonry.
 - a. Joint Sealant: Single-component neutral-curing silicone sealant JS#-5.
 - b. Joint-Sealant Color: As selected by Architect from manufacturer's full range
- B. Interior perimeter joints of exterior frames.
 - a. Joint Sealant: Single-component neutral-curing silicone sealant JS#-6.
 - b. Joint-Sealant Color: As selected by Architect from manufacturer's full range
- C. Interior movement joints in interior unit masonry.
 - a. Joint Sealant: Single-component neutral-curing silicone sealant JS#-7.
 - b. Joint-Sealant Color: As selected by Architect from manufacturer's full range
- D. Interior perimeter joints of interior frames.
 - a. Joint Sealant: Single-component neutral-curing silicone sealant JS#-8.
 - b. Joint-Sealant Color: As selected by Architect from manufacturer's full range
- E. Interior sanitary joints between plumbing fixtures and adjacent walls, and floors.
 - a. Joint Sealant: Mildew-Resistant, Single-Component, nonsag, acid-curing silicone joint sealant JS#-9.
 - b. Joint-Sealant Color: As selected by Architect from manufacturer's full range to match multiple conditions.

F. Interior traffic joints in floor and between floor and wall construction.

- a. Joint Sealant: Single-component, nonsag, neutral-curing silicone joint sealant JS#-10.
- b. Joint-Sealant Color: As selected by Architect from manufacturer's full range.

G. Interior non-moving joints between interior painted surfaces and adjacent materials.

- a. Joint Sealant: Siliconized acrylic latex.
- b. Joint-Sealant Color: White; paintable.

H. Interior concealed sealants at thresholds and sills.

- a. Joint Sealant: Butyl-rubber-based joint sealant.

SECTION 080671 – DOOR HARDWARE SCHEDULE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section references specification sections relating to commercial door hardware for the following:
 - 1. Swinging doors.
 - 2. Sliding Doors.
 - 3. Other doors to the extent indicated.
- B. Commercial door hardware includes, but is not necessarily limited to, the following:
 - 1. Mechanical door hardware.
 - 2. Electromechanical and access control door hardware.
 - 3. Electromechanical and access control door hardware power supplies, back-ups and surge protection.
 - 4. Automatic operators.
 - 5. Cylinders specified for doors in other sections.
- C. Related Sections:
 - 1. Division 08 Section "Door Hardware".
- D. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.
 - 1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
 - 2. ICC/IBC - International Building Code.
 - 3. NFPA 70 - National Electrical Code.
 - 4. NFPA 80 - Fire Doors and Windows.
 - 5. NFPA 101 - Life Safety Code.
 - 6. NFPA 105 - Installation of Smoke Door Assemblies.
 - 7. State Building Codes, Local Amendments.
- E. Standards: Reference Related Sections for requirements regarding compliance with applicable industry standards.

1.3 SUBMITTALS

- A. Product Data: Manufacturer's product data sheets including installation details, material descriptions, dimensions of individual components and profiles, operational descriptions and finishes.
- B. Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of door hardware, as well as procedures and diagrams. Coordinate the final Door Hardware Schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
 - 1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."
 - 2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.
 - 3. Content: Include the following information:
 - a. Type, style, function, size, label, hand, and finish of each door hardware item.
 - b. Manufacturer of each item.
 - c. Fastenings and other pertinent information.
 - d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
 - e. Explanation of abbreviations, symbols, and codes contained in schedule.
 - f. Mounting locations for door hardware.
 - g. Door and frame sizes and materials.
 - 4. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.
- C. Keying Schedule: Prepared under the supervision of the Owner, separate schedule detailing final keying instructions for locksets and cylinders in writing. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner to approve submitted keying schedule prior to the ordering of permanent cylinders.
- D. Product Test Reports: Indicating compliance with cycle testing requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified independent testing agency.

- E. Operating and Maintenance Manuals: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals. The manual to include the name, address, and contact information of the manufacturers providing the hardware and their nearest service representatives. The final copies delivered after completion of the installation test to include "as built" modifications made during installation, checkout, and acceptance.
- F. Warranties and Maintenance: Special warranties and maintenance agreements specified in the Related Sections.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
- B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.
- C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.5 WARRANTY

- A. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.

1.6 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. Refer to "PART 3 – EXECUTION" for required specification sections.

PART 3 - EXECUTION

3.1 DOOR HARDWARE SETS

- A. The door hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.
1. Quantities listed are for each pair of doors, or for each single door.
 2. The supplier is responsible for handing and sizing all products.
 3. Where multiple options for a piece of hardware are given in a single line item, the supplier shall provide the appropriate application for the opening.
 4. At existing openings with new hardware the supplier shall field inspect existing conditions prior to the submittal stage to verify the specified hardware will work as required. Provide alternate solutions and proposals as needed.
- B. Products listed in the hardware sets shall be supplied by and in accordance with the requirements described in the specification section as noted for each item.
1. Section 08 71 00 – Door Hardware.
- C. Manufacturer's Abbreviations:
1. MK - McKinney
 2. PE - Pemko
 3. RO - Rockwood
 4. YA - ASSA ABLOY ACCENTRA
 5. OT - Other
 6. RF - Rixson
 7. NO - Norton
 8. SU - Securitron

Hardware Sets

Set: 1.0

Doors: 100

2 Continuous Hinge
1 Surface Bolt

CFM-HD1-M
580-8

PE 087100
US26D RO 087100

1 Storeroom or Closet Lock	AU 5405LN LC	626	YA	087100
1 Cylinder	- Match Owner's existing key system	626	OT	087100
2 Surf Overhead Hold Open	9-X26	630	RF	087100
2 Surface Closer	UNI9500H	689	NO	087100
2 Kick Plate	K1050 10" high CSK BEV	US32D	RO	087100
1 Astragal	355CS TKSP8		PE	087100
1 Gasketing	2891APK TKSP8		PE	087100
1 Rain Guard	346C TKSP8		PE	087100
2 Door Bottom	216AFG TKSP		PE	087100
1 Threshold	252x3AFG Pemkote MSES25SS		PE	087100
2 Position Switch	DPS-M-BK		SU	087100 ⚡
1 Wiring Diagram	- Elevation and Point to Point as Specified		OT	

Notes:

Coordinate monorail with hollow metal frame / door supplier.

Door position switches to monitor / report open closed status of opening to security system.

Set: 2.0

Doors: 100A, 101, 105

1 Continuous Hinge	CFM-HD1-M		PE	087100
1 Storeroom or Closet Lock	AU 5405LN LC	626	YA	087100
1 Cylinder	- Match Owner's existing key system	626	OT	087100
1 Surface Closer	UNI9500	689	NO	087100
1 Kick Plate	K1050 10" high CSK BEV	US32D	RO	087100
1 Gasketing	2891APK TKSP8		PE	087100
1 Rain Guard	346C TKSP8		PE	087100
1 Door Bottom	216AFG TKSP		PE	087100
1 Threshold	252x3AFG Pemkote MSES25SS		PE	087100
1 Position Switch	DPS-M-BK		SU	087100 ⚡
1 Wiring Diagram	- Elevation and Point to Point as Specified		OT	

Notes:

Door position switch to monitor / report open closed status of opening to security system.

Set: 3.0

Doors: 102

3 Hinge, Full Mortise	TA2714	US26D MK 087100
1 Privacy Lock	AU 5402LN	626 YA 087100
1 Wall Stop	406 / 409	US32D RO 087100
3 Silencer	608 / 609	RO 087100

Set: 4.0

Doors: 100B, 100C, 100D

1 Hardware	- Provided with Access Panels	630	OT 087100

END OF SECTION 080671

SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Standard and custom hollow metal doors and frames.
2. Steel sidelight, borrowed lite and transom frames.
3. Louvers installed in hollow metal doors.
4. Light frames and glazing installed in hollow metal doors.

B. Related Sections:

1. Division 01 Section "General Conditions".
2. Division 04 Section "Unit Masonry" for embedding anchors for hollow metal work into masonry construction.
3. Division 08 Section "Glazing" for glass view panels in hollow metal doors.
4. Division 08 Section "Door Hardware".
5. Division 08 Section "Access Control Hardware".
6. Division 09 Sections "Exterior Painting" and "Interior Painting" for field painting hollow metal doors and frames.

C. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI/SDI A250.8 - Recommended Specifications for Standard Steel Doors and Frames.
2. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames, Frames Anchors and Hardware Reinforcing.
3. ANSI/SDI A250.6 - Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames.
4. ANSI/SDI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames.
5. ANSI/SDI A250.11 - Recommended Erection Instructions for Steel Frames.
6. ASTM A1008 - Standard Specification for Steel Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
7. ASTM A653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
8. ASTM A924 - Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.

9. 10. SDI-113 Standard Practice for Determining the Steady-State Thermal Transmittance of Steel Door & Frame Assemblies.
10. ASTM C 1363 - Standard Test Method for Thermal Performance of Building Assemblies by Means of a Hot Box Apparatus.
11. ASTM C1199 - Standard Test Method for Measuring the Steady-State Thermal Transmittance of Fenestration Systems Using Hot Box Methods
12. ASTM E1423 - Practice for Determining Steady State Thermal Transmittance of Fenestration Systems.
13. ANSI/BHMA A156.115 - Hardware Preparation in Steel Doors and Frames.
14. ANSI/SDI 122 - Installation and Troubleshooting Guide for Standard Steel Doors and Frames.
15. ANSI/NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association.
16. ANSI/NFPA 105: Standard for the Installation of Smoke Door Assemblies.
17. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; National Fire Protection Association.
18. UL 10C - Positive Pressure Fire Tests of Door Assemblies.
19. UL 1784 - Standard for Air Leakage Tests of Door Assemblies.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, core descriptions, hardware reinforcements, profiles, anchors, fire-resistance rating, and finishes.
- B. Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the steel door and frame supplier in order to prepare the doors and frames to receive the finish hardware items.
- C. Shop Drawings: Include the following:
 1. Elevations of each door design.
 2. Details of doors, including vertical and horizontal edge details and metal thicknesses.
 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
 4. Locations of reinforcement and preparations for hardware.
 5. Details of anchorages, joints, field splices, and connections.
 6. Details of accessories.
 7. Details of moldings, removable stops, and glazing.
 8. Details of conduit and preparations for power, signal, and control systems.
- D. Samples for Verification:
 1. Samples are only required by request of the architect and for manufacturers that are not current members of the Steel Door Institute.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain hollow metal doors and frames through one source from a single manufacturer wherever possible.
- B. Quality Standard: In addition to requirements specified, furnish SDI-Certified manufacturer products that comply with ANSI/SDI A250.8, latest edition, "Recommended Specifications for Standard Steel Doors and Frames".
- C. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to UL10C (neutral pressure at 40" above sill) or UL 10C.
 - 1. Oversize Fire-Rated Door Assemblies Construction: For units exceeding sizes of tested assemblies, attach construction label certifying doors are built to standard construction requirements for tested and labeled fire rated door assemblies except for size.
 - 2. Temperature-Rise Limit: Where indicated and at vertical exit enclosures (stairwell openings) and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
 - 3. Smoke Control Door Assemblies: Comply with NFPA 105.
 - a. Smoke "S" Label: Doors to bear "S" label, and include smoke and draft control gasketing applied to frame and on meeting stiles of pair doors.
- D. Fire-Rated, Borrowed-Light Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled, by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 257. Provide labeled glazing material.
- E. Storm Shelter Openings: Provide complete door systems for hurricane or tornado storm shelters, and other areas of refuge, complying and tested according to ICC 500 (2014/2020), ICC/NSSA Standard for the Design and Construction of Storm Shelters.
 - 1. Each unit to bear third party permanent label indicating compliance with the referenced testing standards.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow metal work palletized, wrapped, or crated to provide protection during transit and Project site storage. Do not use non-vented plastic.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow metal work under cover at Project site. Place in stacks of five units maximum in a vertical position with heads up, spaced by blocking, on minimum 4-inch high wood blocking. Do not store in a manner that traps excess humidity.

1. Provide minimum 1/4-inch space between each stacked door to permit air circulation. Door and frames to be stacked in a vertical upright position.

1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.7 COORDINATION

- A. Coordinate installation of anchorages for hollow metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
- B. Warranty includes installation and finishing that may be required due to repair or replacement of defective doors.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide steel doors and frames from a SDI Certified manufacturer:
 1. CECO Door Products (C).
 2. Curries Company (CU).

2.2 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.
- C. Frame Anchors: ASTM A 653/A 653M, Commercial Steel (CS), Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.

2.3 HOLLOW METAL DOORS

- A. General: Provide 1-3/4 inch doors of design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8 and ANSI/NAAMM HMMA 867.
- B. Exterior Doors: Face sheets fabricated of commercial quality hot-dipped zinc coated steel that complies with ASTM A 653/A 653M, Coating Designation A60. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:
 - 1. Design: Flush panel.
 - 2. Core Construction: Manufacturer's standard polystyrene. Where indicated, provide doors fabricated as thermal-rated assemblies with a minimum R-value of 2.8 or better.
 - 3. Core Construction: Manufacturer's thermally enhanced QMax core. Where indicated provide doors fabricated as thermal-rated assemblies with a minimum thermal rating of 0.35 BTU/hr-ft²-F.
 - 4. Level/Model: Level 3 and Physical Performance Level A (Extra Heavy Duty), Minimum 16 gauge (0.053-inch - 1.3-mm) thick steel, Model 2.
 - 5. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel to include a steel closure channel, screw attached, with the web of the channel flush with the face sheets of the door. Plastic or composite channel fillers are not acceptable.
 - 6. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9" or minimum 14 gauge continuous channel with pierced holes, drilled and tapped.
 - 7. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
- C. Interior Doors: Face sheets fabricated of commercial quality cold rolled steel that complies with ASTM A 1008/A 1008M. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:
 - 1. Design: Flush panel.
 - 2. Core Construction: Manufacturer's standard kraft-paper honeycomb, or one-piece polystyrene core, securely bonded to both faces.
 - a. Fire Door Core: As required to provide fire-protection and temperature-rise ratings indicated.
 - 3. Level/Model: Level 2 and Physical Performance Level B (Heavy Duty), Minimum 18 gauge (0.042-inch - 1.0-mm) thick steel, Model 2.
 - 4. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet.
 - 5. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9" or minimum 14 gauge continuous channel with pierced holes, drilled and tapped.
 - 6. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.

D. Manufacturers Basis of Design:

1. Curries Company (CU) - Polystyrene Core - 707 Series.
2. Curries Company (CU) - QMax Core - 707 Series.

2.4 HOLLOW METAL FRAMES

A. General: Comply with ANSI/SDI A250.8 and with details indicated for type and profile.

B. Thermal Break Frames: Subject to the same compliance standards and requirements as standard hollow metal frames. Tested for thermal performance in accordance with NFRC 102, and resistance to air infiltration in accordance with NFRC 400. Where indicated provide thermally broken frame profiles available for use in both masonry and drywall construction. Fabricate with 1/16" positive thermal break and integral vinyl weatherstripping.

C. Exterior Frames: Fabricated of hot-dipped zinc coated steel that complies with ASTM A 653/A 653M, Coating Designation A60.

1. Fabricate frames with mitered or coped corners. Profile as indicated on drawings.
2. Frames: Minimum 14 gauge (0.067-inch -1.7-mm) thick steel sheet.
3. Manufacturers Basis of Design:

- a. Curries Company (CU) - M Series.
- b. Curries Company (CU) - Mercury 3 Thermal Break TQ Series.

D. Interior Frames: Fabricated from cold-rolled steel sheet that complies with ASTM A 1008/A 1008M.

1. Fabricate frames with mitered or coped corners. Profile as indicated on drawings.
2. Frames: Minimum 16 gauge (0.053-inch -1.3-mm) thick steel sheet.
3. Manufacturers Basis of Design:

- a. Curries Company (CU) - CM Series.
- b. Curries Company (CU) - M Series.

E. Fire rated frames: Fabricate frames in accordance with NFPA 80, listed and labeled by a qualified testing agency, for fire-protection ratings indicated.

F. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 Table 4 with reinforcement plates from same material as frames.

2.5 FRAME ANCHORS

A. Jamb Anchors:

1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, formed from A60 metallic coated material, not less than 0.042 inch thick, with corrugated or perforated straps not less than 2 inches wide by 10 inches long; or wire anchors not less than 0.177 inch thick.

2. Existing Masonry Type: Provide steel pipe spacers welded to plate reinforcing at jamb stops or hat shaped formed strap spacers welded to jamb near the stop. Drill jamb stop and strap spacers for flat head bolts to pass through frame and spacers.
 3. Stud Wall Type: Designed to engage stud and not less than 0.042 inch thick.
- B. Floor Anchors: Floor anchors to be provided at each jamb, formed from A60 metallic coated material, not less than 0.042 inches thick.
 - C. Mortar Guards: Formed from same material as frames, not less than 0.016 inches thick.

2.6 LIGHT OPENINGS AND GLAZING

- A. Stops and Moldings: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints at fabricator's shop. Fixed and removable stops to allow multiple glazed lites each to be removed independently. Coordinate frame rabbet widths between fixed and removable stops with the type of glazing and installation indicated.
- B. Moldings for Glazed Lites in Doors and Loose Stops for Glazed Lites in Frames: Minimum 20 gauge thick, fabricated from same material as door face sheet in which they are installed.
- C. Fixed Frame Moldings: Formed integral with hollow metal frames, a minimum of 5/8 inch (16 mm) high unless otherwise indicated. Provide fixed frame moldings and stops on outside of exterior and on secure side of interior doors and frames.
- D. Preformed Metal Frames for Light Openings: Manufacturer's standard frame formed of 0.048-inch-thick, cold rolled steel sheet; with baked enamel or powder coated finish; and approved for use in doors of fire protection rating indicated. Match pre-finished door paint color where applicable.

2.7 ACCESSORIES

- A. Mullions and Transom Bars: Join to adjacent members by welding or rigid mechanical anchors.
- B. Grout Guards: Formed from same material as frames, not less than 0.016 inches thick.

2.8 FABRICATION

- A. Fabricate hollow metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. When shipping limitations so dictate, frames for large openings are to be fabricated in sections for splicing or splining in the field by others.
- B. Tolerances: Fabricate hollow metal work to tolerances indicated in ANSI/SDI A250.8.
- C. Hollow Metal Doors:

1. Exterior Doors: Provide optional weep-hole openings in bottom of exterior doors to permit moisture to escape where specified.
2. Glazed Lites: Factory cut openings in doors with applied trim or kits to fit. Factory install glazing where indicated.
3. Astragals: Provide overlapping astragals as noted in door hardware sets in Division 08 Section "Door Hardware" on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch beyond edge of door on which astragal is mounted.
4. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge strap for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".

D. Hollow Metal Frames:

1. Shipping Limitations: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
2. Welded Frames: Weld flush face joints continuously; grind, fill, dress, and make smooth, flush, and invisible.
 - a. Welded frames are to be provided with two steel spreaders temporarily attached to the bottom of both jambs to serve as a brace during shipping and handling. Spreader bars are for bracing only and are not to be used to size the frame opening.
3. Sidelight and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
4. High Frequency Hinge Reinforcement: Provide high frequency hinge reinforcements at door openings 48-inches and wider with mortise butt type hinges at top hinge locations.
5. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge straps for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".
6. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated for removable stops, provide security screws at exterior locations.
7. Mortar Guards: Provide guard boxes at back of hardware mortises in frames at all hinges and strike preps regardless of grouting requirements.
8. Floor Anchors: Weld anchors to bottom of jambs and mullions with at least four spot welds per anchor.
9. Jamb Anchors: Provide number and spacing of anchors as follows:
 - a. Masonry Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches on-center and as follows:
 - 1) Two anchors per jamb up to 60 inches high.
 - 2) Three anchors per jamb from 60 to 90 inches high.
 - 3) Four anchors per jamb from 90 to 120 inches high.
 - 4) Four anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 120 inches high.

- b. Stud Wall Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:
 - 1) Three anchors per jamb up to 60 inches high.
 - 2) Four anchors per jamb from 60 to 90 inches high.
 - 3) Five anchors per jamb from 90 to 96 inches high.
 - 4) Five anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 96 inches high.
 - 5) Two anchors per head for frames above 42 inches wide and mounted in metal stud partitions.
 - 10. Door Silencers: Except on weatherstripped or gasketed doors, drill stops to receive door silencers. Silencers to be supplied by frame manufacturer regardless if specified in Division 08 Section "Door Hardware".
 - 11. Bituminous Coating: Where frames are fully grouted with an approved Portland Cement based grout or mortar, coat inside of frame throat with a water based bituminous or asphaltic emulsion coating to a minimum thickness of 3 mils DFT, tested in accordance with UL 10C and applied to the frame under a 3rd party independent follow-up service procedure.
- E. Hardware Preparation: Factory prepare hollow metal work to receive template mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Division 08 Section "Door Hardware."
 - 1. Locate hardware as indicated, or if not indicated, according to ANSI/SDI A250.8.
 - 2. Reinforce doors and frames to receive non-template, mortised and surface mounted door hardware.
 - 3. Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of hollow metal work for hardware.
 - 4. Coordinate locations of conduit and wiring boxes for electrical connections with Division 26 Sections.

2.9 STEEL FINISHES

- A. Prime Finishes: Doors and frames to be cleaned, and chemically treated to insure maximum finish paint adhesion. Surfaces of the door and frame exposed to view to receive a factory applied coat of rust inhibiting shop primer.
 - 1. Shop Primer: Manufacturer's standard, fast-curing, lead and chromate free primer complying with ANSI/SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; and compatible with substrate and field-applied coatings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. General Contractor to verify the accuracy of dimensions given to the steel door and frame manufacturer for existing openings or existing frames (strike height, hinge spacing, hinge back set, etc.).
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Prior to installation, adjust and securely brace welded hollow metal frames for square, level, twist, and plumb condition.
- C. Tolerances shall comply with SDI-117 "Manufacturing Tolerances Standard Steel Doors and Frames."
- D. Drill and tap doors and frames to receive non-template, mortised, and surface-mounted door hardware.
- E. Verify tolerances against manufacturers installations instructions for tornado and hurricane storm shelter openings.

3.3 INSTALLATION

- A. General: Install hollow metal work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions.
- B. Hollow Metal Frames: Install hollow metal frames of size and profile indicated. Comply with ANSI/SDI A250.11 and NFPA 80 at fire rated openings.
 - 1. Set frames accurately in position, plumbed, leveled, aligned, and braced securely until permanent anchors are set. After wall construction is complete and frames properly set and secured, remove temporary braces, leaving surfaces smooth and undamaged. Shim as necessary to comply with installation tolerances.
 - 2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with post-installed expansion anchors.
 - 3. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with mortar.

4. Grout Requirements: Do not grout head of frames unless reinforcing has been installed in head of frame. Do not grout vertical or horizontal closed mullion members.
- C. Hollow Metal Doors: Fit hollow metal doors accurately in frames, within clearances specified below. Shim as necessary.
 1. Non-Fire-Rated Standard Steel Doors:
 - a. Jambs and Head: 1/8 inch plus or minus 1/16 inch.
 - b. Between Edges of Pairs of Doors: 1/8 inch plus or minus 1/16 inch.
 - c. Between Bottom of Door and Top of Threshold: Maximum 3/8 inch.
 - d. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch.
 2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.
- D. Field Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with hollow metal manufacturer's written instructions.

3.4 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow metal work that is warped, bowed, or otherwise unacceptable.
- B. Remove grout and other bonding material from hollow metal work immediately after installation.
- C. Prime-Coat and Painted Finish Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat, or painted finishes, and apply touchup of compatible air drying, rust-inhibitive primer, zinc rich primer (exterior and galvanized openings) or finish paint.

3.5 FIELD QUALITY CONTROL

- A. Field Inspection (Punch Report): Reference Division 01 Sections "Closeout Procedures". Produce project punch report for each installed door opening indicating compliance with approved submittals and verification hardware is properly installed, operating and adjusted. Include list of items to be completed and corrected, indicating the reasons or deficiencies causing the Work to be incomplete or rejected.
 1. Organization of List: Include separate Door Opening and Deficiencies and Corrective Action Lists organized by Mark, Opening Remarks and Comments, and related Opening Images and Video Recordings.

END OF SECTION 081113

SECTION 083123 - FLOOR DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Steel floor doors.
- B. Related Requirements:

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Product Schedule: For floor doors. (FAD) 100B, 100C, 100D

PART 2 - PRODUCTS

2.1 STEEL FLOOR DOORS

- A. Angle Frame Steel Floor Door (Interior):
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide BILCO Company (The); Type Q - Steel or comparable product by one of the following:
 - a. MIFAB, Inc.
 - b. Milcor; a division of Hart & Cooley, Inc.
 - c. U.S.F. Fabrication.
 - d. Williams Bros. Corporation of America (The).
 - 2. Frame: Hot-dip galvanized steel, angle profile.
 - 3. Door: Double leaf; manufacturer's standard thickness, diamond pattern; hot-dip galvanized steel plate.
 - 4. Loading Capacity: 300 lbf/sq. ft. (14.4 kN/sq. m) pedestrian live load.
 - 5. Options: Debris gasket
 - 6. Hardware:
 - a. Material and Finish: Manufacturer's standard
 - b. Hinges: Heavy-duty cast hinges with stainless steel pins.

- c. Operating Mechanism: Torsion rod lift assistance , heavy-duty hold-open arm that automatically locks door open at 90 degrees, release handle with vinyl grip that allows for one-handed closure, and recessed lift handle.
- d. Latch: Stainless steel slam latch.
- e. Lock: Recessed padlock hasp

B. Safety Accessories: Safety grid

2.2 ALUMINUM FLOOR DOORS

A. Angle Frame Aluminum Floor Door:

1. Basis-of-Design Product: BILCO Company (The); Type FT-30 30 Flood Tight Access Door
2. Frame: Extruded aluminum with bend down anchor tabs around the perimeter. Extrusion is designed with a water retention lip to keep standing water from falling into the opening.
3. Door: Single leaf; 1/4-inch-thick (6.4-mm-thick), diamond-pattern mill-finish aluminum plate.
4. Doors are rated to withstand a 30-foot (9.14m) head of water from the topside without leakage and up to a 5-foot (1.52m) head of water from the underside (when specified) and will resist low-pressure gases and odors.
5. Loading Capacity: AASHTO H20 concentrated wheel load, with a maximum deflection of 1/150th of the span. Manufacturer to provide structural calculations stamped by a registered professional engineer upon request. (Note: For installation in an off-street location where not subject to high-density, fast-moving traffic.)
6. Gasket: "D" profile adhesive bonded EPDM gasket around the entire perimeter of the cover.
7. Operation of the cover shall be smooth and easy with controlled operation
8. Operation of the cover shall not be affected by temperature.
9. Entire door, including all hardware components, shall be highly corrosion resistant.
10. Finishes: Factory finish shall be mill finish aluminum with bituminous coating applied to the exterior of the frame.
11. Hardware:
 - a. Material and Finish: Type 316 stainless steel, including latch and lifting mechanism assemblies, hold-open arms, and brackets, hinges, pins, and fasteners.
 - b. Hinges: Full length formed aluminum piano hinge with a type 316 stainless steel pin.

- 1) Shall be specifically designed for horizontal installation and shall be welded to the cover and the frame.
-
- c. Operating Mechanism: Manufacturer shall provide the required combination of stainless-steel gas charged lifting mechanisms.
 - d. Latch: Stainless steel slam latch.
 - e. Cover shall be equipped with a hold open device that automatically locks the cover in the open position.
 - f. Cover shall be fitted with the required combination of stainless-steel gas springs.
 - g. Each door will be equipped with a minimum of 2 lever type lock assemblies to compress the gasket to provide a flood tight seal. Each lock is engaged by turning a hex head bolt from the topside of the door.
 - h. Hardware: Shall be Type 316 stainless steel throughout.
 - i. Lock: Each door will be equipped with a minimum of 2 lever type lock assemblies to compress the gasket to provide a flood tight seal. Each lock is engaged by turning a hex head bolt from the topside of the door.

2.3 MATERIALS

- A. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- B. Rolled-Steel Floor Plate: ASTM A786/A786M, rolled from plate complying with ASTM A36/A36M or ASTM A283/A283M, Grade C or D.
- C. Steel Sheet: Uncoated or electrolytic zinc coated, ASTM A879/A879M, with cold-rolled steel sheet substrate complying with ASTM A1008/A1008M, Commercial Steel (CS), exposed.
- D. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.
- E. Rolled-Stainless Steel Floor Plate: ASTM A793, manufacturer's standard finish.
- F. Stainless Steel Sheet, Strip, Plate, and Flat Bars: ASTM A666. Remove tool and die marks and stretch lines, or blend into finish.
- G. Aluminum Extrusions: ASTM B221 (ASTM B221M), Alloy 6063-T6.
- H. Aluminum-Alloy Rolled Tread Plate: ASTM B632/B632M, Alloy 6061-T6.
- I. Aluminum Sheet: ASTM B209 (ASTM B209M), alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated.
- J. Frame Anchors: Same material as door face.

- K. Inserts, Bolts, and Anchor Fasteners: Hot-dip galvanized steel in accordance with ASTM A153/A153M or ASTM F2329.

2.4 FABRICATION

- A. General: Provide floor doors manufactured as integral units ready for installation.
- B. Metal Surfaces: For metal surfaces exposed to view in the completed Work, provide materials with smooth, flat surfaces without blemishes. Do not use materials with exposed pitting, seam marks, roller marks, rolled trade names, or roughness.
- C. Grind exposed welds smooth and flush with adjacent surfaces. Furnish attachment devices and fasteners of type required to secure floor doors to types of supports indicated.
- D. Latching Mechanisms: Furnish number required to hold doors in flush, smooth plane when closed.
 - 1. For cylinder locks, furnish two keys per lock and key all locks alike.
 - 2. For recessed panel doors, provide access sleeves for each locking device. Furnish plastic grommets and install in holes cut through finish.

2.5 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron products.
- E. Prime Painted Steel: Apply manufacturer's standard, lead- and chromate-free, universal primer immediately after surface preparation and pretreatment.
- F. Stainless Steel Finish: Bright, cold-rolled, unpolished ASTM A480/A480M No. 2B finish.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Comply with manufacturer's written instructions for installing floor doors.

3.3 FIELD QUALITY CONTROL

- A. Inspections:
- B. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- C. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.

3.4 ADJUSTING

- A. Adjust doors and hardware, after installation, for proper operation.

END OF SECTION 083123

SECTION 085113 - ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes aluminum windows for exterior locations.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, glazing and fabrication methods, dimensions of individual components and profiles, hardware, and finishes for aluminum windows.
- B. Shop Drawings: For aluminum windows.
 - 1. Include plans, elevations, sections, hardware, accessories, insect screens, operational clearances, and details of installation, including anchor, flashing, and sealant installation.
- C. Samples: For each exposed product and for each color specified, 2 by 4 inches (50 by 100 mm) in size.
- D. Samples for Initial Selection: For units with factory-applied finishes.
 - 1. Include Samples of hardware and accessories involving color selection.
- E. Product Schedule: For aluminum windows. Use same designations indicated on Drawings.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer and Installer.
- B. Product Test Reports: For each type of aluminum window, for tests performed by a qualified testing agency.
- C. Field quality-control reports.

- D. Sample Warranties: For manufacturer's warranties.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer capable of fabricating aluminum windows that meet or exceed performance requirements indicated and of documenting this performance by test reports and calculations.
- B. Installer Qualifications: An installer acceptable to aluminum window manufacturer for installation of units required for this Project.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace aluminum windows that fail in materials or workmanship within specified warranty period.

- 1. Failures include, but are not limited to, the following:

- a. Failure to meet performance requirements.
- b. Structural failures including excessive deflection, water leakage, condensation, and air infiltration.
- c. Faulty operation of movable sash and hardware.
- d. Deterioration of materials and finishes beyond normal weathering.
- e. Failure of insulating glass.

- 2. Warranty Period:

- a. Window: 10 years from date of Substantial Completion.
- b. Glazing Units: 10 years from date of Substantial Completion.
- c. Aluminum Finish: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain aluminum windows from single source from single manufacturer.

2.2 WINDOW PERFORMANCE REQUIREMENTS

- A. Product Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for definitions and minimum standards of performance, materials, components, a
- B. Accessories, and fabrication unless more stringent requirements are indicated.
 - 1. Window Certification: AAMA certified with label attached to each window.

- C. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440 as follows:
 - 1. Minimum Performance Class: AW150.
 - 2. Minimum Performance Grade: 40.
- D. Thermal Transmittance: NFRC 100 maximum whole-window U-factor of 0.35 Btu/sq. ft. x h x deg F (2.0 W/sq. m x K)
- E. Solar Heat-Gain Coefficient (SHGC): NFRC 200 maximum whole-window SHGC of 0.40.
- F. Condensation-Resistance Factor (CRF): Provide aluminum windows tested for thermal performance according to AAMA 1503, showing a CRF of 80.
- G. Thermal Movements: Provide aluminum windows, including anchorage, that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F (67 deg C) ambient; 180 deg F (100 deg C) material surfaces.
- H. Sound Transmission Class (STC): Rated for not less than 40 STC when tested for laboratory sound transmission loss according to ASTM E90 and determined by ASTM E413.
- I. Outside-Inside Transmission Class (OITC): Rated for not less than 32 OITC when tested for laboratory sound transmission loss according to ASTM E90 and determined by ASTM E1332.

2.3 ALUMINUM WINDOWS

- A. Basis of Design Products: Subject to compliance with requirements, provide EFCO FX45 Thermal Grade Fixed Windows as indicated on drawings or comparable products by one of the following:
 - 1. Kawneer North America; an Alcoa company
 - 2. Architectural Window
- B. Types: Provide the following types in locations indicated on Drawings:
 - 1. Fixed.
- C. Frames and Sashes: Aluminum extrusions complying with AAMA/WDMA/CSA 101/I.S.2/A440.
 - 1. Thermally Improved Construction: Fabricate frames, sashes, and muntins with an integral, concealed, low-conductance thermal barrier located between exterior

materials and window members exposed on interior side in a manner that eliminates direct metal-to-metal contact.

D. Insulating-Glass Units: ASTM E2190.

1. Glass: ASTM C1036, Type 1, Class 1, q3.
 - a. Tint: Bronze
 - b. Kind: Fully tempered.
2. Filling: Fill space between glass lites with argon.
3. Low-E Coating: Sputtered on second surface.

E. Weather Stripping: Provide full-perimeter weather stripping for each operable sash unless otherwise indicated.

F. Fasteners: Noncorrosive and compatible with window members, trim, hardware, anchors, and other components.

1. Exposed Fasteners: Do not use exposed fasteners to greatest extent possible. For application of hardware, use fasteners that match finish hardware being fastened.

2.4 ACCESSORIES

- A. Subsills: Thermally broken extruded-aluminum subsills in configurations indicated on Drawings.
- B. Panning Trim: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- C. Receptor System: Two-piece, snap-together, thermally broken, extruded-aluminum receptor system that anchors windows in place.

2.5 FABRICATION

- A. Fabricate aluminum windows in sizes indicated. Include a complete system for assembling components and anchoring windows.
- B. Glaze aluminum windows in the factory.
- C. Weather strip each operable sash to provide weathertight installation.
- D. Weep Holes: Provide weep holes and internal passages to conduct infiltrating water to exterior.
- E. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation.

2.6 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.7 ALUMINUM FINISHES

- A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- B. High-Performance Organic Finish (Two-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: conversion coating; Organic Coating: manufacturer's standard two-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA 2605 and with coating and resin manufacturers' written instructions.
 - 1. Color and Gloss: As selected by Architect from full range of industry colors and color densities.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Verify rough opening dimensions, levelness of sill plate, and operational clearances.
- C. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure weathertight window installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing windows, hardware, accessories, and other components. For installation procedures and requirements not

addressed in manufacturer's written instructions, comply with installation requirements in ASTM E2112.

- B. Install windows level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction to produce weathertight construction.
- C. Install windows and components to drain condensation, water penetrating joints, and moisture migrating within windows to the exterior.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust operating sashes and hardware for a tight fit at contact points and weather stripping for smooth operation and weathertight closure.
- B. Clean exposed surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
 - 1. Keep protective films and coverings in place until final cleaning.
- C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect window surfaces from contact with contaminating substances resulting from construction operations. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written instructions.

END OF SECTION 085113

SECTION 087100 - DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes commercial door hardware for the following:
 - 1. Swinging doors.
 - 2. Sliding doors.
 - 3. Other doors to the extent indicated.
- B. Door hardware includes, but is not necessarily limited to, the following:
 - 1. Mechanical door hardware.
 - 2. Electromechanical door hardware.
 - 3. Cylinders specified for doors in other sections.
- C. Related Sections:
 - 1. Division 08 Section "Hollow Metal Doors and Frames".
- D. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.
 - 1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
 - 2. ICC/IBC - International Building Code.
 - 3. NFPA 70 - National Electrical Code.
 - 4. NFPA 80 - Fire Doors and Windows.
 - 5. NFPA 101 - Life Safety Code.
 - 6. NFPA 105 - Installation of Smoke Door Assemblies.
 - 7. State Building Codes, Local Amendments.
- E. Standards: All hardware specified herein shall comply with the following industry standards as applicable. Any undated reference to a standard shall be interpreted as referring to the latest edition of that standard:
 - 1. ANSI/BHMA Certified Product Standards - A156 Series.
 - 2. UL10C - Positive Pressure Fire Tests of Door Assemblies.
 - 3. ANSI/UL 294 - Access Control System Units.
 - 4. UL 305 - Panic Hardware.
 - 5. ANSI/UL 437- Key Locks.

1.3 SUBMITTALS

- A. Product Data: Manufacturer's product data sheets including installation details, material descriptions, dimensions of individual components and profiles, operational descriptions and finishes.
- B. Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing, fabrication and assembly of door hardware, as well as procedures and diagrams. Coordinate the final Door Hardware Schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
 - 1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."
 - 2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.
 - 3. Content: Include the following information:
 - a. Type, style, function, size, label, hand, and finish of each door hardware item.
 - b. Manufacturer of each item.
 - c. Fastenings and other pertinent information.
 - d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
 - e. Explanation of abbreviations, symbols, and codes contained in schedule.
 - f. Mounting locations for door hardware.
 - g. Door and frame sizes and materials.
 - h. Warranty information for each product.
 - 4. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.
- C. Shop Drawings: Details of electrified access control hardware indicating the following:
 - 1. Wiring Diagrams: Upon receipt of approved schedules, submit detailed system wiring diagrams for power, signaling, monitoring, communication, and control of the access control system electrified hardware. Differentiate between manufacturer-installed and field-installed wiring. Include the following:
 - a. Elevation diagram of each unique access controlled opening showing location and interconnection of major system components with respect to their placement in the respective door openings.
 - b. Complete (risers, point-to-point) access control system block wiring diagrams.
 - c. Wiring instructions for each electronic component scheduled herein.

2. Electrical Coordination: Coordinate with related sections the voltages and wiring details required at electrically controlled and operated hardware openings.
- D. Keying Schedule: After a keying meeting with the owner has taken place prepare a separate keying schedule detailing final instructions. Submit the keying schedule in electronic format. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner must approve submitted keying schedule prior to the ordering of permanent cylinders/cores.
- E. Informational Submittals:
 1. Product Test Reports: Indicating compliance with cycle testing requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified independent testing agency.

1.4 CLOSEOUT SUBMITTALS

- A. Operating and Maintenance Manuals: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Procedures.
- B. Project Record Documents: Provide record documentation of as-built door hardware sets in digital format (.pdf, .docx, .xlsx, .csv) and as required in Division 01, Project Record Documents.

1.5 QUALITY ASSURANCE

- A. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this Project and that have a proven record of successful in-service performance.
- B. Certified Products: Where specified, products must maintain a current listing in the Builders Hardware Manufacturers Association (BHMA) Certified Products Directory (CPD).
- C. Installer Qualifications: A minimum 3 years documented experience installing both standard and electrified door hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- D. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this Project. Supplier recognized as a factory direct distributor by the manufacturers of the primary materials with a warehousing facility in Project's vicinity. Supplier to have on staff a certified Architectural Hardware Consultant (AHC) available during the course of the Work to consult with Contractor, Architect, and Owner concerning both standard and electromechanical door hardware and keying.
- E. Source Limitations: Obtain each type and variety of door hardware specified in this section from a single source unless otherwise indicated.

1. Electrified modifications or enhancements made to a source manufacturer's product line by a secondary or third party source will not be accepted.
 2. Provide electromechanical door hardware from the same manufacturer as mechanical door hardware, unless otherwise indicated.
- F. Each unit to bear third party permanent label indicating compliance with the referenced testing standards.
- G. Keying Conference: Conduct conference to comply with requirements in Division 01 Section "Project Meetings." Keying conference to incorporate the following criteria into the final keying schedule document:
1. Function of building, purpose of each area and degree of security required.
 2. Plans for existing and future key system expansion.
 3. Requirements for key control storage and software.
 4. Installation of permanent keys, cylinder cores and software.
 5. Address and requirements for delivery of keys.
- H. Pre-Submittal Conference: Conduct coordination conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier(s), Installer(s), and Contractor(s) to review proper methods and the procedures for receiving, handling, and installing door hardware.
1. Prior to installation of door hardware, conduct a project specific training meeting to instruct the installing contractors' personnel on the proper installation and adjustment of their respective products. Product training to be attended by installers of door hardware (including electromechanical hardware) for aluminum, hollow metal and wood doors. Training will include the use of installation manuals, hardware schedules, templates and physical product samples as required.
 2. Inspect and discuss electrical roughing-in, power supply connections, and other preparatory work performed by other trades.
 3. Review sequence of operation narratives for each unique access controlled opening.
 4. Review and finalize construction schedule and verify availability of materials.
 5. Review the required inspecting, testing, commissioning, and demonstration procedures
- I. At completion of installation, provide written documentation that components were applied according to manufacturer's instructions and recommendations and according to approved schedule.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
- B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.

- C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.7 COORDINATION

- A. Templates: Obtain and distribute to the parties involved templates for doors, frames, and other work specified to be factory prepared for installing standard and electrified hardware. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing hardware to comply with indicated requirements.
- B. Door and Frame Preparation: Doors and corresponding frames are to be prepared, reinforced and pre-wired (if applicable) to receive the installation of the specified electrified, monitoring, signaling and access control system hardware without additional in-field modifications.

1.8 WARRANTY

- A. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Warranty Period: Written warranty, executed by manufacturer(s), agreeing to repair or replace components of standard and electrified door hardware that fails in materials or workmanship within specified warranty period after final acceptance by the Owner. Failures include, but are not limited to, the following:
 - 1. Structural failures including excessive deflection, cracking, or breakage.
 - 2. Faulty operation of the hardware.
 - 3. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 4. Electrical component defects and failures within the systems operation.
- C. Warranty Period: Unless otherwise indicated, warranty shall be one year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Hardware shall not have any visible manufacturer names on exposed materials, except cylinders, when the door is in a closed position.

2.2 BUTT HINGES

- A. Hinges: ANSI/BHMA A156.1 butt hinges with number of hinge knuckles and other options as specified in the Door Hardware Sets.

1. Quantity: Provide the following hinge quantity:
 - a. Two Hinges: For doors with heights up to 60 inches.
 - b. Three Hinges: For doors with heights 61 to 90 inches.
 - c. Four Hinges: For doors with heights 91 to 120 inches.
 - d. For doors with heights more than 120 inches, provide 4 hinges, plus 1 hinge for every 30 inches of door height greater than 120 inches.
2. Hinge Size: Provide the following, unless otherwise indicated, with hinge widths sized for door thickness and clearances required:
 - a. Widths up to 3'0": 4-1/2" standard or heavy weight as specified.
 - b. Sizes from 3'1" to 4'0": 5" standard or heavy weight as specified.
3. Hinge Weight and Base Material: Unless otherwise indicated, provide the following:
 - a. Exterior Doors: Heavy weight, non-ferrous, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate standard weight.
 - b. Interior Doors: Standard weight, steel, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate heavy weight.
4. Hinge Options: Comply with the following:
 - a. Non-removable Pins: With the exception of electric through wire hinges, provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for all out-swinging lockable doors.
5. Manufacturers:
 - a. Hager Companies (HA) - BB Series, 5-knuckle.
 - b. McKinney (MK) - TA/T4A Series, 5-knuckle.
 - c. dormakaba BEST (ST) - F/FBB Series, 5-knuckle.

2.3 CONTINUOUS HINGES

- A. Continuous Geared Hinges: ANSI/BHMA A156.26 Grade 1-600 continuous geared hinge. with minimum 0.120-inch thick extruded 6063-T6 aluminum alloy hinge leaves and a minimum overall width of 4 inches. Hinges are non-handed, reversible and fabricated to template screw locations. Factory trim hinges to suit door height and prepare for electrical cut-outs.
1. Where specified, provide modular continuous geared hinges that ship in two or three pieces and form a single continuous hinge upon installation.
 2. Manufacturers:.

- a. Hager Companies (HA).
- b. Pemko (PE).
- c. Select Hinges (SL).

2.4 DOOR OPERATING TRIM

A. Flush Bolts and Surface Bolts: Provide products conforming to ANSI/BHMA A156.3 and A156.16, Grade 1.

- 1. Flush bolts to be furnished with top rod of sufficient length to allow bolt retraction device location approximately six feet from the floor.
- 2. Furnish dust proof strikes for bottom bolts.
- 3. Surface bolts to be minimum 8" in length and U.L. listed for labeled fire doors and U.L. listed for windstorm components where applicable.
- 4. Provide related accessories (mounting brackets, strikes, coordinators, etc.) as required for appropriate installation and operation.
- 5. Manufacturers:
 - a. Rockwood (RO).

B. Door Push Plates and Pulls: ANSI/BHMA A156.6 door pushes and pull units of type and design specified in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.

- 1. Push/Pull Plates: Minimum .050 inch thick, size as indicated in hardware sets, with beveled edges, secured with exposed screws unless otherwise indicated.
- 2. Door Pull and Push Bar Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door unless otherwise indicated.
- 3. Offset Pull Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door and offset of 90 degrees unless otherwise indicated.
- 4. Pulls shall be provided with a 10" clearance from the finished floor on the push side to accommodate wheelchair accessibility.
- 5. Fasteners: Provide manufacturer's designated fastener type as indicated in Hardware Sets. When through-bolt fasteners are in the same location as a push plate, countersink the fasteners flush with the door face allowing the push plate to sit flat against the door.
- 6. Manufacturers:
 - a. Rockwood (RO).

2.5 CYLINDERS AND KEYING

A. General: Cylinder manufacturer to have minimum (10) years experience designing secured master key systems and have on record a published security keying system policy.

- 1. Manufacturers:
 - a. Match Existing, Field Verify.

- B. Cylinder Types: Original manufacturer cylinders able to supply the following cylinder formats and types:
 - 1. Threaded mortise cylinders with rings and cams to suit hardware application.
 - 2. Rim cylinders with back plate, flat-type vertical or horizontal tailpiece, and raised trim ring.
 - 3. Bored or cylindrical lock cylinders with tailpieces as required to suit locks.
 - 4. Tubular deadlocks and other auxiliary locks.
 - 5. Mortise and rim cylinder collars to be solid and recessed to allow the cylinder face to be flush and be free spinning with matching finishes.
 - 6. Keyway: Manufacturer's Standard.
- C. Keying System: Each type of lock and cylinders to be factory keyed.
 - 1. Supplier shall conduct a "Keying Conference" to define and document keying system instructions and requirements.
 - 2. Furnish factory cut, nickel-silver large bow permanently inscribed with a visual key control number as directed by Owner.
 - 3. Existing System: Field verify and key cylinders to match Owner's existing system.
- D. Key Quantity: Provide the following minimum number of keys:
 - 1. Change Keys per Cylinder: Two (2)
 - 2. Master Keys (per Master Key Level/Group): Five (5).
- E. Key Registration List (Bitting List):
 - 1. Provide keying transcript list to Owner's representative in the proper format for importing into key control software.
 - 2. Provide transcript list in writing or electronic file as directed by the Owner.

2.6 CYLINDRICAL LOCKS AND LATCHING DEVICES

- A. Cylindrical Locksets, Grade 1 (Heavy Duty): ANSI/BHMA A156.2, Series 4000, Operational Grade 1 Certified Products Directory (CPD) listed cylindrical locksets. Listed manufacturers shall meet all functions and features as specified herein.
 - 1. Manufacturers:
 - a. ASSA ABLOY ACCENTRA (YA) - 5400LN Series.
 - b. Corbin Russwin Hardware (RU) - CLX3300 Series.
 - c. Schlage (SC) - ND Series.
- B. Strikes: Provide manufacturer's standard strike with strike box for each latch or lock bolt, with curved lip extended to protect frame, finished to match door hardware set, unless otherwise indicated, and as follows:
 - 1. Flat-Lip Strikes: For locks with three-piece antifriction latchbolts, as recommended by manufacturer.
 - 2. Extra-Long-Lip Strikes: For locks used on frames with applied wood casing trim.

3. Aluminum-Frame Strike Box: Provide manufacturer's special strike box fabricated for aluminum framing.
4. Double-lipped strikes: For locks at double acting doors. Furnish with retractable stop for rescue hardware applications.

C. Standards: Comply with the following:

1. Strikes for Mortise Locks and Latches: BHMA A156.13.
2. Strikes for Bored Locks and Latches: BHMA A156.2.
3. Strikes for Auxiliary Deadlocks: BHMA A156.36.
4. Dustproof Strikes: BHMA A156.16.

2.7 SURFACE DOOR CLOSERS

A. All door closers specified herein shall meet or exceed the following criteria:

1. General: Door closers to be from one manufacturer, matching in design and style, with the same type door preparations and templates regardless of application or spring size. Closers to be non-handed with full sized covers.
2. Standards: Closers to comply with UL-10C for Positive Pressure Fire Test and be U.L. listed for use of fire rated doors.
3. Size of Units: Comply with manufacturer's written recommendations for sizing of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Where closers are indicated for doors required to be accessible to the Americans with Disabilities Act, provide units complying with ANSI ICC/A117.1.
4. Closer Arms: Provide heavy duty, forged steel closer arms unless otherwise indicated in Hardware Sets.
5. Closers shall not be installed on exterior or corridor side of doors; where possible install closers on door for optimum aesthetics.
6. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates as required for proper installation. Provide through-bolt and security type fasteners as specified in the hardware sets.

B. Door Closers, Surface Mounted (Unitrol): ANSI/BHMA A156.4, Grade 1 Certified Products Directory (CPD) listed surface mounted closers with door stop mechanism to absorb dead stop shock on arm and top hinge. Hold-open arms to have a spring loaded mechanism in addition to shock absorber assembly. Arms to be provided with rigid steel main arm and secondary arm lengths proportional to the door width.

1. Manufacturers:
 - a. ASSA ABLOY ACCENTRA (YA) - Unitrol Series.
 - b. Corbin Russwin Hardware (RU) - Unitrol Series.
 - c. Norton Rixson (NO) - Unitrol Series.

2.8 ARCHITECTURAL TRIM AND ACCESSORIES

A. Door Protective Trim:

1. General: Door protective trim units to be of type and design as specified below or in the Hardware Sets.
2. Size: Fabricate protection plates (kick, armor, or mop) not more than 2" less than door width (LDW) on stop side of single doors and 1" LDW on stop side of pairs of doors, and not more than 1" less than door width on pull side. Coordinate and provide proper width and height as required where conflicting hardware dictates. Height to be as specified in the Hardware Sets.
3. Where plates are applied to fire rated doors with the top of the plate more than 16" above the bottom of the door, provide plates complying with NFPA 80. Consult manufacturer's catalog and template book for specific requirements for size and applications.
4. Protection Plates: ANSI/BHMA A156.6 protection plates (kick, armor, or mop), fabricated from the following:
 - a. Stainless Steel: 300 grade, .050-inch thick.
5. Options and fasteners: Provide manufacturer's designated fastener type as specified in the Hardware Sets. Provide countersunk screw holes.
6. Manufacturers:
 - a. Rockwood (RO).

2.9 DOOR STOPS AND HOLDERS

- A. General: Door stops and holders to be of type and design as specified below or in the Hardware Sets.
- B. Door Stops and Bumpers: ANSI/BHMA A156.16, Grade 1 door stops and wall bumpers. Provide wall bumpers, either convex or concave types with anchorage as indicated, unless floor or other types of door stops are specified in Hardware Sets. Do not mount floor stops where they will impede traffic. Where floor or wall bumpers are not appropriate, provide overhead type stops and holders.
 1. Manufacturers:
 - a. Rockwood (RO).
- C. Overhead Door Stops and Holders: ANSI/BHMA A156.8, Grade 1 Certified Products Directory (CPD) listed overhead stops and holders to be surface or concealed types as indicated in Hardware Sets. Track, slide, arm and jamb bracket to be constructed of extruded bronze and shock absorber spring of heavy tempered steel. Provide non-handed design with mounting brackets as required for proper operation and function.
 1. Manufacturers:
 - a. Norton Rixson (RF).
 - b. Rockwood (RO).
 - c. Sargent Manufacturing (SA).

2.10 ARCHITECTURAL SEALS

- A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.
- B. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.
 - 1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.
- C. Fire Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.
 - 1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and NFPA 252, Standard Methods of Fire Tests of Door Assemblies.
- D. Sound-Rated Gasketing: Assemblies that are listed and labeled by a testing and inspecting agency, for sound ratings indicated.
- E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.
- F. Manufacturers:
 - 1. Pemko (PE).

2.11 ELECTRONIC ACCESSORIES

- A. Door Position Switches: Door position magnetic reed contact switches specifically designed for use in commercial door applications. On recessed models the contact and magnetic housing snap-lock into a 1" diameter hole. Surface mounted models include wide gap distance design complete with armored flex cabling. Provide SPDT, N/O switches with optional Rare Earth Magnet installation on steel doors with flush top channels.
 - 1. Manufacturers:
 - a. Alarm Controls (AK) - CP1-1026 Series.
 - b. Securitron (SU) - DPS Series.

2.12 FABRICATION

- A. Fasteners: Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. Provide screws according to manufacturers recognized installation standards for application intended.

2.13 FINISHES

- A. Standard: Designations used in the Hardware Sets and elsewhere indicate hardware finishes complying with ANSI/BHMA A156.18, including coordination with traditional U.S. finishes indicated by certain manufacturers for their products.
- B. Provide quality of finish, including thickness of plating or coating (if any), composition, hardness, and other qualities complying with manufacturer's standards, but in no case less than specified by referenced standards for the applicable units of hardware
- C. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine scheduled openings, with Installer present, for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance.
- B. Notify architect of any discrepancies or conflicts between the door schedule, door types, drawings and scheduled hardware. Proceed only after such discrepancies or conflicts have been resolved in writing.

3.2 PREPARATION

- A. Hollow Metal Doors and Frames: Comply with ANSI/DHI A115 series.
- B. Wood Doors: Comply with ANSI/DHI A115-W series.

3.3 INSTALLATION

- A. Install each item of mechanical and electromechanical hardware and access control equipment to comply with manufacturer's written instructions and according to specifications.
 - 1. Installers are to be trained and certified by the manufacturer on the proper installation and adjustment of fire, life safety, and security products including: hanging devices; locking devices; closing devices; and seals.
- B. Mounting Heights: Mount door hardware units at heights indicated in following applicable publications, unless specifically indicated or required to comply with governing regulations:

1. Standard Steel Doors and Frames: DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
 2. DHI TDH-007-20: Installation Guide for Doors and Hardware.
 3. Where indicated to comply with accessibility requirements, comply with ANSI A117.1 "Accessibility Guidelines for Buildings and Facilities."
 4. Provide blocking in drywall partitions where wall stops or other wall mounted hardware is located.
- C. Retrofitting: Install door hardware to comply with manufacturer's published templates and written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work specified in Division 9 Sections. Do not install surface-mounted items until finishes have been completed on substrates involved.
- D. Push Plates and Door Pulls: When through-bolt fasteners are in the same location as a push plate, countersink the fasteners flush with the door face allowing the push plate to sit flat against the door.
- E. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."
- F. Storage: Provide a secure lock up for hardware delivered to the project but not yet installed. Control the handling and installation of hardware items so that the completion of the work will not be delayed by hardware losses before and after installation.

3.4 FIELD QUALITY CONTROL

- A. Field Inspection (Punch Report): Reference Division 01 Sections "Closeout Procedures". Produce project punch report for each installed door opening indicating compliance with approved submittals and verification hardware is properly installed, operating and adjusted. Include list of items to be completed and corrected, indicating the reasons or deficiencies causing the Work to be incomplete or rejected.
1. Organization of List: Include separate Door Opening and Deficiencies and Corrective Action Lists organized by Mark, Opening Remarks and Comments, and related Opening Images and Video Recordings.

3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

3.6 CLEANING AND PROTECTION

- A. Protect all hardware stored on construction site in a covered and dry place. Protect exposed hardware installed on doors during the construction phase. Install any and all hardware at the latest possible time frame.
- B. Clean adjacent surfaces soiled by door hardware installation.
- C. Clean operating items as necessary to restore proper finish. Provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of owner occupancy.

3.7 DEMONSTRATION

- A. Instruct Owner's maintenance personnel to adjust, operate, and maintain mechanical and electromechanical door hardware.

3.8 DOOR HARDWARE SETS

- A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.
 - 1. Quantities listed are for each pair of doors, or for each single door.
 - 2. The supplier is responsible for handing and sizing all products.
 - 3. Where multiple options for a piece of hardware are given in a single line item, the supplier shall provide the appropriate application for the opening.
 - 4. At existing openings with new hardware the supplier shall field inspect existing conditions prior to the submittal stage to verify the specified hardware will work as required. Provide alternate solutions and proposals as needed.
- B. Refer to Section 080671, Door Hardware Sets, for hardware sets.

END OF SECTION 087100

SECTION 089119 - FIXED LOUVERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fixed extruded-aluminum louvers.

1.3 DEFINITIONS

- A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.
- B. Horizontal Louver: Louver with horizontal blades (i.e., the axis of the blades are horizontal).
- C. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.
- D. Wind-Driven-Rain-Resistant Louver: Louver that provides specified wind-driven-rain performance, as determined by testing according to AMCA 500-L.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
- B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.
 - 1. Show weep paths, gaskets, flashings, sealants, and other means of preventing water intrusion.
 - 2. Show mullion profiles and locations.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: Based on evaluation of comprehensive tests performed according to AMCA 500-L by a qualified testing agency or by manufacturer and witnessed by a qualified testing agency, for each type of louver and showing compliance with performance requirements specified.

1.6 FIELD CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain fixed louvers from single source from a single manufacturer where indicated to be of same type, design, or factory-applied color finish.

2.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design louvers, including comprehensive engineering analysis by a qualified professional engineer, using structural performance requirements and design criteria indicated.
- B. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
- D. SMACNA Standard: Comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" for fabrication, construction details, and installation procedures.

2.3 FIXED EXTRUDED-ALUMINUM LOUVERS

- A. Horizontal Drainable-Blade Louver:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Greenheck Fan Corporation
 - b. Air Balance; a division of MESTEK, Inc.
 - c. Carnes Company.
 - d. Construction Specialties, Inc.
 - e. Pottorff.

- f. Ruskin Company.
 - g. Safe Air - Dowco Products.
- 2. Louver Depth: 6 inches.
- 3. Frame and Blade Nominal Thickness: Not less than 0.081 inch.
- 4. Mullion Type: Exposed.
- 5. Louver Performance Ratings:
 - a. Free Area: Not less than 9.41 sq. ft. for 48-inch-wide by 48-inch-high louver.
 - b. Point of Beginning Water Penetration: Not less than 1250 fpm.
 - c. Air Performance: Not more than 0.134-inch wg static pressure drop at 1000-fpm free-area intake velocity.
- 6. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

2.4 LOUVER SCREENS

- A. General: Provide screen at each exterior louver.
 - 1. Screen Location for Fixed Louvers: Interior face.
 - 2. Screening Type: Bird screening.
- B. Secure screen frames to louver frames with machine screws with heads finished to match louver, spaced a maximum of 6 inches from each corner and at 12 inches o.c.
- C. Louver Screen Frames: Fabricate with mitered corners to louver sizes indicated.
 - 1. Metal: Same type and form of metal as indicated for louver to which screens are attached. Reinforce extruded-aluminum screen frames at corners with clips.
 - 2. Finish: Same finish as louver frames to which louver screens are attached.
 - 3. Type: Rewirable frames with a driven spline or insert.
- D. Louver Screening for Aluminum Louvers:
 - 1. Bird Screening: Aluminum, 1/2-inch-square mesh, 0.063-inch wire.

2.5 MATERIALS

- A. Aluminum Extrusions: ASTM B221, Alloy 6063-T5, T-52, or T6.
- B. Aluminum Sheet: ASTM B209, Alloy 3003 or 5005, with temper as required for forming, or as otherwise recommended by metal producer for required finish.
- C. Fasteners: Use types and sizes to suit unit installation conditions.
 - 1. Use hex-head or Phillips pan-head screws for exposed fasteners unless otherwise indicated.
 - 2. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.
 - 3. For color-finished louvers, use fasteners with heads that match color of louvers.

2.6 FABRICATION

- A. Factory assemble louvers to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
- B. Maintain equal louver blade spacing to produce uniform appearance.
- C. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
- D. Include supports, anchorages, and accessories required for complete assembly.
- E. Provide vertical mullions of type and at spacing indicated, but not more than is recommended by manufacturer, or 72 inches o.c., whichever is less.
- F. Join frame members to each other and to fixed louver blades with fillet welds concealed from view unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.7 ALUMINUM FINISHES

- A. Finish louvers after assembly.
- B. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
 - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

3.3 INSTALLATION

- A. Locate and place louvers level, plumb, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
- C. Form closely fitted joints with exposed connections accurately located and secured.
- D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- E. Protect unpainted galvanized- and nonferrous-metal surfaces that are in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.
- F. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.

3.4 ADJUSTING AND CLEANING

- A. Clean exposed louver surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate during construction period.
- B. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.
- C. Restore louvers damaged during installation and construction, so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.

END OF SECTION 233120

SECTION 093013 - CERAMIC TILING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Porcelain tile.
 - 2. Thresholds.
 - 3. Waterproof membranes.
 - 4. Crack isolation membranes.
 - 5. Setting material.
 - 6. Grout materials.
- B. Related Requirements:
 - 1. Section 079200 "Joint Sealants" for sealing of movement joints in tile surfaces.

1.2 DEFINITIONS

- A. General: Definitions in ANSI A108 series of tile installation standards and in ANSI A137.1 apply to Work of this Section unless otherwise specified.
- B. Face Size: Actual tile size, excluding spacer lugs.
- C. Large Format Tile: Tile with at least one edge 15 inches (381 mm) or longer.
- D. Module Size: Actual tile size plus joint width indicated.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review requirements in ANSI A108.01 for substrates and for preparation by other trades.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Show locations, plans, and elevations, of each type of tile and tile pattern. Show widths, details, and locations of movement joints in tile substrates and finished tile surfaces. Show thresholds.
- C. Samples for Initial Selection: For tile, grout, and accessories involving color selection or shade variation.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer and Installer.
- B. Master Grade Certificates: For each shipment, type, and composition of tile, signed by tile manufacturer and Installer.
- C. Product Certificates: For each type of product, including product use classification.
- D. Product Test Reports:
 - 1. Tile-setting and -grouting products.
 - 2. Certified porcelain tile.
 - 3. Slip-resistance test reports from qualified independent testing agency.
- E. Field Quality-Control Reports: Water test reports of membrane in wet areas.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Extra Stock Material: Furnish extra materials, from the same production run, to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Tile and Trim Units: Furnish quantity of full-size units equal to 3 percent of amount installed for each type, composition, color, pattern, and size indicated.
 - 2. Grout: Furnish quantity of grout equal to 3 percent of amount installed for each type, composition, and color indicated.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements in ANSI A137.1 for labeling tile packages.
- B. Store tile and cementitious materials on elevated platforms, under cover, and in a dry location.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.
- D. Store liquid materials in unopened containers and protected from freezing.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not install tile until construction in spaces is complete and ambient temperature and humidity conditions are maintained at the levels indicated in referenced standards and manufacturer's written instructions.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Tile: Obtain tile from single source or producer.
 - 1. Obtain tile of each type and color or finish from same production run and of consistent quality in appearance and physical properties for each contiguous area.
- B. Tiling System: Obtain system products from single manufacturer and each aggregate from single source or producer.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. ARDEX Americas.
 - b. Custom Building Products.
 - c. MAPEI Corporation.
 - d. Laticrete
 - 2. Obtain setting and grouting materials, except for unmodified portland cement and aggregate, from single manufacturer.
 - 3. Obtain underlayment from manufacturer of setting and grouting materials.
 - 4. Obtain waterproof membrane, crack isolation, and other required membranes from manufacturer of setting and grouting materials.
 - 5. Obtain joint sealants from manufacturer of setting and grouting materials.

2.2 PRODUCTS, GENERAL

- A. ANSI Ceramic Tile Standard: Provide tile that complies with ANSI A137.1 for types, compositions, and other characteristics indicated.
 - 1. Provide tile complying with Standard Grade requirements.
- B. ANSI Standards for Tile Installation Materials: Provide materials complying with ANSI A108.02, ANSI standards referenced in other Part 2 articles, ANSI standards referenced by TCNA installation methods specified in tile installation schedules, and other requirements specified.
- C. Factory Blending: For tile exhibiting color variations within ranges, blend tile in factory and package so tile units taken from one package show same range in colors as those taken from other packages and match approved Samples.
- D. Mounting: For factory-mounted tile, provide back- or edge-mounted tile assemblies as standard with manufacturer unless otherwise indicated.
 - 1. Where tile is indicated for installation in wet areas, do not use back- or edge-mounted tile assemblies unless tile manufacturer specifies in writing that this type

of mounting is suitable for installation indicated and has a record of successful in-service performance.

- E. Factory-Applied Temporary Protective Coating: Where indicated under tile type, protect exposed surfaces of tile against adherence of mortar and grout by precoating with continuous film of petroleum paraffin wax, applied hot. Do not coat unexposed tile surfaces.

2.3 PORCELAIN TILE

A. Porcelain Tile Type <PCT1 & PCT2>: Unglazed

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Olean; a brand of Dal-Tile Corporation.
 - b. Crossville, Inc.
 - c. Daltile; a brand of Dal-Tile Corporation.
 - d. Florida Tile, Inc.
 - e. Florim USA.
 - f. Interceramic.
 - g. Iris Ceramics U.S., a division of Stonepeak Ceramics, Inc.
 - h. Marazzi USA; a brand of Dal-Tile Corporation.
 - i. Portobello America, Inc.
 - j. Vitromex USA, Inc.
2. Certification: Tile certified by the Porcelain Tile Certification Agency.
3. Face Size: 12 inches by 24 inches.
4. Face Size Variation: Rectified.
5. Thickness: 3/8 inch (9.5 mm)
6. Product Use Classification: Interior, Wet (IW)
7. Physical Properties: Chemical resistant when tested with indicated chemicals in accordance with ASTM C650.
8. Tile Color, Glaze, and Pattern: <Caesar Ceramic USA, Cosmix, Stacked Horizontal>.
9. Grout Color: As selected by Architect from manufacturer's full range
10. Precoat with temporary protective coating.

2.4 WATERPROOF MEMBRANES

- A. General: Manufacturer's standard product, selected from the following, that complies with ANSI A118.10 and ANSI A118.12 and is recommended by manufacturer for application indicated. Include reinforcement and accessories recommended by manufacturer.
- B. Waterproof Membrane, Fluid Applied: Liquid-latex rubber or elastomeric polymer.

1. Basis-of-Design Product: Subject to compliance with requirements, provide LATICRETE International, Inc.; HYDRO BAN waterproof membrane or comparable product by one of the following:
 - a. ARDEX Americas.
 - b. Boiardi Products Corporation; a QEP company.
 - c. Bostik; Arkema.
 - d. C-Cure.
 - e. Custom Building Products.
 - f. H.B. Fuller Construction Products Inc. / TEC.
 - g. MAPEI Corporation.
 - h. National Applied Construction Products, Inc.
 - i. Noble Company (The).
 - j. Parex USA, Inc.
 - k. Schonox HPS North America, Inc.
 - l. Sika Corporation.
 - m. Southern Grouts & Mortars, Inc.

2.5 CRACK ISOLATION MEMBRANES

- A. General: Manufacturer's standard product, selected from the following, that complies with ANSI A118.12 for high performance and is recommended by manufacturer for application indicated. Include reinforcement and accessories recommended by manufacturer.
- B. Crack Isolation Membrane, Fluid Applied: Liquid-latex rubber or elastomeric polymer
 1. Basis-of-Design Product: Subject to compliance with requirements, provide LATICRETE International, Inc.; HYDROBAN Anti-Fracture Membrane or comparable product by one of the following:
 - a. Bostik; Arkema.
 - b. C-Cure.
 - c. Custom Building Products.
 - d. H.B. Fuller Construction Products Inc. / TEC.
 - e. Jamo Inc.
 - f. MAPEI Corporation.
 - g. Parex USA, Inc.
 - h. Siena Tile & Stone Installation Products; Omega Products International.
 - i. Sika Corporation.
 - j. Southern Grouts & Mortars, Inc.

2.6 SETTING MATERIALS

- A. Modified Dry-Set Mortar (Thinset): ANSI A118.4.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide LATICRETE International, Inc.; 254 Skim Coat or comparable product by one of the following:
 - a. ARDEX Americas.

- b. Boiardi Products Corporation; a QEP company.
 - c. Bostik; Arkema.
 - d. C-Cure.
 - e. Custom Building Products.
 - f. H.B. Fuller Construction Products Inc. / TEC.
 - g. MAPEI Corporation.
 - h. Parex USA, Inc.
 - i. Siena Tile & Stone Installation Products; Omega Products International.
 - j. Southern Grouts & Mortars, Inc.
 - k. Summitville Tiles, Inc.
 - 2. Provide prepackaged, dry-mortar mix containing dry, redispersible, vinyl acetate or acrylic additive to which only water must be added at Project site.
 - 3. For wall applications, provide mortar that complies with requirements for nonsagging mortar in addition to other requirements in ANSI A118.4.
- B. Medium-Bed, Modified Dry-Set Mortar: ANSI A118.4 and ANSI A118.11.
- 1. Basis-of-Design Product: Subject to compliance with requirements, provide LATICRETE International, Inc.; TRI-LITE or comparable product by one of the following:
 - a. ARDEX Americas.
 - b. Boiardi Products Corporation; a QEP company.
 - c. Bostik; Arkema.
 - d. C-Cure.
 - e. Custom Building Products.
 - f. H.B. Fuller Construction Products Inc. / TEC.
 - g. MAPEI Corporation.
 - h. Parex USA, Inc.
 - i. Siena Tile & Stone Installation Products; Omega Products International.
 - j. Southern Grouts & Mortars, Inc.
 - k. Summitville Tiles, Inc.
 - 2. Provide prepackaged, dry-mortar mix containing dry, redispersible, vinyl acetate or acrylic additive to which only water must be added at Project site.
 - 3. For wall applications, provide mortar that complies with requirements for nonsagging mortar in addition to other requirements in ANSI A118.4.
- C. Improved Modified Dry-Set Mortar (Thinset): ANSI A118.15.
- 1. Basis-of-Design Product: Subject to compliance with requirements, provide LATICRETE International, Inc.; 254 PLATINUM or comparable product by one of the following:
 - a. ARDEX Americas.
 - b. Custom Building Products.
 - c. H.B. Fuller Construction Products Inc. / TEC.
 - d. MAPEI Corporation.
 - e. Parex USA, Inc.
 - f. Siena Tile & Stone Installation Products; Omega Products International.

2. Provide prepackaged, dry-mortar mix containing dry, redispersible, vinyl acetate or acrylic additive to which only water must be added at Project site.
3. For wall applications, provide mortar that complies with requirements for nonsagging mortar in addition to other requirements in ANSI A118.15.

2.7 GROUT MATERIALS

- A. Sand-Portland Cement Grout: ANSI A108.10, consisting of white or gray cement and white or colored aggregate as required to produce color indicated.
- B. High-Performance Tile Grout: ANSI A118.7.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide LATICRETE International, Inc.; PERMACOLOR Grout (for wall) or comparable product by one of the following:
 - a. ARDEX Americas.
 - b. Bostik; Arkema.
 - c. Custom Building Products.
 - d. H.B. Fuller Construction Products Inc. / TEC.
 - e. MAPEI Corporation.
 - f. Parex USA, Inc.
 - g. Southern Grouts & Mortars, Inc.
 - h. Summitville Tiles, Inc.
 2. Polymer Type:
 - a. Dry, redispersible form, prepackaged with other dry ingredients.
 - b. Liquid-latex form for addition to prepackaged dry-grout mix.
- C. Water-Cleanable Epoxy Grout: ANSI A118.3, with a VOC content of 65 g/L or less.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide LATICRETE International, Inc.; SPECTRALOCK PRO Premium grout (for floor) or comparable product by one of the following:
 - a. ARDEX Americas.
 - b. Boiardi Products Corporation; a QEP company.
 - c. Bostik; Arkema.
 - d. C-Cure.
 - e. Custom Building Products.
 - f. H.B. Fuller Construction Products Inc. / TEC.
 - g. MAPEI Corporation.
 - h. Parex USA, Inc.
 - i. Sika Corporation.
 - j. Southern Grouts & Mortars, Inc.
 - k. Summitville Tiles, Inc.

2. Provide product capable of withstanding continuous and intermittent exposure to temperatures of up to 140 and 212 deg F (60 and 100 deg C), respectively, and certified by manufacturer for intended use.

2.8 MISCELLANEOUS MATERIALS

- A. Trowelable Underlayments and Patching Compounds: Latex-modified, portland cement-based formulation provided or approved by manufacturer of tile-setting and adhesive materials for installations indicated.
- B. Vapor-Retarder Membrane: Polyethylene sheeting, ASTM D4397, 4.0 mils (0.1 mm) thick.
- C. Metal Flooring Transitions: Profile designed specifically for flooring applications; height to match tile and setting-bed thickness.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide LATICRETE International, Inc.; RENO-U or comparable product by one of the following:
 - a. Blanke Corporation.
 - b. Custom Building Products.
 - c. Dural USA, Inc.
 - d. Profilitec Corp.
 - e. Progress Profiles America Inc.
 - f. Schluter Systems L.P.
- D. Temporary Protective Coating: Formulated to protect exposed surfaces of tile against adherence of mortar and grout; compatible with tile, mortar, and grout products and easily removable after grouting is completed without damaging grout or tile.
- E. Tile Cleaner: A neutral cleaner capable of removing soil and residue without harming tile and grout surfaces, specifically approved for materials and installations indicated by tile and grout manufacturers.
- F. Grout Sealer: Grout manufacturer's standard product for sealing grout joints that does not change color or appearance of grout.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 1. Verify that substrates for setting tile are firm; dry; clean; free of coatings that are incompatible with tile-setting materials, including curing compounds and other

substances that contain soap, wax, oil, or silicone; and comply with flatness tolerances required by ANSI A108.01 for installations

2. indicated.
3. Verify that concrete substrates for tile floors installed with thinset mortar comply with surface finish requirements in ANSI A108.01 for installations indicated.
 - a. Verify that surfaces that received a steel trowel finish have been mechanically scarified.
 - b. Verify that protrusions, bumps, and ridges have been removed by sanding or grinding.
4. Verify that installation of grounds, anchors, recessed frames, electrical and mechanical units of work, and similar items located in or behind tile has been completed.
5. Verify that joints and cracks in tile substrates are coordinated with tile joint locations; if not coordinated, adjust joint locations in consultation with Architect.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove coatings, including curing compounds or other coatings, that are incompatible with tile-setting materials.
- B. Fill cracks, holes, and depressions in concrete substrates for tile floors installed with thinset mortar with trowelable leveling and patching compound specifically recommended by tile-setting material manufacturer.
- C. Where indicated, prepare substrates to receive waterproof membrane by applying a reinforced mortar bed that complies with ANSI A108.1 and is sloped 1/4 inch per ft. (1:50) toward drains.
- D. Blending: For tile exhibiting color variations, verify that tile has been factory blended and packaged so tile units taken from one package show same range of colors as those taken from other packages and match approved Samples. If not factory blended, either return to manufacturer or blend tiles at Project site before installing.
- E. Substrate Flatness:
 1. For tile shorter than 15 inches (381 mm), confirm that structure or substrate is limited to variation of 1/4 inch in 10 ft. (6.4 mm in 3 m) from the required plane, and no more than 1/16 inch in 12 inches (1.5 mm in 300 mm) when measured from tile surface high points.
 2. For large format tile, tile with at least one edge 15 inches (381 mm) or longer, confirm that structure or substrate is limited to 1/8 inch in 10 ft. (3 mm in 3 m) from the required plane, and no more than 1/16 inch in 24 inches (1.5 mm in 609 mm) when measured from tile surface high points.

- F. Field-Applied Temporary Protective Coating: If indicated under tile type or needed to prevent grout from staining or adhering to exposed tile surfaces, precoat them with continuous film of temporary protective coating, taking care not to coat unexposed tile surfaces.

3.3 INSTALLATION OF CERAMIC TILE SYSTEM

- A. Install tile backing panels and treat joints in accordance with ANSI A108.11 and manufacturer's written instructions for type of application indicated.
- B. Install waterproof membrane to comply with ANSI A108.13 and manufacturer's written instructions to produce waterproof membrane of uniform thickness that is bonded securely to substrate.
 - 1. Allow waterproof membrane to cure and verify by testing that it is watertight before installing tile or setting materials over it.
- C. Install crack isolation membrane to comply with ANSI A108.17 and manufacturer's written instructions to produce membrane of uniform thickness that is bonded securely to substrate.
 - 1. Allow crack isolation membrane to cure before installing tile or setting materials over it.
- D. Mix mortars and grouts to comply with referenced standards and mortar and grout manufacturers' written instructions.
 - 1. Add materials, water, and additives in accurate proportions.
 - 2. Obtain and use type of mixing equipment, mixer speeds, mixing containers, mixing time, and other procedures to produce mortars and grouts of uniform quality with optimum performance characteristics for installations indicated.
- E. Install tile in accordance with TCNA's "Handbook for Ceramic, Glass, and Stone Tile Installation" for TCNA installation methods specified in tile installation schedules. Comply with parts of ANSI A108 series that are referenced in TCNA installation methods and specified in tile installation schedules, and apply to types of setting and grouting materials used.
 - 1. For the following installations, follow procedures in ANSI A108 series of tile installation standards for providing 95 percent mortar coverage:
 - a. Exterior tile floors and walls.
 - b. Tile floors in wet areas.
 - c. Tile swimming pool decks.
 - d. Tile floors in laundries.
 - e. Tile floors consisting of tiles 8 by 8 inches (200 by 200 mm) or larger.
 - f. Tile floors consisting of rib-backed tiles.
 - 2. Extend tile work into recesses and under or behind equipment and fixtures to form complete covering without interruptions unless otherwise indicated.

- Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.
3. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets
 4. , piping, fixtures, and other penetrations so plates, collars, or covers overlap tile.
 5. Provide manufacturer's standard trim shapes where necessary to eliminate exposed tile edges.
 6. Where accent tile differs in thickness from field tile, vary setting-bed thickness so that tiles are flush.
 7. Jointing Pattern: Lay tile in grid pattern unless otherwise indicated. Lay out tile work and center tile fields in both directions in each space or on each wall area. Lay out tile work to minimize use of pieces that are less than half of a tile. Provide uniform joint widths unless otherwise indicated.
 - a. For tile mounted in sheets, make joints between tile sheets same width as joints within tile sheets, so joints between sheets are not apparent in finished Work.
 - b. Where adjoining tiles on floor, base, walls, or trim are specified or indicated to be same size, align joints.
 - c. Where tiles are specified or indicated to be whole integer multiples of adjoining tiles on floor, base, walls, or trim, align joints unless otherwise indicated.
 8. Lay out tile wainscots to dimensions indicated or to next full tile beyond dimensions indicated.
- F. Movement Joints: Provide movement joints and other sealant-filled joints, including control, contraction, and isolation joints, where indicated on Drawings. Form joints during installation of setting materials, mortar beds, and tile. Keep joints free of dirt, debris, and setting materials
- G. prior to filling with sealants. Do not saw-cut joints after installing tiles.
1. Where joints occur in concrete substrates, locate joints in tile surfaces directly above them.
- H. Thresholds: Install stone and solid surface thresholds in same type of setting bed as adjacent floor unless otherwise indicated.
1. At locations where mortar bed (thickset) would otherwise be exposed above adjacent floor finishes, set thresholds in medium modified thin-set mortar (thinset).
 2. Do not extend waterproof membrane and crack isolation membrane under thresholds set in improved modified dry-set mortar. Fill joints between such thresholds and adjoining tile set on waterproof membrane and crack isolation membrane with elastomeric sealant.
- I. Metal Flooring Transitions: Install where exposed edge of tile flooring meets carpet, wood, or other flooring that finishes flush with or below top of tile and no threshold is indicated.

- J. Metal Wall Trim: Install at locations indicated on Drawings.

3.4 FIELD QUALITY CONTROL

A. Water Test:

1. Test of waterproofing membrane in showers and similar areas to be performed by Installation Contractor before setting tile.
 - a. Perform test after 24 hours of waterproof membrane installation.
 - b. Insert test plug in drain or waste line.
 - c. Fill shower base with water, high enough that the membrane-to-drain connection and floor-to-wall transition can be evaluated, and mark wall.
 - d. Check for leaks after 24 hours.

B. Nonconforming Work:

1. Waterproof membrane will be considered defective if water level has dropped.
2. Remove and replace defective components and retest.

3.5 ADJUSTING AND CLEANING

- A. Remove and replace tile that is damaged or that does not match adjoining tile. Provide new matching units, installed as specified and in a manner to eliminate evidence of replacement.
- B. Cleaning: On completion of placement and grouting, clean all ceramic tile surfaces so they are free of foreign matter.
 1. Remove grout residue from tile as soon as possible.
 2. Clean grout smears and haze from tile in accordance with tile and grout manufacturer's written instructions. Use only cleaners recommended by tile and grout manufacturers and only after determining that cleaners are safe to use by testing on samples of tile and other surfaces to be cleaned. Protect metal surfaces and plumbing fixtures from effects of cleaning. Flush surfaces with clean water before and after cleaning.

3.6 PROTECTION

- A. Protect installed tile work with kraft paper or other heavy covering during construction period to prevent staining, damage, and wear. If recommended by tile manufacturer, apply coat of neutral protective cleaner to completed tile walls and floors.
- B. Prohibit foot and wheel traffic from tiled floors for at least seven days after grouting is completed.
- C. Before final inspection, remove protective coverings and rinse neutral protective cleaner from tile surfaces.

3.7 INTERIOR CERAMIC TILE INSTALLATION SCHEDULE

A. Interior Floor Installations, Concrete Subfloor:

1. TCNA F113A-Full: Thinset mortar on waterproof & crack isolation membrane ANSI A137.1, ANSI 118.4.
 - a. Ceramic Tile Type: <PCT1>.
 - b. Thinset Mortar: Medium-Bed modified dry-set mortar.
 - c. Grout: Water-cleanable epoxy grout.
 - d. Waterproof and Crack Isolation Membrane: Fluid-applied membrane
 - e. Joint Width: **3/16 inch (4.76 mm)**
 - f. Movement Joints: Types located on Drawings.

B. Interior Wall Installations, Masonry or Concrete:

1. TCNA W202I: Thinset mortar over waterproof membrane with skim coat.
 - a. Ceramic Tile Type: <PCT2>.
 - b. Thinset Mortar: Medium-Bed modified dry-set mortar.
 - c. Grout: High-performance unsanded cement grout.
 - d. Waterproof and Crack Isolation Membrane: Fluid-applied membrane.
 - e. Skim Coat: Modified/Improved Dry-set Mortar
 - f. Joint Width: **3/16 inch (4.76 mm)**.
 - g. Movement Joints: Types located on Drawings.

SECTION 099600 - HIGH-PERFORMANCE COATINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes surface preparation and the application of high-performance coating systems on the following substrates:
 - 1. Interior Substrates:
 - a. Concrete Substrates
 - b. Concrete Masonry Units (CMU)

1.3 DEFINITIONS

- A. MPI Gloss Level 5: 35 to 70 units at 60 degrees, according to ASTM D523.
- B. MPI Gloss Level 6: 70 to 85 units at 60 degrees, according to ASTM D523.
- C. MPI Gloss Level 7: More than 85 units at 60 degrees, according to ASTM D523.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
 - 1. Include printout of current "MPI Approved Products List" for each product category specified, with the proposed product highlighted.
 - 2. Indicate VOC content.
- B. Samples for Selection: For each type of topcoat product indicated.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Coatings: 5 percent, but not less than 1 gal. of each material and color applied.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
 1. Maintain containers in clean condition, free of foreign materials and residue.
 2. Remove rags and waste from storage areas daily.

1.7 FIELD CONDITIONS

- A. Apply coatings only when temperature of surfaces to be coated and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply coatings when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to products listed in the Exterior High-Performance Coating Schedule or Interior High-Performance Coating Schedule for the coating category indicated.

2.2 HIGH-PERFORMANCE COATINGS, GENERAL

- A. MPI Standards: Products shall comply with MPI standards indicated and shall be listed in its "MPI Approved Products Lists."
- B. Material Compatibility:
 1. Materials for use within each paint system shall be compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 2. For each coat in a paint system, products shall be recommended in writing by topcoat manufacturers for use in paint system and on substrate indicated.
 3. Products shall be of same manufacturer for each coat in a coating system.
- C. Colors: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - 1. Concrete: 12 percent.
- C. Verify suitability of substrates, including surface conditions and compatibility, with existing finishes and primers.
- D. Proceed with coating application only after unsatisfactory conditions have been corrected.
 - 1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and coating systems indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean substrates of substances that could impair bond of coatings, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce coating systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not coat surfaces if moisture content or alkalinity of surfaces to be coated exceeds that permitted in manufacturer's written instructions.
 - 1. Abrasive blast clean surfaces to comply with SSPC-SP 7/NACE No. 4.
- E. Masonry Substrates: Remove efflorescence and chalk. Do not coat surfaces if moisture content, alkalinity of surfaces, or alkalinity of mortar joints exceeds that permitted in manufacturer's written instructions.

1. Clean surfaces with pressurized water. Use pressure range of **100 to 600 psi (690 to 4140 kPa)** at 6 to 12 inches (**150 to 300 mm**).

3.3 APPLICATION

- A. Apply high-performance coatings according to manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual."
 1. Use applicators and techniques suited for coating and substrate indicated.
 2. Coat surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, coat surfaces behind permanently fixed equipment or furniture with prime coat only.
 3. Coat backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
 4. Do not apply coatings over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of the same material are to be applied. Tint undercoats to match color of finish coat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through final coat, apply additional coats until cured film has a uniform coating finish, color, and appearance.
- D. Apply coatings to produce surface films without cloudiness, spotting, holidays, laps, brush marks, runs, sags, ropiness, or other surface imperfections. Produce sharp glass lines and color breaks.

3.4 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing coating application, clean spattered surfaces. Remove spattered coatings by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from coating operation. Correct damage to work of other trades by cleaning, repairing, replacing, and recoating, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced coated surfaces.

3.5 INTERIOR HIGH-PERFORMANCE COATING SCHEDULE

- A. Concrete Substrates, Horizontal Surfaces.

1. Epoxy System MPI INT 3.2C:

- a. Prime Coat: Epoxy, matching topcoat.
- b. Intermediate Coat: Epoxy, matching topcoat.
- c. Topcoat: Epoxy, gloss, MPI #77.

- 1) Sherwin Williams Armorseal 1000 HS or equal.

B. CMU Substrates:

1. Epoxy, High-Build System, MPI INT 4.2R:

- a. Prime Coat: Epoxy block filler, MPI #116.
- b. Topcoat: High-build epoxy, low gloss, MPI #108.

END OF SECTION 099600

SECTION 099657 - PIPING AND EQUIPMENT COATINGS

PART 1 - GENERAL

1.1 SCOPE.

This section covers field applied protective coatings, including surface preparation, protection of surfaces, inspection, and other appurtenant work for equipment and piping surfaces.

1.2 GENERAL

Cleaning, surface preparation, coating application, and thickness shall be as specified herein and shall meet or exceed the coating manufacturer's recommendations. When the manufacturer's minimum recommendations exceed the specified requirements, Contractor shall comply with the manufacturer's minimum recommendations. When equivalent products are acceptable to Owner's Representative, Contractor shall comply with this specification and the coating manufacturer's recommendations.

- A. Governing Standards. All cleaning, surface preparation, coating application, thickness, testing, and coating materials (where available) shall be in accordance with the referenced standards of the following AWWA, ANSI, NACE, SSPC, NSF, and ASTM.
- B. Delivery and Storage. All coating products shall be received and stored in accordance with the coating manufacturer's recommendations.
- C. Coatings, Painting, and Linings Covered in Other Sections.
 - 1. Architectural and structural painting.

1.3 SUBMITTALS.

Contractor shall submit color cards for all coatings proposed for use, together with complete descriptive specifications and the completed Coating System Data Sheets, to Owner's Representative for review and color selection. Requests for review submitted directly to Owner's Representative by coating suppliers will not be considered.

- A. Contractor shall submit a Coating System Data Sheet for each separately identified surface in the Coating Schedule that will be used in the project, using the appropriate Coating System Data Sheet forms (Figures 1-099657 and 2-099657) at the end of this section. Each field coating system shall be acceptable to the coating material manufacturer. Each Coating System Data Sheet shall include application temperature limits including recoat time requirements for the ambient conditions at the site, including temperatures up to 130°F. Temperature requirements shall be specified by the coating manufacturer.
- B. Each proposed coating system shall be assigned a unique number with a prefix letter based on the following:

Prefix	Surfaces	Figure
A	Iron and steel (shop primed) Iron and steel (coated entirely in field)	2 1
E	Equipment – submerged Equipment – nonsubmerged	1 2
F	Nonferrous metal	1
G	Galvanized	1
P	CPVC	1

- C. Each coating system that will be applied entirely in the field shall be assigned only a prefix letter and no suffix letter. When appropriate under the indicated conditions, the following suffix shall be added to the coating system numbers: -F Each shop-applied coating system that includes a finish coat applied in the field.
- D. A separate Coating System Data Sheet shall be developed and submitted for each variation or change in a coating system or surface to be coated.
- E. The manufacturer's standard colors will be acceptable for all coatings.

1.4 QUALITY ASSURANCE.

- A. Coating System Data Sheet Certifications. The coating applicator and coating manufacturer shall review and approve in writing the coating manufacturer's written recommendations for the coating system and the intended service. Any variations from the specifications or the coating manufacturers published recommendations shall be submitted in writing and approved by the coating manufacturer. The coating manufacturer shall observe the surface preparation, mixing, and application of the coating systems and submit a written report of his observations and any additional recommendations.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Alternative Manufacturers. In addition to the coatings listed herein, equivalent products of the following manufacturers will also be acceptable:
 - 1. PPG
 - 2. Sigma
 - 3. Rust-Oleum

- B. Equivalent Coatings. Whenever a coating is specified by the name of a proprietary product or of a particular manufacturer or vendor, it shall be understood as establishing the desired type and quality of coating. Other manufacturers' coatings will be accepted, provided that sufficient information is submitted to enable Owner's Representative to determine that the proposed coatings are equivalent to those named. Information on proposed coatings shall be submitted for review in accordance with the Submittals section. Requests for review of equivalency will be accepted only from Contractor and will be considered only after the contract has been awarded.

2.2 MATERIALS

All coatings shall be delivered to the job in original, unopened containers, with labels intact. Coatings shall be stored indoors and shall be protected against freezing. No adulterant, unauthorized thinner, or other material not included in the coating formulation shall be added to the coating for any purpose.

- A. All coatings shall conform to the air quality regulations applicable at the location of use. Coating materials that cannot be guaranteed by the manufacturer to conform, whether or not specified by product designation, shall not be used.
- B. Contractor shall be responsible for ensuring the compatibility of field coatings with each other or with any previously applied coatings. Coatings used in successive field coats shall be produced by the same manufacturer. The first field coat over shop coated or previously coated surfaces shall cause no wrinkling, lifting, or other damage to underlying coats.

All coatings used on surfaces that will be in contact with potable or treated water shall be certified as being in compliance with ANSI/NSF 61. Coatings that cannot be so certified, whether or not specified by manufacturer and by product designation, shall not be used.

C. Primers

- 1. Universal Primer – PPG Amercoat "Amercoat 385 Epoxy", Carboline "Rustbond", ICI Devoe "Devran 224HS" Tnemec "Series 27 F.C. Typoxy", or Sherwin-Williams "Dura Plate 235".
- 2. Zinc Primer - PPG Amercoat "Dimetate 9 Series", Carboline "Carbo Zinc II Series", ICI Devoe "Catha-Coat 304V", or Sherwin-Williams "Zinc Clad II Series".

D. Intermediate and Finish Coatings

- 1. Epoxy Enamel – PPG Amercoat "Amerlock 400 High-Solids Epoxy", Carboline "Carboguard 891", Tnemec "Series N140 Pota-Pox Plus", or Sherwin-Williams "Dura Plate 235"; immersion service.
- 2. Epoxy Enamel – PPG Amercoat "Amercoat 385 Epoxy", Carboline "Carboguard 890 ", Tnemec "Series N69 Hi-Build Epoxoline II", or Sherwin-Williams "Dura Plate 235".

3. Aliphatic Polyurethane – PPG Amercoat "Amercoat 450H", Carboline "Carbothane 134HG", ICI Devco "Devthane 379H" Tnemec Series 1074 Endura-Shield II", or Sherwin-Williams "Acrolon 218HS".

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

All surfaces to be coated shall be clean and dry and shall meet the recommendations of the coating manufacturer for surface preparation. Freshly coated surfaces shall be protected from dust and other contaminants. Oil and grease shall be completely removed by use of solvents or detergents before mechanical cleaning is started. The gloss on previously coated surfaces shall be dulled if necessary for proper adhesion of topcoats.

- A. Surfaces shall be free of cracks, pits, projections, or other imperfections that would interfere with the formation of a smooth, unbroken coating film, except for concrete block construction where a rough surface is an inherent characteristic.
- B. When applying touchup coating or repairing previously coated surfaces, the surfaces to be coated shall be cleaned as recommended by the coating manufacturer, and the edges of the repaired area shall be feathered by sanding or wire brushing to produce a smooth transition that will not be noticeable after the coating is applied. All coatings made brittle or otherwise damaged by heat of welding shall be completely removed.
- C. Galvanized Surfaces: Galvanized surfaces shall be prepared for coating according to the instructions of the manufacturer of the epoxy enamel. Any chemical treatment of galvanized surfaces shall be followed by thorough rinsing with clean water.
- D. Ferrous Metal Surfaces: Ungalvanized ferrous metal surfaces shall be prepared for coating by using one or more of the following cleaning procedures as specified: solvents (SSPC-SP1); blasting (SSPC-SP5, -SP6, -SP7, or -SP10); power tools (SSPC-SP3 or -SP11); or hand tools (SSPC-SP2). Oil and grease shall be completely removed in accordance with SSPC-SP1 before beginning any other cleaning method. Surfaces of welds shall be scraped and ground as necessary to remove all slag and weld spatter. Tools which produce excessive roughness shall not be used.
 1. All components of equipment that can be properly prepared and coated after installation shall be installed prior to surface preparation. Components that will be inaccessible after installation shall have the surfaces prepared and coated before installation. Motors, drive trains, and bearings shall be protected during surface preparation in accordance with the equipment manufacturer's recommendations.
 2. All cut or sheared edges shall be ground smooth to a 1/8 inch minimum radius for all material 1/4 inch thickness and larger. For material thickness less than 1/4 inch all cut or sheared edges shall be ground smooth to a radius equal to 1/2 the material thickness. Grinding of rolled edges on standard shapes with a minimum radius of 1/16 inch will not be required.

3. All ferrous metal surfaces shall have all welds ground smooth and free of all defects in accordance with NACE Standard RPO178, Appendix C, Designation C and sharp edges ground smooth, if not previously prepared in the shop. Instead of blending of the weld with the base metal as required by the NACE standard, it will be acceptable to furnish a welded joint that has a smooth transition of the weld to the base metal. All welds shall be ground smooth to ensure satisfactory adhesion of paint.
4. The cleaning methods and surface profiles specified herein are minimums, and if the requirements printed in the coating manufacturer's data sheets exceed the limits specified, the value printed on the data sheets shall become the minimum requirement.

Ferrous Metal Surfaces - Non-immersion Service: Ferrous metal surfaces, including fabricated equipment, in non-immersion service shall be cleaned to the degree recommended by the coating manufacturer for surfaces to be coated with coal tar epoxy, epoxy enamel, and heat-resistant coatings, except galvanized surfaces. Blast cleaning to at least SSPC-SP6 shall be used where recommended by the coating manufacturer and may be used elsewhere at the option of Contractor, provided that no dust is permitted to settle on adjacent wet coating. Surface profile shall be as recommended by coating manufacturer, but not less than 2 mils.

Ferrous Metal Surfaces - Immersion Service: Surface preparation of ferrous metal surfaces in immersion service shall consist of blast cleaning to at least SSPC-SP10 and the first application of coating shall be performed on the same day. If more surface area is prepared than can be coated in one day, the uncoated area shall be blast cleaned again to the satisfaction of Owner's Representative. Surface profile shall be as recommended by coating manufacturer, but not less than 3.5 mils.

- E. Copper Tubing. All flux residue shall be removed from joints in copper tubing. Immediately before coating is started, tubing shall be wiped with a clean rag soaked in xylol.
- F. Plastic Surfaces. All wax and oil shall be removed from plastic surfaces that are to be coated, including PVC and FRP, by wiping with a solvent compatible with the specified coating.
- G. Hardware. Hardware items such as bolts, screws, washers, springs, and grease fittings need not be cleaned prior to coating if there is no evidence of dirt, corrosion, or foreign material.
- H. Aluminum. When a coating system is required, remove all oil or deleterious substance with neutral detergent or emulsion cleaner or blast lightly with fine abrasive.
- I. Stainless Steel. When a coating system is required, surface preparation shall conform to the coating manufacturer's recommendations.

3.2 MIXING AND THINNING.

Coating shall be thoroughly mixed each time any is withdrawn from the container. Coating containers shall be kept tightly closed except while coating is being withdrawn.

Coating shall be factory mixed to proper consistency and viscosity for hot weather application without thinning. Thinning will be permitted only as necessary to obtain recommended coverage at lower application temperatures. In no case shall the wet film thickness of applied coating be reduced, by addition of coating thinner or otherwise, below the thickness recommended by the coating manufacturer. Thinning shall be done in compliance with all applicable air quality regulations.

3.3 APPLICATION

Coating shall be applied in a neat manner that will produce an even film of uniform and proper thickness, with finished surfaces free of runs, sags, ridges, laps, and brush marks. Each coat shall be thoroughly dry and hard before the next coat is applied. In no case shall coating be applied at a rate of coverage greater than the maximum rate recommended by the coating manufacturer.

- A. Coating failures will not be accepted and shall be entirely removed down to the substrate and the surface recoated. Failures include but are not limited to sags, checking, cracking, teardrops, fat edges, fisheyes, or delamination.
- B. Priming. Edges, corners, crevices, welds, and bolts shall be given a brush coat (stripe coat) of primer before application of the primer coat. The stripe coat shall be applied by a brush and worked in both directions. Special attention shall be given to filling all crevices with coating.

Abraded and otherwise damaged portions of shop-applied coating shall be cleaned and recoated as recommended by the manufacturer of the finish coating. Welded seams and other uncoated surfaces, heads and nuts of field-installed bolts, and surfaces where coating has been damaged by heat shall be given a brush coat of the specified primer. Before the specified spot or touchup coating of metal surfaces, edges, corners, crevices, welds, and bolts in the area of the spot or touchup coating shall be given a brush coat of primer. This patch, spot, or touchup coating shall be completed, and the paint film shall be dry and hard, before additional coating is applied.

- C. Epoxy Enamel. When used, epoxy enamel shall be applied in accordance with the coating manufacturer's recommendations, including temperature limitations and protection from sunlight until top-coated.

When applying high build epoxy coatings with a roller or brush and where a dry film thickness of at least 4-6 mils per coat is required, two or more coats shall be applied to achieve the recommended dry film thickness equal to a spray applied coating.

- D. Coal Tar Epoxy. When used, the application of coal tar epoxy, including time limits for recoating, shall conform to the recommendations of the coating manufacturer.

- E. Vinyl Ester. When used, the application of vinyl ester coating system, including time limits for recoating and temperature requirements of the materials, shall conform to the recommendations of the coating manufacturer.
- F. Film Thickness. The minimum total coating dry film thickness including intermediate coats and finish coat, shall be not less than the following:
1. Epoxy enamel.

Surfaces with first coat of epoxy enamel and final coat of aliphatic polyurethane - 7 mils (5 mils DFT for epoxy plus 2 mils DFT for aliphatic polyurethane).

Surfaces with first and second coat of epoxy enamel and final coat of aliphatic polyurethane - 12 mils (10 mils DFT for epoxy plus 2 mils DFT for aliphatic polyurethane).

Other surfaces (two coats) - 10 mils.

Immersion service (three coats) - 15 mils.
 2. Vinyl ester - 30 mils.
 3. Other (one coat) - 5 mils.
 4. Other (two coats) - 10 mils.
- G. Weather Conditions. Coatings shall not be applied, except under shelter, during wet, damp, or foggy weather, or when windblown dust, dirt, debris, or insects will collect on freshly applied coating.
1. Coatings shall not be applied at temperatures lower than the minimum temperature recommended by the coating manufacturer, or to metal surfaces such as tanks or pipe containing cold water, regardless of the air temperature, when metal conditions are likely to cause condensation. When necessary for proper application, a temporary enclosure shall be erected and kept heated until the coating has fully cured.
 2. Coatings shall not be applied at temperatures higher than the maximum temperature recommended by the coating manufacturer. Where coatings are applied during periods of elevated ambient temperatures, Contractor and the coatings manufacturer shall be jointly responsible to ensure that proper application is performed including adherence to all re-coat window requirements. Precautions shall be taken to reduce the temperature of the surface application, especially for metal, at elevated temperatures above 100°F including shading application area from direct sunlight, applying coating in the evening or at night, and ventilating the area to reduce the humidity and temperature.

3. Vinyl ester coating materials, when required, shall be maintained during transportation, storage, mixing, and application at the temperature required by the coating manufacturer, 35°F to 90°F.

3.4 REPAIRING FACTORY FINISHED SURFACES

Factory finished surfaces damaged prior to acceptance by Owner shall be spot primed and recoated with materials equivalent to the original coatings. If, in the opinion of Owner's Representative, spot repair of the damaged area is not satisfactory, the entire surface or item shall be recoated.

3.5 PROTECTION OF SURFACES

Throughout the work Contractor shall use drop cloths, masking tape, and other suitable measures to protect adjacent surfaces. Contractor shall be responsible for correcting and repairing any damage resulting from its or its subcontractors' operations. Coatings spilled or spattered on adjacent surfaces which are not being coated at the time shall be immediately removed. Exposed concrete or masonry not specified to be coated which is damaged by coatings shall be either removed and rebuilt or, where authorized by Owner, coated with two coats of masonry coating.

3.6 FIELD QUALITY CONTROL

The following inspection and testing shall be performed: surface profile, visual inspection, and wet and dry film thickness testing. All inspection and testing shall be witnessed by Owner's Representative.

- A. Surface Profile Testing. The surface profile for ferrous metal surfaces shall be measured for compliance with the specified minimum profile. The surface profile for concrete shall comply with SSPC 13/NACE 6 Table 1 for severe service.
- B. Visual Inspection. The surface of the protective coatings shall be visually inspected.
- C. Film Thickness. Coating film thickness shall be verified by measuring the film thickness of each coat as it is applied and the dry film thickness of the entire system. Wet film thickness shall be measured with a gauge that will measure the wet film thickness within an accuracy of ± 0.5 mil. Dry film thickness shall be measured in accordance with SSPC-PA 2.

3.7 FIELD PRIMING SCHEDULE

In general, steel and cast iron surfaces of equipment are specified to be shop primed. Any such surfaces which have not been shop primed shall be field primed. Damaged or failed shop coatings which have been determined unsuitable by Owner's Representative shall be removed and the surfaces shall be field coated, including prime coat (if any). Galvanized, aluminum, stainless steel, and insulated surfaces shall be field primed. Primers used for field priming, unless otherwise required for repair of shop primers, shall be:

- A. Equipment, surfaces to be coated with:

1. Aliphatic polyurethane - Universal primer.
2. Epoxy enamel - Same as finish coats.
3. Coal tar coating - Same as finish coats.
4. Vinyl ester - Same as finish coats.

B. Steel and cast iron, surfaces to be coated with;

1. Epoxy enamel - Same as finish coats.
2. Coal tar coating - Same as finish coats.

C. Aluminum - Epoxy enamel.

D. Galvanized - Epoxy enamel.

E. Copper - Epoxy enamel.

F. Stainless steel - Epoxy enamel.

G. Plastic surfaces, including PVC and FRP - Same as finish coats.

H. Insulated piping - As recommended by manufacturer of finish coats.

3.8 FINISH COATING SYSTEMS. The following schedule lists coatings systems and coating system designations.

No.	Finish Coating System	Coating System Designation						
		A	C	E	F	G	H	P
1	Epoxy enamel - One coat	X			X			
2	Epoxy enamel - Two coats	X						
3	Epoxy enamel / NSF - Two coats	X		X				
6	Epoxy enamel - First coat Aliphatic polyurethane - Finish coat	X			X			
8	Universal primer - First coat Aliphatic polyurethane - Finish coat			X				

A. Surfaces Not To Be Coated. Unless otherwise specified, the following surfaces shall be left uncoated:

1. Exposed aluminum.
2. Polished or finished stainless steel. Unfinished stainless steel shall be coated.
3. Nickel or chromium.
4. Galvanized surfaces, except piping and other items specifically noted.

5. Rubber.
 6. Surfaces specified to be factory finished.
- B. Shop Finishing. Items to be shop finished include the following. Shop finishing shall be in accordance with the coating schedule and the manufacturer's recommendations.
1. Other surfaces where blast cleaning cannot be or is not recommended to be performed in the field.
 2. Other items as otherwise specified.
- C. Field Coating. Items to be field coated include the following. Field coating shall be in accordance with the field priming schedule, the coating schedule, and the manufacturer's recommendations.
1. Surfaces not indicated to be shop finished and surfaces where blast cleaning can be performed in the field.
 2. All interior ferrous metal surfaces except stainless steel.
 3. Other items as otherwise specified.
- 3.9 METAL SURFACES COATING SCHEDULE. The items to be coated and the Finish Coating System are indicated below:
- A. Non-galvanized and galvanized miscellaneous steel exposed to view or to the elements in exterior locations. – A6
 - B. Non-galvanized and galvanized miscellaneous steel exposed to view inside buildings. – A2
 - C. Unless otherwise specified, pumps, motors, speed reducers, and other machines and equipment exposed to view. – E8
 - D. Ductile and cast iron and steel piping inside buildings, including valves, fittings, flanges, bolts, supports, and accessories, and galvanized surfaces after proper priming. – A2
 - E. Ductile and cast iron and steel piping above grade exposed to the elements and to view outdoors, including valves, fittings, flanges, bolts, supports, and accessories, and galvanized surfaces after proper priming. – A6
 - F. Copper pipe and tubing, including fittings and valves. – F1
 - G. Copper pipe and tubing, including fittings and valves exposed to view in exterior locations. – F6
 - H. Exterior surfaces of carbon steel tanks. – Outdoor – A6; Indoor – A1
 - I. Interior surfaces of carbon steel tanks. – A3

- J. All metal surfaces, unless otherwise specified, which will be buried, all or in part, including valves. – E3

3.10 PIPING IDENTIFICATION SCHEDULE. Exposed piping and piping in accessible chases shall be identified with lettering or tags designating the service of each piping system, marked with flow directional arrows, and color coded.

- A. Piping scheduled to be color coded shall be completely coated with the indicated colors, except surfaces specified to remain uncoated shall include sufficiently long segments of the specified color to accommodate the lettering and arrows. All other piping shall be coated to match adjacent surfaces, unless otherwise directed by Owner's Representative.
- B. Location. Lettering and flow direction arrows shall be provided on pipe near the equipment served, adjacent to valves, on both sides of wall and floor penetrations, at each branch or tee, and at least every 50 feet in straight runs of pipe. If, in the opinion of Owner's Representative, this requirement will result in an excessive number of labels or arrows, the number required shall be reduced as directed.
- C. Metal Tags. Where the outside diameter of pipe or pipe covering is 5/8 inch or smaller, aluminum or stainless steel tags shall be provided instead of lettering. Tags shall be stamped as specified and shall be fastened to the pipe with suitable chains. Pipe identified with tags shall be color coded as specified.
- D. Lettering. Lettering shall be painted or stenciled on piping or shall be applied as snap-on markers. Snap-on markers shall be plastic sleeves, Brady "Bradysnap-On B-915" or Seton "Setmark". Letter size shall be as follows:

Outside Diameter of Pipe or Covering	Minimum Height of Letters
5/8 inch and smaller	Metal tags -1/4 inch
3/4 to 4 inches	3/4 inch
5 inches and larger	2 inches

- E. Color Coding and Lettering. All piping for the following services shall be color coded. Bands shall be 6 inches wide spaced along the pipe at 5 foot intervals. For services not listed, the color coding and lettering shall be as directed by the Owner's Representative.

Piping Identification		
Service	Color of Pipe	Color of Letters
Compressed Air	Light Green	Black
Potable Water (hot or cold)	Dark Blue	White
Sodium Hypochlorite	Yellow	Black
Sanitary Sewer and Plumbing Vent	Dark Grey	White

F. In addition, special coating of the following items will be required:

1. Valve hand wheels and levers - Red.

Coating Data Sheet

Figure 1-099657

SURFACE DESCRIPTION:

SYSTEM NO.:

SURFACE PREPARATION DESCRIPTION

Solvent SSPC-SP1

Ferrous Metal Non-immersion

SSPC-SP6

Ferrous Metal Immersion

SSPC-SP10

SSPC-SP-5

Other

COATING	DFT mils	MANUFACTURER AND PRODUCT
First Coat (Primer)		
Second Coat		
Third Coat		
Total System		Not less than minimum thickness specified.
Notes: (Attached if needed.)		

Project:

Coatings Manufacturer:

Painting Applicator:

Coating Data Sheet

Figure 2-099657

SURFACE DESCRIPTION:

SYSTEM NO.: - F

SURFACE PREPARATION DESCRIPTION

Solvent SSPC-SP1

Other

COATING	DFT mils	MANUFACTURER AND PRODUCT
Shop Coat (Primer)		
Touchup		
Intermediate Coat		
Finish Coat		
Total System		Not less than minimum thickness specified.
Notes: (Attached if needed.)		

Project:

Coatings Manufacturer:

Painting Applicator:

END OF SECTION 099657

SECTION 102800 - TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Private-use bathroom accessories.
 - 2. Custodial accessories.
- B. Related Requirements:
 - 1. Section 088300 "Mirrors" for frameless mirrors.
 - 2. Section 093013 "Ceramic Tiling" for ceramic toilet and bath accessories.

1.2 COORDINATION

- A. Coordinate accessory locations with other work to prevent interference with clearances required for access by people with disabilities, and for proper installation, adjustment, operation, cleaning, and servicing of accessories.
- B. Deliver inserts and anchoring devices set into concrete or masonry as required to prevent delaying the Work.

1.3 ACTION SUBMITTALS

- A. Product Data:
 - 1. Private-use bathroom accessories.
 - 2. Custodial accessories.
- B. Product Data Submittals: For each product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Include anchoring and mounting requirements, including requirements for cutouts in other work and substrate preparation.
- C. Product Schedule: Indicating types, quantities, sizes, and installation locations by room of each accessory required.
 - 1. Identify locations using room designations indicated.
 - 2. Identify accessories using designations indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For manufacturer's special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For accessories to include in maintenance manuals.

1.6 WARRANTY

- A. Manufacturer's Special Warranty for Mirrors: Manufacturer agrees to repair or replace mirrors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, visible silver spoilage defects.
 - 2. Warranty Period: 15 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PUBLIC-USE WASHROOM ACCESSORIES

- A. Source Limitations: Obtain each type of public-use washroom accessory from single source from single manufacturer.
- B. Toilet Tissue (Roll) Dispenser <A5>:
 - 1. Manufacturer: Bradley Corporation
 - 2. Description: Double-roll dispenser
 - 3. Mounting: Surface mounted.
 - 4. Operation: Noncontrol delivery with tension-spring controlled delivery
 - 5. Capacity: Designed for **4-1/2- or 5-inch- (114- or 127-mm-)** diameter tissue rolls.
 - 6. Material and Finish: Chrome-plated steel.
- C. Paper Towel (Folded) Dispenser <A14>:
 - 1. Manufacturer: Bradley Corporation
 - 2. Mounting: Surface mounted.
 - 3. Minimum Capacity: 600 C-fold or 800 multifold towels
 - 4. Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin)
 - 5. Lockset: Tumbler type.
 - 6. Refill Indicator: Pierced slots at sides or front.
- D. Waste Receptacle <A13>:
 - 1. Manufacturer: Bradley Corporation
 - 2. Mounting: Freestanding
 - 3. Minimum Capacity: 6.5 gallon
 - 4. Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin)
 - 5. Liner: Reusable vinyl liner
- E. Soap Dispenser <A7>:
 - 1. Manufacturer: Bradley Corporation

2. Description: Designed for manual operation and dispensing soap in liquid or lotion form.
3. Mounting: Vertically oriented, surface mounted
4. Capacity: 24 oz.
5. Materials: translucent polyethylene container and chrome-plated ABS bracket, collar and valve.

F. Mirror Unit <A8>:

1. Manufacturer: Bradley Corporation
2. Frame: Stainless steel channel
 - a. Corners: Mitered and mechanically interlocked.
3. Size: 18"x24"

2.2 PRIVATE-USE BATHROOM ACCESSORIES

- A. Source Limitations: Obtain each type of private-use bathroom accessory from single source from single manufacturer.

2.3 CUSTODIAL ACCESSORIES

- A. Source Limitations: Obtain each type of custodial accessory from single source from single manufacturer.

B. Custodial Utility Shelf and Mop and Broom Holder <A54>:

1. Manufacturer: Bradley Corporation
2. Description: **Unit with shelf, hooks, holders, and rod suspended beneath shelf**
3. Length: **30 inches (914 mm)**
4. Hooks: Five
5. Mop/Broom Holders: Six spring-loaded, rubber hat, cam type.
6. Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin).
 - a. Shelf: Not less than nominal **0.05-inch- (1.3-mm-)** thick stainless steel.
 - b. Rod: Approximately **1/4-inch- (6-mm-)** diameter stainless steel.

2.4 FABRICATION

- A. General: Fabricate units with tight seams and joints, and exposed edges rolled. Hang doors and access panels with full-length, continuous hinges. Equip units for concealed anchorage and with corrosion-resistant backing plates.
- B. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of six keys to Owner's representative.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install accessories in accordance with manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
 - 1. Remove temporary labels and protective coatings.
- B. Grab Bars: Install to comply with specified structural-performance requirements.
- C. Shower Seats: Install to comply with specified structural-performance requirements.

3.2 ADJUSTING AND CLEANING

- A. Adjust accessories for unencumbered, smooth operation. Replace damaged or defective items.
- B. Clean and polish exposed surfaces in accordance with manufacturer's written instructions.

END OF SECTION 102800

SECTION 104416 - FIRE EXTINGUISHERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes portable, hand-carried fire extinguishers and mounting brackets for fire extinguishers.
- B. Owner-Furnished Material: Hand-carried fire extinguishers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rating and classification, material descriptions, dimensions of individual components and profiles, and finishes for fire extinguisher and mounting brackets.
- B. Product Schedule: For fire extinguishers. Coordinate final fire-extinguisher schedule with fire-protection cabinet schedule to ensure proper fit and function. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fire extinguishers to include in maintenance manuals.

1.5 COORDINATION

- A. Coordinate type and capacity of fire extinguishers with fire-protection cabinets to ensure fit and function.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:

- a. Failure of hydrostatic test in accordance with NFPA 10 when testing interval required by NFPA 10 is within the warranty period.
 - b. Faulty operation of valves or release levers.
2. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."
- B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.
 1. Provide fire extinguishers approved, listed, and labeled by FM Global.

2.2 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

- A. Fire Extinguishers: Type, size, and capacity for each mounting bracket indicated.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide Activar Construction Products Group, Inc. - JL Industries Basis-of-Design product indicated or comparable product by one of the following:
 - a. Amerex Corporation.
 - b. Ansul by Johnson Controls Company.
 - c. Buckeye Fire Equipment Company.
 2. Source Limitations: Obtain fire extinguishers, fire-protection cabinets, and accessories, from single source from single manufacturer.
 3. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B, and bar coding for documenting fire-extinguisher location, inspections, maintenance, and recharging.
- B. Stored-Pressure Water-Mist Type <FX2>: UL-rated 2-A:C, **2.5-gal. (9.5-L)** nominal capacity, with water in enameled-steel container; with pressure-indicating gauge.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide Activar Construction Products Group, Inc. - JL Industries; Nebula extinguisher Model FE272 or comparable product.
- C. Multipurpose Dry-Chemical Type in Steel Container <FX1>: UL-rated 4-A:80-B:C, **10-lb (4.5-kg)** nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Activar Construction Products Group, Inc. - JL Industries; Cosmic extinguisher Model FE10C or comparable product.

2.3 MOUNTING BRACKETS

- A. Mounting Brackets: Manufacturer's standard galvanized steel, designed to secure fire extinguisher to wall or structure, of sizes required for types and capacities of fire extinguishers indicated, with plated or red baked-enamel finish.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide Activar Construction Products Group, Inc. - JL Industries or comparable product by one of the following:
 - a. Amerex Corporation.
 - b. Ansul by Johnson Controls Company.
 - c. Buckeye Fire Equipment Company.
 2. Source Limitations: Obtain mounting brackets and fire extinguishers from single source from single manufacturer.
- B. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated by Architect.
 1. Identify bracket-mounted fire extinguishers with the words "FIRE EXTINGUISHER" in red letter decals applied to mounting surface.
 - a. Orientation: Vertical.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fire extinguishers for proper charging and tagging.
 1. Remove and replace damaged, defective, or undercharged fire extinguishers.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install fire extinguishers and mounting brackets in locations indicated and in compliance with requirements of authorities having jurisdiction.
 1. Mounting Brackets: Top of fire extinguisher to be at **42 inches (1067 mm)** above finished floor.

- B. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.

END OF SECTION 104416

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves.
2. Sleeve-seal systems.
3. Grout.
4. Silicone sealants.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop collar.
- B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, galvanized, with plain ends and integral welded waterstop collar.
- C. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

A. Description:

1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
2. Designed to form a hydrostatic seal of 20 psig minimum.
3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include
4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in

penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals between rated areas for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.
 - 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.
 - 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.

END OF SECTION 220517

SECTION 220518 – ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.

2.2 FLOOR PLATES

- A. Split Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece steel with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece steel with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
- C. Install floor plates for piping penetrations of equipment-room floors.

- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 220518

SECTION 220519 – METERS AND GAGES FOR PLUMBING AND PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Bimetallic-actuated thermometers.
 - 2. Thermowells.
 - 3. Dial-type pressure gages.
 - 4. Gage attachments.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

- A. Standard: ASME B40.200.
- B. Case: Liquid-filled and sealed type(s); stainless steel with 3-inch nominal diameter.
- C. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F.
- D. Connector Type(s): Union joint, adjustable angle, with unified-inch screw threads.

- E. Connector Size: 1/2 inch, with ASME B1.1 screw threads.
- F. Stem: 0.25 or 0.375 inch in diameter; stainless steel.
- G. Window: Plain glass.
- H. Ring: Stainless steel.
- I. Element: Bimetal coil.
- J. Pointer: Dark-colored metal.
- K. Accuracy: Plus or minus 1 percent of scale range.

2.2 THERMOWELLS

- A. Thermowells:
 - 1. Standard: ASME B40.200.
 - 2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
 - 3. Material for Use with Copper Tubing: CNR or CUNI.
 - 4. Type: Stepped shank unless straight or tapered shank is indicated.
 - 5. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
 - 6. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
 - 7. Bore: Diameter required to match thermometer bulb or stem.
 - 8. Insertion Length: Length required to match thermometer bulb or stem.
 - 9. Lagging Extension: Include on thermowells for insulated piping and tubing.
 - 10. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
- B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

- A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:
 - 1. Standard: ASME B40.100.
 - 2. Case: Liquid-filled type(s); cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
 - 3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
 - 4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
 - 5. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
 - 7. Pointer: Dark-colored metal.
 - 8. Window: Glass.
 - 9. Ring: Metal, Brass or Stainless steel.
 - 10. Accuracy: Grade B, plus or minus 2 percent of middle half of scale range.

2.4 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston or porous-metal-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- G. Install valve and snubber in piping for each pressure gage for fluids.
- H. Install thermometers in the following locations:
 - 1. Inlet and outlet of each domestic hot-water storage tank.
- I. Install pressure gages in the following locations:
 - 1. Building water service entrance into building.
- J. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.
- K. Adjust faces of meters and gages to proper angle for best visibility.

3.2 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Hot-Water Piping: 30 to 240 deg F.

3.3 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at discharge of each water service into building shall be one of the following:
 - 1. Liquid-filled, direct-mounted, metal case.

3.4 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping: 0 to 100 psi.

END OF SECTION 220519

SECTION 220523.12 – BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Brass ball valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61 and NSF 372.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
3. ASME B16.18 for solder-joint connections.
4. ASME B31.9 for building services piping valves.

C. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.

D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

E. Valve Sizes: Same as upstream piping unless otherwise indicated.

F. Valve Actuator Types:

1. Handlever: For quarter-turn valves smaller than NPS 4 (DN 100).

G. Valves in Insulated Piping:

1. Include 2-inch (50-mm) stem extensions.

2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRASS BALL VALVES

A. Brass Ball Valves, Two-Piece with Full Port and Brass Trim, Threaded, Press or Soldered Ends:

1. Manufacturers

- a. Nibco
- b. Apollo/Conbraco
- c. Watts
- d. Viega
- e. Or approved equal

2. Description:

- a. Standard: MSS SP-110 or MSS SP-145.
- b. CWP Rating: 600 psig (4140 kPa).
- c. Body Design: Two piece.
- d. Body Material: Forged brass.
- e. Ends: Threaded and soldered.
- f. Seats: PTFE.
- g. Stem: Brass.
- h. Ball: Chrome-plated brass.
- i. Port: Full.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.

3.2 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

B. Select valves with the following end connections:

1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded or press-fit ends except where solder-joint valve-end option is indicated in valve schedules below.
2. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.

3.3 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller:

1. Brass ball valves, two-piece with full port and brass trim. Provide with threaded solder or press connection-joint ends.

END OF SECTION 220523.12

SECTION 220523.14 – CHECK VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze swing check valves.
2. Bronze swing check valves, press ends.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.1 for flanges on iron valves.
3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
4. ASME B16.18 for solder joint.
5. ASME B31.9 for building services piping valves.

C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.

D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

A. Bronze Swing Check Valves with Bronze Disc, Class 125:

1. Manufacturers

- a. Apollo/Conbraco
- b. Nibco
- c. Watts
- d. or approved equal

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B62, bronze.
- e. Ends: Threaded or soldered. See valve schedule articles.
- f. Disc: Bronze.

B. Bronze Swing Check Valves, Press Ends:

1. Manufacturers

- a. Viega
- b. or equal

2. Description:

- a. Standard: MSS SP-80 and MSS SP-139.
- b. CWP Rating: Minimum 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B584, bronze.
- e. Ends: Press.
- f. Press Ends Connection Rating: Minimum 200 psig
- g. Disc: Brass or bronze.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.

- E. Install swing check valves for proper direction of flow in horizontal position with hinge pin level.

3.2 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- C. End Connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded or soldered or press-ends.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze swing check valves bronze disc, Class 125, with soldered, press-fit or threaded end connections.
 - 2. Bronze swing check valves with press-end connections.

END OF SECTION 220523.14

SECTION 220529 – HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal hanger-shield inserts.
4. Fastener systems.
5. Equipment supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates if welding is used on project.

1.4 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to "2015 ASME Boiler and Pressure Vessel Code, Section IX."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of galvanized or stainless steel .

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.3 TRAPEZE PIPE HANGERS

- ### A.
- Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 THERMAL HANGER-SHIELD INSERTS

- ### A.
- Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psig minimum compressive strength and vapor barrier.
- ### B.
- Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psig minimum compressive strength.
- ### C.
- For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- ### D.
- For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- ### E.
- Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

- ### A.
- Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- ### B.
- Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
1. Indoor Applications: Zinc-coated or stainless steel.

2. Outdoor Applications: Stainless steel.

2.6 PIPE-POSITIONING SYSTEMS

- A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.7 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.8 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.

- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:

1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
5. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metals.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use carbon steel hangers and supports with galvanized metallic coatings for piping and equipment unless otherwise indicated.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications including chemical storage rooms, wet wells, and wet well access areas.
- F. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing, or provide dielectric insulators for use with steel piping.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal hanger-shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.

4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.

- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- Q. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 – IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Equipment-Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Manufacturers
 - a. Seton Identification / Seton Nameplate
 - b. American Nameplate
 - c. MPC (Manufacturing Profiles, Inc.)
 - d. Or equal
 - 2. Material and Thickness: Brass, 0.032-inch stainless steel, 0.025-inch aluminum, 0.032-inch anodized aluminum, 0.032-inch minimum thickness, with predrilled or stamped holes for attachment hardware.
 - 3. Letter and Background Color: As indicated for specific application under Part 3.
 - 4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 6. Fasteners: Stainless steel rivets or self-tapping screws.
 - 7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

2.2 WARNING SIGNS AND LABELS

- A. Manufacturers
 - 1. Seton Identification / Seton Nameplate
 - 2. American Nameplate
 - 3. MPC (Manufacturing Profiles, Inc.)
 - 4. Or equal
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, with predrilled holes for attachment hardware.
- C. Letter and Background Color: As indicated for specific application under Part 3.
- D. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. Manufacturers
 - 1. Seton Identification / Seton Nameplate
 - 2. American Nameplate
 - 3. MPC (Manufacturing Profiles, Inc.)
 - 4. Or equal
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.
- C. Letter and Background Color: As indicated for specific application under Part 3.

- D. Pretensioned Pipe Labels: Pre-coiled, semirigid plastic formed to **[partially cover]** **[cover full]** circumference of pipe and to attach to pipe without fasteners or adhesive.
- E. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- F. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings. Also include:
 - 1. Pipe size.
 - 2. Flow-Direction Arrows: Include flow-direction arrows on distribution piping. Arrows may be either integral with label or applied separately.
 - 3. Lettering Size: Size letters in accordance with ASME A13.1 for piping. At least 1/2 inch for viewing distances of up to 72 inches and proportionately larger lettering for greater viewing distances.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.
- D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS, WARNING SIGNS, AND LABELS

- A. Permanently fasten labels on each item of plumbing equipment.
- B. Sign and Label Colors.
 - 1. White letters on an ANSI Z535.1 safety-green background, or as dictated by Owner.
- C. Locate equipment labels where accessible and visible.

3.4 INSTALLATION OF PIPE LABELS

- A. Install pipe labels showing service and flow direction with permanent adhesive on pipes.
- B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Within 3 ft. of each valve and control device.
 - 2. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 3. Within 3 ft. of equipment items and other points of origination and termination.
 - 4. Spaced at maximum intervals of 20 ft. along each run. Reduce intervals to 10 ft. in areas of congested piping and equipment.
- C. Do not apply plastic pipe labels or plastic tapes directly to bare pipes conveying fluids at temperatures of 125 deg F or higher. Where these pipes are to remain uninsulated, use a short section of insulation or use stenciled labels.
- D. Flow-Direction Flow Arrows: Use arrows, in compliance with ASME A13.1, to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- E. Pipe-Label Color Schedule:
 - 1. Domestic Cold-Water Piping: White letters on an ANSI Z535.1 safety-green background.
 - 2. Domestic Hot-Water Piping: White letters on an ANSI Z535.1 safety-green background
 - 3. Sanitary Waste and Storm Drainage Piping: White letters on a black background.
 - 4. Natural gas piping: Black letters on yellow background.

END OF SECTION 220553

SECTION 220593 – TESTING, ADJUSTING, AND BALANCING FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. TAB of domestic water system.
 - 2. Pipe-leakage test verification.
- B. AABC: Associated Air Balance Council.
- C. NEBB: National Environmental Balancing Bureau.
- D. TAB: Testing, adjusting, and balancing.
- E. TABB: Testing, Adjusting, and Balancing Bureau.
- F. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- G. TDH: Total dynamic head.

1.2 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 60 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 60 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.
- C. Strategies and Procedures Plan: Within 60 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 60 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Instrument calibration reports, to include the following:

1. Instrument type and make.
2. Serial number.
3. Application.
4. Dates of use.
5. Dates of calibration.

1.3 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC:
 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 2. TAB Technician: Employee of the TAB specialist and certified by AABC.
- B. TAB Specialists Qualifications, Certified by NEBB or TABB:
 1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB or TABB.
 2. TAB Technician: Employee of the TAB specialist and certified by NEBB or TABB.
- C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- D. ASHRAE 111 Compliance: Requirements in ASHRAE 111 applicable to analogous domestic water system and plumbing equipment balancing.
- E. ASHRAE 188 Compliance: Comply with balancing and report requirements, Section 8.3 "Balancing."
- F. Code and Authorities Having Jurisdiction Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

1.4 FIELD CONDITIONS

- A. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.

- B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, and balancing valves and fittings. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine approved submittals for plumbing systems and equipment.
- D. Examine design data, including plumbing system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about plumbing system and equipment controls.
- E. Examine system and equipment installations, and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- F. Examine test reports specified in individual system and equipment Sections.
- G. Examine temporary and permanent strainers. Verify that temporary strainer screens used during system cleaning and flushing have been removed and permanent strainers are installed and clean.
- H. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.
 - 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of plumbing systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Domestic Water System:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed in accordance with applicable code and authority having jurisdiction.
 - b. Water heaters are installed and functioning.
 - c. Piping is complete and all points of outlet are installed.
 - d. Water treatment is complete.
 - e. Systems are flushed, filled, and air purged.
 - f. Strainers are clean.
 - 2. Sanitary Sewage/Drainage System:

- a. Leakage and pressure tests on sanitary sewage/drainage systems have been completed in accordance with applicable code and authority having jurisdiction requirements.
- b. Piping is complete.
- c. Sanitary sewage pumps/drainage pumps are operational.
- d. Shutoff valves are 100 percent open.
- e. Suitable access to equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance" and in this Section.
- B. Cut insulation, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. Where holes for probes are required in piping or equipment, install pressure and temperature test plugs to seal systems.
 - 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 220716 "Plumbing Equipment Insulation" and Section 220719 "Plumbing Piping Insulation."
- C. Mark equipment and balancing devices, including valve position indicators and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR PLUMBING EQUIPMENT

- A. Test, adjust, and balance plumbing equipment indicated on Drawings, including, but not limited to, the following:
 - 1. Drainage pumps.

3.5 PROCEDURES FOR DOMESTIC WATER SYSTEMS

- A. Prepare test reports for pumps and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required equipment flow rates with system design flow rates.
- B. Prepare schematic diagrams of systems' Record drawings piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare domestic water systems for testing and balancing as follows:
 - 1. Check expansion tank for proper setting.

2. Check water heater for proper discharge temperature setting.
 3. Check remotest point of outlet for adequate pressure.
 4. Check that air has been purged from the system.
- D. Measure and record upstream and downstream pressure of each piece of equipment.
- E. Measure and record upstream and downstream pressure of pressure-reducing valves.
- F. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.
- G. Check settings and operation of each safety valve. Record settings.

3.6 PROCEDURES FOR WATER HEATERS

A. Electric Water Heaters:

1. Measure and record entering- and leaving-water temperatures.
2. Measure and record water flow.
3. Measure and record pressure drop.
4. Measure and Record relief valve(s) pressure setting.
5. Capacity: Calculate in Btu/h of heating output.
6. Efficiency: Calculate operating efficiency for comparison to submitted equipment.

3.7 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.

7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents, including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Notes to explain why certain final data in the body of reports vary from indicated values.
 14. Test conditions for pump performance forms, including the following:
 - a. Other system operating conditions that affect performance.
 15. Flow rates.
 16. Pipe and valve sizes and locations.
- D. Electric Water Heater Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Model number and unit size.
 - d. Manufacturer's serial number.
 - e. Output capacity in Btu/h.
 - f. Number of stages.
 - g. Connected volts, phase, and hertz.
 - h. Rated amperage.
 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. High-temperature-limit setting in deg F.
 - e. Operating set point in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- E. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves, and include the following:
1. Unit Data:

- a. Unit identification.
- b. Location.
- c. Service.
- d. Make and size.
- e. Model number and serial number.
- f. Water flow rate in gpm.
- g. Water-pressure differential in feet of head or psig.
- h. Required net positive suction head in feet of head or psig.
- i. Pump speed.
- j. Impeller diameter in inches.
- k. Motor make and frame size.
- l. Motor horsepower and rpm.
- m. Voltage at each connection.
- n. Amperage for each phase.
- o. Full-load amperage and service factor.
- p. Seal type.

F. Instrument Calibration Reports:

1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.8 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

END OF SECTION 220593

SECTION 220719 – PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Roof drains and rainwater leaders.
 - 4. Supplies and drains for handicap-accessible lavatories and sinks.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Mineral-Fiber, Preformed Pipe: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547.
 - 1. Manufacturers
 - a. Johns Manville (JM)
 - b. Owens Corning
 - c. Knauf Insulation
 - d. CertainTeed
 - 2. Preformed Pipe Insulation: Type I, Grade A with factory-applied ASJ or with factory-applied ASJ-SSL.
 - 3. 850 deg F.
 - 4. Factory fabricate shapes in accordance with ASTM C450 and ASTM C585.
 - 5. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. ASJ Adhesive and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.
- D. PVC Jacket Adhesive: Compatible with PVC jacket.

2.3 SEALANTS

- A. Materials shall be as recommended by the insulation manufacturer and shall be compatible with insulation materials, jackets, and substrates.
- B. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:
 - 1. Fire- and water-resistant, flexible, elastomeric sealant.
 - 2. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 3. Color: White.

2.4 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.

2.5 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C1136, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Adhesive: As recommended by jacket material manufacturer.
 - 2. Color: White.
 - 3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.6 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 11.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 Insert number percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 - 1. Width: 2 inches.
 - 2. Thickness: 6 mils.
 - 3. Adhesion: 64 ounces force/inch in width.
 - 4. Elongation: 500 percent.
 - 5. Tensile Strength: 18 lbf/inch in width.

2.7 SECUREMENTS

A. Bands:

1. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal or closed seal.

2.8 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers,:

1. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- #### A.
- Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.2 GENERAL INSTALLATION REQUIREMENTS

- #### A.
- Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.
- #### B.
- Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.
- #### C.
- Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- #### D.
- Install insulation with longitudinal seams at top and bottom of horizontal runs.
- #### E.
- Install multiple layers of insulation with longitudinal and end seams staggered.
- #### F.
- Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- #### G.
- Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet.
- #### H.
- Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 25 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Testing agency labels and stamps.
 - 2. Nameplates and data plates.

3. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as that of adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
 - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 - 8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.

- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

3.5 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as that of straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as that of straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.7 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Underground piping.

3.8 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. NPS 1-1/4 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inch thick.
 - 2. NPS 1-1/2 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inch thick.
- C. Stormwater and Overflow:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- D. Roof Drain and Overflow Drain Bodies:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

3.9 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Exposed, within 8-feet of finished floor:
 - 1. PVC: 30 mils thick.

END OF SECTION 220719

SECTION 221113 – FACILITY WATER DISTRIBUTION PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes water-distribution piping and related components outside the building for water service.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Regulatory Requirements:
 - 1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
 - 2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.
 - 3. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Comply with ASTM F645 for selection, design, and installation of thermoplastic water piping.
- D. NSF Compliance:
 - 1. Comply with NSF 14 for plastic potable-water-service piping.
 - 2. Comply with NSF 61 Annex G for materials for water-service piping and specialties for domestic water.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Water-Distribution Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of service.
 - 2. Do not proceed with interruption of water-distribution service without Owner's written permission.

1.6 COORDINATION

- A. Coordinate connection to water main with utility company.

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS

- A. Soft Copper Tube: ASTM B88, Type K, water tube, annealed temper.
 - 1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.

2.2 JOINING MATERIALS

- A. Refer to Section 330500 "Common Work Results for Utilities" for commonly used joining materials.
- B. Brazing Filler Metals: AWS A5.8, BCuP Series.

2.3 PIPING SPECIALTIES

- A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
- B. Tubular-Sleeve Pipe Couplings:
 - 1. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners and with ends of same sizes as piping to be joined.
 - a. Standard: AWWA C219.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Refer to Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

- A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.
- B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
- C. Do not use flanges or unions for underground piping.
- D. Flanges, unions, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- E. Underground water-service piping NPS 3/4 to NPS 3 shall be soft copper tube, ASTM B88, Type K; wrought-copper, solder-joint fittings; and brazed joints.

3.3 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. See Section 330500 "Common Work Results for Utilities" for piping-system common requirements.

3.4 PIPING INSTALLATION

- A. Bury piping with depth of cover over top at least 48 inches, with top at least below level of maximum frost penetration.
- B. Extend water-service piping and connect to water-supply source and building-water-piping systems at outside face of building wall in locations and pipe sizes indicated.
 - 1. Terminate water-service piping at building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water-piping systems when those systems are installed.
- C. Sleeves are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- D. Mechanical sleeve seals are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

3.5 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psig. Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- C. Prepare reports of testing activities.

3.6 IDENTIFICATION

- A. Install continuous underground warning tape during backfilling of trench for underground water-distribution piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Section 312000 "Earth Moving."

3.7 CLEANING

- A. Clean and disinfect water-distribution piping as follows:
 - 1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
 - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
 - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.
 - c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- B. Prepare reports of purging and disinfecting activities.

END OF SECTION 221113

SECTION 221116 – DOMESTIC WATER PIPING

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. CPVC piping.
3. Piping joining materials.
4. Transition fittings.

B. Related Requirements:

1. Section 221113 "Facility Water Distribution Piping" for water-service piping outside the building from source to the point where water-service piping enters the building.

1.2 ACTION SUBMITTALS

- #### A. Product Data: For transition fittings and dielectric fittings.

1.3 INFORMATIONAL SUBMITTALS

- #### A. System purging and disinfecting activities report.
- #### B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- #### A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- #### B. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372.

2.2 COPPER TUBE AND FITTINGS

- #### A. Drawn-Temper Copper Tube: ASTM B88, Type L.
- #### B. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- #### C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, pressure fittings.

- D. Wrought Copper Unions: ASME B16.22.
- E. Copper Tube, Pressure-Seal-Joint Fittings:
 - 1. Manufacturers by one of the following:
 - a. Viega
 - b. NIBCO Inc
 - c. Mueller Industries
 - 2. Fittings: Cast-brass, cast-bronze, or wrought-copper with EPDM O-ring seal in each end.
 - 3. Minimum 200-psig working-pressure rating at 250 deg F.

2.3 CPVC PIPING

- A. Manufacturers by one of the following
 - 1. Spears Manufacturing
 - 2. Charlotte Pipe
 - 3. FlowGuard Gold
- B. CPVC Piping System: ASTM D2846/D2846M, SDR 11, pipe and socket fittings.

2.4 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B32, lead-free alloys.
- D. Flux: ASTM B813, water flushable.
- E. Solvent Cements for Joining CPVC Piping and Tubing: ASTM F493.
- F. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.5 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.

2. Pressure rating at least equal to pipes to be joined.
 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Plastic-to-Metal Transition Fittings:
1. Description:
 - a. CPVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions.
 - b. One end with threaded brass insert and one solvent-cement-socket[**or threaded**] end.
- D. Plastic-to-Metal Transition Unions:
1. Description:
 - a. CPVC four-part union.
 - b. Brass or stainless steel threaded end.
 - c. Solvent-cement-joint or threaded plastic end.
 - d. Rubber O-ring.
 - e. Union nut.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Under-building-slab, domestic water, building-service piping, NPS 3 and smaller, shall be the following:
1. Soft copper tube, ASTM B88, Type K; joints.
- D. Aboveground domestic water piping, NPS 2 and smaller, shall be the following:
1. Hard copper tube, ASTM B88, Type L; cast- or wrought-copper, solder-joint fittings; and soldered joints.
 2. Hard copper tube, ASTM B88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.
- E. Aboveground domestic water piping in corrosive areas including chemical storage rooms, wet wells, and wet well access areas, NPS 2 and smaller, shall be the following:

1. CPVC, Schedule 80; socket fittings; and solvent-cemented joints.

3.2 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.3 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install valves according to the following:
 1. Section 220523.12 "Ball Valves for Plumbing Piping."
- D. Install domestic water piping level without pitch and plumb.
- E. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- F. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- G. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- H. Install piping to permit valve servicing.
- I. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- J. Install piping free of sags and bends.
- K. Install fittings for changes in direction and branch connections.
- L. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- M. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."

- N. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- O. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.4 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B828 or CDA's "Copper Tube Handbook."
- E. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- F. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.5 INSTALLATION OF TRANSITION FITTINGS

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 and Larger: Sleeve-type coupling.

3.6 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Install hangers for copper and galvanized steel tubing and piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping within 12 inches of each fitting.
- D. Support vertical runs of copper galvanized steel tubing and piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 2. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 3. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 ADJUSTING

- A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Remove plugs used during testing of piping and for temporary sealing of piping during installation.

5. Remove and clean strainer screens. Close drain valves and replace drain plugs.
6. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
7. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.10 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Piping Inspections:

- a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
- b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
- d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
- c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
- d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
- e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
- f. Prepare reports for tests and for corrective action required.

- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.11 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

END OF SECTION 221116

SECTION 221119 – DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vacuum breakers.
2. Backflow preventers.
3. Strainers for domestic water piping.
4. Hose bibbs.
5. Wall hydrants.
6. Drain valves.
7. Water-hammer arresters.

B. Related Requirements:

1. Section 220519 "Meters and Gauges for Plumbing Piping" for thermometers, pressure gauges, and flow meters in domestic water piping.
2. Section 221116 "Domestic Water Piping" for water meters.
3. Section 224500 "Emergency Plumbing Fixtures" for water tempering equipment.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For domestic water piping specialties.

1. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Test and inspection reports.

B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Domestic water piping specialties intended to convey or dispense water for human consumption are to comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or to be certified in compliance with NSF 61 and NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Standard: ASSE 1001.
 - 2. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 3. Body: Bronze.
 - 4. Inlet and Outlet Connections: Threaded.
 - 5. Finish: Rough bronze or Chrome plated.
- B. Hose-Connection Vacuum Breakers:
 - 1. Standard: ASSE 1011.
 - 2. Body: Bronze, nonremovable, with manual drain.
 - 3. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 - 4. Finish: Chrome or nickel plated.

2.4 BACKFLOW PREVENTERS

- A. Reduced-Pressure-Principal Backflow Preventers:
 - 1. Manufacturers
 - a. Watts
 - b. Zurn
 - c. Ames
 - d. Or approved equal
 - 2. Standard: ASSE 1013.
 - 3. Operation: Continuous-pressure applications.
 - 4. Pressure Loss: 12 psig maximum, through middle third of flow range.
 - 5. Size: See equipment schedules on Plumbing drawings .

6. Design Flow Rate: See equipment schedules on Plumbing drawings.
7. Body: Lead-free, Bronze or cast silicon copper alloy for NPS 2 and smaller.
8. End Connections: Threaded for NPS 2 and smaller.
9. Configuration: Designed for horizontal, straight-through flow.
10. Accessories:
 - a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

2.5 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Lead-free Bronze for NPS 2 and smaller.
3. End Connections: Threaded for NPS 2 and smaller.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:
 - a. Strainers NPS 2 and Smaller: 0.033 inch.
6. Drain: Pipe plug.

2.6 HOSE BIBBS

A. Hose Bibbs:

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Operation for Equipment Rooms: Wheel handle.

2.7 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.

7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.8 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:

1. Standard: ASSE 1010 or PDI-WH 201.
2. Type: Metal bellows or Piston.
3. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

PART 3 - EXECUTION

3.1 INSTALLATION OF PIPING SPECIALTIES

- A. Backflow Preventers: Install in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
1. Locate backflow preventers in same room as connected equipment or system.
 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 3. Do not install bypass piping around backflow preventers.
- B. Y-Pattern Strainers: For water, install on supply side of each backflow preventer.
- C. Water-Hammer Arresters: Install in water piping in accordance with PDI-WH 201.

3.2 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

3.3 IDENTIFICATION

- A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
1. Backflow preventers.

- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 ADJUSTING

- A. Adjust each reduced-pressure-principle backflow preventer in accordance with manufacturer's written instructions, authorities having jurisdiction and the device's reference standard.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative.
 - 1. Test each reduced-pressure-principle backflow preventer according to authorities having jurisdiction and the device's reference standard.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION 221119

SECTION 221123 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, tubes, and fittings.
 - 2. Piping specialties.
 - 3. Piping and tubing joining materials.
 - 4. Valves.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
 - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.
- B. Natural-Gas System Pressure within Buildings: 0.5 psig or less.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Piping specialties.

2. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
- B. Shop Drawings: For facility natural-gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
 1. Shop Drawing Scale: 1/4 inch per foot.

1.6 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and details, drawn to scale, on which natural-gas piping is shown and coordinated with other installations, using input from installers of the items involved.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections: Threaded or butt welding to match pipe.
 - c. Lapped Face: Not permitted underground.

- d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
- e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.

2.2 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.

2.3 MANUAL GAS SHUTOFF VALVES

- A. See "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
 - 1. CWP Rating: 125 psig.
 - 2. Threaded Ends: Comply with ASME B1.20.1.
 - 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
 - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
 - 6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
- C. Two-Piece, Regular-Port Bronze Ball Valves with Bronze Trim: MSS SP-110.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. NIBCO
 - d. Milwaukee Valve
 - 2. Body: Bronze, complying with ASTM B 584.
 - 3. Ball: Chrome-plated bronze.
 - 4. Stem: Bronze; blowout proof.
 - 5. Seats: Reinforced TFE.
 - 6. Packing: Threaded-body packnut design with adjustable-stem packing.
 - 7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 8. CWP Rating: 600 psig.

9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.
- B. Inspect natural-gas piping according to the New York State Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with the New York State Fuel Gas Code requirements for prevention of accidental ignition.

3.3 OUTDOOR PIPING INSTALLATION

- A. Comply with the New York State Fuel Gas Code for installation and purging of natural-gas piping.
- B. Install fittings for changes in direction and branch connections.

3.4 INDOOR PIPING INSTALLATION

- A. Comply with the New York State Fuel Gas Code for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Locate valves for easy access.
- G. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Verify final equipment locations for roughing-in.
- K. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- L. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- M. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- N. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- O. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
 - 1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
 - 2. In Floors: Install natural-gas piping with welded or brazed joints and protective coating in cast-in-place concrete floors. Cover piping to be cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
 - 3. In Floor Channels: Install natural-gas piping in floor channels. Channels must have cover and be open to space above cover for ventilation.
 - 4. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.

- a. Exception: Tubing passing through partitions or walls does not require striker barriers.

5. Prohibited Locations:

- a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - b. Do not install natural-gas piping in solid walls or partitions.
- P. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- Q. Connect branch piping from top or side of horizontal piping.
- R. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- S. Do not use natural-gas piping as grounding electrode.
- T. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.5 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.
- B. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

3.6 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints:

1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
2. Cut threads full and clean using sharp dies.
3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

3.7 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hangers and supports specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
 5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.8 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.9 LABELING AND IDENTIFYING

- A. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for piping and valve identification.

3.10 PAINTING

- A. Comply with requirements in Section 099657 "Piping and Equipment Coatings" for painting interior and exterior natural-gas piping.
- B. Paint exposed, exterior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
- C. Paint exposed, interior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
- D. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.
- E. Exterior and interior gas piping shall be painted yellow in color.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Test, inspect, and purge natural gas according to the New York State Fuel Gas Code and authorities having jurisdiction.
- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.12 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain earthquake valves.

3.13 OUTDOOR PIPING SCHEDULE

- A. Aboveground natural-gas piping shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.

3.14 INDOOR PIPING SCHEDULE FOR SYSTEM PRESSURES LESS THAN 0.5 PSIG

- A. Aboveground, branch piping NPS 1 and smaller shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
- B. Aboveground, distribution piping shall be the following:

1. Steel pipe with malleable-iron fittings and threaded joints.

3.15 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at service meter shall be the following:
 1. Two-piece, regular-port, bronze ball valves with bronze trim.
- B. Distribution piping valves for pipe sizes NPS 2-1/2 and larger shall be the following:
 1. Two-piece, regular-port, bronze ball valves with bronze trim.
- C. Valves in branch piping for single appliance shall be the following:
 1. Two-piece, regular-port, bronze ball valves with bronze trim.

END OF SECTION 231123

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.
 - 3. Encasement for underground metal piping.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.
 - 2. Waste, Force-Main Piping: 50 psig.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Extra Heavy class.
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast-iron aerator and deaerator drainage fittings.
- C. Heavy-Duty, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ANACO-Husky.
 - b. MIFAB, Inc.
 - c. Mission Rubber Company; a division of MCP Industries, Inc.
 - d. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and ASTM C 1540.
 - 3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- C. Adhesive Primer: ASTM F 656.
 - 1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Solvent Cement: ASTM D 2564.
 - 1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2. Solvent cement shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- I. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- J. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:

1. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 2. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- K. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.
- L. Install aboveground PVC piping according to ASTM D 2665.
- M. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- N. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- O. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- C. Plastic, Non-pressure Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.3 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
1. Install galvanized carbon-steel pipe hangers for horizontal piping in noncorrosive environments including dry wells, bathrooms, and electrical/control rooms.

2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments including chemical storage rooms, wet wells, and wet well access areas.
 3. Install galvanized carbon-steel pipe support clamps for vertical piping in noncorrosive environments including dry wells, bathrooms, and electrical/control rooms.
 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments including chemical storage rooms, wet wells, and wet well access areas.
 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
 6. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 7. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 2. NPS 3: 60 inches with 1/2-inch rod.
 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 4. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 3. NPS 2: 10 feet with 3/8-inch rod.
 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 5. NPS 3: 12 feet with 1/2-inch rod.
 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.

2. NPS 3: 48 inches with 1/2-inch rod.
 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
- J. Install supports for vertical PVC piping every 48 inches.
- K. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.4 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 2. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 3. Comply with requirements for cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.5 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.6 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.

2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
 - C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
 - D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 6. Prepare reports for tests and required corrective action.

3.7 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.8 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

- B. Aboveground, soil and waste piping NPS 4 and smaller shall be the following:
 - 1. Hubless, cast-iron soil pipe and fittings; CISPI heavy-duty hubless-piping couplings; and coupled joints.
 - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- C. Aboveground, vent piping NPS 4 and smaller shall be the following:
 - 1. Hubless, cast-iron soil pipe and fittings; CISPI heavy-duty hubless-piping couplings; and coupled joints.
 - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- D. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
 - 1. Extra Heavy class, cast-iron soil piping; gaskets; and gasketed joints.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Cleanouts.
2. Floor drains.
3. Roof flashing assemblies.
4. Through-penetration firestop assemblies.
5. Miscellaneous sanitary drainage piping specialties.
6. Flashing materials.

- B. Related Requirements:

1. Section 221423 "Storm Drainage Piping Specialties" for storm drainage piping inside the building, drainage piping specialties, and drains.

1.3 DEFINITIONS

- A. PVC: Polyvinyl chloride plastic.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic sanitary piping specialty components.

PART 2 - PRODUCTS

2.1 CLEANOUTS

A. Exposed Metal Cleanouts:

1. ASME A112.36.2M, Cast-Iron Cleanouts:

- a. Manufacturers: Subject to compliance with requirements, provide products by the following provide products by one of the following:

- 1) Josam Company.
- 2) MIFAB, Inc.
- 3) Smith, Jay R. Mfg. Co.
- 4) Tyler Pipe.
- 5) Watts Drainage Products.
- 6) Zurn Plumbing Products Group.

- 2. Standard: ASME A112.36.2M for cast iron.
- 3. Size: Same as connected drainage piping
- 4. Body Material: Hubless, cast-iron soil pipe test tee as required to match connected piping.
- 5. Closure: Countersunk or raised-head, plug.
- 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

2.2 FLOOR DRAINS

A. Plastic Floor Drains:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Josam Company; Josam Div.
- b. Oatey.
- c. Plastic Oddities; a division of Diverse Corporate Technologies.

- 2. Standard: ASME A112.6.3.
- 3. Material: PVC.
- 4. Outlet: Bottom.
- 5. Sediment Bucket: Not required.
- 6. Top or Strainer Material: Stainless steel.
- 7. Top Shape: Round.
- 8. Trap Pattern: Standard P-trap.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 - 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- E. Install through-penetration firestop assemblies in plastic conductors and stacks at floor penetrations.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Install piping adjacent to equipment to allow service and maintenance.

3.3 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221413 - FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Pipe, tube, and fittings.
2. Specialty pipe fittings.
3. Encasement for underground metal piping.

- B. Related Sections:

1. Section 221429 "Sump Pumps" for storm drainage pumps.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Storm Drainage Piping: 10-foot head of water.
2. Storm Drainage, Force-Main Piping: 50 psig.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Heavy-Duty, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ANACO-Husky.
 - b. MIFAB, Inc.
 - c. Mission Rubber Company; a division of MCP Industries, Inc.
 - d. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and ASTM C 1540.
 - 3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.3 GALVANIZED-STEEL PIPE AND FITTINGS

- A. Galvanized-Steel Pipe: ASTM A 53/A 53M, Type E, Standard Weight. Include square-cut-grooved or threaded ends matching joining method.
- B. Galvanized-Cast-Iron Drainage Fittings: ASME B16.12 threaded.
- C. Steel-Pipe Pressure Fittings:
 - 1. Galvanized Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Schedule 40, seamless steel pipe. Include ends matching joining method.
 - 2. Malleable-Iron Unions: ASME B16.39; Class 150; hexagonal-stock body with ball-and-socket, metal-to-metal, bronze seating surface; and female threaded ends.
 - 3. Galvanized-Gray-Iron, Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- D. Cast-Iron Flanges: ASME B16.1, Class 125.
 - 1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.

2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- E. Grooved-Joint, Galvanized-Steel-Pipe Appurtenances:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International.
 - b. Grinnell Mechanical Products.
 - c. Shurjoint Piping Products.
 - d. Victaulic Company.
 2. Galvanized, Grooved-End Fittings for Galvanized-Steel Piping: ASTM A 536 ductile-iron castings, ASTM A 47/A 47M malleable-iron castings, ASTM A 234/A 234M forged-steel fittings, or ASTM A 106/A 106M steel pipes with dimensions matching ASTM A 53/A 53M steel pipe, and complying with AWWA C606 for grooved ends.
 3. Grooved Mechanical Couplings for Galvanized-Steel Piping: ASTM F 1476, Type I. Include ferrous housing sections with continuous curved keys; EPDM-rubber gasket suitable for hot and cold water; and bolts and nuts.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- B. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- C. Install piping to permit valve servicing.
- D. Install piping at indicated slopes.
- E. Install piping free of sags and bends.
- F. Install fittings for changes in direction and branch connections.
- G. Install piping to allow application of insulation.
- H. Make changes in direction for storm drainage piping using appropriate branches, bends, and long-sweep bends. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- I. Lay buried building storm drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- J. Install storm drainage piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Storm Drain: 1 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Storm-Drainage Piping: 2 percent downward in direction of flow.
- K. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- L. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- M. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- N. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- O. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Hubless, Cast-Iron Soil Piping Coupled Joints: Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- B. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- C. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fittings. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.

3.3 VALVE INSTALLATION

- A. General valve installation requirements are specified in Section 220523 "General-Duty Valves for Plumbing Piping."
- B. Shutoff Valves: Install shutoff valve on each sump pump discharge.
 - 1. Install gate or full-port ball valve for piping NPS 2 and smaller.
 - 2. Install gate valve for piping NPS 2-1/2 and larger.
- C. Check Valves: Install swing-check valve, between pump and shutoff valve, on each sump pump discharge.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install galvanized carbon-steel pipe hangers for horizontal piping in noncorrosive environments including dry wells, bathrooms, and electrical/control rooms.
 - 2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments including chemical storage rooms, wet wells, and wet well access areas.
 - 3. Install galvanized carbon-steel pipe support clamps for vertical piping in noncorrosive environments including dry wells, bathrooms, and electrical/control rooms.
 - 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments including chemical storage rooms, wet wells, and wet well access areas.
 - 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 6. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - 7. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.

2. NPS 3: 60 inches with 1/2-inch rod.
 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
- G. Install supports for vertical cast-iron soil piping every 15 feet.
- H. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 3. NPS 2: 10 feet with 3/8-inch rod.
 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 5. NPS 3: 12 feet with 1/2-inch rod.
 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
- I. Install supports for vertical steel piping every 15 feet.
- J. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 4. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
- K. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
 2. Comply with requirements for cleanouts and drains specified in Section 221423 "Storm Drainage Piping Specialties."
- D. Connect force-main piping to the following:
1. Sump Pumps: To sump pump discharge.
- E. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- F. Make connections according to the following unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.6 IDENTIFICATION

- A. Identify exposed storm drainage piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 3. Test Procedure: Test storm drainage piping on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.
 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 5. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
4. Prepare reports for tests and required corrective action.

3.8 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.9 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground storm drainage piping NPS 6 and smaller shall be the following:
 1. Hubless, cast-iron soil pipe and fittings; CISPI, heavy-duty, hubless-piping couplings; and coupled joints.
- C. Underground storm drainage piping NPS 6 and smaller shall be the following:
 1. Extra Heavy Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
- D. Aboveground storm drainage force mains NPS 4 and smaller shall be any of the following:
 1. Galvanized steel pipe, pressure fittings, and threaded joints.
 2. Grooved-end, galvanized-steel pipe; grooved-joint, galvanized-steel-pipe appurtenances; and grooved joints.

END OF SECTION 221413

SECTION 221423 – STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal roof drains.
2. Miscellaneous storm drainage piping specialties.
3. Cleanouts.
4. Downspout covers.
5. Downspout nozzle.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 QUALITY ASSURANCE

A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 METAL ROOF DRAINS

A. Cast-Iron, Large-Sump, General-Purpose Roof Drains:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg Co: a division of Morris Group International.
 - b. Josam Company.
 - c. MIFAB, Inc.
2. Standard: ASME A112.6.4.
3. Body Material: Cast iron.
4. Dimension of Body: Nominal 14-to 16-inch diameter.
5. Outlet: Bottom.
6. Outlet Type: No hub.
7. Extension Collars: Required. Adjustable height from 2-1/4" to 4". Coordinate height with approved tapered insulation plan
8. Underdeck Clamp: Required.
9. Sump Receiver Plate: Required.
10. Dome Material: Cast iron.

2.2 CLEANOUTS

A. Cast-Iron Exposed Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg Co: a division of Morris Group International.
 - b. MIFAB, Inc.
 - c. Zurn Industries LLC.
 - d. Josam Company.
2. Standard: ASME A112.36.2M.
3. Size: Same as connected branch.
4. Body Material: No-hub, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk or raised-head, plug.
6. Closure Plug Size: Same as, or not more than, one size smaller than cleanout size.

2.3 DOWNSPOUT COVERS

A. Stainless Steel, Hinged, Non-Perforated Downspout Covers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Basis of Design: Zurn Industries, LLC – Model Z199-DC-88 Solid Downspout Cover.
 - b. Or equal.
2. Size: Manufacturer's recommended size for the connected pipe size shown on drawings.
3. Material: Type 304 Stainless steel.
4. Type: Hinged with solid (non-perforated) cover piece

2.4 DOWNSPOUT NOZZLES

A. Metal Downspout Nozzles:

1. Manufacturer's: Subject to compliance with requirements, provide products by one of the following:
 - a. Watts Water Technologies, Inc.
 - b. Zurn Industries, LLC
 - c. Jay R. Smith Mfg Co: a division of Morris Group International
2. Description: Nozzle with wall flange and mounting holes to cover rough opening and serve as anchor.

3. Size: Same as connected downspout.
4. Material: Cast bronze or nickel bronze nozzle and flange.
5. Piping Connection Type: Threaded.
6. Opening Protection: Birdscreen.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof drains at low points of roof areas in accordance with roof membrane manufacturer's written installation instructions.
 1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
- B. Install cleanouts in aboveground piping and building drain piping in accordance with the following instructions unless otherwise indicated:
 1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 3. Locate cleanouts at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 4. Locate cleanouts at base of each vertical storm piping conductor.
- C. Install downspout covers where indicated on drawings in accordance with the manufacturer's written installation instructions.
 1. Install plumb, square and secure to building construction. Downspout covers shall not allow any water intrusion into the building.
- D. Comply with requirements for piping specified in Section 221413 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

3.2 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221423

SECTION 221429 – SUMP PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Submersible sump pumps.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

2.2 SUBMERSIBLE SUMP PUMPS

A. Submersible, Fixed-Position, Single-Seal Sump Pumps:

1. Manufacturers: Provide one of the following:
 - a. Liberty Pumps
 - b. Zoeller
 - c. Goulds

2. Description: Factory-assembled and -tested sump-pump unit.
3. Pump Type: Submersible, end-suction, single-stage, close-coupled, overhung-impeller, centrifugal sump pump as defined in HI 1.1-1.2 and HI 1.3.
4. Pump Casing: Cast iron, with strainer inlet, legs that elevate pump to permit flow into impeller, and vertical discharge for piping connection.
5. Impeller: Statically and dynamically balanced, design for clear wastewater handling, and keyed and secured to shaft.
6. Pump and Motor Shaft: Stainless steel, with factory-sealed, grease-lubricated ball bearings.
7. Seal: Mechanical.
8. Motor: Hermetically sealed, capacitor-start type; with built-in overload protection; lifting eye or lug; and three-conductor, waterproof power cable of length required and with grounding plug and cable-sealing assembly for connection at pump.
9. Controls:
 - a. Enclosure: NEMA 250, Type 4X.
 - b. Switch Type: Pedestal-mounted float switch with float rods and rod buttons.
 - c. High-Water Alarm: Cover-mounted, compression-probe alarm, with electric bell; 120 V ac, with transformer and contacts for remote alarm bell.

2.3 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors.
 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- B. Motors for submersible pumps shall be hermetically sealed.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Pump Installation Standards: Comply with HI 1.4 for installation of sump pumps.

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 221413 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to equipment, allow space for service and maintenance.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Perform each visual and mechanical inspection.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Pumps and controls will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 221429

SECTION 223300 – ELECTRIC DOMESTIC WATER HEATERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Commercial, electric, storage, domestic-water heaters.
2. Domestic-water heater accessories.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

1. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.

B. Sample warranty.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.6 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of electric, domestic-water heaters that fail in materials or workmanship within specified warranty period.

1. Warranty Periods: From date of Substantial Completion.

a. Commercial, Electric, Storage, Domestic-Water Heaters:

- 1) Storage Tank: Three years.

- 2) Controls and Other Components: Three years.
- b. Expansion Tanks: Five years.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.
- B. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.
- C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.

2.2 COMMERCIAL, ELECTRIC, DOMESTIC-WATER HEATERS

- A. Commercial, Electric, Storage, Domestic-Water Heaters:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. A. O. Smith Corporation.
 - b. Bradford White Corporation.
 - c. Lochinvar, LLC.
 - d. Rheem Manufacturing Company.
 - 2. Standard: UL 1453.
 - 3. Storage-Tank Construction: ASME-code, steel vertical arrangement.
 - a. Tappings: Factory fabricated of materials compatible with tank and piping connections. Attach tappings to tank before testing.
 - 1) NPS 2 and Smaller: Threaded ends in accordance with ASME B1.20.1.
 - b. Pressure Rating: 150 psig.
 - c. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending lining material into tappings.
 - 4. Factory-Installed, Storage-Tank Appurtenances:
 - a. Anode Rod: Replaceable magnesium.
 - b. Drain Valve: Corrosion-resistant metal with hose-end connection.

- c. Insulation: Comply with ASHRAE/IES 90.1.
- d. Jacket: Steel with enameled finish or high-impact composite material.
- e. Heating Elements: Electric, screw-in or bolt-on immersion type arranged in multiples of three.
- f. Temperature Control: Adjustable thermostat.
- g. Safety Controls: High-temperature-limit and low-water cutoff devices or systems.
- h. Relief Valves: ASME rated and stamped for combination temperature-and-pressure relief valves. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select one relief valve with sensing element that extends into storage tank.

2.3 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Expansion Tanks:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. A. O. Smith Corporation.
 - b. AMTROL, Inc.
 - c. Watts
 - d. Wessels
- 2. Description: Steel pressure-rated tank constructed with welded joints and factory-installed, butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
- 3. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air-Charging Valve: Factory installed.

B. Piping-Type Heat Traps: Field-fabricated piping arrangement in accordance with ASHRAE/IES 90.1.

C. Shock Absorbers: ASSE 1010 or PDI-WH 201, Size A water hammer arrester.

D. Domestic-Water Heater Mounting Brackets: Manufacturer's factory-fabricated steel bracket for wall mounting, capable of supporting domestic-water heater and water.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Electric, Domestic-Water Heater Mounting: Install electric, domestic-water heaters on domestic-water heater mounting bracket.
 - 1. Maintain manufacturer's recommended clearances.
 - 2. Arrange units so controls and devices that require servicing are accessible.
 - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 5. Anchor domestic-water heaters to substrate.
- B. Install electric, domestic-water heaters level and plumb, in accordance with layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping".
- C. Install piping-type heat traps on inlet and outlet piping of electric, domestic-water heater storage tanks without integral or fitting-type heat traps.
- D. Fill electric, domestic-water heaters with water.
- E. Charge domestic-water expansion tanks with air to required system pressure.
- F. Install dielectric fittings in all locations where piping of dissimilar metals is to be joined. The wetted surface of the dielectric fitting contacted by potable water shall contain less than 0.25 percent of lead by weight.
- G. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.2 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

END OF SECTION 223300

SECTION 224213.13 – COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Floor-mounted, bottom-outlet water closets.
2. Toilet seats.
3. Supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Standards:

1. Comply with ASME A112.19.2/CSA B45.1 for water closets.
2. Comply with ASSE 1037/ASME A112.1037/CSA B125.37 for flush valves.
3. Comply with IAMPO/ANSI Z124.5 for water-closet (toilet) seats.
4. Comply with ASME A112.6.1M for water-closet supports.

2.2 FLOOR-MOUNTED, BOTTOM-OUTLET WATER CLOSETS

A. Water Closets - Floor Mounted, Bottom Outlet, Close-Coupled Flushometer Tank:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard.
 - b. Kohler Co.
 - c. Toto
 - d. Zurn Industries, LLC.
2. Bowl:

- a. Material: Vitreous china.
- b. Type: Siphon jet.
- c. Style: Flushometer tank, pressure-assisted.
- d. Height: Standard.
- e. Rim Contour: Elongated.
- f. Water Consumption: 1.6 gal. per flush.
- g. Color: White.

2.3 TOILET SEATS

A. Toilet Seats:

- 1. Material: Plastic.
- 2. Type: Commercial (Heavy duty).
- 3. Shape: to match water closet bowl
- 4. Hinge: Self-sustaining, check.
- 5. Hinge Material: Stainless steel.
- 6. Seat Cover: Not required.
- 7. Color: White

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply piping and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.
- B. Examine walls and floors for suitable conditions where water closets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Water-Closet Installation:

- 1. Install level and plumb.
- 2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
- 3. Install accessible, wall-mounted water closets at mounting height in accordance with ICC A117.1.

B. Support Installation:

- 1. Measure support height installation from finished floor, not structural floor.

C. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."

D. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water-closet color.

3.3 PIPING CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.

3.5 CLEANING AND PROTECTION

- A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed water closets and fittings.
- C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

SECTION 224216.13 – COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vitreous-china, wall-mounted lavatories.
2. Manually operated lavatory faucets.
3. Supply fittings.
4. Waste fittings.
5. Lavatory supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

A. Lavatory - Rectangular, Vitreous China, Wall Mounted, with Back:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard.
 - b. Kohler Co.
 - c. Zurn Industries, LLC.
 - d. Toto.
2. Fixture:
 - a. Standard: ASME A112.19.2/CSA B45.1.
 - b. Type: For wall hanging.

- c. Nominal Size: Rectangular, 20 by 18 inches
 - d. Faucet-Hole Punching: Three holes, 4-inch centers.
 - e. Faucet-Hole Location: Top.
 - f. Color: White.
 - g. Mounting Material: Chair carrier.
- 3. Support: Type II, concealed-arm lavatory carrier
 - 4. Lavatory Mounting Height: Standard

2.2 MANUALLY OPERATED LAVATORY FAUCETS

- A. Lavatory faucets intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), with requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61/NSF 372, or be certified in compliance with NSF 61/NSF 372 by an American National Standards Institute (ANSI) accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. Lavatory Faucets - Manual Type: Two-handle mixing, commercial.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard.
 - b. Kohler Co.
 - c. Zurn Industries, LLC.
 - d. Toto.
 - 2. Standard: ASME A112.18.1/CSA B125.1.
 - 3. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.
 - 4. Body Material: Commercial, solid-brass, or die-cast housing with brazed copper and brass waterway.
 - 5. Finish: Polished chrome plate.
 - 6. Maximum Flow Rate: 0.5 gpm.
 - 7. Mounting Type: Deck, exposed
 - 8. Valve Handle(s): Wrist blade, 4 inches (102 mm)
 - 9. Spout: Rigid, goosenecktype.
 - 10. Spout Outlet: Aerator

2.3 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 61 and NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.

- C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless steel wall flange.
- D. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Wheel handle.
- F. Risers:
 - 1. NPS 3/8

2.4 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/4 offset and straight tailpiece.
- C. Trap:
 - 1. Size: NPS 1-1/2 by NPS 1-1/4
 - 2. Material:
 - a. Stainless steel, two-piece trap and swivel elbow with 0.012-inch thick stainless steel tube to wall; and stainless steel wall flange.

2.5 LAVATORY SUPPORTS

- A. Lavatory Carrier:
 - 1. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lavatories level and plumb in accordance with roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-mounted lavatories.
- C. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."
- D. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color.

3.2 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.3 ADJUSTING

- A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.

3.4 CLEANING AND PROTECTION

- A. After completing installation of lavatories, inspect and repair damaged finishes.
- B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed lavatories and fittings.
- D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.13

SECTION 224216.16 – COMMERCIAL SINKS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Service sinks.
2. Manually operated sink faucets.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 SERVICE SINKS

A. Service Sinks - Enameled Cast Iron, Trap Standard Mounted:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard.
 - b. Kohler Co.
 - c. Zurn Industries LLC.
2. Fixture:
 - a. Standard: ASME A112.19.1/CSA B45.2.
 - b. Type: Service sink with back.
 - c. Back: Plain.
 - d. Nominal Size: 24 by 20 inches.
 - e. Color: White.
 - f. Mounting: NPS 3 P-trap standard with grid strainer inlet, cleanout, and floor flange.
 - g. Rim Guard: On front and sides.
3. Faucet: Provide with service sink faucet from "Manually Operated Sink Faucets" Article.
4. Support: Wall hanger.

2.2 MANUALLY OPERATED SINK FAUCETS

A. Commercial Service Sink Faucets - Manual Type:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Acorn Engineering Company; a Division of Morris Group International.
 - b. American Standard.
 - c. Chicago Faucets; Geberit Group.
 - d. Kohler Co.
 - e. Zurn Industries LLC.
2. Description: Wall/back mounted, brass body, with integral service stops, checks, spout with bucket/pail hook, 3/4-inch hose thread end, integral vacuum breaker, inlets 8 inches o.c., and two-handle mixing.
3. Faucet:
 - a. Standards:
 - 1) ASME A112.18.1/CSA B125.1.
 - 2) NSF 61 and NSF 372.
 - 3) ICC A117.1.
 - 4) ASSE 1001 (VB).
 - b. Finish: Rough chrome plated or Polished chrome plated.
 - c. Handles: Lever or 4 arms.
 - d. Brace: Adjustable top brace.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install sinks level and plumb in accordance with rough-in drawings.
- B. Install supports, affixed to building substrate, for wall-hung sinks.
- C. Install water-supply piping with stop on each supply to each sink faucet.
 1. Install stops in locations where they can be easily reached for operation.

3.2 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.3 ADJUSTING

- A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.

3.4 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.
- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed sinks and fittings.
- D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

SECTION 224500 – EMERGENCY PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Eye/face wash equipment.
2. Water-tempering equipment.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. ISEA Standard: Comply with ISEA Z358.1.

B. NSF Standard: Comply with NSF 61 and NSF 372, for fixture materials that will be in contact with potable water.

2.2 EYE/FACE WASH EQUIPMENT

A. Standard, Wall-mounted, Plumbed Eye/Face Wash Units,:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bradley Corporation.
 - b. Guardian Equipment Co.
 - c. Haws Corporation.

- d. Speakman Company.
 - e. Acorn Safety; a Division of Morris Group International.
2. Capacity: Not less than 3.0 gpm for at least 15 minutes.
 3. Supply Piping: NPS 1/2 chrome-plated brass or stainless steel with flow regulator and stay-open control valve.
 4. Control-Valve Actuator: Paddle.
 5. Spray-Head Assembly: Two or four receptor-mounted spray heads.
 6. Receptor: Stainless-steel bowl.
 7. Drain Piping:
 - a. Size: NPS 1-1/4 minimum.
 - b. Finish: CPVC.
 - c. Fittings: Receptor drain, P-trap, waste to wall, and wall flange complying with ASME A112.18.2/CSA B125.2.
 8. Drain Piping: Include CPVC indirect connection to drainage system.
 9. Mounting: Pedestal.

2.3 WATER-TEMPERING EQUIPMENT

A. Hot- and Cold Water, Water Tempering Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bradley Corporation.
 - b. Guardian Equipment Co.
 - c. Haws Corporation.
 - d. Speakman Company.
 - e. Acorn Safety; a Division of Morris Group International.
2. Description: Factory-fabricated equipment with thermostatic mixing valve.
 - a. Thermostatic Mixing Valve: Designed to provide 85 deg F tepid, potable water at emergency plumbing fixtures, to maintain temperature at plus or minus 5 deg F throughout required 15-minute test period, and in case of unit failure to continue cold-water flow, with union connections, controls, metal piping, and corrosion-resistant enclosure.
 - b. Supply Connections: For hot and cold water.

PART 3 - EXECUTION

3.1 INSTALLATION OF EMERGENCY PLUMBING FIXTURE

- A. Assemble emergency plumbing fixture piping, fittings, control valves, and other components.
- B. Install fixtures level and plumb.

- C. Fasten fixtures to substrate.
- D. Install shutoff valves in water-supply piping to fixtures, to facilitate maintenance of the equipment. Use ball or gate valve if specific type valve is not indicated. Install valves chained or locked in open position if permitted. Install valves in locations where they can easily be reached for operation. Comply with requirements for valves specified in Section 220523.12 "Ball Valves for Plumbing Piping" and Section 220523.15 "Gate Valves for Plumbing Piping."
 - 1. Exception: Omit shutoff valve on supply to emergency equipment if prohibited by authorities having jurisdiction.
- E. Install thermometers in supply and outlet piping connections to water-tempering equipment. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."
- F. Install trap and waste piping on drain outlet of emergency equipment receptors that are indicated to be directly connected to drainage system. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- G. Install escutcheons on piping wall and ceiling penetrations in exposed, finished locations. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 CONNECTIONS

- A. Connect hot- and cold-water-supply piping to hot- and cold-water, water-tempering equipment. Connect output from water-tempering equipment to emergency plumbing fixtures. Comply with requirements for hot- and cold-water piping specified in Section 221116 "Domestic Water Piping."
- B. Directly connect emergency plumbing fixture receptors with trapped drain outlet to sanitary waste and vent piping. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- C. Where installing piping adjacent to emergency plumbing fixtures, allow space for service and maintenance of fixtures.

3.3 IDENTIFICATION

- A. Install equipment nameplates or equipment markers on emergency plumbing fixtures and equipment and equipment signs on water-tempering equipment. Comply with requirements for identification materials specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Mechanical-Component Testing: After plumbing connections have been made, test for compliance with requirements. Verify ability to achieve indicated capacities.

B. Tests and Inspections:

1. Perform each visual and mechanical inspection.
2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. Emergency plumbing fixtures and water-tempering equipment will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust or replace fixture flow regulators for proper flow.
- B. Adjust equipment temperature settings.

END OF SECTION 224500

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Motors.
2. Sleeves with waterstop.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product, excluding motors which are included in Part 1 of HVAC equipment Sections.
 - a. Include construction details, material descriptions, and dimensions of individual components, and finishes.
 - b. Include operating characteristics and furnished accessories.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter.
- B. Welding certificates.
- C. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each type of meter to include in operation and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M.
- B. Pipe and Pressure-Vessel Welding Qualifications: Qualify procedures and operators in accordance with 2021 ASME Boiler and Pressure Vessel Code, Section IX.

1.6 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 MOTORS

A. Motor Requirements, General:

- 1. Content includes motors for use on alternating-current power systems of up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.
- 2. Comply with requirements in this Section except when stricter requirements are specified in equipment schedules or Sections.
- 3. Comply with NEMA MG 1 unless otherwise indicated.
- 4. Comply with IEEE 841 for severe-duty motors.

B. Motor Characteristics:

- 1. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 ft. above sea level.
- 2. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

C. Polyphase Motors:

- 1. Description: NEMA MG 1, Design B, medium induction motor.
- 2. Efficiency: Premium Efficient, as defined in NEMA MG 1.
- 3. Service Factor: 1.15.
- 4. Multispeed Motors: Variable torque.
 - a. For motors with 2:1 speed ratio, consequent pole, single winding.
 - b. For motors with other than 2:1 speed ratio, separate winding for each speed.
- 5. Multispeed Motors, Two Winding: Separate winding for each speed.
- 6. Rotor: Random-wound, squirrel cage.
- 7. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- 8. Temperature Rise: Match insulation rating.

9. Insulation: Class F.
10. Code Letter Designation:
 - a. Motors 15 Hp and Larger: NEMA starting Code F or Code G.
 - b. Motors Smaller Than 15 Hp: Manufacturer's standard starting characteristic.
11. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

D. Additional Requirements for Polyphase Motors:

1. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
2. Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - a. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time-rise pulses produced by pulse-width-modulated inverters.
 - b. Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - c. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - d. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
3. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

E. Single-Phase Motors:

1. Motors larger than 1/20 hp must be one of the following, to suit starting torque and requirements of specific motor application:
 - a. Permanent-split capacitor.
 - b. Split phase.
 - c. Capacitor start, inductor run.
 - d. Capacitor start, capacitor run.
2. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
3. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
4. Motors 1/20 hp and Smaller: Shaded-pole type.
5. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device will automatically reset when motor temperature returns to normal range.

F. Electronically Commutated Motors:

1. Microprocessor-Based Electronic Control Module: Converts 120 V or 240 V single-phase AC power to three-phase DC power to operate the brushless DC motor.
2. Three-phase power motor module with permanent magnet rotor.
3. Circuit board or digital speed controller/LED display.
4. Building Automation System Interface: Via DC voltage signal.

PART 3 - EXECUTION

3.1 INSTALLATION OF SLEEVES - GENERAL

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 2-inch annular clear space between piping and concrete slabs and walls.
 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 3. Using grout or silicone sealant, seal space outside of sleeves in floors/slabs/walls without sleeve-seal system. Select to maintain fire resistance of floor/slab/wall.
- D. Install sleeves for pipes passing through interior partitions.
 1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants that joint sealant manufacturer's literature indicates is appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke-Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 INSTALLATION OF SLEEVES WITH WATERSTOP

- A. Install sleeve with waterstop as new walls and slabs are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange centered across width of concrete slab or wall.
- C. Secure nailing flanges to wooden concrete forms.
- D. Using grout or silicone sealant, seal space around outside of sleeves.

3.3 INSTALLATION OF SLEEVE-SEAL SYSTEMS

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building, and passing through exterior walls.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 CONNECTIONS

- A. Install meters and gauges adjacent to machines and equipment to allow space for service and maintenance of meters, gauges, machines, and equipment.
- B. Connect flowmeter-system elements to meters.
- C. Connect flowmeter transmitters to meters.
- D. Connect thermal-energy meter transmitters to meters.

3.5 ADJUSTING

- A. After installation, calibrate meters according to manufacturer's written instructions.
- B. Adjust faces of meters and gauges to proper angle for best visibility.

3.6 FIELD QUALITY CONTROL

- A. Sleeves and Sleeve Seals:
 - 1. Perform the following tests and inspections:
 - a. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
 - b. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

2. Prepare test and inspection reports.

B. Escutcheons:

1. Using new materials, replace broken and damaged escutcheons and floor plates.

3.7 SLEEVES APPLICATION

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above and below Grade:

- a. Sleeves with waterstops.

- 1) Select sleeve size to allow for 2-inch annular clear space between piping and sleeve for installing sleeve-seal system.

2. Concrete Slabs-on-Grade:

- a. Sleeves with waterstops.

- 1) Select sleeve size to allow for 2-inch annular clear space between piping and sleeve for installing sleeve-seal system.

3. Concrete Slabs above Grade:

- a. Sleeves with waterstops.

4. Interior Walls and Partitions:

- a. Sleeves without waterstops.

END OF SECTION 230500

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with

indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Premium efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.
- G. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- H. Temperature Rise: Match insulation rating.
- I. Insulation: Class F.
- J. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.
 - 2. Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.

4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
1. Permanent-split capacitor.
 2. Split phase.
 3. Capacitor start, inductor run.
 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Thermal-hanger shield inserts.
2. Fastener systems.
3. Equipment supports.

B. Related Requirements:

1. Section 230500 "Common Work Results for HVAC" for pipe guides and anchors.
2. Section 233113 "Metal Ducts" for duct hangers and supports.

1.2 ACTION SUBMITTALS

A. Product data.

B. Shop Drawings: Show fabrication and installation details and include calculations for the following:

1. Trapeze pipe hangers.
2. Rooftop-mounted strut support systems.
3. Pipe stands.
4. Equipment supports.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

A. Structural-Steel Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators in accordance with 2021 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Aeroflex USA.
 - 2. Buckaroos, Inc.
 - 3. National Pipe Hanger Corporation.
 - 4. Pipe Shields Inc.
- B. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100 psi minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100 psi minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield are to cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield are to cover bottom 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.2 FASTENER SYSTEMS

- A. Fastener System - Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities required for supported loads and building materials where used.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hilti, Inc.
 - b. ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - c. MKT Fastening, LLC.
- B. Fastener System - Mechanical-Expansion Anchors: Insert-wedge-type anchors for use in hardened portland cement concrete; with pull-out, tension, and shear capacities required for supported loads and building materials where used.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hilti, Inc.
 - b. ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - c. MKT Fastening, LLC.

2. Indoor Applications: Zinc-plated or stainless steel.
3. Outdoor Applications: Stainless steel.

2.3 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.4 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Threaded Rods: Continuously threaded. Zinc-plated or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar materials as rods.
- F. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 2. Design Mix: 5000 psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry static loads within specified loading limits. Minimum static design load used for strength determination is to include weight of supported components plus 200 lb.

3.2 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded.

- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.3 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.4 PAINTING

- A. Touchup:
1. Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - a. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
 2. Comply with requirements in Section 099657 "Piping and Equipment Coatings" for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
 3. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.5 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use carbon steel hangers and supports with galvanized metallic coatings for piping and equipment unless otherwise indicated.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

- E. Use stainless steel pipe hangers and stainless steel or corrosion-resistant attachments for corrosive environment applications including chemical storage rooms, wet wells, and wet well access areas.
- F. Use padded hangers for piping that is subject to scratching.
- G. Use thermal-hanger shield inserts for insulated piping and tubing.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 - 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- J. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 - 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 - 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 - 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 - 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 - 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 - 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 - 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected

equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:

- a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- K. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- L. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Warning tape.
 - 4. Duct labels.
 - 5. Stencils.
 - 6. Warning tags.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment-Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve-numbering scheme.
- E. Valve Schedules: Provide for each piping system. Include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Craftmark Pipe Markers.
 - c. LEM Products Inc.
 - d. Seton Identification Products; a Brady Corporation company.

2. Material and Thickness: Brass, 0.032-inch, stainless steel, 0.025-inch and aluminum, 0.032-inch minimum thickness, with predrilled or stamped holes for attachment hardware.
3. Letter and Background Color: As indicated for specific application under Part 3.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Craftmark Pipe Markers.
 - c. LEM Products Inc.
 - d. Seton Identification Products; a Brady Corporation company.
2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, with predrilled holes for attachment hardware.
3. Letter and Background Color: As indicated for specific application under Part 3.
4. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

2.2 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Brady Corporation.
 2. Craftmark Pipe Markers.

3. LEM Products Inc.
 4. Seton Identification Products; a Brady Corporation company.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, with predrilled holes for attachment hardware.
 - C. Letter and Background Color: As indicated for specific application under Part 3.
 - D. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
 - E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - G. Fasteners: Stainless steel rivets or self-taping screws.
 - H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
 - I. Arc-Flash Warning Signs: Provide arc-flash warning signs in locations and with content in accordance with requirements of OSHA and NFPA70E and other applicable codes and standards.
 - J. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 WARNING TAPE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Brady Corporation.
 2. Craftmark Pipe Markers.
 3. National Marker Company.
 4. Seton Identification Products; a Brady Corporation company.
- B. Material: Vinyl.
- C. Minimum Thickness: 0.005 inch.
- D. Letter, Pattern, and Background Color: As indicated for specific application under Part 3.
- E. Waterproof Adhesive Backing: Suitable for indoor or outdoor use.
- F. Maximum Temperature: 160 deg F.
- G. Minimum Width: 2 inches or 4 inches.

2.4 DUCT LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Brady Corporation.
 - 2. Craftmark Pipe Markers.
 - 3. LEM Products Inc.
 - 4. Seton Identification Products; a Brady Corporation company.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, and having predrilled holes for attachment hardware.
- C. Letter and Background Color: As indicated for specific application under Part 3.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings. Also include the following:
 - 1. Duct size.
 - 2. Flow-Direction Arrows: Include flow-direction arrows on main distribution ducts. Arrows may be either integral with label or may be applied separately.
 - 3. Lettering Size: At least 1/2 inch for viewing distances of up to 72 inches and proportionately larger lettering for greater viewing distances.

2.5 STENCILS

- A. Stencils for Piping:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Craftmark Pipe Markers.
 - b. Kolbi Pipe Marker Co.
 - c. Marking Services Inc.
 - d. Pipemarket.com; Brimar Industries, Inc.

2. Lettering Size: At least 1/2 inch for viewing distances of up to 72 inches and proportionately larger lettering for greater viewing distances.
3. Stencil Material: Aluminum, brass, or fiberboard.
4. Stencil Paint: Exterior, gloss, alkyd enamel or acrylic enamel in colors complying with recommendations in ASME A13.1 unless otherwise indicated. Paint may be in pressurized spray-can form.
5. Identification Paint: Exterior, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.
6. Letter and Background Color: As indicated for specific application under Part 3.

B. Stencils for Ducts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Craftmark Pipe Markers.
 - b. Kolbi Pipe Marker Co.
 - c. Marking Services Inc.
 - d. Pipemarket.com; Brimar Industries, Inc.
2. Lettering Size: Minimum letter height of 1-1/4 inches for viewing distances of up to 15 ft. and proportionately larger lettering for greater viewing distances.
3. Stencil Material: Aluminum or Brass.
4. Stencil Paint: Exterior, gloss, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.
5. Identification Paint: Exterior, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.
6. Letter and Background Color: Color as indicated for specific application under Part 3.

C. Stencils for Equipment Labels, and Similar Operational Instructions:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Craftmark Pipe Markers.
 - b. Kolbi Pipe Marker Co.
 - c. Marking Services Inc.
 - d. Pipemarket.com; Brimar Industries, Inc.
2. Lettering Size: Minimum letter height of 1/2 inch for viewing distances of up to 72 inches and proportionately larger lettering for greater viewing distances.
3. Stencil Material: Aluminum or Brass.
4. Stencil Paint: Exterior, gloss, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.
5. Identification Paint: Exterior, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.
6. Letter and Background Color: As indicated for specific application under Part 3.

2.6 WARNING TAGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Brady Corporation.
 - 2. Craftmark Pipe Markers.
 - 3. LEM Products Inc.
 - 4. Seton Identification Products; a Brady Corporation company.
- B. Description: Preprinted or partially preprinted accident-prevention tags of plasticized card stock with matte finish suitable for writing.
 - 1. Size: 3 by 5-1/4 inches minimum.
 - 2. Fasteners: Brass grommet and wire.
 - 3. Nomenclature: Large-size primary caption, such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Letter and Background Color: As indicated for specific application under Part 3.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.
- D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS, WARNING SIGNS, AND LABELS

- A. Permanently fasten labels on each item of mechanical equipment.
- B. Sign and Label Colors:
 - 1. White letters on an ANSI Z535.1 safety-blue background.
- C. Locate equipment labels where accessible and visible.

3.4 INSTALLATION OF WARNING TAPE

- A. Warning Tape Color and Pattern: Yellow background with black diagonal stripes.
- B. Install warning tape on pipes and ducts, with cross-designated walkways providing less than 6 ft. of clearance.
- C. Locate tape so as to be readily visible from the point of normal approach.

3.5 INSTALLATION OF DUCT LABELS

- A. Install self-adhesive duct labels showing service and flow direction with permanent adhesive on air ducts.
 - 1. Provide labels in the following color codes:
 - a. For air supply ducts: White letters on blue background.
 - b. For air return ducts: White letters on blue background.
 - c. For exhaust-, outside-, relief-, return-, and mixed-air ducts: White letters on blue background.
- B. Stenciled Duct-Label Option: Stenciled labels showing service and flow direction may be provided instead of plastic-laminated duct labels, at Installer's option.
 - 1. For all air ducts: Black letters on white background.
- C. Locate label near each point where ducts enter into and exit from concealed spaces and at maximum intervals of 20 ft. where exposed or are concealed by removable ceiling system.
- D. Stenciled Access Panels and Door Labels, Equipment Labels, and Similar Operational Instructions:
 - 1. Black letters on White background.

3.6 INSTALLATION OF WARNING TAGS

- A. Warning Tag Color: Black letters on an ANSI Z535.1 safety-yellow background.
- B. Attach warning tags, with proper message, to equipment and other items where indicated on Drawings and scheduled.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Testing, Adjusting, and Balancing of Air Systems:
 - a. Constant-volume air systems.
 - 2. Testing, adjusting, and balancing of equipment.
 - 3. Duct leakage tests verification.
 - 4. HVAC-control system verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- F. TDH: Total dynamic head.
- G. UFAD: Underfloor air distribution.

1.4 PREINSTALLATION MEETINGS

- A. TAB Conference: Conduct a TAB conference at Project site after approval of the TAB strategies and procedures plan, to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.
 - 1. Minimum Agenda Items:

- a. The Contract Documents examination report.
- b. The TAB plan.
- c. Needs for coordination and cooperation of trades and subcontractors.
- d. Proposed procedures for documentation and communication flow.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 60 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 60 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.
- C. Strategies and Procedures Plan: Within 60 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 60 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.6 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC.
- B. TAB Specialists Qualifications, Certified by NEBB or TABB:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB or TABB.
 - 2. TAB Technician: Employee of the TAB specialist and certified by NEBB or TABB.

- C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."
- E. Code and AHJ Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

1.7 FIELD CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data, including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.

2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- F. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
 - G. Examine test reports specified in individual system and equipment Sections.
 - H. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
 - I. Examine operating safety interlocks and controls on HVAC equipment.
 - J. Examine control dampers for proper installation for their intended function of isolating, throttling, diverting, or mixing air flows.
 - K. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 1. Equipment and systems to be tested.
 2. Strategies and step-by-step procedures for balancing the systems.
 3. Instrumentation to be used.
 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with terminals installed.
 - c. Volume, smoke, and fire dampers are open and functional.
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Variable-frequency controllers' startup is complete and safeties are verified.
 - g. Automatic temperature-control systems are operational.
 - h. Ceilings are installed.
 - i. Windows and doors are installed.
 - j. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 - 3. Where holes for probes are required in piping or hydronic equipment, install pressure and temperature test plugs to seal systems.
 - 4. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 TESTING, ADJUSTING, AND BALANCING OF HVAC EQUIPMENT

- A. Test, adjust, and balance HVAC equipment indicated on Drawings, including, but not limited to, the following:
 - 1. Motors.
 - 2. Fans and ventilators.
 - 3. Unit heaters.
 - 4. Heating and ventilating units.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' Record drawings duct layouts.
- C. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.

- D. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- E. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- F. Verify that motor starters are equipped with properly sized thermal protection.
- G. Check dampers for proper position to achieve desired airflow path.
- H. Check for airflow blockages.
- I. Check condensate drains for proper connections and functioning.
- J. Check for proper sealing of air-handling-unit components.

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses close to the fan and prior to any outlets, to obtain total airflow.
 - c. Where duct conditions are unsuitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
 - 3. Review Contractor-prepared shop drawings and Record drawings to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 4. Obtain approval from Architect or Owner for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.

5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.
1. Measure airflow of submain and branch ducts.
 2. Adjust submain and branch duct volume dampers for specified airflow.
 3. Re-measure each submain and branch duct after all have been adjusted.
- C. Adjust air inlets and outlets for each space to indicated airflows.
1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
 2. Measure inlets and outlets airflow.
 3. Adjust each inlet and outlet for specified airflow.
 4. Re-measure each inlet and outlet after they have been adjusted.
- D. Verify final system conditions.
1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
 2. Re-measure and confirm that total airflow is within design.
 3. Re-measure all final fan operating data, speed, volts, amps, and static profile.
 4. Mark all final settings.
 5. Test system in economizer mode. Verify proper operation and adjust if necessary.
 6. Measure and record all operating data.
 7. Record final fan-performance data.

3.7 SOUND TESTS

- A. After systems are balanced and Substantial Completion, measure and record sound levels at five locations as designated by the Architect.
- B. Instrumentation:
1. The sound-testing meter shall be a portable, general-purpose testing meter consisting of a microphone, processing unit, and readout.
 2. The sound-testing meter shall be capable of showing fluctuations at minimum and maximum levels, and measuring the equivalent continuous sound pressure level (L_{eq}).
 3. The sound-testing meter must be capable of using one-third octave band filters to measure mid-frequencies from 31.5 Hz to 8000 Hz.
 4. The accuracy of the sound-testing meter shall be plus or minus one decibel.
- C. Test Procedures:

1. Perform test at quietest background noise period. Note cause of unpreventable sound that affects test outcome.
2. Equipment should be operating at design values.
3. Calibrate the sound-testing meter prior to taking measurements.
4. Use a microphone suitable for the type of noise levels measured that is compatible with meter. Provide a windshield for outside or in-duct measurements.
5. Record a set of background measurements in dBA and sound pressure levels in the eight unweighted octave bands 63 Hz to 8000 Hz (NC) or 31.5 Hz to 4000 Hz (RC) with the equipment off.
6. Take sound readings in dBA and sound pressure levels in the eight unweighted octave bands 63 Hz to 8000 Hz (NC) or 31.5 Hz to 4000 Hz (RC) with the equipment operating.
7. Take readings no closer than 36 inches from a wall or from the operating equipment and approximately 60 inches from the floor, with the meter held or mounted on a tripod.
8. For outdoor measurements, move sound-testing meter slowly and scan area that has the most exposure to noise source being tested. Use A-weighted scale for this type of reading.

D. Reporting:

1. Report shall record the following:
 - a. Location.
 - b. System tested.
 - c. dBA reading.
 - d. Sound pressure level in each octave band with equipment on and off.
2. Plot sound pressure levels on Noise Criteria (NC) worksheet with equipment on and off.

3.8 VIBRATION TESTS

- A. After systems are balanced and Substantially Completion, measure and record vibration levels on equipment having motor horsepower equal to or greater than 10.
- B. Instrumentation:
 1. Use portable, battery-operated, and microprocessor-controlled vibration meter with or without a built-in printer.
 2. The meter shall automatically identify engineering units, filter bandwidth, amplitude, and frequency scale values.
 3. The meter shall be able to measure machine vibration displacement in mils of deflection, velocity in inches per second, and acceleration in inches per second squared.
 4. Verify calibration date is current for vibration meter before taking readings.
- C. Test Procedures:

1. To ensure accurate readings, verify that accelerometer has a clean, flat surface and is mounted properly.
2. With the unit running, set up vibration meter in a safe, secure location. Connect transducer to meter with proper cables. Hold magnetic tip of transducer on top of the bearing, and measure unit in mils of deflection. Record measurement, then move transducer to the side of the bearing and record in mils of deflection. Record an axial reading in mils of deflection by holding nonmagnetic, pointed transducer tip on end of shaft.
3. Change vibration meter to velocity (inches per second) measurements. Repeat and record above measurements.
4. Record CPM or rpm.
5. Read each bearing on motor, fan, and pump as required. Track and record vibration levels from rotating component through casing to base.

D. Reporting:

1. Report shall record location and the system tested.
2. Include horizontal-vertical-axial measurements for tests.
3. Verify that vibration limits follow Specifications, or, if not specified, follow the General Machinery Vibration Severity Chart or Vibration Acceleration General Severity Chart from AABC's "National Standards for Total System Balance." Acceptable levels of vibration are normally "smooth" to "good."
4. Include in General Machinery Vibration Severity Chart, with conditions plotted.

3.9 DUCT LEAKAGE TESTS

- A. Witness the duct leakage testing performed by Installer.
- B. Verify that proper test methods are used and that leakage rates are within specified limits.
- C. Report deficiencies observed.

3.10 HVAC CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:
 1. Verify HVAC control system is operating within the design limitations.
 2. Confirm that the sequences of operation are in compliance with Contract Documents.
 3. Verify that controllers are calibrated and function as intended.
 4. Verify that controller set points are as indicated.
 5. Verify the operation of lockout or interlock systems.
 6. Verify the operation of valve and damper actuators.
 7. Verify that controlled devices are properly installed and connected to correct controller.
 8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.

9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.11 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent. If design value is less than 100 cfm, within 10 cfm.
 2. Air Outlets and Inlets: Plus or minus 10 percent. If design value is less than 100 cfm, within 10 cfm.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.12 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for system-balancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance-measuring and -balancing devices.
- B. Status Reports: Prepare weekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.13 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 1. Pump curves.
 2. Fan curves.
 3. Manufacturers' test data.
 4. Field test reports prepared by system and equipment installers.

5. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents, including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans performance forms, including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Heating coil, dry-bulb conditions.
 - e. Fan drive settings, including settings and percentage of maximum pitch diameter.
 - f. Settings for pressure controller(s).
 - g. Other system operating conditions that affect performance.
16. Test conditions for pump performance forms, including the following:
 - a. Variable-frequency controller settings for variable-flow hydronic systems.
 - b. Settings for pressure controller(s).
 - c. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water and steam flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.

5. Balancing stations.
6. Position of balancing devices.

E. Air-Handling-Unit Test Reports: For air-handling units, include the following:

1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and speed.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan speed.
 - d. Inlet and discharge static pressure in inches wg.
 - e. For each filter bank, filter static-pressure differential in inches wg.
 - f. List for each internal component with pressure-drop, static-pressure differential in inches wg.
 - g. Outdoor airflow in cfm.
 - h. Outdoor-air damper position.

F. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.

- e. Manufacturer's serial number.
- f. Fuel type in input data.
- g. Output capacity in Btu/h.
- h. Ignition type.
- i. Burner-control types.
- j. Motor horsepower and speed.
- k. Motor volts, phase, and hertz.
- l. Motor full-load amperage and service factor.
- m. Sheave make, size in inches, and bore.
- n. Center-to-center dimensions of sheave and amount of adjustments in inches.

2. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm.
- b. Entering-air temperature in deg F.
- c. Leaving-air temperature in deg F.
- d. Air temperature differential in deg F.
- e. Entering-air static pressure in inches wg.
- f. Leaving-air static pressure in inches wg.
- g. Air static-pressure differential in inches wg.
- h. Low-fire fuel input in Btu/h.
- i. High-fire fuel input in Btu/h.
- j. Manifold pressure in psig.
- k. High-temperature-limit setting in deg F.
- l. Operating set point in Btu/h.
- m. Motor voltage at each connection.
- n. Motor amperage for each phase.
- o. Heating value of fuel in Btu/h.

G. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and size.
- e. Manufacturer's serial number.
- f. Arrangement and class.
- g. Sheave make, size in inches, and bore.
- h. Center-to-center dimensions of sheave and amount of adjustments in inches.

2. Motor Data:

- a. Motor make, and frame type and size.
- b. Horsepower and speed.
- c. Volts, phase, and hertz.
- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.

- f. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - g. Number, make, and size of belts.
- 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan speed.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- H. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System fan and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- I. Instrument Calibration Reports:
 - 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.14 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Architect or Owner.
- B. Architect or Owner shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to the lesser of either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.

- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the TAB shall be considered incomplete and shall be rejected.
- E. If recheck measurements find the number of failed measurements noncompliant with requirements indicated, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection. All changes shall be tracked to show changes made to previous report.
 - 2. If the second final inspection also fails, Owner may pursue others Contract options to complete TAB work.
- F. Prepare test and inspection reports.

3.15 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, exposed supply and outdoor air.
 - 2. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
- B. Related Requirements:
 - 1. Section 233113 "Metal Ducts" for duct liners.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 3. Detail application at linkages of control devices.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Sheet Form Insulation Materials: 12 inches square.
 - 2. Sheet Jacket Materials: 12 inches square.
 - 3. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program, certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.

1. Ductwork Mockups:

- a. One 10-foot section each of rectangular and round straight duct.
 - b. One each of a 90-degree mitered round and rectangular elbow, and one each of a 90-degree radius round and rectangular elbow.
 - c. One rectangular branch takeoff and one round branch takeoff from a rectangular duct. One round tee fitting.
 - d. One rectangular and round transition fitting.
 - e. Four support hangers for round and rectangular ductwork.
 - f. Each type of damper and specialty.
- 2. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
 - 3. Notify Architect seven days in advance of dates and times when mockups will be constructed.
 - 4. Obtain Architect's approval of mockups before starting insulation application.
 - 5. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 6. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
 - 7. Demolish and remove mockups when directed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers are to be marked with the manufacturer's name, appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. All Insulation Installed Indoors; Outdoors-Installed Insulation in Contact with Airstream: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 3. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials are to be applied.
- B. Products do not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.
- E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.

- F. Glass-Fiber Blanket: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 450 deg F in accordance with ASTM C411. Comply with ASTM C553, Type II, and ASTM C1290, Type II with factory-applied vinyl jacket Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Johns Manville; a Berkshire Hathaway company.
 - b. Knauf Insulation.
 - c. Manson Insulation Inc.
 - d. Owens Corning.
- G. Glass-Fiber Board Insulation: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature between 35 deg F and 250 deg F for jacketed and between 35 deg F and 450 deg F for unfaced in accordance with ASTM C411. Comply with ASTM C612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied ASJ or with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Johns Manville; a Berkshire Hathaway company.
 - b. Knauf Insulation.
 - c. Manson Insulation Inc.
 - d. Owens Corning.

2.3 ADHESIVES

- A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA.
 - b. Armacell LLC.
 - c. Childers Brand; H. B. Fuller Construction Products.
 - d. K-Flex USA.
- C. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.

- b. Eagle Bridges - Marathon Industries.
- c. Foster Brand; H. B. Fuller.
- d. Mon-Eco Industries, Inc.

2.4 MASTICS AND COATINGS

- A. Materials are compatible with insulation materials, jackets, and substrates.
- B. Vapor-Retarder Mastic, Water Based, Interior Use: Suitable for indoor use on below ambient services.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA.
 - b. Childers Brand; H. B. Fuller Construction Products.
 - c. Foster Brand; H. B. Fuller.
 - d. Knauf Insulation.
 - 2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Comply with MIL-PRF-19565C, Type II, for permeance requirements, with supplier listing on DOD QPD - Qualified Products Database.
 - 5. Color: White.
- C. Vapor-Retarder Mastic, Solvent Based, Interior Use: Suitable for indoor use on below ambient services.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller.
 - d. Mon-Eco Industries, Inc.
 - 2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 3. Service Temperature Range: 0 to 180 deg F.
 - 4. Color: White.
- D. Vapor-Retarder Mastic, Solvent Based, Exterior Use: Suitable for outdoor use on below ambient services.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA.
 - b. Childers Brand; H. B. Fuller Construction Products.

- c. Eagle Bridges - Marathon Industries.
 - d. Foster Brand; H. B. Fuller.
2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 3. Service Temperature Range: Minus 50 to plus 220 deg F.
 4. Color: White.

2.5 SEALANTS

A. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller.
2. Materials are compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

2.6 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. 3M Industrial Adhesives and Tapes Division.
 - b. Aeroflex USA.
 - c. Ideal Tape Co., Inc., an American Biltrite Company.
 - d. Knauf Insulation.
2. Width: 3 inches.
3. Thickness: 11.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. 3M Industrial Adhesives and Tapes Division.

- b. Avery Dennison Corporation, Specialty Tapes Division.
 - c. Ideal Tape Co., Inc., an American Biltrite Company.
 - d. Knauf Insulation.
- 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

2.7 SECUREMENTS

A. Bands:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Johns Manville; a Berkshire Hathaway company.
 - b. RPR Products, Inc.
- 2. Stainless Steel: ASTM A240/A240M, or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal or closed seal.
- 3. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
- 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

- 1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) AGM Industries, Inc.
 - 2) Gemco.
 - 3) Midwest Fasteners, Inc.
 - 4) Nelson Stud Welding.
- 2. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1) AGM Industries, Inc.
 - 2) Gemco.
 - 3) Midwest Fasteners, Inc.
- b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) AGM Industries, Inc.
 - 2) Gemco.
 - 3) Midwest Fasteners, Inc.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
 - C. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
 - D. Wire: 0.062-inch soft-annealed, galvanized steel.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. C & F Wire Products.
 - b. Johns Manville; a Berkshire Hathaway company.
 - c. RPR Products, Inc.

2.8 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC in accordance with ASTM D1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum in accordance with ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

- C. Stainless Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch, stainless steel in accordance with ASTM A240/A240M, Type 304 or Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents, unless otherwise approved by the engineer-of-record.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Cut insulation in a manner to avoid compressing insulation.
- L. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- M. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 INSTALLATION OF FLEXIBLE ELASTOMERIC AND POLYOLEFIN INSULATION

- A. Comply with manufacturer's written installation instructions and ASTM C1710.
- B. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Square and Rectangular Ducts and Plenums:
1. Provide 1/4 inch more per side for a tight, compression fit.
 2. Cut sheet insulation with the following dimensions:
 - a. Width of duct plus 1/4 inch, one piece.
 - b. Height of duct plus 1/4 inch, plus thickness of insulation, two pieces.
 - c. Width of duct plus 1/4 inch, plus two times the thickness of insulation, one piece.
 3. Insulate the bottom of the duct with the sheet from (a) above, then the sides with the two sheets from (b) above, and finally the top of the duct with the sheet from (c) above.
 4. Insulation without self-adhering backing:
 - a. Apply 100 percent coverage of manufacturer adhesive on the metal surface, then the insulation, except for the last 1/4 inch where sheets will butt together.
 - b. Roll sheet down into position.
 - c. Press two sheets together under compression and apply adhesive at the butt joint to seal the two sheets together.

5. Insulation with self-adhering backing:
 - a. Peel back release paper in 6- to 8-inch increments and line up sheet.
 - b. Press firmly to activate adhesive.
 - c. Align material and continue to line up correctly, pressing firmly while slowly removing release paper.
 - d. Allow 1/4-inch overlap for compression at butt joints.
 - e. Apply adhesive at the butt joint to seal the two sheets together.
6. Insulate duct brackets following manufacturer's written installation instructions.

D. Circular Ducts:

1. Determine the circumference of the duct, using a strip of insulation the same thickness as to be used.
2. Cut the sheet to the required size.
3. Apply 100 percent coverage of manufacturer adhesive on the metal surface then the insulation.
4. Apply manufacturer adhesive to the cut surfaces along 100 percent of the longitudinal seam. Press together the seam at the ends and then the middle. Close the entire seam starting from the middle.

3.5 INSTALLATION OF GLASS-FIBER AND MINERAL-WOOL INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
- B. Comply with manufacturer's written installation instructions.
 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for [100] [50] <Insert number> percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.

- f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- C. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.

- e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
- 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
- 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
- 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FINISHES

- A. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- C. Do not field paint aluminum or stainless steel jackets.

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of

inspection is limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.

- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.8 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

- 1. Indoor, exposed supply and outdoor air.

B. Items Not Insulated:

- 1. Fibrous-glass ducts.
- 2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
- 3. Factory-insulated flexible ducts.
- 4. Factory-insulated plenums and casings.
- 5. Flexible connectors.
- 6. Vibration-control devices.

3.9 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Exposed, rectangular, round and flat-oval exhaust-air duct insulation between isolation damper and penetration of building exterior is one of the following:

- 1. Flexible Elastomeric: 1 inch thick.
- 2. Glass-Fiber Blanket: 1-1/2 inches thick and 0.75 lb/cu. ft. nominal density.
- 3. Glass-Fiber Board: 1-1/2 inches thick and 2 lb/cu. ft. nominal density.

B. Exposed, rectangular, outdoor-air duct insulation is one of the following:

- 1. Flexible Elastomeric: 1 inch thick.
- 2. Glass-Fiber Blanket: 1-1/2 inches thick and 0.75 lb/cu. ft. nominal density.
- 3. Glass-Fiber Board: 1-1/2 inches thick and 2 lb/cu. ft. nominal density.

C. Exposed, supply-air plenum insulation is one of the following:

- 1. Flexible Elastomeric: 1 inch thick.
- 2. Glass-Fiber Blanket: 1-1/2 inches thick and 0.75 lb/cu. ft. nominal density.
- 3. Glass-Fiber Board: 1-1/2 inches thick and 2 lb/cu. ft. nominal density.

D. Exposed, outdoor-air plenum insulation is one of the following:

- 1. Glass-Fiber Blanket: 1-1/2 inches thick and 0.75 lb/cu. ft. nominal density.
- 2. Glass-Fiber Board: 1-1/2 inches thick and 2 lb/cu. ft. nominal density.

END OF SECTION 230713

SECTION 230923.12 - CONTROL DAMPERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Rectangular control dampers with airfoil blades.
2. Round control dampers.
3. Electric and electronic control-damper actuators.

1.2 DEFINITIONS

- A. DDC: Direct digital control.
- B. RMS: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.
- C. Thermal Efficiency Ratio (E): Comparison of a tested damper's thermal performance against a v-groove blade reference damper. A damper with the same thermal efficiency as the reference damper would have an E value of 0 percent, while a damper that is 4 times as efficient would have an E value of 200 percent.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Rectangular control dampers with airfoil blades.
2. Round control dampers.
3. Electric and electronic control-damper actuators.

B. Product Data Submittals: For each damper and actuator.

1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
3. Product description with complete technical data, performance curves, and product specification sheets.
4. Installation instructions, including factors affecting performance.

C. Shop Drawings:

1. Include plans, elevations, sections, and mounting details.
2. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.
4. Include diagrams for pneumatic signal and main air tubing.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plan drawings and corresponding product installation details, drawn to scale, on which the following items are indicated and coordinated with each other, using input from installers of the items involved:
1. Product installation location indicated in relationship to room, duct, and equipment.
 2. Size and location of wall access panels for control dampers and actuators installed behind walls.
 3. Size and location of ceiling access panels for control dampers and actuators installed above inaccessible ceilings.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For control dampers.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE 62.1 Compliance: Applicable outdoor ventilation requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- D. Code Compliance: Comply with governing energy code.
- E. Delegated Design: Engage a qualified professional[engineer], as defined in Section 014000 "Quality Requirements," to size products where indicated as delegated design.
- F. Ground Fault: Properly ground products to prevent failing due to ground fault conditions.

- G. Backup Power Source: Serve control-damper actuators from a backup power source where associated with systems and equipment served by a backup power source.
- H. Environmental Conditions: For actuators not available with integral enclosures complying with requirements indicated, house in protective secondary enclosures complying with requirements.
- I. Selection Criteria:
 - 1. Multi-Blade Damper Configuration: As follows unless otherwise indicated on Drawings:
 - a. Two-Position Control: Opposed or parallel.
 - b. Equipment Isolation Applications: Opposed or parallel.
 - c. Face and Bypass Applications: Opposed or parallel.
 - d. Outdoor/Return Air-Mixing Applications: Opposed or parallel.
 - e. All Other Applications: Opposed or parallel.
 - 2. Pressure and Temperature: Control dampers suitable for operating conditions encountered by the application.
 - 3. Fail-Safe Positions: As follows unless otherwise indicated on Drawings:
 - a. Supply Air: Close.
 - b. Return Air: Close.
 - c. Outdoor Air: Close.
 - d. Exhaust Air: Close.
 - 4. Select dampers with smooth and stable operation throughout full range of operation over varying pressures and temperatures encountered.
 - 5. Sizing: As follows unless otherwise indicated on Drawings
 - a. Modulating Dampers: Select damper size for a pressure drop of 5 percent of fan total static pressure unless otherwise indicated.
 - b. Two-Position Dampers: Full size of duct or equipment connection unless otherwise indicated.

2.2 RECTANGULAR CONTROL DAMPERS WITH AIRFOIL BLADES

- A. General Requirements:
 - 1. Factory assemble multiple damper sections to provide a single damper assembly of size required by the application.
 - a. Include multisection damper assemblies with intermediate reinforcing where required between individual sections being joined together. Construct reinforcing of same material (aluminum, galvanized steel, stainless steel) as damper frame.

2. Factory install actuator(s) as integral part of damper assembly. Coordinate, with damper manufacturer, field requirements for actuators, such as type, fail-safe position, power supply, location, and mounting requirements.
- B. Rectangular Control Dampers with Stainless Steel Airfoil Blades and Frames:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ruskin; Air Distribution Technologies, Inc.
 - b. Arrow United Industries; Mestek, Inc.
 - c. Greenheck Fan Corporation.
 - d. Johnson Controls, Inc.
 2. Source Limitations: Obtain rectangular control dampers, with stainless steel airfoil blades and frames, from single manufacturer.
 3. AMCA Certification: Test, rate, and seal, in accordance with AMCA 511 for air performance and air leakage.
 4. Performance:
 - a. Leakage:
 - 1) AMCA 511, Class 1A, at 1 in. wg Differential Static Pressure: Leakage not to exceed 3 cfm/sq. ft. against 1 in. wg differential static pressure when tested in accordance with AMCA 500D.
 - 2) AMCA 511, Class 1, at 4 in. wg Differential Static Pressure: Leakage not to exceed 8 cfm/sq. ft. against 4 in. wg differential static pressure when tested in accordance with AMCA 500D.
 - b. Pressure Drop: 0.06 in. wg at 1500 fpm across a 24-by-24-inch damper when tested in accordance with AMCA 500D, figure 5.3.
 - c. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/180 of blade length.
 - d. Temperature: Minus 40 to plus 250 deg F.
 - e. Velocity: Up to 4000 fpm.
 5. Construction:
 - a. Frame:
 - 1) Material: Type 304 stainless steel, minimum 0.06 inch thick.
 - 2) Arrangement: Hat-shaped channel with integral extended face flange(s) having mating face of minimum 1 inch for attachment to duct flanges, plenum walls, and equipment.
 - 3) Width: Not less than 5 inches.
 - b. Blades:
 - 1) Configuration: Parallel or opposed blade configuration as required by application.
 - 2) Material: Type 304 stainless steel, 0.05 inch thick.

- 3) Shape: Hollow, airfoil.
- 4) Length: As required by close-off pressure rating, not to exceed 48 inches.
- 5) Width: Not to exceed 8 inches.

c. Seals:

- 1) Blades: Replaceable; extruded Santoprene, silicone, or damper manufacturer-offered equivalent, as required by performance requirements. Seals are mechanically attached in extruded blade slots.
- 2) Jambs: Replaceable; stainless steel, compression type or mechanically attached extruded silicone.

d. Axles:

- 1) Diameter: Minimum 0.375 inch.
- 2) Material: Type 303 or 304 stainless steel.
- 3) Mechanically attached to blades.

e. Bearings:

- 1) Material: Molded nylon or stainless steel sleeve, as required by operating conditions, mounted in frame.
- 2) Where blade axles are installed in vertical position, provide thrust bearings.

f. Linkage:

- 1) Hardware: Stainless steel.
- 2) Material: Type 304 or 316 stainless steel.
- 3) Mounting: Concealed in frame.

g. Transitions with Sleeve:

- 1) For round and flat oval duct applications, provide damper assembly with integral transitions to mate to adjoining field connections.
- 2) Factory mount damper in a sleeve with a close transition to mate to field connection.
 - a) Sleeve length not less than 12 inches for dampers without jackshafts and not less than 16 inches for dampers with jackshafts.
 - b) Oversize damper and sleeve for duct connection size plus minimum 4 inches.
- 3) Fabricate sleeve and transitions of materials to match damper frame or adjoining duct.
- 4) Match end connections (flange or sleeve) to field connections.

2.3 ROUND CONTROL DAMPERS

A. General Requirements:

1. Factory install actuator as integral part of damper assembly. Coordinate field requirements for actuators, such as type, fail-safe position, power supply, location, and mounting requirements with damper manufacturer.

B. Round, Stainless Steel Control Dampers with Sleeve End Connections:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ruskin; Air Distribution Technologies, Inc.
 - b. Arrow United Industries; Mestek, Inc.
 - c. Greenheck Fan Corporation.
 - d. Johnson Controls, Inc.
2. Source Limitations: Obtain round, stainless steel control dampers with sleeve end connections from single manufacturer.
3. Performance:
 - a. Leakage: Not to exceed 0.15 cfm/in. of perimeter blade at 4 in. wg differential static pressure when tested in accordance with AMCA 500D.
 - b. Pressure Drop: 0.05 in. wg at 1500 fpm across a 12-inch damper when tested in accordance with AMCA 500D, figure 5.3.
 - c. Pressure Rating: 4 in. wg.
 - d. Temperature: Up to 180 deg F.
 - e. Velocity: Up to 3000 fpm.
4. Size Range: 4 to 24 inches.
5. Construction:
 - a. Frame:
 - 1) End Connection: Sleeve-type connection for mating to adjacent ductwork.
 - 2) Length: Minimum 6 inches.
 - 3) Material: Type 304 stainless steel, minimum 20 gauge thick.
 - 4) Stiffeners: Outward-turned beads positioned approximately 1-1/2 inches inboard of each end.
 - 5) Standoff: Provide 2-inch-high, sheet metal standoff for mounting actuator to axle while accommodating field-installed duct insulation.
 - b. Blade: Double-thickness circular flat blades sandwiched together and constructed of Type 304 stainless steel.
 - c. Blade Seal: EPDM, neoprene or silicone seal fully encompassing blade edge.
 - d. Axle: 0.5-inch-diameter, Type 304 or 316 stainless steel, mechanically attached to blade.
 - e. Bearings: Bronze or stainless steel sleeve pressed into frame.

2.4 GENERAL CONTROL-DAMPER ACTUATORS REQUIREMENTS

- A. Select actuators to operate related damper(s) with sufficient reserve power to provide smooth modulating action or two-position action and proper speed of response at velocity and pressure conditions to which the damper is subjected.
- B. Select actuators with sufficient power and torque to close off against the maximum system pressures encountered. Actuators are to be sized to close off against the fan shutoff pressure as a minimum requirement.
- C. The total damper area operated by an actuator is not to exceed 80 percent of manufacturer's maximum area rating.
- D. Provide one actuator for each damper assembly where possible. Operate multiple actuators required to drive a single damper assembly in unison.
- E. Avoid the use of excessively oversized actuators, which could overdrive and cause linkage failure when the damper blade has reached either its full open or closed position.
- F. Use jackshafts and shaft couplings in lieu of blade-to-blade linkages when driving axially aligned damper sections.
- G. Provide mounting hardware and linkages for connecting actuator to damper.
- H. Select actuators to fail-safe in desired position in the event of a power and signal failure.
- I. Actuator Fail-Safe Positions: As indicated below:
 - 1. Exhaust Air: Close.
 - 2. Outdoor Air: Close.
 - 3. Supply Air: Close.
 - 4. Return Air: Close.

2.5 ELECTRIC AND ELECTRONIC CONTROL-DAMPER ACTUATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Belimo Aircontrols (USA), Inc.
 - 2. Honeywell Building Solutions; Honeywell International, Inc.
 - 3. Johnson Controls, Inc.
 - 4. Schneider Electric USA, Inc.
 - 5. Siemens Industry, Inc., Building Technologies Division.
- B. Source Limitations: Obtain electric and electronic control-damper actuators from single manufacturer.
- C. Type: Motor operated, with or without gears, electric and electronic.

D. Voltage:

1. See Drawings. Voltage selection is delegated to professional designing control system 120 V as scheduled on drawings.
2. Actuator to deliver torque required for continuous uniform movement of controlled device from limit to limit when operated at rated voltage.
3. Actuator to function properly within a range of 85 to 120 percent of nameplate voltage.

E. Construction:

1. Less Than 100 W: Fiber or reinforced nylon gears with steel shaft, copper alloy or nylon bearings, and pressed-steel enclosures.
2. 100 up to 400 W: Gears ground steel, oil immersed, shaft-hardened steel running in bronze, copper alloy, or ball bearings. Operator and gear trains are to be totally enclosed in dustproof cast-iron, cast-steel, or cast-aluminum housing.
3. Greater Than 400 W: Totally enclosed reversible induction motors with auxiliary hand crank and permanently lubricated bearings.

F. Local Field Adjustment: Make spring-return actuators easily switchable from fail-safe open to fail-safe closed in the field without replacement.

G. Local Manual Override: Provide gear-type actuators with an external manual adjustment mechanism to allow manual positioning of the damper when the actuator is not powered.

H. Two-Position Actuators: Single direction, spring return or reversing type.

I. Modulating Actuators:

1. Capable of stopping at all points across full range, and starting in either direction from any point in range.
2. Control Input Signal:
 - a. Three Point, Tristate, or Floating Point: Clockwise and counter-clockwise inputs. One input drives actuator to open position, and other input drives actuator to close position. No signal of either input remains in last position.
 - b. Proportional: Actuator drives proportional to input signal and modulates throughout its angle of rotation. Suitable for 0 to 10 V dc and 4 to 20 mA signals.
 - c. Pulse Width Modulation (PWM): Actuator drives to a specified position according to a pulse duration (length) of signal from a dry-contact closure, triac sink, or source controller.
 - d. Programmable Multifunction:
 - 1) Control input, position feedback, and running time are to be factory or field programmable.
 - 2) Diagnostic feedback of hunting or oscillation, mechanical overload, mechanical travel, and mechanical load limit.
 - 3) Service data, including at a minimum, number of hours powered and number of hours in motion.

J. Position Feedback:

1. Where indicated, equip two-position actuators with limit switches or other positive means of a position indication signal for remote monitoring of open and close position.
2. Where indicated, equip modulating actuators with a position feedback through current or voltage signal for remote monitoring.
3. Provide a position indicator and graduated scale on each actuator indicating open and closed travel limits.

K. Fail-Safe:

1. Where indicated, provide actuator to fail-safe to an end position.
2. Internal spring-return mechanism to drive controlled device to an end position (open or close) on loss of power.
3. Batteries, capacitors, and other nonmechanical forms of fail-safe operation are acceptable only where uniquely indicated.

L. Integral Overload Protection:

1. Provide against overload throughout the entire operating range in both directions.
2. Electronic overload, digital rotation sensing circuitry, mechanical end switches, or magnetic clutches are acceptable methods of protection.

M. Damper Attachment:

1. Unless otherwise required for damper interface, provide actuator designed to be directly coupled to damper shaft without need for connecting linkages.
2. Attach actuator to damper drive shaft in a way that ensures maximum transfer of power and torque without slippage.
3. Bolt and setscrew method of attachment is acceptable only if provided with at least two points of attachment.

N. Temperature and Humidity:

1. Temperature: Suitable for operating temperature range encountered by application with minimum operating temperature range of minus 20 to plus 120 deg F.
2. Humidity: Suitable for humidity range encountered by application; minimum operating range is to be from 5 to 95 percent relative humidity, noncondensing.

O. Enclosure:

1. Suitable for ambient conditions encountered by application.
2. NEMA 250, Type 4X for indoor, outdoor, corrosion-proof and unprotected applications.
3. Provide actuator enclosure with a heater and controller where required by application.

P. Stroke Time:

1. Select operating stroke time to be compatible with equipment and system operation, and as follows.
 - a. Operate damper from fully closed to fully open position within 15 seconds.
 - b. Operate damper from fully open to fully closed position within 15 seconds.
 - c. Move damper to fail-safe position within 15 seconds.
 2. For actuators operating in smoke-control and other life-safety systems, comply with governing code and NFPA requirements.
- Q. Sound: Where actuators are located in tenant-occupied rooms with a room sound-level criteria of NC-35 or lower, comply with the following sound levels:
1. Spring Return: 45 dBA.
 2. Nonspring Return: 45 dBA.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for dampers and instruments installed in duct systems to verify actual locations of connections before installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONTROL-DAMPER APPLICATIONS

- A. Select from damper types indicated to achieve performance requirements and characteristics indicated while subjected to full range of system operation encountered.
- B. Rectangular Control-Damper Applications:
 1. Outdoor Air: Rectangular dampers with stainless steel airfoil blades; 5.0 in. wg maximum air pressure and 3000 fpm maximum air velocity.
- C. Round Control-Damper Applications:
 1. Exhaust Air: Round stainless steel dampers, sleeve ends; 4.0 in. wg maximum air pressure and 3000 fpm maximum air velocity.

3.3 INSTALLATION, GENERAL

- A. Furnish and install products required to satisfy most stringent requirements indicated.
- B. Properly support dampers and actuators, tubing, wiring, and conduit to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a seismic, wind, or other forces common to the application.
- C. Provide ceiling, floor, roof, and wall openings, and sleeves required by installation. Before proceeding with drilling, punching, or cutting, check location first for concealed products that could potentially be damaged. Patch, flash, grout, seal, and refinish openings to match adjacent condition.
- D. Seal penetrations made in fire-rated and acoustically rated assemblies.
- E. Fastening Hardware:
 - 1. Wrenches, pliers, or other tools that will cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for assembling and tightening nuts.
 - 2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
 - 3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.
- F. Install products in locations that are accessible and that will permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.
- G. Corrosive Environments:
 - 1. Use products that are suitable for environment to which they will be subjected.
 - 2. If possible, avoid or limit use of materials in corrosive environments, including, but not limited to, the following:
 - a. Process exhaust airstreams.
 - 3. Use Type 316 stainless steel tubing and fittings when in contact with a corrosive environment.
 - 4. When conduit is in contact with a corrosive environment, use Type 316 stainless steel conduit and fittings or conduit and fittings that are coated with a corrosive-resistant coating that is suitable for environment.
 - 5. Where actuators are located in a corrosive environment and are not corrosive resistant from manufacturer, field install products in NEMA 250, Type 4X enclosure constructed of Type 316L stainless steel.

3.4 CONTROL DAMPERS

- A. Install smooth transitions, not exceeding 15 degrees, to dampers larger or smaller than adjacent duct. Install transitions as close to damper as possible but at distance to avoid interference and impact to performance. Consult manufacturer for recommended clearance.
- B. Clearance:
 - 1. Locate dampers for easy access and provide separate support of dampers that cannot be handled by service personnel without hoisting mechanism.
 - 2. Install dampers with at least 24 inches of clear space on sides of dampers requiring service access unless more space is recommended by manufacturer. Provide code required clearances as applicable.
- C. Service Access:
 - 1. Install dampers and actuators to be accessible for visual inspection and service.
 - 2. Install access door(s) in duct or equipment located upstream of damper to allow service personnel to hand clean any portion of damper, linkage, and actuator. Comply with requirements in Section 233300 "Air Duct Accessories."
- D. Install dampers straight and true, level in all planes, and square in all dimensions.
- E. Install supplementary structural reinforcement for large multiple-section dampers if factory-furnished support alone cannot handle loading.
- F. Attach field-installed actuator(s) to damper drive shaft.
- G. For duct-mounted and equipment-mounted dampers installed outside of equipment, install a visible and accessible indication of damper position from outside.

3.5 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Each piece of wire, cable, and tubing is to have the same designation at each end for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Install engraved phenolic nameplate with damper identification on damper and on face of ceiling where damper is concealed above ceiling.

3.6 ELECTRICAL CONNECTIONS

- A. Install electrical power to field-mounted control devices requiring electrical power.
- B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables" and Section 260523 "Control-Voltage Electrical Power Cables."

- C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."
- E. Furnish and install circuit breakers. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers."
- F. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- G. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate to be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.7 CONTROL CONNECTIONS

- A. Install control signal wiring to field-mounted control devices.
- B. Connect control signal wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."
- C. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."

3.8 CLEANING

- A. Remove grease, mastic, adhesives, dust, dirt, stains, fingerprints, labels, and other foreign materials from exposed surfaces.

3.9 STARTUP

- A. Control-Damper Checkout:
 - 1. Check installed products before continuity tests, leak tests, and calibration.
 - 2. Check dampers for proper location and accessibility.
 - 3. Verify that control dampers are installed correctly for flow direction.
 - 4. Verify that proper blade alignment, either parallel or opposed, has been provided.
 - 5. Verify that damper frame attachment is properly secured and sealed.
 - 6. Verify that damper actuator and damper linkage attachment are secure.
 - 7. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
 - 8. Verify that damper blade travel is smooth and unobstructed throughout operating range.

3.10 ADJUSTMENT, CALIBRATION, AND TESTING

- A. Stroke and adjust control dampers following manufacturer's recommended procedure, from 100 percent open to 100 percent closed back to 100 percent open.
- B. Stroke control dampers with pilot positioners. Adjust damper and positioner following manufacturer's recommended procedure, so damper is 100 percent closed, 50 percent closed, and 100 percent open at proper air pressure.
- C. Check and document open and close cycle times for applications with a cycle time of less than 30 seconds.
- D. For control dampers equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

END OF SECTION 230923.12

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Single-wall round ducts and fittings.
3. Sheet metal materials.
4. Sealants and gaskets.
5. Hangers and supports.

B. Related Requirements:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233116 "Nonmetal Ducts" for PVC ducts.
3. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 DEFINITIONS

- ##### A. OSHPD: Office of Statewide Health Planning and Development (State of California).

1.3 ACTION SUBMITTALS

A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top and bottom of ducts.
5. Dimensions of all duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.

11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment and vibration isolation.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: A single set of plans or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.
- B. Welding certificates.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 3. AWS D9.1/D9.1M, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. Mockups:
 1. Before installing duct systems, build mockups representing static-pressure classes in excess of 3 inch wg. Build mockups to comply with the following requirements, using materials indicated for the completed Work:
 - a. Five transverse joints.
 - b. One access door(s).
 - c. Two typical branch connections, each with at least one elbow.
 - d. Two typical flexible duct or flexible-connector connections for each duct and apparatus.
 - e. One 90-degree turn(s) with turning vanes.
 - f. One fire damper(s).
 - g. One smoke damper(s).
 - h. Perform leakage tests specified in "Field Quality Control" Article. Revise mockup construction and perform additional tests as required to achieve specified minimum acceptable results.
 2. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Duct hangers and supports are to withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and ASCE/SEI 7.
 - 1. Connection Level: 1.
- B. Airstream Surfaces: Surfaces in contact with airstream comply with requirements in ASHRAE 62.1.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment," and Section 7 - "Construction and System Startup."
- D. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."
- E. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
 - 2. For ducts exposed to weather, construct of Type 316 stainless steel indicated by manufacturer to be suitable for outdoor installation.
- B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
 - 2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.
 - 3. Where specified for specific applications, all joints are to be welded.
- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular

Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible." All longitudinal seams are to be Pittsburgh lock seams unless otherwise specified for specific application.

1. Where specified for specific applications, all joints are to be welded.

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
 2. For ducts exposed to weather, construct of Type 316 stainless steel indicated by manufacturer to be suitable for outdoor installation.
 3. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Elgen Manufacturing.
 - b. McGill AirFlow LLC.
 - c. SEMCO, LLC; part of FlaktGroup.
 - d. Set Duct Manufacturing.
 - e. Ductmate Industries, Inc; a DMI company.
- B. Source Limitations: Obtain single-wall round ducts and fittings from single manufacturer.
- C. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).
- D. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- E. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements,

materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- F. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials are to be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
1. Galvanized Coating Designation: G60.
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Carbon-Steel Sheets: Comply with ASTM A1008/A1008M, with oiled, matte finish for exposed ducts.
- D. Stainless Steel Sheets: Comply with ASTM A480/A480M, Type 304 or 316, as indicated in "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish is to be No. 2B, No. 2D, No. 3, or No. 4 as indicated in "Duct Schedule" Article.
- E. Factory- or Shop-Applied Antimicrobial Coating:
1. Apply to the surface of sheet metal that will form the interior surface of the duct. An untreated clear coating is to be applied to the exterior surface.
 2. Antimicrobial compound is to be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Coating containing the antimicrobial compound is to have a hardness of 2H, minimum, when tested in accordance with ASTM D3363.
 4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
 5. Shop-Applied Coating Color: White.
 6. Antimicrobial coating on sheet metal is not required for duct containing liner treated with antimicrobial coating.

- F. Reinforcement Shapes and Plates: ASTM A36/A36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- G. Tie Rods: Galvanized steel, 1/4-inch-minimum diameter for lengths 36 inches or less; 3/8-inch-minimum diameter for lengths longer than 36 inches.

2.5 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets are to be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 - 2. Tape Width: 3 inches.
 - 3. Sealant: Modified styrene acrylic.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 7. Service: Indoor and outdoor.
 - 8. Service Temperature: Minus 40 to plus 200 deg F.
 - 9. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. VOC: Maximum 75 g/L (less water).
 - 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 8. Service: Indoor or outdoor.
 - 9. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum sheets.
- D. Solvent-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Base: Synthetic rubber resin.
 - 3. Solvent: Toluene and heptane.
 - 4. Solids Content: Minimum 60 percent.

5. Shore A Hardness: Minimum 60.
 6. Water resistant.
 7. Mold and mildew resistant.
 8. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
 9. Service: Indoor or outdoor.
 10. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum sheets.
- E. Flanged Joint Sealant: Comply with ASTM C920.
1. General: Single-component, acid-curing, silicone, elastomeric.
 2. Type: S.
 3. Grade: NS.
 4. Class: 25.
 5. Use: O.
- F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- G. Round Duct Joint O-Ring Seals:
1. Seal is to provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and is to be rated for 10-inch wg static-pressure class, positive or negative.
 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments (including dry wells, bathrooms, and electrical/control rooms): Galvanized-steel rods, washers and nuts.
- B. Hanger Rods for Corrosive Environments (including chemical storage rooms, wet wells, and wet well access areas): Stainless steel rods, washers and nuts
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A603.
- E. Steel Cables for Stainless Steel Ducts: Stainless steel complying with ASTM A492.
- F. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless Steel Ducts: Stainless steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.
- B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install ducts in maximum practical lengths with fewest possible joints.
- D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- G. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- J. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- K. Elbows: Use long-radius elbows wherever they fit.
 1. Fabricate 90-degree rectangular mitered elbows to include turning vanes.
 2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.

- L. Branch Connections: Use lateral or conical branch connections.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCTWORK EXPOSED TO WEATHER

- A. All external joints are to have secure watertight mechanical connections. Seal all openings to provide weatherproof construction.
- B. Construct ductwork to resist external loads of wind, snow, ice, and other effects of weather. Provide necessary supporting structures.
- C. Single Wall:
 - 1. Ductwork is to be Type 316 stainless steel.
 - 2. Ductwork is to be galvanized steel.

3.4 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts at a minimum to the following seal classes in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. Outdoor, Exhaust Ducts: Seal Class C.
 - 4. Outdoor, Return-Air Ducts: Seal Class C.
 - 5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.

6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
7. Unconditioned Space, Exhaust Ducts: Seal Class C.
8. Unconditioned Space, Return-Air Ducts: Seal Class B.
9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
11. Conditioned Space, Exhaust Ducts: Seal Class B.
12. Conditioned Space, Return-Air Ducts: Seal Class C.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints. Coordinate with Section 230548 "Vibration and Seismic Controls for HVAC."
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 DUCTWORK CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

- B. Leakage Tests:

1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
2. Test the following systems:
 - a. Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections totaling no less than 25 percent of total installed duct area for each designated pressure class.
 - b. Supply Ducts with a Pressure Class of 2- Inch wg or Higher: Test representative duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - c. Return Ducts with a Pressure Class of 2- Inch wg or Higher: Test representative duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - d. Exhaust Ducts with a Pressure Class of 2- Inch wg or Higher: Test representative duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - e. Outdoor-Air Ducts with a Pressure Class of 2- Inch wg or Higher: Test representative duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
4. Testing of each duct section is to be performed with access doors, coils, filters, dampers, and other duct-mounted devices in place as designed. No devices are to be removed or blanked off so as to reduce or prevent additional leakage.
5. Test for leaks before applying external insulation.
6. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
7. Give seven days' advance notice for testing.

- C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.
2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness in accordance with "Description of Method 3 - NADCA Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media is to not exceed 0.75 mg/100 sq. cm.

- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.8 DUCT CLEANING

- A. Clean new duct system(s) before testing, adjusting, and balancing.
- B. Use duct cleaning methodology as indicated in NADCA ACR.
- C. Use service openings for entry and inspection.
 - 1. Provide openings with access panels appropriate for duct static-pressure and leakage class at dampers, coils, and any other locations where required for inspection and cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
 - 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 - 3. Remove and reinstall ceiling to gain access during the cleaning process.
- D. Particulate Collection and Odor Control:
 - 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
 - 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- E. Clean the following components by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).
 - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 - 4. Coils and related components.
 - 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 - 6. Supply-air ducts, dampers, actuators, and turning vanes.
 - 7. Dedicated exhaust and ventilation components and makeup air systems.
- F. Mechanical Cleaning Methodology:
 - 1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.

2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean coils and coil drain pans in accordance with NADCA ACR. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
5. Provide drainage and cleanup for wash-down procedures.
6. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents in accordance with manufacturer's written instructions after removal of surface deposits and debris.

3.9 STARTUP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.10 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
 1. Fabricate all ducts to achieve SMACNA pressure class, seal class, and leakage class as indicated below.
- B. Supply Ducts:
 1. Ducts Connected to Constant-Volume Air-Handling Units:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 2.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.
 2. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 2.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.
- C. Return Ducts:
 1. Ducts Connected to Air-Handling Units Insert equipment:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 2.

- d. SMACNA Leakage Class for Round and Flat Oval: 2.
 - 2. Ducts Connected to Equipment Not Listed above:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 2.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.
- D. Exhaust Ducts:
- 1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 2.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.
 - 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 2.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.
 - 3. Ducts Connected to Equipment Not Listed above:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure; A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 2.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.
- E. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
- 1. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 2.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.
 - 2. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 2.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.

F. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel.
2. Stainless Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Galvanized.

G. Elbow Configuration:

1. Rectangular Duct - Requirements for Different Velocities: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
2. Rectangular Duct - Requirements for All Velocities: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.

H. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Conical spin in.
2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233116 - NONMETAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. PVC ducts and fittings.
- B. Related Requirements:
 - 1. Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers and supports.
 - 2. Section 233113 "Metal Ducts" for single- and double-wall, rectangular and round ducts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:
 - 1. PVC duct materials.
- B. Shop Drawings:
 - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Duct layout indicating sizes and pressure classes.
 - 3. Elevation of top of ducts.
 - 4. Dimensions of main duct runs from building grid lines.
 - 5. Fittings.
 - 6. Reinforcement and spacing.
 - 7. Seam and joint construction.
 - 8. Equipment installation based on equipment being used on Project.
 - 9. Hangers and supports, including methods for duct and building attachment and vibration isolation.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, or BIM model, drawn to scale, showing the items described in this Section and coordinated with all building trades.
- B. Welding certificates.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Hanger and Support Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for steel hangers and supports.
 - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum hangers and supports.

1.6 WARRANTY

- A. Warranty: Manufacturer agrees to repair or replace components of ductwork system that fail in material or workmanship within specified warranty period.
 - 1. Warranty Period, HDPE Duct System: 10 year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1, Section 5.4 - "Airstream Surfaces."
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- C. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."
- D. NFPA Compliance:
 - 1. NFPA 90A, "Installation of Air Conditioning and Ventilating Systems."
 - 2. NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

2.2 PVC DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. GPK Products, Inc.
2. General Plastics, Inc.
3. Harvel Plastics, Inc.
4. Spears Manufacturing Company.

B. Duct and Fittings:

1. Material: Rigid, virgin PVC compound complying with ASTM D1784 Cell Classification 12454-B.
2. Flammability: Maximum flame-spread index of not more than 25 without evidence of continued progressive combustion.
3. External Loading Properties: ASTM D2412.
4. Minimum Round Duct Wall Thickness: 0.187 inch for up to 18-inch duct.
5. Round Fittings: Socket end molded of same material, pressure class, and joining method as duct.
6. Rectangular Fittings: Minimum 0.125-inch- thick, flat sheet with heat-formed corners and continuous welded butt joints.

C. Joining Materials: PVC solvent cement complying with ASTM D2564.

D. Fabrication:

1. Fabricate joints, seams, transitions, reinforcement, elbows, branch connections, and access doors and panels according to SMACNA's "Thermoplastic Duct (PVC) Construction Manual," Ch. 3, "Standards of Construction for PVC Duct Systems."
2. Fabricate 90-degree rectangular mitered elbows to include turning vanes, and 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.

E. Drains: PVC drain pockets with a minimum of NPS 1 threaded PVC pipe connections.

2.3 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments (including dry wells, bathrooms, and electrical/control rooms): Galvanized-steel rods, washers and nuts.
- B. Hanger Rods for Corrosive Environments (including chemical storage rooms, wet wells, and wet well access areas): Stainless steel rods, washers and nuts
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables: ASTM A492, stainless-steel cables with end connections made of stainless-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

- F. Trapeze and Riser Supports: Steel shapes complying with ASTM A36/A36M.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install duct sections in maximum practical lengths with fewest possible joints.
- C. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- D. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- E. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- F. Install ducts with a minimum clearance of 1 inch, plus allowance for insulation thickness.
- G. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- H. Where ducts pass through non-fire-rated interior partitions and exterior walls, and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges. Overlap openings on four sides by at least 1-1/2 inches.
- I. Install fire and smoke dampers where indicated on Drawings and as required by code and by authorities having jurisdiction. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers and specific installation requirements of the fire damper UL listing.
- J. Install heating coils, cooling coils, air filters, dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.
- K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- L. Elbows: Use long-radius elbows wherever they fit.

1. Fabricate 90-degree rectangular mitered elbows to include turning vanes, and 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.
- M. Branch Connections: Use lateral or conical branch connections.
- N. Install PVC ducts and fittings to comply with SMACNA's "Thermoplastic Duct (PVC) Construction Manual."

3.2 HANGER AND SUPPORT INSTALLATION

- A. Install hangers and supports for PVC ducts and fittings to comply with SMACNA's "Thermoplastic Duct (PVC) Construction Manual," Ch. 3, "Standards of Construction for PVC Duct Systems."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
1. Install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.3 STARTUP SERVICE

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections with the assistance of a factory-authorized service representative.
1. Leakage Tests:

- a. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
- b. Where static pressure and leakage values shown below differ from those in the SMACNA manual, the more stringent values shall apply.
- c. Test the following systems:
 - 1) Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections, selected by Architect from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.
 - 2) Supply Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - 3) Return Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - 4) Exhaust Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - 5) Outdoor Air Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
- d. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
- e. Test for leaks before applying external insulation.
- f. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
- g. Give seven days' advance notice for testing.

2. Duct System Cleanliness Tests:

- a. Test protocols shall be performed according to NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems," "Section 5 - Cleanliness Verification and Documentation."
- b. Visually inspect duct system to ensure that no visible contaminants are present.
- c. Test sections of fibrous-glass duct system chosen randomly by Owner for cleanliness according to "Method 2 Protocol."
- d. Test sections of Phenolic-foam, Thermoset FRP, PVC, and CPVC duct systems chosen randomly by Owner, for cleanliness according to "Method 3 - NADCA Vacuum Test."
 - 1) Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.

3. Duct system will be considered defective if it does not pass tests and inspections.
4. Prepare test and inspection reports.

3.5 DUCT CLEANING

- A. Clean duct system(s) before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch duct as recommended by duct manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron (or larger) particles.
 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
 1. Air outlets and inlets (registers, grilles, and diffusers).
 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 4. Coils and related components.
 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 6. Supply-air ducts, dampers, actuators, and turning vanes.
 7. Dedicated exhaust and ventilation components and makeup air systems.
- E. Mechanical Cleaning Methodology:
 1. All duct cleaning shall be performed according to NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of ducts or duct accessories.

4. Clean fibrous-glass duct with HEPA vacuuming equipment; do not permit duct to get wet. Replace fibrous-glass duct that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for washdown procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removing surface deposits and debris.

3.6 DUCT SCHEDULE

A. Indoor Ducts and Fittings:

1. PVC Round Ducts and Fittings:
 - a. Drain: Minimum NPS 1 PVC pipe with P-trap to air-gap drain.

END OF SECTION 233116

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Manual volume dampers.
 - 2. Control dampers.
 - 3. Flange connectors.
 - 4. Turning vanes.
 - 5. Flexible connectors.
- B. Related Requirements:
 - 1. Section 233723 "HVAC Gravity Ventilators" for roof-mounted ventilator caps.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. For duct silencers, include pressure drop, dynamic insertion loss, and self-generated noise data. Include breakout noise calculations for high-transmission-loss casings.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail duct accessories' fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor-damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Duct security bars.

- f. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, or BIM model, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with NFPA 90A and NFPA 90B.
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance; MESTEK, Inc.
 - b. Aire Technologies, Inc.; DMI Companies.
 - c. Greenheck Fan Corporation.
 - d. McGill AirFlow LLC.
 - e. Nailor Industries Inc.

2. Performance:
 - a. Leakage Rating Class III: Leakage not exceeding 40 cfm/sq. ft. against 1-inch wg differential static pressure.
3. Construction:
 - a. Linkage out of airstream.
 - b. Suitable for horizontal or vertical airflow applications.
4. Frames:
 - a. Hat-shaped, 16-gauge-thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized steel; 16 gauge thick.
6. Blade Axles: Galvanized steel.
7. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers mounted with vertical blades to have thrust bearing at each end of every blade.
8. Tie Bars and Brackets: Galvanized steel.
9. Locking device to hold damper blades in a fixed position without vibration.

B. Low-Leakage, Steel, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ruskin; Air Distribution Technologies, Inc.
 - b. Air Balance; MESTEK, Inc.
 - c. Arrow United Industries; Mestek, Inc.
 - d. Greenheck Fan Corporation.
 - e. Nailor Industries Inc.
2. Performance:
 - a. AMCA Certification: Test and rate in accordance with AMCA 511.
 - b. Leakage:
 - 1) Class IA: Leakage shall not exceed 3 cfm/sq. ft. against 1-inch wg differential static pressure.

- 2) Class I: Leakage shall not exceed 4 cfm/sq. ft. against 1-inch wg differential static pressure.
 - 3) Class II: Leakage shall not exceed 10 cfm/sq. ft. against 1-inch wg differential static pressure.
3. Construction:
 - a. Linkage: Out of airstream.
 - b. Suitable for horizontal or vertical airflow applications.
4. Frames:
 - a. Hat, U, or angle shaped.
 - b. Thickness: 16-gauge galvanized sheet steel.
 - c. Mitered and welded corners.
 - d. Flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized, roll-formed steel; 16 gauge thick.
6. Blade Edging Seals:
 - a. Closed-cell neoprene.
 - b. Inflatable seal blade edging or replaceable rubber seals.
7. Blade Jamb Seals: Neoprene.
8. Blade Axles: Galvanized steel.
9. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers mounted with vertical blades to have thrust bearing at each end of every blade.
10. Tie Bars and Brackets: Galvanized steel.
11. Locking device to hold damper blades in a fixed position without vibration.

2.3 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. American Warming and Ventilating (AWV); Mestek, Inc.
 2. Arrow United Industries; Mestek, Inc.
 3. Greenheck Fan Corporation.
 4. McGill AirFlow LLC.
 5. Nailor Industries Inc.

B. General Requirements:

1. Unless otherwise indicated, use parallel-blade configuration for two-position control, equipment isolation service, and when mixing two airstreams. For other applications, use opposed-blade configuration.
2. Factory or field assemble multiple damper sections to provide a single damper assembly of size required by the application.

C. Performance:

1. AMCA Certification: Test and rate in accordance with AMCA 511.
2. Leakage:
 - a. Class IA: Leakage shall not exceed 3 cfm/sq. ft. against 1-inch wg differential static pressure.
 - b. Class I: Leakage shall not exceed 4 cfm/sq. ft. against 1-inch wg differential static pressure.
 - c. Class II: Leakage shall not exceed 10 cfm/sq. ft. against 1-inch wg differential static pressure.
 - d. Class III: Leakage shall not exceed 40 cfm/sq. ft. against 1-inch wg differential static pressure.
3. Pressure Drop: 0.05 inch wg at 1500 fpm across a 24-by-24-inch damper when tested in accordance with AMCA 500-D, Figure 5.3.
4. Velocity: Up to 3000 fpm.
5. Temperature: Minus 25 to plus 180 deg F.
6. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length.

D. Construction:

1. Linkage out of airstream.
2. Suitable for horizontal or vertical airflow applications.
3. Frames:
 - a. Hat, U, or angle shaped.
 - b. 16-gauge-thick, galvanized sheet steel.
 - c. Mitered and welded corners.
 - d. Flanges for attaching to walls and flangeless frames for installing in ducts.
4. Blades:
 - a. Multiple blade with maximum blade width of 6 inches.
 - b. Opposed-blade design.
 - c. Galvanized steel.
 - d. 16-gauge-thick single skin or 14-gauge-thick air foil dual skin.
5. Blade Edging Seals:
 - a. Replaceable Closed-cell neoprene.
 - b. Inflatable seal blade edging, or replaceable rubber seals.

6. Blade Jamb Seal: Flexible stainless steel, compression type.
7. Blade Axles: 1/2-inch diameter; galvanized steel.
8. Blade-Linkage Hardware: Zinc-plated steel and brass; ends sealed against blade bearings. Linkage mounted out of air stream.
9. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers mounted with vertical blades to have thrust bearings at each end of every blade.

E. Damper Actuator - Electric:

1. Electric - 120 V ac.
2. Two position with fail-safe spring return.
 - a. Sufficient motor torque and spring torque to drive damper fully open and fully closed with adequate force to achieve required damper seal.
 - b. Minimum 90-degree drive rotation.
3. Clockwise or counterclockwise drive rotation as required for application.
4. Environmental Operating Range:
 - a. Temperature: Minus 40 to plus 130 deg F.
 - b. Humidity: 5 to 95 percent relative humidity noncondensing.
5. Environmental enclosure: NEMA 4X as scheduled on drawings.
6. Actuator to be factory mounted and provided with a single-point wiring connection.

F. Controllers, Electrical Devices, and Wiring:

1. Electrical Connection: 115 V, single phase, 60 Hz.

2.4 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Ductmate Industries, Inc; a DMI company.
 2. DynAir; a Carlisle Company.
 3. Elgen Manufacturing.
 4. Ward Industries; a brand of Hart & Cooley, LLC.
- B. Description: Add-on or roll-formed, factory fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gauge and Shape: Match connecting ductwork.

2.5 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ductmate Industries, Inc; a DMI company.
 - 2. DynAir; a Carlisle Company.
 - 3. Elgen Manufacturing.
 - 4. Ward Industries; a brand of Hart & Cooley, LLC.
- B. Manufactured Turning Vanes for Metal Ducts: Fabricate curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
- E. Vane Construction:
 - 1. Single wall.
 - 2. Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.6 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ductmate Industries, Inc; a DMI company.
 - 2. DynAir; a Carlisle Company.
 - 3. Elgen Manufacturing.
 - 4. Ward Industries; a brand of Hart & Cooley, LLC.
- B. Fire-Performance Characteristics: Adhesives, sealants, fabric materials, and accessory materials shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested in accordance with ASTM E84.
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- D. Materials: Flame-retardant or noncombustible fabrics.
- E. Coatings and Adhesives: Comply with UL 181, Class 1.

- F. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches wide attached to two strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- G. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- H. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.
- I. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.
 - 1. Minimum Weight: 14 oz./sq. yd..
 - 2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- J. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
 - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 - 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.7 DUCT ACCESSORY HARDWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ductmate Industries, Inc; a DMI company.
 - 2. DynAir; a Carlisle Company.
 - 3. Elgen Manufacturing.
 - 4. Ward Industries; a brand of Hart & Cooley, LLC.

- B. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- C. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

2.8 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless Steel Sheets: Comply with ASTM A480/A480M, Type 304, and having a No. 2 finish for concealed ducts and finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, one-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories in accordance with applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116 for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless steel accessories in stainless steel ducts, and aluminum accessories in aluminum ducts.
- C. Install control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Where multiple damper sections are necessary to achieve required dimensions, provide reinforcement to fully support damper assembly when fully closed at full system design static pressure.

- E. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- F. Set dampers to fully open position before testing, adjusting, and balancing.
- G. Install test holes at fan inlets and outlets and elsewhere as indicated and as needed for testing and balancing.
- H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. At outdoor-air intakes and mixed-air plenums.
 - 2. At drain pans and seals.
 - 3. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 4. At each change in direction and at maximum 50-ft. spacing.
 - 5. Upstream and downstream from turning vanes.
 - 6. Control devices requiring inspection.
 - 7. Elsewhere as indicated.
- I. Install access doors with swing against duct static pressure.
- J. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.
- K. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- L. Install flexible connectors to connect ducts to equipment.
- M. Install duct test holes where required for testing and balancing purposes.
- N. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors, and verify that size and location of access doors are adequate to perform required operation.
3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation, and verify that vanes do not move or rattle.
5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233300

SECTION 233400 - HVAC FANS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fans, centrifugal, inline - tubular.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. For each type of product.
 - a. Construction details, material descriptions, dimensions of individual components and profiles, and finishes for fans.
 - b. Rated capacities, furnished specialties, and accessories for each fan.
 - c. Fans:
 - 1) Certified fan performance curves with system operating conditions indicated.
 - 2) Certified fan sound-power ratings.
 - 3) Fan construction and accessories.
 - 4) Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 5) Fan speed controllers.
 - d. Material thickness and finishes, including color charts.
 - e. Dampers, including housings, linkages, and operators.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
 - 4. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.
 - 5. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans showing fan rooms and fan system layouts, reflected ceiling plans, and other drawings required to illustrate relationships between components and adjacent structural and mechanical elements. Show support locations, type of support, and weight on each support. Indicate and certify field measurements.
- B. Startup service reports.
- C. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fans and ventilators, include the following:
 - 1. Operation in normal and emergency modes.
 - 2. Operation and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective coverage for storage and identified with labels describing contents.
 - 1. Belts: One set(s) for each belt-driven unit.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of unit components.
- C. ASHRAE 62.1 Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

2.2 FANS, CENTRIFUGAL, INLINE - TUBULAR

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Greenheck Fan Corporation.
 2. Loren Cook Company.
 3. PennBarry; division of Air System Components.
 4. MK Plastics.
- B. Source Limitations: Obtain tubular in-line centrifugal fans from single manufacturer.
- C. Description: Tubular-housing in-line centrifugal fans.
- D. Housing:
1. Housing Material: See schedule.
 2. Housing Coating: See schedule.
 3. Housing Construction: Split, spun aluminum with aluminum straightening vanes, inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.
- E. Direct-Drive Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing; with wheel, inlet cone, and motor on swing-out service door.
- F. Belt-Driven Units: Motor mounted on adjustable base, with adjustable sheaves, enclosure around belts within fan housing, and lubricating tubes from fan bearings extended to outside of fan housing.
- G. Fan Wheels: Steel, airfoil blades welded to aluminum hub.
- H. Motor Enclosure: Open, dripproof.
- I. Accessories:
1. Access for Inspection, Cleaning, and Maintenance: Comply with requirements in ASHRAE 62.1.
 2. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 3. Volume-Control Damper: Manually operated with quadrant lock, located in fan outlet.
 4. Companion Flanges: For inlet and outlet duct connections.
 5. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
 6. Motor Cover: Epoxy-coated steel.
 7. Belt Guard: Fabricate of prime-coated steel to comply with OSHA and SMACNA requirements for motors with exposed drive belt. Include provisions for adjustment of belt tension, lubrication, and use of tachometer with guard in place.

2.3 SOURCE QUALITY CONTROL

- A. AMCA Certification for Fan Sound Performance Rating: Test, rate, and label in accordance with AMCA 311.

- B. AMCA Certification for Fan Aerodynamic Performance Ratings: Test, rate, and label in accordance with AMCA 211.
- C. AMCA Certification for Fan Energy Index (FEI): Test, rate, and label in accordance with AMCA 211.
- D. Fan Operating Limits: Classify fans in accordance with AMCA 99, Section 14.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install fans level and plumb.
- B. Disassemble and reassemble units, as required for moving to the final location, in accordance with manufacturer's written instructions.
- C. Lift and support units with manufacturer's designated lifting or supporting points.
- D. Equipment Mounting:
 - 1. Install floor-mounted fans on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Install roof-mounted fans on roof curbs or support steel. See Drawings for specific requirements.
 - 3. Unit Support: Install fans level on structural concrete curbs. Coordinate with duct connections.
 - 4. Support duct-mounted and other hanging fans directly from the building structure, using suitable hanging systems as specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- E. Unit Support: Install centrifugal fans level on structural concrete curbs. Coordinate with duct connections.
- F. Isolation Curb Support: Install centrifugal fans on isolation curbs, and install flexible duct connectors and vibration-isolation devices.
- G. Install units with adequate clearances for service and maintenance.
- H. Label fans in accordance with requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.2 DUCTWORK CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."

- B. Where installing ducts adjacent to fans, allow space for service and maintenance.

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate is to be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate is to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.5 STARTUP SERVICE:

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.
 - 2. Verify that shipping, blocking, and bracing are removed.
 - 3. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 4. Verify that cleaning and adjusting are complete.
 - 5. For direct-drive fans, verify proper motor rotation direction and verify fan wheel free rotation and smooth bearing operation.
 - 6. For belt-drive fans, disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 7. Adjust belt tension.
 - 8. Adjust damper linkages for proper damper operation.
 - 9. Verify lubrication for bearings and other moving parts.

10. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
11. Disable automatic temperature-control operators, energize motor and confirm proper motor rotation and unit operation, adjust fan to indicated rpm, and measure and record motor voltage and amperage.
12. Shut unit down and reconnect automatic temperature-control operators.
13. Remove and replace malfunctioning units and retest as specified above.

3.6 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Lubricate bearings.
- D. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.7 CLEANING

- A. After completing system installation and testing, adjusting, and balancing and after completing startup service, clean fans internally to remove foreign material and construction dirt and dust.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Contractor will engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections with the assistance of a factory-authorized service representative.
 1. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 2. Test and adjust controls and safeties.
 3. Fans and components will be considered defective if they do not pass tests and inspections.
 4. Prepare test and inspection reports.

3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain HVAC fans.

END OF SECTION 233400

SECTION 233633 – PACKAGED ODOR CONTROL SYSTEM

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes the furnishing and installation of a complete odor control system, consisting of:
 - 1. FRP adsorber vessel.
 - 2. Virgin coconut shell activated carbon media.
 - 3. Prefilter assembly.
 - 4. Centrifugal fan and motor assembly.
 - 5. Instrumentation and accessories.
 - 6. Optional sound attenuation package.
- B. Basis of Design: ECS Environmental Solutions, Model V1-TM-1500, 60 Series.
- C. Comparable Manufacturers:
 - 1. Calgon Carbon Corporation – Odor Control Systems.
 - 2. Purafil, Inc. – Odor Control and Gas-Phase Filtration Systems.
 - 3. Or approved equal.

1.2 REFERENCES

- A. ASTM D3299 – Filament-Wound FRP Tanks.
- B. ASTM D4097 – Contact-Molded FRP Tanks.
- C. ASTM D2854, D2867, D3467, D3802 – Activated Carbon Testing.
- D. ASTM D2563 – Visual Defects in FRP.
- E. ASTM 3982 – Flanges.
- F. NFPA 820 – Fire Protection for Wastewater Treatment and Collection Facilities.

1.3 SUBMITTALS

- A. Product Data: Manufacturer's catalog data, performance curves, materials of construction.
- B. Shop Drawings: Vessel dimensions, nozzle orientations, seismic calculations.
- C. Certificates: Resin manufacturer's certificate of compliance.

- D. Quality Assurance Submittals: Fabricator's QA/QC program, installation instructions.

1.4 QUALITY ASSURANCE

- A. Manufacturer shall have minimum 10 years' experience in odor control system design.
- B. FRP vessel fabricator's QA supervisor shall have minimum 10 years' FRP experience.

1.5 WARRANTY

- A. Provide manufacturer's standard warranty for vessel, fan, and media.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Airflow: 1500 cfm continuous duty.
- B. EBRT: Minimum 3 seconds.
- C. Removal: $\geq 99.5\%$ H₂S removal or ≤ 0.05 ppm outlet.
- D. Maximum Vessel Pressure Drop: 5 in. w.c.

2.2 SYSTEM SUPPLIERS

- A. Acceptable manufacturers:
 - 1. ECS Environmental Solutions.
 - 2. Calgon Carbon Corporation.
 - 3. Purafil, Inc.
 - 4. Or approved equal.

2.3 FRP ADSORBER VESSEL

- A. Construction: Filament-wound FRP per ASTM D3299.
- B. Dimensions: Minimum 72-inch ID.
- C. Insulation: 2-inch rigid foam with FRP outer shell.
- D. Accessories: Access manways, sampling ports, drain, grounding rod, pressure taps.

2.4 ACTIVATED CARBON MEDIA

- A. Virgin coconut shell activated carbon, 4x8 mesh.
- B. Minimum H₂S capacity: 0.03 g/cc.
- C. Apparent Density: 0.46–0.52 g/cc.
- D. Maximum Moisture: 4% by weight.

2.5 FAN AND MOTOR

- A. Centrifugal industrial fan, aluminum wheel, epoxy coated.
- B. Capacity: 1500 cfm at 8 in. w.c.
- C. Motor: 7.5 HP, 3-phase, 460 V.
- D. Manufacturers: New York Blower, Hartzell, Verantis.

2.6 PREFILTER

- A. FRP housing with corrosion-resistant resin system.
- B. Pad Assembly: Stainless mesh and poly mesh, 8 inches total depth.
- C. Efficiency: 99% removal of 10 micron particles.

2.7 INSTRUMENTATION

- A. Differential Pressure Gauges: Magnehelic type, range 0–10 in. w.c.
- B. H₂S Breakthrough Indicator: Color-change type, three-month advance warning.

2.8 SOUND ATTENUATION PACKAGE (OPTIONAL)

- A. Sound Enclosure:
 - 1. FRP construction, vacuum-formed panels with honeycomb core.
 - 2. Internal 2-inch sound-absorb lining.
 - 3. Weather-resistant, removable for maintenance.
 - 4. Noise reduction to 55 dB at 5 feet.
- B. Fan Outlet Silencer:
 - 1. Cylindrical silencer with support brace.
 - 2. Sized for system airflow with minimal pressure drop.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install system in accordance with manufacturer's instructions.
- B. Provide anchor bolts, supports, and vibration isolation.
- C. Coordinate electrical and controls with Division 26.

3.2 FIELD QUALITY CONTROL

- A. Perform functional testing of vessel, fan, and instrumentation.
- B. Verify system achieves design airflow, pressure drop, and H₂S removal efficiency.
- C. Demonstrate system operation in manual and automatic modes.

3.3 TRAINING

- A. Manufacturer's representative shall provide two days of start-up and operator training.

END OF SECTION 23 36 33

SECTION 233713.13 - AIR DIFFUSERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Diffusers – Supply Register.

B. Related Requirements:

1. Section 233713.23 "Air Registers and Grilles" for adjustable-bar register and grilles, fixed-face registers and grilles, and linear bar grilles.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.
 - a. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - b. Diffuser Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

B. Samples: For each exposed product and for each color and texture specified. Actual size of smallest diffuser indicated.

C. Samples for Initial Selection: For diffusers with factory-applied color finishes. Actual size of smallest diffuser indicated.

D. Samples for Verification: For diffusers, in manufacturer's standard sizes to verify color selected. Actual size of smallest diffuser indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Ceiling suspension assembly members.
2. Method of attaching hangers to building structure.
3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items, including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.

5. Duct access panels.
- B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 DIFFUSERS – SUPPLY REGISTER

A. Diffuser – Supply Register:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Carnes Company.
 - b. Krueger-HVAC; brand of Johnson Controls International plc, Global Products.
 - c. Price Industries Limited.
 - d. Titus: brand of Johnson Controls International plc, Global Products.
2. Description: Frame with multiple fixed or adjustable vanes or blades to deflect supply air direction. Frame width and length are as indicated on Drawings.
3. Source Limitations: Obtain from single source from single manufacturer.
4. Material: Steel.
5. Finish: Baked enamel, white.
6. Narrow Core Spacing Arrangement: 1/8-inch-thick blades spaced 3/4 inch apart; 15-degree deflection.
7. Wide Core Spacing Arrangement:
 - a. 1/8-inch-thick blades spaced 3/4 inch apart; 15-degree deflection.
 - b. 3/16-inch-thick blades spaced 3/4 inch apart; 30-degree deflection.
8. Pencil-Proof Core Spacing Arrangement: 3/16-inch-thick blades spaced 7/16 inch apart; 30-degree deflection.
9. Deflection Vanes:
 - a. One-Way Deflection Vanes: Extruded construction; adjustable louvers with removable core.
10. Frame: 1 inch wide.
11. Mounting Frame: Filter.
12. Mounting: Countersunk screw.
13. Damper Type: Adjustable opposed-blade assembly.
14. Accessories: Directional vanes.
15. Model: Price 510 or equal.

2.2 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers in accordance with ASHRAE 70.

PART 3 - EXECUTION

3.1 INSTALLATION OF AIR DIFFUSERS

- A. Install diffusers level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.2 ADJUSTING

- A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.13

SECTION 233713.23 - REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Registers - fixed-blade face.

B. Related Requirements:

1. Section 233713.13 "Air Diffusers" for various types of air diffusers.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.

- a. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
- b. Register and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

B. Samples: For each exposed product and for each color and texture specified. Smallest size register and grille indicated.

C. Samples for Initial Selection: For registers and grilles with factory-applied color finishes. Actual size of smallest register and grille indicated.

D. Samples for Verification: For registers and grilles, in manufacturer's standard sizes to verify color selected. Actual size of smallest size register and grille indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Ceiling suspension assembly members.
2. Method of attaching hangers to building structure.
3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items, including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
5. Duct access panels.

- B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 REGISTERS

A. Registers - Fixed-Blade Face:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Carnes Company.
 - b. Krueger-HVAC; brand of Johnson Controls International plc, Global Products.
 - c. Nailor Industries Inc.
 - d. Price Industries Limited.
2. Material: Steel.
3. Finish: Baked enamel, white.
4. Face-Blade Arrangement: Fixed-position face blades, horizontally spaced 3/4 inch apart.
5. Core Construction: Removable.
6. Deflection: 0 degree fixed.
7. Frame: 1 inch wide.
8. Mounting: Countersunk screw.
9. Model: Price 510Z or equal.

2.2 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate registers and grilles in accordance with ASHRAE 70.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where registers and grilles are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF REGISTERS AND GRILLES

- A. Install registers and grilles level and plumb.

- B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23

SECTION 237333.16 - INDOOR, INDIRECT, GAS-FIRED HEATING AND VENTILATING UNITS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Indoor, indirect, gas-fired heating and ventilating units.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each indoor, indirect, gas-fired heating and ventilating unit.
 - a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - b. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
 - c. Include unit dimensions and weight.
 - d. Include cabinet material, metal thickness, finishes, insulation, and accessories.
 - e. Fans:
 - 1) Include certified fan-performance curves with system operating conditions indicated.
 - 2) Include certified fan-sound power ratings.
 - 3) Include fan construction and accessories.
 - 4) Include motor ratings, electrical characteristics, and motor accessories.
 - 5) Include fan speed controllers.
 - f. Include material thickness and finishes, including color charts.
 - g. Include filters with performance characteristics.
 - h. Include direct, gas-fired burners with performance characteristics.
 - i. Include dampers, including housings, linkages, and operators.

B. Shop Drawings: For each type and configuration of indoor, indirect, gas-fired heating and ventilating unit.

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Detail fabrication and assembly of gas-fired heating and ventilating units, as well as procedures and diagrams.

4. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans and other details, or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.
- B. Sample Warranty: For manufacturer's warranty.
- C. Startup service reports.
- D. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For indirect, gas-fired heating and ventilating units to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Filters: One set(s) for each unit.
 2. Gaskets: One set(s) for each access door.
 3. Fan Belts: One set(s) for each unit.

1.6 WARRANTY

- A. Warranty: Manufacturer agrees to repair or replace components of indirect, gas-fired heating and ventilating units that fail in materials or workmanship within specified warranty period.
 1. Warranty Period for Entire Unit: Manufacturer's standard, but not less than one year(s) from date of Substantial Completion.
 2. Warranty Period for Heat Exchangers: Manufacturer's standard, but not less than five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.

- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of units and components.
- C. ASHRAE 62.1 Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- E. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design vibration isolation, supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

2.2 CAPACITIES AND CHARACTERISTICS

- A. Fan:
 - 1. Refer to schedules.
- B. Fan Motor:
 - 1. Refer to schedules.
- C. Single-Point Electrical Connection:
 - 1. Refer to schedules.
- D. Indirect-Fired Gas Burner:
 - 1. Refer to schedules.
- E. Filters:
 - 1. Refer to schedules.

2.3 INDOOR, INDIRECT, GAS-FIRED HEATING AND VENTILATING UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AbsolutAire, Inc.
 - 2. Greenheck Fan Corporation.
 - 3. Modine Manufacturing Company.
 - 4. Sterling HVAC Products; a Mestek company.
- B. Unit Casings:
 - 1. General Fabrication Requirements for Casings:

- a. Forming: Form walls, roofs, and floors with at least two breaks at each joint.
 - b. Casing Joints: Sheet metal screws or pop rivets, factory sealed with water-resistant sealant.
 - c. Heating and Ventilating Unit Mounting Frame: Formed galvanized-steel channel or structural channel supports, designed for low deflection, welded with integral lifting lugs.
- 2. Configuration: Horizontal unit with horizontal discharge for suspended installation.
 - a. Discharge Section, for Vertically Configured Units: Galvanized-steel assembly with two-position, motorized, parallel-blade dampers with nylon bushings.
 - 1) Pattern: Double deflection.
 - 2) Leakage: Low leakage.
 - b. Discharge Section, Cowls: Trapezoidal cowls with horizontal louvers.
 - c. Discharge Section, Plenum: Plenum with two sides louvered.
 - d. Discharge Section, Down-Discharge: Down-discharge plenum insulated with 1-inch, 1.5-lb/cu. ft. fibrous glass.
- 3. Double-Wall Construction:
 - a. Outside Casing Wall: Galvanized steel, minimum 18 gauge thick, with manufacturer's standard finish.
 - b. Inside Casing Wall:
 - 1) Inside Casing, Burner Section: Galvanized steel, solid, minimum 14-gauge thick steel.
 - 2) Inside Casing, All Other Sections: Galvanized steel solid steel.
 - c. Floor Plate: Galvanized steel, minimum 18 gauge thick.
 - d. Casing Insulation:
 - 1) Materials: Glass-fiber blanket or board insulation, Type I or Type II ASTM C1071.
 - 2) Casing Panel R-Value: Minimum by code.
 - 3) Insulation Thickness: 1 inch.
 - 4) Thermal Break: Provide continuity of insulation with no through-casing metal in casing walls, floors, or roof of unit.
 - e. Airstream Surfaces: Surfaces in contact with airstream shall comply with requirements in ASHRAE 62.1.
- 4. Panels, Doors, and Windows:
 - a. Panels:

- 1) Fabrication: Formed and reinforced, with same materials and insulation thickness as casing.
- 2) Fasteners: Two or more camlock type for panel lift-out operation. Arrangement shall allow panels to be opened against airflow.
- 3) Gasket: Neoprene, applied around entire perimeters of panel frames.
- 4) Size: Large enough to allow unobstructed access for inspection and maintenance of unit's internal components.

b. Doors:

- 1) Fabrication: Formed and reinforced with same materials and insulation thickness as casing.
- 2) Hinges: A minimum of two ball-bearing hinges or stainless steel piano hinge and two wedge-lever-type latches, operable from inside and outside. Arrange doors to be opened against airflow. Provide safety latch retainers on doors so that doors do not open uncontrollably.
- 3) Gasket: Neoprene, applied around entire perimeters of panel frames.
- 4) Size: Large enough to allow unobstructed access for inspection and maintenance of unit's internal components.

c. Windows:

- 1) Construction: Fabricate windows in access panels and doors of double-glazed, safety glass with an air space between panes and sealed with interior and exterior rubber seals.
- 2) Size: Minimum 6 inches, square or round.

d. Locations and Applications:

- 1) Fan Section: Doors.
- 2) Access Section: Doors.
- 3) Gas-Fired Burner Section: Doors.
- 4) Damper Section: Doors.
- 5) Filter Section: Doors large enough to allow periodic removal and installation of filters.
- 6) Mixing Section: Doors.
- 7) Access doors shall be accessible from either right or left side of machine in the direction of air flow. Contractor shall verify which side the access doors shall be installed on for access pulls for service access to unit.

e. Service Light: 100-W vaporproof fixture with switched junction box located inside adjacent to door.

- 1) Locations: Each section accessed with door.

C. Fan, Drive, and Motor:

1. Fan and Drive Assemblies: Statically and dynamically balanced and designed for continuous operation at maximum-rated fan speed and motor horsepower.

2. Fans: Centrifugal, rated according to AMCA 210; galvanized steel; mounted on solid-steel shaft.
 - a. Shafts: With field-adjustable alignment.
 - b. Shaft Bearings: Heavy-duty, self-aligning, permanently lubricated ball bearings with an L50 rated life of 100,000 hours according to ABMA 9.
 - c. Housings: Formed- and reinforced-steel panels to form curved scroll housings with shaped cutoff and spun-metal inlet bell.
 - d. Mounting: For internal vibration isolation. Factory-mount fans with manufacturer's standard restrained vibration isolation mounting devices having a minimum static deflection of 1 inch.
 - e. Shaft Lubrication Lines: Extended to a location outside the casing.
 - f. Flexible Connector: Factory fabricated with a fabric strip minimum 3-1/2 inches wide, attached to two strips of minimum 2-3/4-inch-wide by 0.028-inch-thick, galvanized-steel sheet.
 - 1) Flexible Connector Fabric: Glass fabric, double coated with neoprene. Fabrics, coatings, and adhesives shall comply with UL 181, Class 1.
3. Drive: Factory-mounted V-belt drive, with adjustable alignment and belt tensioning, and with 1.5 service factor based on fan motor.
 - a. Pulleys: Cast iron or cast steel with split, tapered bushing, dynamically balanced at the factory.
 - b. Belts: Oil resistant, non-sparking and nonstatic; in matched sets for multiple-belt drives.
 - c. Belt Guards: Comply with requirements specified by OSHA and fabricate according to SMACNA's "HVAC Duct Construction Standards"; 0.146-inch-thick, 3/4-inch diamond-mesh wire screen, welded to steel angle frame; prime coated.
4. Motors:
 - a. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230500 "Common Work Results for HVAC."
 - b. Motor Sizes: Maximum sizes as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - c. Enclosure: Open, dripproof.
 - d. Enclosure Materials: Cast iron.
 - e. Motor Bearings: Factory standard.
 - f. Unusual Service Conditions:
 - 1) High humidity.
 - g. Efficiency: Premium efficient as defined in NEMA MG 1.
 - h. NEMA Design: Installation design by code.

- i. Motor Pulleys: Adjustable pitch for use with 5-hp motors and smaller; fixed pitch for use with motors larger than 5 hp. Select pulley size so pitch adjustment is at the middle of adjustment range at fan design conditions.

D. Air Filtration:

1. Panel Filters:

- a. Description: Pleated factory-fabricated, self-supported, disposable air filters with holding frames.
- b. Filter Unit Class: UL 900.
- c. Media: Interlaced glass, synthetic, or cotton fibers coated with nonflammable adhesive and antimicrobial coating.
- d. Filter-Media Frame: Beverage board with perforated metal retainer, or metal grid, on outlet side.

2. Cleanable Filters:

- a. Cleanable metal mesh.

3. Adhesive, Sustainability Projects: As recommended by air-filter manufacturer and with a VOC content of 80 g/L or less.

4. Adhesive, LEED for Schools Projects: As recommended by air-filter manufacturer and that complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

5. Side-Access Filter Mounting Frames:

- a. Particulate Air Filter Frames: Match inner casing and outer casing material, and insulation thickness. Galvanized-steel track.

- 1) Sealing: Incorporate positive-sealing device to ensure seal between gasketed material on channels to seal top and bottom of filter cartridge frames to prevent bypass of unfiltered air.

E. Dampers:

1. Comply with requirements in Section 230923.12 "Control Dampers."

2. Outdoor- and Return-Air Dampers: Low-leakage, double-skin, airfoil-blade, galvanized-steel dampers with compressible jamb seals and extruded-vinyl blade edge seals in opposed-blade arrangement with zinc-plated steel operating rods rotating in sintered bronze or nylon bearings mounted in a single galvanized-steel frame, and with operating rods connected with a common linkage. Leakage rate shall not exceed 4 cfm/sq. ft. at 1-inch wg and 8 cfm/sq. ft. at 4-inch wg, leakage Class 1, tested, rated, and labeled in accordance with AMCA 511.

3. Damper Operators: Comply with requirements in Section 230923.12 "Control Dampers."

4. Electronic Damper Operators:

- a. Direct-coupled type designed for minimum 60,000 full-stroke cycles at rated torque.
- b. Electronic damper position indicator shall have visual scale indicating percent of travel and 2- to 10-V dc, feedback signal.
- c. Operator Motors:
 - 1) Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230500 "Common Work Results for HVAC."
 - 2) Size to operate with sufficient reserve power to provide smooth modulating action or two-position action.
 - 3) Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.
- d. Nonspring-Return Motors for Dampers Larger Than 25 Sq. Ft. (2.3 sq. m): Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
- e. Spring-Return Motors for Dampers Larger Than 25 Sq. Ft. (2.3 sq. m): Size for running and breakaway torque of 150 in. x lbf.
- f. Size dampers for running torque calculated as follows:
 - 1) Parallel-Blade Damper with Edge Seals: 7 inch-lb/sq. ft. of damper.
 - 2) Opposed-Blade Damper with Edge Seals: 5 inch-lb/sq. ft. of damper.
- g. Coupling: V-bolt and V-shaped, toothed cradle.
- h. Overload Protection: Electronic overload or digital rotation-sensing circuitry.
- i. Fail-Safe Operation: Mechanical, spring-return mechanism with external, manual gear release on nonspring-return actuators.
- j. Power Requirements (Two-Position Spring Return): 120 V ac.
- k. Power Requirements (Modulating): Maximum 10 VA at 24 V ac or 8 W at 24 V dc.
- l. Proportional Signal: 2 to 10 V dc or 4 to 20 mA, and 2- to 10-V dc position feedback signal.
- m. Temperature Rating: Minus 22 to plus 122 deg F.
- n. Run Time: 12 seconds open, 5 seconds closed.

F. Indirect-Fired Gas Burner:

- 1. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47 and NFPA 54.
- 2. CSA Approval: Designed and certified by and bearing label of CSA.
- 3. Burners: Stainless steel.
 - a. Rated minimum turndown ratio: 30 to 1.
 - b. Fuel: Natural gas.
 - c. Ignition: Electronically controlled electric spark with flame sensor.
 - d. Gas Control Valve: Modulating.

- e. Gas Train: Regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, electronic-modulating temperature control valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
 - f. High-Altitude Model Kit: For Project elevations more than 2000 ft. above sea level.
- 4. Venting, Gravity: Gravity vented.
 - 5. Venting, Power: Power vented, with integral, motorized centrifugal fan interlocked with gas valve.
 - 6. Combustion-Air Intake: Separate combustion-air intake and vent terminal assembly.
 - 7. Heat Exchanger: Stainless steel.
 - 8. Heat-Exchanger Drain Pan: Stainless steel.
 - 9. Safety Controls:
 - a. Gas Manifold: Safety switches and controls complying with ANSI standards and FM Global.
 - b. Vent Flow Verification: Differential pressure switch to verify open vent.
 - c. High Limit: Thermal switch or fuse to stop burner.
 - d. Purge-period timer shall automatically delay burner ignition and bypass low-limit control.
 - e. Airflow Proving Switch: Differential pressure switch senses correct airflow before energizing pilot.
 - f. Automatic-Reset, High-Limit Control Device: Stops burner and closes main gas valve if high-limit temperature is exceeded.
 - g. Safety Lockout Switch: Locks out ignition sequence if burner fails to light after three tries. Controls are reset manually by turning the unit off and on.
 - h. Control Transformer: 24 V ac.

G. Unit Control Panel:

- 1. Factory-wired, fuse-protected control transformer, connection for power supply and field-wired unit to remote control panel.
- 2. Control Panel: Surface-mounted remote panel, with engraved plastic cover, and the following lights and switches:
 - a. On-off-auto fan switch.
 - b. Heat-vent-off switch.
 - c. Supply-fan operation indicating light.
 - d. Heating operation indicating light.
 - e. Thermostat.
 - f. Damper position potentiometer.
 - g. Dirty-filter indicating light operated by unit-mounted differential pressure switch.
 - h. Safety-lockout indicating light.
 - i. Enclosure: NEMA 250, Type 3R.

H. Controls:

- 1. Sequence of Operations, refer to drawing M-601 for written sequences for equipment operation.

2. Control Devices:

- a. Remote Thermostat: Adjustable room thermostat with temperature readout.
 - b. Remote Setback Thermostat: Adjustable room thermostat without temperature readout.
 - c. Static-Pressure Transmitter: Nondirectional sensor with suitable range for expected input, and temperature compensated.
 - d. Timers, Seven Day:
 - 1) Programming-switch timer with synchronous-timing motor and seven-day dial.
 - 2) Continuously charged, nickel-cadmium-battery-driven, eight-hour, power-failure carryover.
 - 3) Multiple-switch trippers.
 - 4) Minimum of two and maximum of eight signals per day with two normally open and two normally closed output contacts.
 - e. Timers, Solid State:
 - 1) Programmable time control with four separate programs.
 - 2) 24-hour battery carryover.
 - 3) Individual on-off-auto switches for each program.
 - 4) 365-day calendar with 20 programmable holidays.
 - 5) Choice of fail-safe operation for each program.
 - 6) System fault alarm.
 - f. Ionization-Type Smoke Detectors:
 - 1) 24 V dc, nominal.
 - 2) Self-restoring.
 - 3) Plug-in arrangement
 - 4) Integral visual-indicating light.
 - 5) Sensitivity that can be tested and adjusted in place after installation.
 - 6) Integral addressable module.
 - 7) Remote controllability.
 - 8) Responsive to both visible and invisible products of combustion.
 - 9) Self-compensating for changes in environmental conditions.
 - 10) Located in exhaust air stream associated with AHU system, shall stop fans when the presence of smoke is detected.
3. Fan Control, Interlocked: Fan to start automatically with exhaust fan(s) to which this heating and ventilating unit is associated for makeup air.
4. Outdoor-Air Damper Control, 100 Percent Outdoor-Air Units: Outdoor-air damper shall open when supply fan starts, and close when fan stops.
5. Temperature Control:
- a. Operates gas valve to maintain space temperature with wall-mounted, field-wired sensor and unit-mounted control adjustment.

6. Interface with DDC System for HVAC: Factory-installed hardware and software to enable the DDC system for HVAC to monitor, control, and display status and alarms of heating and ventilating unit.

- a. Hardwired Points:

- 1) Room temperature.
- 2) Discharge-air temperature.
- 3) Burner operating.
- 4) Loss of air flow.

2.4 SOURCE QUALITY CONTROL

- A. Fan Operating Limits: Classify fans in accordance with AMCA 99, Section 14.

2.5 MATERIALS

- A. Steel:

1. ASTM A36/A36M for carbon structural steel.
2. ASTM A568/A568M for steel sheet.

- B. Stainless Steel:

1. Manufacturer's standard grade for casing.
2. Manufacturer's standard type, ASTM A240/A240M for bare steel exposed to airstream or moisture.

- C. Galvanized Steel: ASTM A653/A653M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of indirect-fired heating and ventilating units.
- B. Examine roughing-in for piping, ducts, and electrical systems to verify actual locations of connections before equipment installation.
- C. Verify cleanliness of airflow path to include inner-casing surfaces, filters, coils, turning vanes, fan wheels, and other components.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Equipment Mounting:

1. Comply with requirements for hanging and supporting as specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Suspended Units: Suspend units from structural-steel support frame using threaded steel rods and spring hangers. Coordinate sizes and locations of structural-steel support members with actual equipment provided. Comply with requirements for vibration isolation devices specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

C. Install gas-fired units in accordance with NFPA 54.

D. Install controls and equipment shipped by manufacturer for field installation with indirect, gas-fired heating and ventilating units.

3.3 PIPING CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

1. Gas Piping: Comply with requirements in Section 231123 "Facility Natural-Gas Piping." Connect gas piping with shutoff valve and union and with sufficient clearance for burner removal and service. Make final connections of gas piping to unit with corrugated, stainless steel tubing flexible connectors complying with ANSI LC 1/CSA 6.26 equipment connections.

B. Drain: Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for traps and accessories on piping connections to condensate drain pans under condensing heat exchangers.

C. Where installing piping adjacent to heating and ventilating units, allow space for service and maintenance.

3.4 DUCTWORK CONNECTIONS

A. Connect supply ducts to indirect, gas-fired heating and ventilating units with flexible duct connectors. Comply with requirements in Section 233300 "Air Duct Accessories" for flexible duct connectors.

3.5 ELECTRICAL CONNECTIONS

A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.6 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

3.7 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions and perform the following:
 - a. Inspect for visible damage to burner combustion chamber.
 - b. Inspect casing insulation for integrity, moisture content, and adhesion.
 - c. Verify that clearances have been provided for servicing.
 - d. Verify that controls are connected and operable.
 - e. Verify that filters are installed.
 - f. Purge gas line.
 - g. Inspect and adjust vibration isolators.
 - h. Verify bearing lubrication.
 - i. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
 - j. Adjust fan belts to proper alignment and tension.
- B. Start unit according to manufacturer's written instructions.
 - 1. Complete startup sheets and attach copy with Contractor's startup report.
 - 2. Inspect and record performance of interlocks and protective devices; verify sequences.
 - 3. Operate unit for run-in period recommended by manufacturer.
 - 4. Perform the following operations for both minimum and maximum firing and adjust burner for peak efficiency:
 - a. Measure gas pressure at manifold.
 - b. Measure combustion-air temperature at inlet to combustion chamber.

- c. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
- 5. Calibrate thermostats.
- 6. Adjust and inspect high-temperature limits.
- 7. Inspect dampers, if any, for proper stroke and interlock with return-air dampers.
- 8. Inspect controls for correct sequencing of heating, mixing dampers, refrigeration, and normal and emergency shutdown.
- 9. Measure and record airflow. Plot fan volumes on fan curve.
- 10. Verify operation of remote panel, including pilot-operation and failure modes. Inspect the following:
 - a. High-limit heat.
 - b. Alarms.
- 11. After startup and performance testing, change filters, verify bearing lubrication, and adjust belt tension.
- 12. Verify drain-pan performance.
- 13. Verify outdoor-air damper operation.

3.8 ADJUSTING

- A. Adjust initial temperature set points.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- C. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.9 CLEANING

- A. After completing system installation and testing, adjusting, and balancing air-handling unit and air-distribution systems and after completing startup service, clean air-handling units internally to remove foreign material and construction dirt and dust. Clean fan wheels, cabinets, dampers, coils, and filter housings, and install new, clean filters.

3.10 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections with the assistance of a factory-authorized service representative.

1. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 2. Test and adjust controls and safeties.
- C. Units will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.11 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain heating and ventilating units.

END OF SECTION 237333.16

SECTION 238233 - CONVECTORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes electric convectors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include details and dimensions of custom-fabricated enclosures.
 - 4. Indicate location and size of each field connection.
 - 5. Indicate location and arrangement of integral controls.
 - 6. Include enclosure joints, corner pieces, access doors, and other accessories.
 - 7. Include diagrams for power, signal, and control wiring.
- C. Samples: For each exposed product and for each color and texture specified.
- D. Color Samples for Initial Selection: For units with factory-applied color finishes.
- E. Color Samples for Verification: For each type of exposed finish.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Structural members, including wall construction, to which convectors will be attached.
2. Method of attaching convectors to building structure.
3. Penetrations of fire-rated wall and floor assemblies.

B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 ELECTRIC CONVECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Chromalox, Inc.
 2. INDEECO.
 3. Markel Products Company; a subsidiary of TPI Corporation.
 4. Marley Engineered Products.
- B. Description: Factory-packaged units constructed according to UL 499, UL 1030, and UL 2021.
 1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Heating Elements: Nickel-chromium-wire heating element enclosed in metallic sheath mechanically bonded to fins, with high-temperature cutout and sensor running the full length of element. Element supports shall eliminate thermal expansion noise.
 1. Refer to Schedules for data.
- D. Front and Top Panel: Minimum 0.0528-inch- thick steel with exposed corners rounded; removable front panels with tamper-resistant fasteners braced and reinforced for stiffness.
- E. Wall-Mounted Back and End Panels: Minimum 0.0428-inch-thick steel.
- F. Floor-Mounted Pedestals: Conceal conduit for power and control wiring at maximum 36-inch spacing. Pedestal-mounted back panel shall be solid panel matching front panel.
- G. Support Brackets: Locate at maximum 36-inch spacing to support front panel and element.
- H. Insulation: 1/2-inch-thick, fibrous glass on inside of the back of the enclosure.
- I. Finish: Baked-enamel finish in manufacturer's standard color as selected by Architect.
- J. Damper: Knob-operated internal damper.

- K. Access Doors: Factory made, permanently hinged with tamper-resistant fastener, minimum size 6 by 7 inches, integral with enclosure.
- L. Enclosure Style: Sloped top.
 - 1. Front Inlet Grille: Punched louver; painted to match enclosure.
 - 2. Front Inlet Grille: Extruded-aluminum linear bar grille; pencil-proof bar spacing.
 - a. Mill-finish aluminum.
 - b. Anodized finish, color as selected by Architect from manufacturer's standard colors.
 - c. Painted to match enclosure.
 - 3. Front Outlet Grille: Punched louver; painted to match enclosure.
 - 4. Front Outlet Grille: Extruded-aluminum linear bar grille; pencil-proof bar spacing.
 - a. Mill-finish aluminum.
 - b. Anodized finish, color as selected by Architect from manufacturer's standard colors.
 - c. Painted to match enclosure.
 - 5. Enclosure Height: As Scheduled.
 - 6. Enclosure Depth: As Scheduled.
 - 7. Enclosure Length: As Scheduled.
- M. Unit Controls: Integral low-voltage relay and control transformer for remote thermostat or wall mounted thermostat. Refer to schedules for options.
- N. Accessories: Integral disconnect switch, recessing flanges finished to match enclosure or overlapping front cover for fully recessed units, and rubber gaskets to seal cabinet at wall.
- O. Provide explosion-proof / corrosion proof model were indicated on the schedules.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive convectors for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for electrical connections to verify actual locations before installation of convector.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install convectors level and plumb.

- B. Install valves within reach of access door provided in enclosure.
- C. Install air-seal gasket between wall and recessed flanges or front cover of fully recessed unit.
- D. Install piping within pedestals for freestanding units.

3.3 CONNECTIONS

- A. Ground electric convectors according to Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start convectors to confirm proper operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Convectors will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 238233

SECTION 238239.16 - PROPELLER UNIT HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Propeller unit heaters with electric-resistance heating coils.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. PTFE: Polytetrafluoroethylene plastic.
- C. TFE: Tetrafluoroethylene plastic.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include location and size of each field connection.
 - 4. Include details of anchorages and attachments to structure and to supported equipment.
 - 5. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
 - 6. Indicate location and arrangement of integral controls.
 - 7. Wiring Diagrams: Power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Suspended ceiling components.
 - 2. Structural members to which propeller unit heaters will be attached.
 - 3. Method of attaching hangers to building structure.

- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For propeller unit heaters to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 PROPELLER UNIT HEATERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Airtherm; a Mestek company.
 - 2. CCI Thermal Technologies, Inc.
 - 3. Engineered Air.
 - 4. Indeeco
- B. Heaters: Assembly including casing, coil, fan, and motor in horizontal discharge configuration with adjustable discharge louvers.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with UL 2021.
- E. Comply with UL 823.
- F. Unit Description: 316 Stainless Steel, explosion-proof and corrosion-resistant suitable for NEMA 7X construction.

2.2 PERFORMANCE REQUIREMENTS

- A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

2.3 HOUSINGS

- A. Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heaters before shipping.

- B. Airstream Surfaces: Surfaces in contact with the airstream comply with requirements in ASHRAE 62.1.
- C. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.

2.4 COILS

- A. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 0.16 inch. Element ends are to be enclosed in terminal box. Fin surface temperature is not to exceed 550 deg F at any point during normal operation.
 - 1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.
 - 2. Wiring Terminations: Stainless steel or corrosion-resistant material.

2.5 FAN AND MOTOR

- A. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.
- B. Motor: Permanently lubricated, explosion proof. Comply with requirements in Section 230500 "Common Work Results for HVAC."

2.6 CONTROLS

- A. Control Devices:
 - 1. Unit-mounted, variable fan-speed switch.
 - 2. Unit-mounted thermostat.

2.7 CAPACITIES AND CHARACTERISTICS

- A. Heating Capacity:
 - 1. Heat Output: As Scheduled on drawings.
- B. Electric Coil:
 - 1. Heating Capacity: As Scheduled on drawings.
- C. Supply Air:
 - 1. Airflow: As Scheduled on drawings.
- D. Fan Motor:

1. Motor Size: As Scheduled on drawings.
- E. Electrical Characteristics for Single-Point Connection:
1. Refer to Schedules on drawings for information.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive propeller unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF PROPELLER UNIT HEATERS

- A. Install propeller unit heaters to comply with NFPA 90A.
- B. Install propeller unit heaters level and plumb.
- C. Suspend propeller unit heaters from structure with all-thread hanger rods and elastomeric hangers or spring hangers. Hanger rods and attachments to structure are specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

3.3 CONNECTIONS

- A. Comply with safety requirements in UL 1995.
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust initial temperature set points.
- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain propeller unit heaters.

END OF SECTION 238239.16